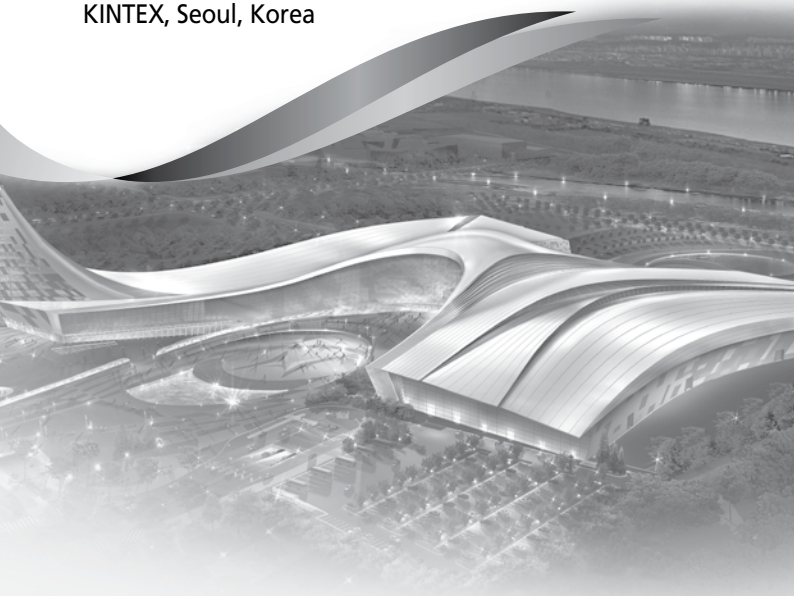


The 11th International Meeting on Information Display

# imid 2011

October 11-15, 2011

KINTEX, Seoul, Korea



## ▪ Organized by

- The Korean Information Display Society (KIDS)
- Korea Display Industry Association (KDIA)
- DisplaySearch (DS)
- The Society for Information Display (SID)

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## Welcome Message

### *Welcome to the 11th International Meeting on Information Display IMID 2011!*

On behalf of the Organizing Committee of the IMID 2011, it is our great pleasure to welcome keynote and invited speakers, participants, and guests to the conference. We would also like to express our deepest gratitude to all paper presenters to this year's IMID held at KINTEX in Seoul, Korea, during October 11 to 15, 2011.

IMID conference has substantially grown since established 11 years ago and it has also been serving as a premiere gathering ground for the world's most talented representatives within the information display industries, universities, and research laboratories. In each year, over 2,000 delegates participate in this event with over 400 distinguished papers presented. The growth of IMID indeed contributed to development of the display industry in Korea. The presence of so many prominent industry forces allows the conference not only to feature tangible examples generated from the industry's leading edge but also to enhance great academic insights through them.

In the industry currently undergoing the rapid progress, there are many compelling topics that require incisive discussions and commentaries. Against the backdrop, in this year's IMID conference, three renowned experts will share their knowledge in the Keynote Speeches; Dr. Seungkwon Ahn, President & CTO of LG Electronics, Inc., Korea on "Value Innovation with 3D Technology (Futuristic 3D Technology)", Dr. David Morton, Program Manager of the Army Research Laboratory in USA on "Flexible Display Development", and Dr. Johan Feenstra, CEO of Samsung LCD Netherlands, R&D Center BV in the Netherlands on "Merging eReaders and Tablets with Liquavista Technology".

The IMID 2011 contains 447 papers selected from 17 countries and this number includes 112 invited papers based on the general topic of displays within the related fields. The fabulous findings will be presented throughout 72 sessions prepared and the two poster sessions.

On the top of the outstanding technical program, the IMID 2011 will feature a wide variety of workshops and tutorials which provide attendees a chance to share information on extensive arrays of topics. This year's tutorial and workshops will be held under the topics of 3D Display, Oxide TFT, OLED Lighting and AMOLED for TV.

In addition, the Business Forum co-organized by DisplaySearch, will enable participants to analyze display market issues and, simultaneously, explore potential value creation opportunities. Moreover, exhibitions held during the IMID 2011 are co-organized by Korea Display Industry Association and include prominent companies such as Merck, LG Display Co., Ltd., Samsung Electronics Co., Ltd. It is anticipated to attract an impressive number of participants as the exhibitors gathered to display their cutting-edge products, materials, and equipments to introduce and promote.

As mentioned earlier, the IMID 2011 will be held in Seoul, the most fascinating and dynamic venue in Korea. The venue embraces numerous historical monuments and culture relics as well as modernized shopping centers. It will, therefore, provide participants a chance to experience the vivid Korean culture as well as the life style.

For such a successful conference, all members of the Organizing Committee of the IMID 2011 have exerted every effort, and the conference sponsors have also generated invaluable contributions toward the conference. We, once again, express our deepest gratitude for your excellent endorsement and contributions.

We truly hope you enjoy the most of both technical and social programs prepared for you and look forward to welcoming you to Korea!

Thank you.

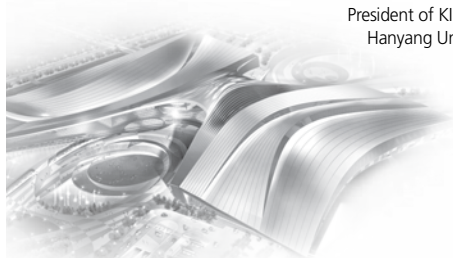
Sincerely yours,



**Oh-Kyong Kwon**  
General Chair  
President of KIDS  
Hanyang Univ.



**Ki-Woong Whang**  
General Co-Chair  
Director of SID Korea Chapter  
Seoul Nat'l Univ.



## Program Overview

### ▪ Tutorial & Workshop

Tuesday, October 11, 2011, 10:00 ~ 17:40, Room 305 & 306

#### Tutorial I: OLED Lighting (Room 306)

- 10:00 ~ 10:50 Material and Devices Technologies for OLED Lighting  
*Jang Hyuk Kwon (Kyung Hee Univ., Korea)*
- 10:50 ~ 11:40 Enhancement of Out-Coupling Efficiency in OLEDs  
*Min Cheol Oh (Pusan Nat'l Univ., Korea)*
- 11:40 ~ 12:30 International Standardization of OLED Lighting in IEC  
*Doo-Hee Cho (ETRI, Korea)*

#### Tutorial II: 3D Display I (Room 305)

- 14:40 ~ 14:50 Holographic 3D Projection Imaging  
*Hwi Kim (Korea Univ., Korea)*
- 14:50 ~ 15:40 3-D Standardization  
*Nam Kim (Chungbuk Nat'l Univ., Korea)*

#### Workshop I: Oxide TFT I (Room 305)

- 10:00 ~ 10:50 Oxide TFT Technology  
*Sang-Hee Ko Park (ETRI, Korea)*
- 10:50 ~ 11:40 Stability of Oxide TFTs  
*Jae Kyeong Jeong (Inha Univ., Korea)*
- 11:40 ~ 12:30 Issues on Oxide Semiconductor TFT  
*Je-Hun Lee (Samsung Electronics Co., Ltd., Korea)*

#### Workshop II: 3D Display II (Room 305)

- 16:00 ~ 16:50 Full-Color 3D Display System Based on Electronic Holography  
*Kunihiro Sato (Hyogo Univ., Japan)*
- 16:50 ~ 17:40 3D Display using Electronic Holography and 3D Data Acquisition Using Ray-Based Image Sensors  
*Kenji Yamamoto (NICT, Japan)*

#### Workshop III: AMOLED for TV I (Room 306)

- 14:00 ~ 14:50 The Principle and R&D Trend of OLEDs: Materials and Device  
*Ruiqing (Ray) Ma (Universal Display Corp., USA)*
- 14:50 ~ 15:40 OLED Patterning Technology  
*Chang Wook Han (LG Display Co., Ltd., Korea)*

## Program Overview

#### Workshop IV: AMOLED for TV II (Room 306)

- 16:00 ~ 16:50 AMOLED Pixel Driving Techniques  
*Hyoungsik Nam (Kyung Hee Univ., Korea)*
- 16:50 ~ 17:40 [Tutorial] 3D AMOLED  
*Hee-Jin Choi (Sejong Univ., Korea)*

### ▪ Opening Ceremony

Wednesday, October 12, 2011, 08:40 ~ 09:00, Event Hall 6C, 1F

### ▪ Keynote Addresses

Wednesday, October 12, 2011, 09:00 ~ 10:30, Event Hall 6C, 1F



#### Keynote I

Value Innovation with 3D Technology  
(Futuristic 3D Technology)

Dr. Seungkwon Ahn  
President & CTO, LG Electronics Inc., Korea



#### Keynote II

Flexible Display Development

Dr. David Morton  
Program manager, The Army Research Laboratory, USA]



#### Keynote III

Merging eReaders and Tablets with Liguavista technology

Dr. Johan Feenstra  
CEO, Samsung LCD Netherlands R&D Center BV., The Netherlands

### ▪ Business Forum

Thursday, October 13, 2011, 09:00 ~ 18:00, Room 401 + 402

IMID Business Forum 2011 will take place on October 13, 2011 in the KINTEX, Korea, co-organized by DisplaySearch Korea and KIDS (The Korea Information Display Society). Attendees will gain accurate market analysis including future plans from leading flat panel companies' insight in the worldwide FDP market with the latest DisplaySearch industry forecasts and numerous networking opportunities.

## Program Overview

### ▪ Exhibition

Wednesday ~ Friday, October 12 ~ 13, 2011, KINTEX 1 Hall

The IMID 2011 opens along with the Korea Electronic Show (KES). The Show features exhibitions and seminars on semiconductors, consumer electronics, and telecommunications. This new format will provide IMID 2011 participants with greater opportunities to experience and discuss state-of-the-art information display technologies. Please take this opportunity to enjoy informative discussion with exhibitors.

### ▪ Banquet

Thursday, October 13, 2011, 19:00 ~ 21:00

- Location: Grand Ballroom, Grand Hilton Seoul
- Fee: USD 60
- The Free Shuttle bus will be operated from KINTEX to Grand Hilton Seoul

### ▪ Awards

- Award of Minister of Education, Science and Technology
- Merck Grand Awards
- Merck Young Scientist Awards
- KIDS Awards (Sponsored by LG Display)\*
- KIDS Awards (Sponsored by Samsung Electronics)\*

The Awardees have been selected from papers submitted to IMID 2011 based upon their originality and the technical significance to information display industry. The Awards will be presented at the Banquet on Thursday, October 13, 2011, at the Grand Hilton Seoul.

\* These awards were given at the "Day of Display" on October 4, 2011.

### ▪ Presentation Time for Speakers

- Keynote: 30 min.
- Tutorial & Workshop: 50 min.
- Invited: 20 minutes for presentation and 5 minutes for Q&A
- Oral: 15 minutes for presentation and 5 minutes for Q&APreview Room

## General Information

### ▪ Preview Room

For speakers a slide preview room will be available at the Room 307A, 3F.

### ▪ Registration Desk Hours

The IMID 2011 Registration Desk will be located at the 2F, KINTEX II. You can register on-site during the hours listed below.

- Tuesday, October 11, 2011 ..... 09:00 ~ 18:00
- Wednesday, October 12, 2011 ..... 07:30 ~ 18:00
- Thursday, October 13, 2011 ..... 08:00 ~ 18:00
- Friday, October 14, 2011 ..... 08:00 ~ 18:00

### ▪ Clock Room

A clockroom including a luggage storage area is located next to 307A.

### ▪ Internet Lounge

The Internet Lounge, sponsored by LG Electronics Inc. is located at the front of the Room 301 & 302. You can bring your own lab-top computer for Internet connection or use the computers in the Internet Lounge with high-speed access.

### ▪ Conference Language

The official language of the conference is English.

## Tutorial & Workshop

### ■ Tutorial I

Chair: Dr. Hye Yong Chu (ETRI, Korea)

#### OLED Lighting

[T1-1]

10:00

#### Material and Devices Technologies for OLED Lighting

*Jang Hyuk Kwon (Kyung Hee Univ., Korea)*

OLED lighting has made strong advances over the past few years. It is anticipated delivering strong impact on energy and the environment fields. However, OLED lighting still faces many technical and non-technical challenges before it can become a successful commercial product. This tutorial will address the basic principles, current technical status, and challenged technologies based on material and device viewpoints.

[T1-2]

10:50

#### Enhancement of Out-Coupling Efficiency in OLEDs

*Min Cheol Oh (Pusan Nat'l Univ., Korea)*

Extraction of the captured light inside the OLED device is an important issue to improve the power efficiency and increase the life time. In ordinary OLED structure, only 20% of the created light from the exciton is coupled out of the device to become useful. In terms of the modification of the OLED device structure, various approaches have been reported to improve the efficiency of outcoupling. This tutorial presentation will cover the reason of internal light capturing, the recent progress of the outcoupling enhancement research, and the method how to design the optical structure in OLEDs.

## Tutorial & Workshop

[T1-3]

11:40

#### International Standardization of OLED Lighting in IEC

*Doo-Hee Cho (ETRI, Korea)*

A technical standard is an established norm or requirement about technical systems. The international standard for OLED lighting is required for its speciality in electrical and photonic characteristics. International Electrotechnical Commission (IEC) is the leading global organization that publishes International Standards, founded in 1906. The international standard for lighting technology is dealt in IEC TC34. The standard draft for safety requirements of OLED lighting panel is now being prepared and performance requirements of it will be discussed in the near future in IEC TC34 PRESCO OLED PT.

### ■ Tutorial II

Chair: Dr. Sung Kyu Kim (KIST, Korea)

#### 3D Display I

[T2-1]

14:00

#### Holographic 3D Projection Imaging

*Hwi Kim (Korea Univ., Korea)*

Holographic 3D display technology attracts strong research interest recently. Holographic 3D display is considered as the ultimate realization of 3D displays which can reconstruct the almost same light fields as the natural image light fields of real or virtual 3D objects. In this tutorial, the key elements of holographic 3D display technology are broadly reviewed. Recent progresses, theoretical models, and practical implementation of holographic 3D displays are included. Scalar wave optic model of observation of 3D objects is presented with simulation results. Projection-type holographic 3D display and hybrid-type holographic display are analyzed comparatively. In particular, technologies of light field modulation are introduced and the possible way to realize challenging complex light field modulation is discussed.

## Tutorial & Workshop

[T2-2]

14:50

### 3-D Standardization

*Nam Kim (Chungbuk Nat'l Univ., Korea)*

Recently, 3-D(three-dimensional) display is a hot issue in the flat panel, game, cinema and medical industries. Stereoscopic and auto-stereoscopic display are now commercially released by many companies. Owing to the different 3-D methods, they cause many diverse performances and specifications which make an effect to human perception directly. So we need the standardizations to evaluate the 3-D display products.

This tutorial introduces the recent progress of 3-D standardization of stereoscopic and auto-stereoscopic display, especially optical measurement methods for 3-D display. Current issues of the international standardization activities on stereoscopic, auto-stereoscopic and human factor will be presented. Also the activities including 3-D video, 3-D movie and 3-D broadcasting will be discussed.

### ■ Workshop I

Chair: Prof. Byung Seong Bae (Hoseo Univ., Korea)

#### Oxide TFT I

[W1-1]

10:00

### Oxide TFT Technology

*Sang-Hee Ko Park (ETRI, Korea)*

Oxide TFTs have been intensively developed for the application of the backplane for large size TFT-LCD and AMOLED, flexible display, and transparent display due to their properly combined performances of high mobility and stability, large area uniformity, simple process, and transparency. Here, we review recent development of oxide TFT and issues to be considered to get high performance. We also introduce the promise of oxide TFT for the application to the high resolution mobile display.

## Tutorial & Workshop

[W1-2]

10:50

### Stability of Oxide TFTs

*Jae Kyeong Jeong (Inha Univ., Korea)*

In this workshop, the device reliability including gate bias, thermal, and light-induced instability in the oxide TFTs will be addressed, which is one of the most critical issue for the oxide TFTs to be adopted for the advanced flat panel display. In particular, the plausible degradation mechanisms of the oxide TFTs under the bias and light illumination stress will be reviewed, which includes the oxygen vacancy model, hole trapping model and ambient-related dynamical reaction. Finally, the strategies for improving the stability of oxide TFTs will be suggested based on the proposed mechanism framework.

[W1-3]

11:40

### Issues on Oxide Semiconductor TFT

*Je-Hun Lee (Samsung Electronics Co., Ltd., Korea)*

Amorphous oxide semiconductor (AOS) exhibited the characteristics of low fabrication costs by using pre-established a-Si:H TFT production line with minor modification, low off-current, and high mobility ( $>10 \text{ cm}^2 \text{V}^{-1} \text{s}^{-1}$ ). Through these properties, the AOS TFTs showed the advantage to apply in the low power LCD Displays, high resolution 3D LCD TV, AMOLED TV displays, and flexible displays. Achieving high speed TFT with low off current is main issues to develop AOS. However, one of critical factors of IGZO TFTs in applications and mass production is the reliability and uniformity—the stability and uniformity of threshold voltage ( $V_{th}$ ). Moreover, main parameters affecting threshold voltage of AOS TFTs are reviewed according to fabrication process and oxide semiconducting material itself.

## Tutorial & Workshop

### ■ Workshop II Chair: Prof. Byoung-ho Lee (Seoul Nat'l Univ., Korea) 3D Display II

[W2-1] 16:00

#### Full-Color 3D Display System Based on Electronic Holography

Kunihiro Sato (Hyogo Univ., Japan)

A 3D display with a multi-channel liquid-crystal display (LCD) panel is developed for enlarging the visual field or the viewing zone. One-shot digital holography is also developed for recording moving color 3D images. Reconstructed full-color images had a large color gamut and exhibited fine color expression. The viewing-zone angle or the visual-field angle has been enlarged up to about 18 degrees by adopting a 6-channel LCD panel. One-shot digital holography has been developed for instantaneous recording of a moving 3D image. It is possible to realize real-time recording and display of moving 3-D images if RGB pulse lasers are adopted.

[W2-2] 16:50

#### 3D Display Using Electronic Holography and 3D Data Acquisition Using Ray-Based Image Sensors

Kenji Yamamoto (NICT, Japan)

This paper introduces two 3D visual systems using ray-based image sensors and electronic holography display toward ultra-realistic communication. The first system uses integral photography for the capture of ray information at slightly separated locations. The second system uses camera array that includes 25 cameras to capture ray information at further locations than integral photography.

Both systems use electronic holography as an ideal 3D display. Since spatial light modulators are currently inadequate specifications for electronic holography, the setup to remove disturbing light is necessary, which we implemented in both systems.

Finally, I will glance at the topic of the new system using 300 cameras.

## Tutorial & Workshop

### ■ Workshop III Chair: Prof. Min Chul Suh (Kyung Hee Univ., Korea) AMOLED for TV I

[W3-1] 14:00

#### The Principle and R&D Trend of OLEDs: Materials and Device

Ruiqing (Ray) Ma (Universal Display Corp., USA)

This workshop will begin with a brief history of OLEDs and the fundamental physics of standard device operation. This will be followed by more detailed discussion of device architecture and materials development with a strong focus on high-efficiency phosphorescent devices. Finally the R&D trend of OLEDs which includes AMOLED TV, flexible AMOLED displays, and OLED lighting will be discussed.

[W3-2] 14:50

#### OLED Patterning Technology

Chang Wook Han (LG Display Co., Ltd., Korea)

OLED Patterning technology is crucial for the fabrication of AMOLED displays. This tutorial includes the conventional fine metal mask technology and other patterning technologies, including the white OLED with color filters, the laser patterning process, and the solution process. Patterning technology with high scalability, such as the white OLED with color filters and the solution process, is required in large-sized applications. High resolution patterning technology, such as the laser patterning process, is required in mobile and smartbook applications.

## Tutorial & Workshop

### ■ Workshop IV Chair: Prof. Min Chul Suh (Kyung Hee Univ., Korea) AMOLED TV II

[W4-1] 16:00

#### AMOLED Pixel Driving Techniques

*Hyongsik Nam (Kyung Hee Univ., Korea)*

The market share of AMOLED has been significantly on the increase in the arena of small display applications including mobile phones, which is highly likely expected to expand its domain into TV applications down the road on the back of wide color gamut, slim & light design, high contrast ratio, fast response time, and the like. However, AMOLED TVs must cope with several issues for mass-production. We will take a look at those issues and address compensation techniques against them.

[W4-2] 16:50

#### 3D AMOLED

*Hee-Jin Choi (Sejong Univ., Korea)*

The progressions on the flat panel display (FPD) technology have made it possible to realize practical 3D displays using special glasses. Although the existing stereoscopic products adopts the binocular disparity as a common principle, the methods for realization depend on the kinds of FPD devices. In this session, the structures and principles of stereoscopic display including 3D AMOLED is introduced and compared with other stereoscopic displays.

## Opening Ceremony

Chair: Tae-Hoon Yoon  
(Executive Committee Chair, Pusan Nat'l Univ., Korea)

- Opening Address:  
*Oh-Kyong Kwon (General Chair, President of KIDS, Hanyang Univ., Korea)*

- Congratulatory Remark 1:  
*Munisamy Anandan (President of SID, USA)*

## Keynote Addresses

Chair: Byoung-ho Lee (Program Committee Chair, Seoul Nat'l Univ., Korea)

[Keynote I] 09:00

### Value Innovation with 3D Technology (Futuristic 3D Technology)

*Seungkwan Ahn (President & CTO, LG Electronics Inc., Korea)*

In this keynote speech, the subjects of 'Introduction of Next 3D Display Technology' and 'Value Proposition with 3D Technology' will be dealt with to share the latest research outputs regarding the above. Details of 'Introduction of next 3D Display Technology' covering Glassless 3D, Auto Stereoscopic Display, Ultra Definition, Hologram Type, Real 3D and Large OLED TV, as well as 'Value Proposition with 3D Technology' including 3D TV, Mobile 3D and 3D projector will also be conveyed within the presentation.

## Keynote Addresses

[Keynote II]

09:30

### Flexible Display Development

David Morton (Program manager, The Army Research Laboratory, USA)

Flexible Displays have been under development for number of years. The current technology demonstrators from a number of sources illustrate the promise of the technology and potential new applications. The development work ranges from individual researchers through development institutions and small companies to very large manufacturers. This talk will discuss the applications for the technology that includes portable rugged devices currently being demonstrated to futuristic applications as the technologies matures. The talk will include the state of manufacturing of flexible displays specifically fabrications of flexible active matrix backplanes.

The talk will conclude with several of the key challenges for implementation of the technology into mainstream applications.

[Keynote III]

10:00

### Merging eReaders and Tablets with Liquavista Technology

Johan Feenstra (CEO, Samsung LCD Netherlands R&D Center BV, The Netherlands)

In this presentation we will review current status of the markets for eReaders and for tablets. More specifically, the technologies used in these market areas will be discussed, with a focus on Liquavista technology. These electrowetting displays bring the best of both worlds together, combining low power and readability with video and color capability.

## 1. Field Emission I

Chairs: Cheol Jin Lee (Korea Univ., Korea)

Hidenori Mimura (Shizuoka Univ., Japan)

[1-1]

10:50 ~ 11:15

### [Invited] Carbon Nanotube Cathode with Laser and High Electric Field Treatments for Field Emission Display

Mikio Takai, Tomoya Manabe, Tomoaki Takikawa, Hiroshi Oki, Satoshi Abo, and Fujio Wakaya (Osaka Univ., Japan)

Carbon nanotube (CNT) cathodes with high emission current and long lifetime have been realized using laser surface treatments and pulsed high electric field aging, resulting in the field emission lifetimes exceeded 100 hours in dc operation at  $1 \text{ mA/cm}^2$ , corresponding to 100,000 hours at a duty ratio of 1/1000.

[1-2]

11:15 ~ 11:40

### [Invited] Field Emission Display with Printable Planar Triode

Wei Lei, Xiaobing Zhang, and Baoping Wang (Southeast Univ., China)

The principle of field-emission display is almost the same as the traditional cathode ray tube, so it should display the image with the same quality as CRT. However, the triode structure and uniformity of field-emission is two key issues regarding the field-emission display. In this paper, a planar triode is discussed deeply. The structure of this planar triode is quite simple, and it can be fabricated cheaply with screenprinting method. A prototype has been made to verify the concept of the printable field-emission triode.

## 2. OLED Materials I

Chair: Byung Doo Chin (Dankook Univ., Korea)

[2-1] 10:50 ~ 11:15

### [Invited] New Blue Emitters and Hole Injection Materials Based on Organic Molecules for OLEDs

Beomjin Kim, Youngil Park, and Jongwook Park (The Catholic Univ. of Korea, Korea)

The molecular design and synthesis as well as the device performance of three categorized novel organic molecules for highly efficient blue emission and hole injection in OLEDs will be discussed.

The first one is about the bulky side group effect. One of the synthesized blue emitting materials exhibited excellent color coordinates of (0.156, 0.088) and a luminance efficiency of 3.64 cd/A.

The second one is a quite new core structure containing an indenopyrazine moiety which includes an imine group in the core structure.

Furthermore, novel HIL compounds based on phenoxazine moiety as well as white OLED device fabricated by using new blue materials in spin-coating will be discussed.

[2-2] 11:15 ~ 11:40

### [Invited] Novel Materials for New Design OLED

K. M. Fung, S. Y. Ching, and K. W. Cheah (Hong Kong Baptist Univ., Hong Kong)

The performance OLED can be enhanced by judicious design using novel materials. Thus the development of new materials is essential in continuing the design of better OLED. In this presentation, the principles characteristics of several new/critical materials; the doping of  $\text{Cs}_2\text{CO}_3$  in electron injection material is one of the commonly adopted methods. We investigated its chemical status when it is doped into electron transport materials. We also investigated doped metals as transparent electrode, characterizing their electrical and optical properties.

## 2. OLED Materials I

[2-3] 11:40 ~ 12:00

### Solution Processed Multilayer Emitting Structure in Organic Light-Emitting Diodes Using an Alcohol Soluble Phosphorescent Emitting Layer

Kyung Soo Yoo and Jun Yeob Lee (Dankook Univ., Korea)

Solution processed multilayer emitting structure blue phosphorescent organic light-emitting diodes (OLEDs) was developed using an alcohol soluble phosphine oxide type host material. 2-7-Bis(diphenylphosphoryl)-9,9'-spirobi(fluorene)(SPPO13) and iridium(III) bis(2-(4,6-difluorophenyl)-pyridinato-N,C2)picolonoate(FIrpic) were used as alcohol soluble host and dopant material. Double emitting layer structure OLEDs and single emitting layer structure OLEDs with exciton blocking layer were fabricated and the device performances were investigated using alcohol soluble emitting material. The solution processed blue PHOLEDs showed a maximum quantum efficiency of 14.1% and high quantum efficiency of 11.0% at 1000 cd/m<sup>2</sup>.

[2-4] 12:00 ~ 12:20

### ITO-Free Electrodes for OLED Devices Using Metal Nanowires and Hole-Injecting Polymer

Florian Pschenitzka (Cambrios Technologies Corp., USA), Mathew Mathai, Richard Tuttle, Eli Scott, and Robert Mitchell (Plextronics, Inc., USA)

We developed a solution-processable transparent conducting hole-injection anode for OLED applications.

The electrode consists of two layers deposited by spincoating in separate processing steps. The first layer was deposited from aqueous dispersion of silver nanowires (Cambrios' ClearOhm™ material) to form a transparent conductive network. A second layer was deposited to form a layer of layer of Sulfonated poly(thiophene-3-[2-(2-methoxyethoxy)ethoxy]-2,5-diyl) (Plextronic's Plexcore® OC ink) with good hole-injecting properties. Both inks, silver nanowires as well as polythiophene, were optimized to achieve the required film planarity for OLED applications. OLED devices show similar efficiencies and lifetime characteristics compared to devices made with conventional ITO anode.

## 2. OLED Materials I

[2-5]

12:20 ~ 12:40

### Using a High Glass Transition Temperature Hole Transport Material to Enhanced Thermal Stability and Efficiency of Organic Light-Emitting Diode

*Kuang-Chih Lai, Lin-Ann Hong, Chang-Jun Lai (Nat'l Formosa Univ., Taiwan), Pei-Hsun Yeh (Raystar Optronics Inc., Taiwan), Shun-Hsi Wang, Fuh-Shyang Juang, and Yu-Sheng Tsai (Nat'l Formosa Univ., Taiwan)*

Hole transport materials (HTG-1 and HTG-2) with high glass transition temperature ( $T_g$ ) have been used to replace NPB to improve the thermal stability of organic light-emitting diodes (OLED). The method for detecting the degradation of organic film material,  $T_g$  of HTG-1 is 175~180 °C, in comparison with 155~160°C for HTG-2. Using HTG-1 as a hole transport layer (HTL) and optimizing device structure, the luminance efficiency was 15 cd/A at 100 mA/cm<sup>2</sup>. Furthermore, via the comparison of decay-ratio of luminance efficiency before and after a heating process, it has demonstrated that employing a high  $T_g$  organic material as HTL to improve the thermal stability of OLED can be achieved.

## 3. Oxide TFT I

Chairs: Hyun Jae Kim (Yonsei Univ., Korea)  
Jae Kyeong Jeong (Inha Univ., Korea)

[3-1]

10:50 ~ 11:05

### [Invited] Self-Aligned Top-Gate Oxide TFT Technology

*Narihiro Morosawa, Yoshiyuki Oshima, Mitsuo Morooka, Toshiaki Arai, and Tetsuya Sasaoka (Sony Corp., Japan)*

We developed a novel self-aligned top-gate oxide TFT for AM-OLED displays. Our developed Al reaction method to obtain source/drain regions is effective to fabricate a short channel and highly reliable TFT. A 9.9-inch diagonal qHD AM-OLED display was demonstrated to provide applicable solution for a large-sized and ultra-high definition OLED mass production.

[3-2]

11:05 ~ 11:30

### [Invited] Highly Stable Oxide Semiconductor TFT Devices for Display Applications

*Joon Seok Park, Tae Sang Kim, Kyoung Seok Son, Hyun-Suk Kim, Jong-Baek Seon, Myungkwan Ryu, and Sang Yoon Lee (Samsung Advanced Inst. of Tech., Korea)*

The development of Hf-In-Zn-O thin-film transistor devices is presented. For the integration of such devices in next generation flat panel displays, it is necessary to achieve sufficient electrical performance and stability in terms of field effect mobility, and threshold voltage shifts upon negative bias illumination stress (NBIS). The enhancement of the TFT characteristics is achieved by the proper selection of gate insulators, semiconductor process and composition, and the adoption of relatively dense passivation layers.

### 3. Oxide TFT I

[3-3] 11:30 ~ 11:50

#### Highly Stable Amorphous Indium Gallium Zinc Oxide Thin-Film Transistors

*Hoon Yim, Dae-Hwan Kim, SeungChan Choi, Byung Gook Choi, Sul Lee, Jong-Uk Bae, Chang-Dong Kim, Myungchul Jun, and Yong Kee Hwang (LG Display Co., Ltd., Korea)*

Amorphous  $\text{InGaZnO}_4$  (a-IGZO) thin film transistors (TFTs) are promising devices in backplane technology.

Since a-IGZO TFTs are very sensitive to the fabrication processes, they need a stable process. Herein we improved the stability of a-IGZO. The stability characteristic of a-IGZO TFT was improved with  $\text{N}_2\text{O}$  plasma.  $V_{th}$  shift was 1.2V for 10,000s under NBTS with illumination.

[3-4] 11:50 ~ 12:10

#### High Mobility Ultrathin a-IGZO TFTs

*Mallory Mativenga, Dong Han Kang, and Jin Jang (Kyung Hee Univ., Korea)*

We have fabricated high-performance thin-film transistors (TFTs) incorporating 5 nm-thick amorphous-indium-gallium-zinc-oxide (a-IGZO) channel layers. The TFTs employ the bottom-gate inverted staggered structure with  $\text{SiO}_2$  gate-insulators and back-channel passivation. The field-effect mobility and gate-voltage swing are  $\sim 100 \text{ cm}^2/\text{V s}$  and  $\sim 0.25 \text{ V/decade}$ , respectively. Depending on the channel length, a depletion mode of operation is achieved with turn-on voltage ranging from  $\sim 9$  to  $-2 \text{ V}$ . Threshold-voltage shifts under gate-bias stress of  $20 \text{ V}$  are  $< 1 \text{ V}$  after  $10^4 \text{ s}$ . Good stability and performance are attributed to a reduced number of defects in the ultrathin a-IGZO layer.

### 4. Photovoltaics-DSSC

Chair: MunPyo Hong (Korea Univ., Korea)

[4-1] 10:50 ~ 11:15

#### [Invited] Solar Energy Conversion by Dye Sensitized Mesoscopic Systems

*Md. K. Nazeeruddin (Swiss Federal Inst. of Tech., Switzerland)*

Dye-sensitized solar cells (DSSC) consist of sensitizer derivatized mesoporous  $\text{TiO}_2$  film, and counter electrode, sandwiched with a hole transporting material or redox electrolyte. The immobilized sensitizer absorbs a photon to produce an excited state, which transfers efficiently its electron into the  $\text{TiO}_2$  conduction band. The oxidized dye is subsequently reduced by electron donation from the iodide/triiodide redox system. The injected electron flows through the semiconductor network to arrive at the back contact and then through the external load to the counter electrode. At the counter electrode, reduction of redox system completes the circuit. [1,2] In these cells nanocrystalline  $\text{TiO}_2$  film, the sensitizer and the redox couple are the key components for high power conversion efficiency. [3] This talk presents the state-of-the art of dye-sensitized solar cells and strategies for enhancing power conversion efficiencies above 13%.

[4-2] 11:15 ~ 11:35

#### RF Power Dependent Structural, Electrical and Optical Properties of ZnO:Al Thin Films Grown at Room Temperature

*Bhaskar Chandra Mohanty, Byeong Kon Kim, Deuk Ho Yeon, Ik Jin Choi, Yeon Hwa Jo, Seung Min Lee, and Yong Soo Cho (Yonsei Univ., Korea)*

Structural and optical properties of ZnO:Al thin films grown at room temperature by RF magnetron sputtering under various target powers have been investigated. A structural degradation characterized by large reduction of the (002) peak intensity and increased polycrystallinity, and progressive change from a columnar to a non-columnar and faceted microstructure with an increase in RF power have been observed. The resistivity decreased from  $1.2 \text{ } \Omega \text{ cm}$  at  $50 \text{ W}$  to  $7.4 \times 10^{-4} \text{ } \Omega \text{ cm}$  at  $200 \text{ W}$ . Concurrently, the refractive index of the films decreased continuously owing to the increasing carrier concentration and decreasing packing density of the films.

## 5. Power Technologies for Display System

Chairs: Achintya Bhowmik (Intel Corp., USA)  
Jaehee You (Hongik Univ., Korea)

[5-1] 10:50 ~ 11:10

### High Power-Efficient LED Backlight Driving System Independent of Forward Voltage Variation of LED for Large-Sized LCD Using Channel Reordering Method

Jae-Hun Ye, Ki-Soo Nam, Hyun-A Ahn, Young-Ho Jung, and Oh-Kyong Kwon (Hanyang Univ., Korea)

A new light emitting diode (LED) backlight driving system which controls the multi-channel LED backlight for large-sized liquid crystal display (LCD) is proposed. To maintain high power efficiency of LED backlight module in spite of forward voltage variation of LEDs in a channel ( $\Delta V_{f, ch}$ ), the proposed system adopts channel reordering method. The proposed system is simulated by using 0.35 $\mu$ m Bipolar CMOS DMOS (BCD) process technology. Simulation results show that power efficiency is 90.66% in spite of 2.2V difference in  $\Delta V_{f, ch}$  between worst case channel and best case channel on 30% pulse width modulation (PWM) duty ratio.

[5-2] 11:10 ~ 11:30

### Adaptive 1D Dimming Technique Compensating for Non-Uniform Side-Lit Backlight Profile

Seung-Ryul Kim, Kwang-Joon Kim, Jongbin Kim, Jong-Man Kim, and Seung-Woo Lee (Kyung Hee Univ., Korea)

This paper proposes an efficient 1D dimming method to preserve and enhance the image quality for low power LCD operation. This work proposes a simple expression to emulate the backlight profile based on the measurement results. We demonstrate our technology on the modified 12.1" LCD panel with 8 LED blocks by adopting a spatial low-pass filter on each backlight level.

## 5. Power Technologies for Display System

[5-3] 11:30 ~ 11:50

### Current Control in Active Matrix Organic Light Emitting Diode Displays with Current Feedback

Patrick Schalberger, Marcus Herrmann, and Norbert Fruehauf (The Univ. of Stuttgart, Germany)

In this paper, some aspects of current feedback in AMOLED displays are discussed. Different controller types are compared with respect to their time domain behavior and a new nonlinear integrating controller is proposed.

[5-4] 11:50 ~ 12:10

### Intelligent Power Simulation Method Using Capacitor Charge/Discharge Phenomenon in High Resolution and Small Size TFT-LCD

Myung-Jong Park, Hak-Su Kim, Sang-Duk Jung, Sung-Ho Kim, and Byeong-Koo Kim (LG Display Co., Ltd., Korea)

The TFT-LCD has driven by voltage between pixel and vcom electrode. Pixel electrode voltage was generated by voltage change of data and gate line. TFT pixel has many parasitic capacitors as overlap of gate and SD line. Therefore, we can calculate the power consumption of LCD according to capacitor charge and discharge by changing of gate and data line voltage. The capacitor of one pixel is departmentalized and defined.

We are considered swing frequency and voltage level of each capacitor. To make higher accuracy, the power consumption is divided by three parts, for gate, data and vcom, and each part is subdivided according to the behavior state.

The calculated power consumption has high accuracy less than about  $\pm 10\%$  error rate as compare the simulation results with experimental data of 4.5" HD panel.

## 6. LC Mode I

Chair: Seung Hee Lee (Chonbuk Nat'l Univ., Korea)

[6-1] 10:50 ~ 11:15

### [Invited] Printable and Robust Liquid Crystal Modes for Flexible Displays

Soon-Bum Kwon (Hoseo Univ., Korea), Ji-Hoon Lee (Pusan Nat'l Univ., Korea), Burm-Young Lee (NDIS Corp., Korea), Zhe Hong, and Yan Jin (Hoseo Univ., Korea)

We report on two kinds of encapsulated LC modes, nematic and cholesteric LC capsule modes, applicable to high performance of robust flexible displays made by simple processes including printing process for LC layer formation. Nematic LC capsule mode enables us to achieve flexible displays with low driving voltage and high contrast in reflective mode as well as in transmissive mode. Cholesteric LC capsule mode can be applied to full color flexible reflective bistable displays with vivid colors. In this paper we describe the device structure, fabrication process and display performance of the flexible LCDs using two those modes.

[6-2] 11:15 ~ 11:35

### Optical Characteristic Optimization of Transmissive Electrically Controlled Birefringence Mode LCD

Falu Yang, Junhwan Lim, Junrui Zhang, Yun Qiu, and Haigang Qing (Chengdu BOE Optoelectronics Tech. Co., Ltd., China)

Currently, display with high visual performance and low cost are main trend in smart mobile market. Normally white ECB mode LCD is an appropriate choice for it. To obtain the best optical characteristic of ECB LCD, we optimized several design factors such as compensation film in polarizer,  $\Delta n_d$  of liquid crystal cell, alignment pre-tilt angle. Through these experiment results, when ECB panel with compensation film in polarizer, low  $\Delta n_d$  (0.277  $\mu\text{m}$ ) of liquid crystal cell, and higher pre-tilt angle of alignment material, we can obtain best optical performance. This optimized new design concept for normally white ECB mode LCD will bring many advantages in smart mobile field.

## 6. LC Mode I

[6-3] 11:35 ~ 11:55

### Comparison of In-Plane Switching Pixel Structures for High-resolution Display

Sang-Ho Kim, Chang-Jae Jang, Kwan Kim, Sang-Gul Lee, and Yong-Min Ha (LG Display Co., Ltd., Korea)

A 4.5-inch HD (720 $\times$ RGB $\times$ 1280, 326ppi) LTPS TFT-LCD has been fabricated using IPS pixel structure. To improve the color shift at oblique angle, and to optimize the pixel transmittance, we've successfully evaluated the performance of 2-pixel dual domain structure including conventional ones. We believe that this new pixel structure can be a good choice for high-resolution display in terms of transmittance, viewing-angle picture quality and power consumption.

[6-4] 11:55 ~ 12:15

### Switching Characteristics of Cholesteric Liquid Crystal with Long-Pitch

Byung Wok Park, Ki-Han Kim, Zheng-Guo Shen, and Tae-Hoon Yoon (Pusan Nat'l Univ., Korea)

We propose a cholesteric liquid crystal (ChLC) device that reflects infrared light in the planar state by long-pitch structure. The proposed device can be operated in both the dynamic mode and the memory mode. Fast response in the dynamic mode can be obtained by switching between the homeotropic state and the focal conic state.

## 7. Field Emission II

Chairs: Kyu Chang Park (Kyung Hee Univ., Korea)  
Yasuhiro Gotoh (Kyoto Univ., Japan)

[7-1] 13:30 ~ 13:55

### [Invited] Field Emitter Technologies for Ultra Fine Imaging Devices

*Hideori Mimura, Yoichiro Neo, Toru Aoki (Shizuoka Univ., Japan), Tomoya Yoshida, and Masayoshi Nagao (AIST, Japan)*

We have been investigating principle technology of an ultra fine field emission display (FED) and an ultra fine CdTe X-ray image sensor for creating nanovision devices. For the ultra fine FED, we have developed a volcano-structured double-gated field emitter arrays capable of focusing an electron beam without serious reduction in emission current.

For the ultra fine X-ray image sensor, we have proposed and demonstrated a novel CdTe X-ray sensor consisting of a CdTe diode and a field emitter array.

[7-2] 13:55 ~ 14:20

### [Invited] Recent Development of Materials for FED Application

*Zhuo Sun, Huili Li, Tao Feng, Zhejuan Zhang, Likun Pan, Yiwei Chen, Xianqin Piao, Xiaohong Chen, Xiaojun Wang, and Ting Lu (East China Normal Univ., China)*

With development of the advanced nanostructure materials including carbon nanotubes (CNTs), graphene, silver nanowire (AgNWs), phosphors, to make high performance with low cost of field emission display (FED) devices become possible. The excellent electron emission properties and good electrical conductivity of CNTs and graphene films make them as the optimized FE cathode. High conductive AgNWs film can be used as either transparent conductive film for anode electrode, or as a cathode electrode by screen process at low temperature (below 300°C). Low voltage phosphor such as  $\text{ZnAl}_2\text{O}_4:\text{Mn}^{2+}$  is introduced for diode structure FED application, and RGB based FED module working below 300V is demonstrated.

## 7. Field Emission II

[7-3] 14:20 ~ 14:40

### Field Emission Properties of Carbon Nanotube Point Emitters

*Dong Hoon Shin, Yenan Song, Yuning Sun, Ji Hong Shin, Guohai Chen, and Cheol Jin Lee (Korea Univ., Korea)*

We fabricated CNT based point emitters by various methods using carbon nanotubes (CNTs). The CNT point emitter showed the high emission current and good emission stability. We suggest that tip sonication treatment is a very promising way to enhance the performance of CNT field emitters. We suggest that CNT point emitters can provide high performance field emitters for x-ray sources and e-beam sources.

## 8. OLED Materials II

Chairs: Jongwook Park (The Catholic Univ. of Korea, Korea)  
Do-Hoon Hwang (Pusan Nat'l Univ., Korea)

[8-1] 13:30 ~ 13:55

### [Invited] Fluorescent OLEDs with High External Quantum Efficiency beyond Conventional Upper Limit

*Yong-Jin Pu, Go Nakata, Jian-Yong Hu, Yusuke Yamashita, Kenta Kobayashi, Daisuke Yokoyama, Hisahiro Sasabe, and Junji Kido (Yamagata Univ., Japan)*

Charge balance is an important prerequisite to get a high EQE in OLEDs. When we use NPD and Alq<sub>3</sub> with a green dopant, EQE was around 3%, but when we optimized HTL and ETL materials, EQE dramatically increased over 7%.

We achieved 7.5% and 8.2% EQE at 100 cd/m<sup>2</sup> in a green and blue fluorescent OLED, respectively, only by optimizing charge balance.

[8-2] 13:55 ~ 14:15

### Enhanced Electroluminescence by Incorporating a Thermally Activated Delayed Fluorescence Material into Emitting Layer

*Tetsuya Nakagawa (Kyushu Univ., Japan), Sung-Yu Ku, Ken-Tsung Wong (Nat'l Taiwan Univ., Taiwan), and Chihaya Adachi (Kyushu Univ., Japan)*

An organic light emitting diode based on thermally activated delayed fluorescence (TADF) is produced using a spirobifluorene derivative having the donor-acceptor moieties as an emitter. The bipolar spirobifluorene (Spiro-CN) based device displayed a maximum luminance of 12,000 cd/m<sup>2</sup> at 15 V. Because of the significant contribution of TADF, the maximum external quantum efficiency, the maximum luminous efficiency and the maximum power efficiency of the bipolar spirobifluorene based device were found to be 4.4%, 13.5 cd/A and 13.0 lm/W, respectively.

## 8. OLED Materials II

[8-3] 14:15 ~ 14:35

### Simple Structure and High Efficiency Blue Phosphorescent OLEDs

*Young Hoon Son, Jung Soo Park, Woo Sik Jeon, Dae Chul Lim, Yoo Jin Doh, and Jang Hyuk Kwon (Kyung Hee Univ., Korea)*

We report high-efficiency phosphorescent blue OLEDs with an organic three stacked structure. Using a high-triplet-energy-hole transporting material of TAPC and a high-triplet-energy-electron transporting material of TmPyPB, the organic three stacked structure has been realized with three new narrow band-gap blue host materials. These host materials have bipolar characteristics and high triplet energy of >2.8 eV. Very low onset voltages of 2.8~3.0V and driving voltages of 4.2~4.6V to obtain a brightness of 1000 cd/m<sup>2</sup> are achieved in this three stacked device configuration. Maximum external quantum efficiency above 20% is reported.

[8-4] 14:35 ~ 15:00

### [Invited] Phosphorescent OLEDs: Enabling Energy Efficient Displays and Lighting

*Ruiqing Ma, Peter A. Levermore, Alexey Dyatkin, Zeinab Elshenawy, Vadim Adamovich, Huiqing Pang, Raymond C. Kwong, Michael S. Weaver, Mike Hack, and Julie J. Brown (Universal Display Corp., USA)*

In this paper we present data for stable and highly efficient red, yellow, green and light blue phosphorescent OLEDs. We describe how these energy efficient material systems can be used to save power and reduce heat generation in mobile product displays and TVs. We also describe how an all-phosphorescent material system has been used to demonstrate 15cm x 15cm OLED light panels with lifetime to LT70 up to 30,000 hrs and efficacy up to 62 lm/W at 1,000 cd/m<sup>2</sup> with extremely low operating temperature.

## 9. Oxide TFT II

Chairs: Narihiro Morosawa (Sony Corp., Japan)  
Sang-Hee Ko Park (ETRI, Korea)

[9-1] 13:30 ~ 13:55

**[Invited] Cu-Mn Alloy Electrodes on In-Ga-Zn-O Semiconductors for Back-Channel-Etched Thin Film Transistors**

*Junichi Koike and Pil Sang Yun (Tohoku Univ., Japan)*

Cu-Mn alloy was deposited on amorphous In-Ga-Zn-O semiconductors. A reaction layer was formed in an interface region and acted as a heavily doped  $n^+$  layer. Back-channel-etched TFT structure were successfully fabricated by selective wet etching of the electrode and the channel layers, and exhibited excellent ohmic and TFT properties.

[9-2] 13:55 ~ 14:20

**[Invited] Oxide TFTs for Transparent AMOLED**

*Chi-Sun Hwang, Sang-Hee Ko Park, Min Ki Ryu, Himchan Oh, Woo-Seok Cheong, Sung Mook Chung, Shinhyuk Yang, Doo-Hee Cho, OhSang Kwon, Eunsook Park, Jae Eun Pi, In Yong Eom, and Kyeong-Ik Cho (ETRI, Korea)*

Highly transparent (~60%) 3.5inch qVGA transparent AMOLED driven by oxide TFTs is developed. The performance and stability of oxide TFTs is enhanced by optimization of active layer and engineering of interfaces in TFTs. Transparent AMOLED driven by oxide TFTs could be used as "smart windows" with functional transparent electronic circuits which are also composed of transparent oxide TFTs.

## 9. Oxide TFT II

[9-3] 14:20 ~ 14:40

**Double-Layered Ti/Si Barrier Metal for Oxide Semiconductor TFTs Facilitates 4-Mask Process**

*Aya Hino, Takeaki Maeda, Shinya Morita, and Toshihiro Kugimiya (Kobe Steel Ltd., Japan)*

We demonstrate new barrier metal structure consisting of Ti/Si for source/drain Cu interconnections in oxide semiconductor TFTs. TEM and SIMS analyses reveal that the double-layered Ti/Si suppresses the reaction and interdiffusion at the interface after 300°C annealing. The underlying Si layer is very useful for the etch stopper during wet etching for Cu/Ti layers. The oxide TFTs with the double-layered Ti/Si show good TFT characteristics. It is concluded that the present structure facilitates 4-mask process in the oxide TFT manufacturing line.

[9-4] 14:40 ~ 15:00

**Improvement in the Negative Bias Stability of Solution-Processed Zinc Tin Oxide TFTs by Optimizing the Prebake Temperature**

*Se Yeob Park, Hong Yoon Jung, Kwang Hwan Ji, Ji-In Kim, and Jae Kyeong Jeong (Inha Univ., Korea)*

We investigated the effect of prebaking temperature on the negative bias stress instability of solution-processed zinc tin oxide thin film transistor. Although the ZTO TFT with a channel prebaked at 100°C for 5 min exhibited the negative threshold voltage ( $\Delta V_{th}$ ) of 0.89 V under the negative bias stress (NBS) condition, the 200°C-prebaked ZTO TFTs had the superior reliability ( $\Delta V_{th} \approx -0.34$  V) under the identical NBS condition. It can be inferred that the prebaking at the higher temperature enhances the interdiffusion of ZnO and SnO<sub>2</sub>, leading to the smooth interface between the gate dielectric and the ZTO channel.

## 10. Photovoltaics-OPV

Chair: Md. K. Nazeeruddin (Swiss Federal Inst. of Tech., Switzerland)

[10-1]

13:30 ~ 13:55

### [Invited] Semitransparent Organic Solar Cells

*Xizu Wang, Ging Meng Ng, Jian Wei Ho (Inst. of Materials Research and Engineering, Singapore), Tam Hoi Lam, and Furong Zhu (Hong Kong Baptist Univ., Hong Kong)*

Zinc phthalocyanine (ZnPc): fullerene (C<sub>60</sub>)-based organic solar cell with a transparent cathode of Ag/LiF/indium tin oxide (ITO) is demonstrated. The ITO top electrode was formed at room temperature. The performance of the semitransparent organic photovoltaic cells is optimized over the two competing parameter of power conversion efficiency (PCE) and optical transparency. Semitransparent bulkheterojunction ZnPc:C<sub>60</sub> photovoltaic cells with an average transmission of more than 40% in the visible light region and a PCE of ~3.0% measured under simulated AM1.5G illumination of 100 mW/m<sup>2</sup> were obtained.

[10-2]

13:55 ~ 14:15

### Polymeric and Molecular Materials for Organic Bulk-Heterojunction Solar Cells

*He Yan, Martin Drees, Zhihua Chen, and Antonio Facchetti (Polyera Corp., USA)*

In this paper, we present molecular and polymeric materials suitable for organic bulk-hetero-junction solar cell fabrications. This first semiconductor is a high-mobility electron-transporting polymer, [P(NDI2OD-T2)], which exhibits excellent n-channel field-effect transistor mobility up to 0.8 cm<sup>2</sup>/Vs and LUMO energy of ~-4.0 eV; therefore, it could provide a promising alternative to the commonly used fullerene-based acceptors in bulk-heterojunction solar cells. In the second part of this paper, we will present new low-bandgap molecular and polymeric donors enabling polymer bulk-heterojunction solar cells with >8% efficiencies.

## 10. Photovoltaics-OPV

[10-3]

14:15 ~ 14:35

### Small Molecular Bulk Heterojunction Solar Cells Using Alternative Thermal Deposition

*Ji Whan Kim, Hyo Jung Kim, Tae-Min Kim (Seoul Nat'l Univ., Korea), Hyun Hwi Lee (Pohang Accelerator Lab., Korea), and Jang-Joo Kim (Seoul Nat'l Univ., Korea)*

We propose a new method to form small molecule based bulk heterojunctions (BHJs) through alternative thermal deposition (ATD), which is a simple modification of conventional thermal evaporation. The formation of BHJs in copper(II) phthalocyanine (CuPc) and fullerene (C<sub>60</sub>) is confirmed by grazing incidence small angle x-ray scattering (GISAXS) and UV-VIS absorption. The performance of organic solar cells (OSCs) using ATD was improved compared to co-deposited devices. Incorporation of a copper iodide (CuI) layer on ITO has improved the performance even more.

## 11. TFT Circuits

Chair: Reiji Hattori (ASTEC, Japan)

[11-1] 13:30 ~ 13:50

### A Novel Amorphous Silicon TFT Gate Driver Circuit with Optimized Design for Integrated Display Panel Manufacturing

Po-Jui Lin, I-Hsiu Lo, Yiming Li, and Cheng-Han Shen (Nat'l Chiao Tung Univ, Taiwan)

In this work, we study an amorphous silicon TFT gate drive circuit for a large-size display panel and optimize its dynamic characteristics using a simulation-based evolutionary methodology. Simulation results first reveal the interesting specification of the optimized circuit. For exploring the performance fluctuation resulting from process variation, the sensitivity analysis is then introduced. Finally, the optimized circuit is fabricated and the measurement results not only meet the target but also show a high practicability of the achieved design.

[11-2] 13:50 ~ 14:10

### N-Channel TFT Logic Gates with Full Output Voltage Swing

Tao Ren, HongKyun Leem, Jisun Kim, YounKyung Kim, JoonDong Kim, HwanSool Oh (Konkuk Univ., Korea), JaeEun Pi, Shinhyuk Yang, Min Ki Ryu, Sang-Hee Ko Park, Byounggon Yu (ETRI, Korea), KeeChan Park (Konkuk Univ., Korea)

N-channel TFT-based NAND and NOR gates with full output voltage swing are reported. The circuits use asymmetric feed-through of input signal transition and bootstrapping effect. The output pull-up TFT is strongly turned on by bootstrapping and completely turned off by input signal. Therefore the output voltage swing is same with the input signal. The operations of the logic gate circuits are confirmed by experimental results.

## 11. TFT Circuits

[11-3] 14:10 ~ 14:30

### Design for Less Stress in the Pull-Down Transistors for On-Panel TFT Gate Drivers

Nan Xiong Huang, Miin Shyue Shiau, Po Hung Chen, Hong-Chong Wu, Heng-Shou Hsu, and Don Gey Liu (Feng Chia Univ., Taiwan)

In this paper, we propose a novel gate driver by low-stress driven technique. In order to increase the lifetime of gate driver, we usually add the number of pull-down transistors. But it would increase the area and complexity of the gate driver circuit. Using the low-stress driven technique and dual pull-down structure could have the same lifetime of circuit. But, the novel gate driver could significantly reduce the circuit area.

[11-4] 14:30 ~ 14:50

### Low Power Consumption Shift Register Using Depletion Mode Amorphous In-Ga-Zn-O TFTs

Seung-Jin Yoo, Jin-Seong Kang, and Oh-Kyong Kwon (Hanyang Univ., Korea)

A new shift register using amorphous In-Ga-Zn-O (a-IGZO) thin-film transistors (TFTs) with negative threshold voltage ( $V_t$ ) is presented. To achieve low power consumption, a DC signal is applied to the drain of pull-up TFTs in the output stage rather than a clock signal in the proposed shift register. The proposed circuit is simulated on 5-inch (XGA) panel condition and achieved that the power consumption of 10 stage shift register is  $84.7 \mu W$  at the operating frequency of 46 KHz, and the circuit is successfully operated when  $V_t$  of a-IGZO TFTs is -5 V.

## 12. LC Mode II

Chairs: Yoonseuk Choi (Hanbat Nat'l Univ., Korea)  
Andy Y.-G. Fuh (Nat'l Cheng Kung Univ., Taiwan)

[12-1] 13:30 ~ 13:55

### [Invited] Polarizer Free Reverse-Mode Liquid Crystal Gels with Super Twisted Orientation

*Rumiko Yamaguchi, Koichiro Goto (Akita Univ., Japan), and Oleg Yaroshchuk (NASU, Ukraine)*

Reverse-mode films of anisotropic gels with 270° super twisted molecular orientation have been prepared based on nematic liquid crystal MLC-6080 and a small amount of reactive mesogen RM-256. The samples with a contrast ratio of about 8 and a driving voltage less than 8 V have been obtained. The driving voltage was reduced to 4 V by lowering power of UV irradiation used to polymerize the reactive mesogen.

[12-2] 13:55 ~ 14:20

### [Invited] Development of Push-Pull VA Mode with Simple Process and Low Material Cost

*Chao Ping Chen, Yanbing Qiao, Lili Liu, Chia-Te Liao, Yu-Wen Chiu, Te-Chen Chung, and Tean-Sen Jen (Infovision Optoelectronics Co. Ltd., China)*

Over past few years, with the motivation of developing a high-performance and low-cost wide viewing angle technology, we had made great effort in improving our proprietary vertical alignment mode, code-named as CVA. The latest CVA-III, with its novel push-pull electrode structure, not just simplifies the fabrication process but saves the material cost, while preserving a superior performance.

## 12. LC Mode II

[12-3] 14:20 ~ 14:40

### Domain-Divided Twisted Nematic Liquid Crystal Mode Using Homeotropic Reactive Mesogen Mixture

*Tae-Min Kim, You-Jin Lee, Yeon-Kyu Moon, Soo In Jo, Chang-Jae Yu, and Jae-Hoon Kim (Hanyang Univ., Korea)*

We proposed the domain-divided twisted nematic liquid crystal (DDTN-LC) mode induced by four splayed TN structures in each sub-pixel. The four splayed TNs were simply obtained by the perpendicular assemble of the rubbed substrates with different pre-tilt angles. For the control of pre-tilt angles, reactive mesogen mixture was used to control the pre-tilt angles.

[12-4] 14:40 ~ 15:00

### Color Dual-Frequency Cholesteric Displays with Direct Switching between the Planar and Focal Conic States

*Wei Lee and Feng-Ching Lin (Chung Yuan Christian Univ., Taiwan)*

We report on our design of a fast-response reflective display based on three dual-frequency cholesteric liquid crystals to individually yield R, G and B colors. Direct switching from the focal conic to the planar state is demonstrated. Based on the ability of reversibly direct switching between these two stable states, drive schemes are thus conceived for the fast-response color display.

### 13. Field Emission III

Chairs: Mikio Takai (Osaka Univ., Japan)  
Young-Rae Cho (Pusan Nat'l Univ., Korea)

[13-1] 15:10 ~ 15:35

#### [Invited] Hafnium Nitride Thin Film Cold Cathode for Field Emitter Arrays

*Yasuhiro Gotoh and Hiroshi Tsuji (Kyoto Univ., Japan)*

Hafnium nitride thin films were prepared by rf magnetron sputtering in order to investigate their properties as a cold cathode material. Work function, electrical resistivity, and oxidation resistance at elevated temperatures were investigated and the properties were compared with those of the other transition metal nitrides. As a result, hafnium nitride films showed the relatively low work function, the lowest electrical resistivity, and the best performance against oxidation. A field emitter array with hafnium nitride cathode yielded a current of more than 1.5 mA. The current could be maintained for over 100 h.

[13-2] 15:35 ~ 16:00

#### [Invited] Application of One-Dimensional Nanomaterial Field Emitter in Field Emission Display

*Jun Chen, Shaozhi Deng, Ningsheng Xu, Jie Luo, Liyuan Liu, Guofu Zhang, Yanlin Ke, Baohong Li, Yuxiang Chen, Kai Huang, Jian Chen, and Gengxing Liu (Sun Yat-Sen Univ., China)*

One dimensional nanomaterials possess excellent field emission properties and have great potential applications in field emission display. In this talk we will introduce our recent progresses on field emission display using one-dimensional nanomaterial field emitters. Two different approaches have been employed to integrate one-dimensional nanomaterial field emitters into FED device. One uses a double-gate driving scheme, in which separated gate structure is used and thus nanomaterials prepared under high temperature could be employed. In another approach, the nanowire field emitters were directly integrated with gated structure. The device structure, fabrication process and performance of FED prototypes using these structures will be given.

### 13. Field Emission III

[13-3] 16:00 ~ 16:20

#### Fabrication of High Efficient Field Emission Lamp with Carbon Nanotube Emitters

*Hee Chul Woo, Su Woong Lee, Eun Hye Lee, An Na Ha, Woo Mi Bae, Young Ju Eom, Jin Jang, and Kyu Chang Park (Kyung Hee Univ., Korea)*

We fabricated a carbon nanotube(CNT)-based triode field emission lamp with high brightness and efficiency. This triode structure is composed of a bridge gate, a bridge anode and a cathode. As a cathode, robust CNT emitters were formed by resist assisted patterning (RAP) method. Through this triode structure the anode voltage was applied over 30kV without arcing. The measured anode current and the cathode current were comparable and leakage current to the gate electrode was ignorable. This enables us to achieve high efficiency in lamp application. Triode structure for field emission lamp was first investigated by simulation. Improved field emission characteristic of our CNT emitters and optimized triode structure can provide high efficient field emission lamp.

## 14. Device Physics & Engineering I

Chairs: Jang Hyuk Kwon (Kyung Hee Univ., Korea)  
Yongsup Park (Kyung Hee Univ., Korea)

[14-1] 15:10 ~ 15:35

### [Invited] Considerations in Designing Efficient Organic Light Emitting Diodes at High Brightness

Z. B. Wang, M. G. Helander, J. Qiu, and Z. H. Lu (Univ. of Toronto, Canada)

Single hole transport layer (HTL) with very large highest occupied molecular orbital (HOMO) is used to replace the traditional "step-wise" device design in organic light emitting diodes (OLEDs), which suppresses the exciton quenching caused by the accumulated cations. As a result, the device performance, especially at high luminance, is significantly enhanced. Chlorinated indium tin oxide (Cl-ITO) with very high work function ( $>6.1$  eV) has been shown to enable the direct hole injection into the high HOMO HTL, which further simplify the device structure as additional layers of high work function transition metal oxides are not needed to assist in hole injection.

[14-2] 15:35 ~ 16:00

### [Invited] Applications and Physics of Transition Metal Oxides for Organic Light-Emitting Devices

Wolfgang Kowalsk, Sami Hamwi, Katrin Schultheiß, Daniela Donhauser, and Michael Kröger (Technische Universität Braunschweig, Germany)

Transition metal oxides can be used as anode buffer layer or p-dopant in organic light emitting diodes and significantly enhance the device performance by lowering the driving voltage. We find very deep-lying energy levels – the work function can reach values of 6.8 eV in transition metal oxide thin films and show, that in the metal oxide itself, charge transport is dominated by electrons (n-type). When the metal oxides are used as anode buffer on the layer, hole injection is enhanced by lowering the injection barrier by 0.4 eV compared to an indium tin oxide anode. The very deep lying unoccupied states facilitate charge separation at the interface between transition metal oxide and hole-transporting layer. This effect accounts for the possibility of stacking highly efficient organic light emitting diodes. Another effect related to the deep unoccupied states in MoO<sub>3</sub> is the possibility of p-doping of organic wide band gap materials such as CBP or a-NPD.

## 14. Device Physics & Engineering I

[14-3] 16:00 ~ 16:20

### Driving Voltage Reduction by Multiple Charge Generation and Recombination in Organic Light-Emitting Diode

Woo Sik Jeon, Jung Soo Park, Dae Chul Lim, Young Hoon Son, Yoo Jin Doh, Gyeong Woo Kim, Jeong Kyu Kim, Min Chul Suh, and Jang Hyuk Kwon (Kyung Hee Univ., Korea)

We report a unique multiple p-n junction structure to provide very low voltage organic light-emitting devices. The hole current conduction was improved by increasing p-n junctions made with intrinsic p-type hole transport layer and n-type electron transport layer. Voltage reduction from 5.2 to 4.3 V at 1000 cd/m<sup>2</sup> was achieved by double p-n junction structure in fluorescent blue devices. Such voltage reduction may be attributed to the carrier recombination at p-n interfaces through coulombic interaction. Our suggested multiple p-n junction structure can be very useful for many practical organic semiconductor device applications.

[14-4] 16:20 ~ 16:40

### Analysis of Charge Generation Layers Using Capacitance-Voltage Measurements for Tandem Organic Light Emitting Diodes

Sunghun Lee, Jeong-Hwan Lee, and Jang-Joo Kim (Seoul Nat'l Univ., Korea)

We introduce capacitance-voltage (C-V) measurements to analyze charge generation layer (CGL) units for tandem organic light emitting diodes. Current density-voltage and C-V characteristics of CGL units showed that the excess voltage required for charge carrier generation depends on the vacuum level shift, electron mobility, and free carrier density of electron transporting layers (ETL), rather than the lowest unoccupied molecular orbital energy level of ETL.

## 14. Device Physic & Engineering I

[14-5]

16:40 ~ 17:05

**[Invited] Low Power, Red, Green and Blue Carbon Nanotube Enabled Vertical Organic Light Emitting Transistors for Active Matrix OLED Displays**

*Mitchell A. McCarthy, Bo Liu, Evan P. Donoghue (Univ. of Florida, USA), Ivan Kravchenko (Oak Ridge Nat'l Lab., USA), Do Young Kim, Franky So, and Andrew G. Rinzler (Univ. of Florida, USA)*

Organic semiconductors are potential alternatives to polycrystalline silicon as the semiconductor used in the backplane of active matrix organic light emitting diode displays. Demonstrated here is a light-emitting transistor with an organic channel, operating with low power dissipation at low voltage, and high aperture ratio, in three colors: red, green and blue. The single-wall carbon nanotube network source electrode is responsible for the high level of performance demonstrated. A major benefit enabled by this architecture is the integration of the drive transistor, storage capacitor and light emitter into a single device. Performance comparable to commercialized polycrystalline-silicon TFT driven OLEDs is demonstrated.

## 15. Oxide TFT III

Chairs: Jin-Seong Park (Dankook Univ., Korea)  
Junichi Koike (Tohoku Univ., Japan)

[15-1]

15:10 ~ 15:35

**[Invited] Density of Trap States of Measured by Photo-Excited Charge-Collection Spectroscopy into Oxide Thin-Film Transistors**

*Seongil Im, Youn-Gyoung Chang (Yonsei Univ., Korea), Tae Woong Moon (LG Display Co., Ltd., Korea), Kimoon Lee (Tokyo Inst. of Tech., Japan), and Jae Hoon Kim (Yonsei Univ., Korea)*

We report on photo-excited trap-charge-collection spectroscopy (PECCS), contrived to measure the density of deep-level traps near channel/dielectric interface in a working transistor. Here, we directly characterized the density-of-state (DOS) of ZnO based thin-film transistors (TFTs) with polymer-oxide double dielectrics after evaluating their gate stabilities and amorphous-InGaZnO (a-IGZO) TFTs which has different stability characteristics. From this work we can find the similarities of the DOS profiles between ZnO- and a-IGZO TFTs.

[15-2]

15:35 ~ 15:55

**[Awards Paper- Merck Grand Awards]**

**Drain Bias Induced Instability Characteristics in Oxide Thin Film Transistors**

*Shinhyuk Yang, Jun Yong Bak (ETRI, Korea), Sung-Min Yoon (Kyung Hee Univ., Korea), Min Ki Ryu, Himchan Oh, Chi-Sun Hwang, Sang-Hee Ko Park (ETRI, Korea), and Jin Jang (Kyung Hee Univ., Korea)*

We fabricated IGZO TFTs with staggered structure on a glass substrate. The device exhibited saturation mobility of 16.45 cm<sup>2</sup>/Vs, threshold voltage of 0.72 V. We applied gate, drain, and gate/drain bias stress to the device to study about the instability phenomena in the oxide TFTs. Although the device showed highly stable characteristics (<0.1 V) under the positive and negative gate bias stress conditions for 10ks, IGZO TFTs showed drain field induced degradation phenomenon in the transfer curves.

We believe that the migration effects in the IGZO active layer is the main reason in the drain field induced instability characteristics.

## 15. Oxide TFT III

[15-3]

15:55 ~ 16:15

### Electrode Bottom Titanium Oxide Induced Amorphous Indium-Gallium-Zinc Oxide Thin-Film Transistors Instability

Lung-Pao Hsin, Tsung-Hsiang Shih, Shou-Wei Fang, Guan-Yu Lin, Jen-Yu Lee, Yu-Hung Chen, Hsin-Hung Li, Chin-Wei Yang, Chien-Tao Chen, Hsiung-Hsing Lu, Kai-Chung Cheng, Chih-Yuan Lin, Chia-Yu Chen, Chun-Ming Yang, He-Ting Tsai, and Yu-Hsin Lin (AU Optics Corp., Taiwan)

AUO has been demonstrated the 32", 37" & 65" large scaled amorphous indium-gallium-zinc-oxide based activematrix liquid-crystal displays, which all using bottom titanium electrodes. In this study, instability can be found if electrode bottom titanium oxidation layer is formed. The layer is observed after a post anneal on an oxygen-rich etching stop layer, which maybe acts as oxygen supplier for oxidation. The sample (w/o titanium oxide) initial threshold voltage shift is lower than  $\pm 0.1V$  during  $\sim 2$  weeks repeating measurement. The transfer characteristic shows a superior behavior than amorphous silicon device.

We also double confirm the good stability can be explained by Stretched-Exponential model.

[15-4]

16:15 ~ 16:35

[Awards Paper- KIDS Awards (Silver, Sponsored by Samsung Electronics)]

### Zirconium-Zinc-Tin Oxide Thin-Film Transistors Using a Solution Process

You Seung Rim, Dong Lim Kim, Woong Hee Jeong, Hyun Soo Lim, and Hyun Jae Kim (Yonsei Univ., Korea)

We studied solution-processed Zr addition on ZTO(ZZTO) thin-film transistors. Zr can be more easily oxidized than Sn or Zn. Thus, off-current,  $V_{th}$ , and S.S of the TFT can be controlled. To obtain the optimized-ZZTO TFT, an annealing temperature of above 450°C and a molar ratio of 0.2M ZZTO are needed.

## 16. Photovoltaics-CIS

Chair: Qingbo Meng (Chinese Academy of Sciences, China)

[16-1]

15:10 ~ 15:35

### [Invited] Nanocrystalline-TiO<sub>2</sub> Electrodes for Dye-Sensitized, Compound (CuInS<sub>2</sub>) and Extremely-Thin-Absorber (Sb<sub>2</sub>S<sub>3</sub>) Solar Cells

Seigo Ito (Univ. of Hyogo, Japan)

For investigation of cost-effective solar cells, we have used nanocrystalline-TiO<sub>2</sub> electrodes for dye-sensitized solar cells and solid-state compound solar cells using CuInS<sub>2</sub> and Sb<sub>2</sub>S<sub>3</sub>. Dye-sensitized solar cells have passed the thermal-durability test at 120°C for the outdoor application. CuInS<sub>2</sub> solar cells with nano crystalline-TiO<sub>2</sub> electrodes performed 24% conversion efficiency under diffuse light condition. Extremely-thin-absorber (Sb<sub>2</sub>S<sub>3</sub>) solar cells showed 4.1% conversion efficiency.

[16-2]

15:35 ~ 16:00

### [Invited] Non-Vacuum Process of Cu-In-Ga-Se/S Thin Film Photovoltaic Cells

Ji-Hyun Cha, Juyeon Chang, Yeji Lee (Sungkyunkwan Univ., Korea), Jong Hyeon Lee (The Catholic Univ. of Korea, Korea), and Duk-Young Jung (Sungkyunkwan Univ., Korea)

Nanoparticles of Cu(In,Ga)Se<sub>2</sub> and Cu(In,Ga)S<sub>2</sub> (CIGS), were synthesized by ultrasound irradiation under ambient pressure below 100°C and characterized by powder X-ray diffraction, scanning electron microscopy, optical absorption spectroscopy and energy-dispersive X-ray analyses. The samples have single phase chalcopyrite structure and the particle sizes less than 50nm. The nano-ink of the single phase CIGS nanoparticles were applied for spin-casting to produce CIGS thin films photovoltaic cells. The surface morphology of the prepared CIGS thin films was also influenced by applying ligands to the solutions during the electrochemical deposition.

## 16. Photovoltaics-CIS

[16-3]

16:00 ~ 16:20

### Effect of Baking Conditions of Solution-Processed NiO Thin Films on Bulk Heterojunction Organic Solar Cells

Joohye Jung, Sang Hoon Oh, Dong Lim Kim, and Hyun Jae Kim (Yonsei Univ., Korea)

One of the main causes for degradation of organic solar cells is the corrosion of the indium tin oxide (ITO) anode induced by poly (3,4-ethylenedioxythiophene):poly (styrenesulfonate) (PEDOT:PSS) hole transporting layer.

This problem can be solved by the introduction of an inorganic hole transporting layer, nickel oxide (NiO), between ITO and the active layer. In this paper, we studied baking conditions of solution process of NiO and its effect on device performance.

## 17. Emerging Display System Technologies

Chairs: Seung-Woo Lee (Kyung Hee Univ., Korea)  
Don-Gey Liu (Feng Chia Univ., Taiwan)

[17-1]

15:10 ~ 15:35

### [Invited] World's First 70" UD 240Hz LCD TV for 3D Application

Bong Hyun You (Seoul Nat'l Univ., Korea), Jae Sung Bae, Dong Won Park, and Sung Tae Shin (Samsung Electronics Co., Ltd., Korea)

The world's 1<sup>st</sup> UD (3840x2160) resolution, 70" product with 240Hz system has been developed for LCD TV 3D applications. To overcome the charging time limitation that comes from the number of scan-line of UD resolution, an oxide TFT process as well as half-gate two-data line design (hG-2D) for super-PVA structure is employed. A cost effective single bank driving architecture is realized by adopting a vertical quarter partitioned (VQP) and overlap data exchange (ODX) driving scheme with 3D functionality. Viewing angle of 180 degrees, dynamic contrast ratio of 100,000:1, and brightness of 500 nits have been achieved while maintaining all other advantages of the super-PVA structure.

[17-2]

15:35 ~ 16:00

### [Invited] Switchable and Tunable Liquid Crystal Lens for Autostereoscopic 3D Displays

Brian Li, Yinwei Chen, and Xiaoda Gong (SuperD Co., Ltd., China)

Spatial-multiplexed stereoscopic displays can provide audience 3D image without glasses. This paper describes an autostereoscopic display can give the audience alternative viewing distance using Multi-Electrode driving liquid crystal lens. Optimum viewing distance is able to be set from 45cm to 80cm by tunable lens pitch under applied electric field.

## 17. Emerging Display System Technologies

[17-3] 16:00 ~ 16:25

### [Invited] Zero-Zero-Birefringence Polymers and Their Applications to LCD

*Akihiro Tagaya and Yasuhiro Koike (Keio Univ., Japan)*

A zero-zero-birefringence polymer that exhibits no orientational birefringence and no photoelastic birefringence has been synthesized. It exhibited no birefringence even in injection molded plates, which lead to realization of a polarized laser backlight. The design method and promising application of the zero-zero-birefringence polymer are described.

[17-4] 16:25 ~ 16:50

### [Invited] Organic Microdisplays for Head-Mounted Display Applications

*Karsten Fehse, Christian Schmidt, Rigo Herold, Bernd Richter, and Uwe Vogel (Fraunhofer IPMS, Germany)*

We report on the further development of a bi-directional organic microdisplay. By using special designed optics and RGBW or monochrome OLEDs this display can be easily integrated into head-mounted displays. The use of electrically doped charge transport layers enables the top emitting organic light emitting diodes (OLEDs) to achieve high lifetimes and efficiencies.

## 18. Biaxial LC

Chairs: Chang-Jae Yu (Hanyang Univ., Korea)  
Rumiko Yamaguchi (Akita Univ., Japan)

[18-1] 15:10 ~ 15:35

### [Invited] Biaxial Nature of Laterally-Connected Nematic Liquid Crystal

*Isa Nishiyama (DIC Corp., Japan), Yuka Tabe (Waseda Univ., Japan), Jun Yamamoto, Yoichi Takanishi, Yoko Ishii (Kyoto Univ., Japan), and Hiroshi Yokoyama (Kent State Univ., USA)*

Liquid-crystalline textures of a newly designed laterally-connected compound, observed for free-standing film samples, have been investigated in detail. Anomalous textural changes suggest the emergence of biaxiality in the nematic phase. "Pre-organization" is highlighted to be important and is introduced as a powerful tool for the molecular design establishing a desired molecular assembly in the liquid crystal organization.

[18-2] 15:35 ~ 16:00

### [Invited] Microlens Array Based on Electronic Patterning Method Using Electrohydrodynamic Instability

*You-Jin Lee, Young Wook Kim, Chang-Jae Yu, and Jae-Hoon Kim (Hanyang Univ., Korea)*

We fabricated microlens arrays (MLA) using the electrohydrodynamic instability of the optically anisotropic liquid crystal polymer layer. The instability of the liquid crystal polymer layer with the electric field could make the anisotropic flow on the patterned electrode, as a result, profile of the lens could be made on the transfer substrate. The optical property of the microlens array could be controlled by the surface property of the transfer substrate.

## 18. Biaxial LC

[18-3]

16:00 ~ 16:20

### Optically Isotropic Liquid Crystal Mixture Showing High Contrast Ratio and Fast Response Time

*Suck Jae Shin, Nam Ho Cho, Young Jin Lim, Prasenjit Nayek, Seung Hee Lee (Chonbuk Nat'l Univ., Korea), Seung Ho Hong, Hyuck Jin Lee, and Sung-Tae Shin (Samsung Electronics Co., Ltd., Korea)*

We offer a polymer dispersed liquid crystal mode comprising submicro-structured nematic liquid crystal polymer composites as an ultrafast response time over a wide temperature range. The composite, exhibits a nematic optically isotropic state at field off state and optically birefringence at field-on state. Optical isotropy at field-off state was achieved with liquid crystal molecules randomly oriented at polymer droplets formed. Optical birefringence in the field-on state was induced by the reorientation of liquid crystals in the droplets. Electro-optic Kerr effect is observed at room temperature and also rapid rising and falling response times were achieved.

## 19. Field Emission IV

Chair: Kyu Chang Park (Kyung Hee Univ., Korea)

[19-1]

16:50 ~ 17:15

### [Invited] Field Emitter Array Technologies Developed in AIST

*Masayoshi Nagao and Tomoya Yoshida (AIST, Japan)*

Field emitter array technologies developed in AIST for display and image sensor application are overviewed. Ultrahigh luminance FED is developed by combining TFT technology and FEA technology. More than 9000 cd/m<sup>2</sup> is achieved in the matrix driven display. An FEA with a built-in multi-stacked lens electrode is also developed for high definition display for the first time. Finally, new fabrication of FEA using thin film bending technique is introduced.

[19-2]

17:15 ~ 17:40

### [Invited] Defect-Related Photoluminescence in Silica, Magnesia, and Alumina

*Takashi Uchino (Kobe Univ., Japan)*

Silica, magnesia, and alumina are prerequisite materials in the field of ceramic science and technology but are not regarded as functional materials in their pure forms. In our recent publications, however, we have demonstrated that these refractive oxides can exhibit efficient ultraviolet/visible emissions by carefully controlling their microscopic structure and stoichiometry without adding any activator metals. Some intriguing properties, such as white light emission, random lasing, photoinduced reversible interconversion of color centers, have been achieved. The present approach will open up new routes and new strategic issues to produce highly functionalized materials consisting solely of third period elements.

## 19. Field Emission IV

[19-3]

17:40 ~ 18:00

### The Development of Outstanding CNT Emitter by Simple Ball-Milling Method

*Jae-Woo Kim (Univ. of Science & Tech., Korea), Jin-Woo Jeong, Jun-Tae Kang, Sungyoul Choi (ETRI, Korea), and Yoon-Ho Song (Univ. of Science & Tech., Korea)*

The CNT (Carbon Nano Tube) emitter was fabricated by very simple ball-milling method. The emitter was formed from the CNT paste mixture consists of selected nanometal fillers, ethyl cellulose binder and terpineol solvent.

The developed CNT emitter shows good surface morphology and operates stably with high-current density.

And it shows high-temperature endurance over 900°C in the vacuum ambient.

## 20. Device Physics & Engineering II

Chairs: Jeong-Ik Lee (ETRI, Korea)

Andreas Haldi (NOVALED AG, Germany)

[20-1]

16:50 ~ 17:15

### [Invited] Advancements in PIN-OLED Stack Design for AM-OLED Displays Highlighting Inverted OLEDs for Easy N-Channel Backplane Integration

*Andreas Haldi, Qiang Huang, Oliver Langguth, Tobias Canzler, and Jan Birnstock (Novaled AG, Germany)*

For amorphous silicon backplanes in AMOLED displays, the integration of inverted OLEDs is easier than the integration of non-inverted OLEDs. Novaled's doping and injection materials are well suited for inverted OLEDs without any significant loss in performance. This paper presents the newest results for inverted PIN OLEDs with monochrome blue or with white emission.

[20-2]

17:15 ~ 17:40

### [Invited] Enhanced Charge Injection Caused by Molecular Orientation at Organic/Organic Interface

*Toshinori Matsushima and Hideyuki Murata (Japan Advanced Inst. of Science and Tech., Japan)*

Current densities of hole-only devices based on alpha-sexithiophene ( $\alpha$ -6T) and N-N'-diphenyl-N-N'-bis(1-naphthyl-1,1'-biphenyl-4,4'-diamine ( $\alpha$ -NPD) increase 42 times at 1 V by rubbing 6T with a Nylon cloth. Results of absorption spectroscopy with normal and oblique light incidence reveal that the rubbing induces a change from standing to lying orientations of  $\alpha$ -6T in a film surface region. The increased current densities are attributed to enhanced  $\alpha$ -6T-to- $\alpha$ -NPD hole injection due to the lying orientation. An enhanced injection of this sort has never been reported in small molecule-based devices.

## 20. Device Physics & Engineering II

[20-3] 17:40 ~ 18:05

### [Invited] Molecular Orientation in Organic Light-Emitting Diodes

*Daisuke Yokoyama (Yamagata Univ., Japan)*

Since the beginning of the research in organic lightemitting diodes (OLEDs), molecular orientation in amorphous organic films has been disregarded for a long time, and its effects on device characteristics have not sufficiently been discussed at the microscopic level. Only recently, the horizontal molecular orientation in OLEDs have been investigated and reported. In this presentation, the results ever reported are reviewed, and the general behavior of the molecular orientation in amorphous organic films and its effects on device characteristics are discussed. It is demonstrated that the molecular orientation is of vital importance to understand and improve the characteristics of OLEDs.

[20-4] 18:05 ~ 18:25

### A High Performance Inverted Bottom Emission OLED with Low Energy Barrier for Electron Injection between the Doped and Undoped Homojunctions

*Jeong-Hwan Lee (Seoul Nat'l Univ., Korea), Po-Sheng Wang (Nat'l Taiwan Univ., Taiwan), Hyung-Dol Park (Seoul Nat'l Univ., Korea), Chih-I Wu (Nat'l Taiwan Univ., Taiwan), and Jang-Joo Kim (Seoul Nat'l Univ., Korea)*

A high performance inverted organic light emitting diode with a maximum external quantum efficiency of 20% and a maximum power efficiency of 80 lm/W was realized by properly selecting an electron transporting material to have no energy barrier for electron injection between the n-doped electron transporting layer (n-ETL) and the ETL. Based on the energy levels and the current density-voltage characteristics of electron only devices, we demonstrate that the interface between an n-ETL and an ETL even in homojunctions is as important as the interface between the cathode and the n-ETL for efficient electron injection into an emitting layer.

## 20. Device Physics & Engineering II

[20-5] 18:25 ~ 18:45

[Awards Paper- KIDS Awards (Gold, Sponsored by LG Display)]

### Universal Low Optimum Doping Concentration in PHOLEDs by Managing Charge Transport Materials

*Chang Woo Seo and Jun Yeob Lee (Dankook Univ., Korea)*

The optimum doping concentration of phosphorescent organic light emitting diodes(PHOLEDs) was investigated by changing hole transport layer(HTL) materials and electron transport layer(ETL) materials. Various host materials and dopant materials were used and the doping concentration of the emitting layer was changed from 3% to 10%. It was found that the optimum doping concentration of PHOLEDs can be controlled to 3% irrespective of the host material by managing the HTL and ETL materials. In addition, the quantum efficiency was improved in the device structure with low optimum doping concentration because of suppressed triplet exciton quenching effect by the dopant material. This work proved that the doping concentration of PHOLEDs can be optimized below 5% in the PHOLEDs irrespective of the host material.

## 21. Organic Electronics

Chairs: Yukiharu Uraoka (Nara Inst. of Science and Tech., Japan)  
MunPyo Hong (Korea Univ., Korea)

[21-1] 16:50 ~ 17:15

### [Invited] High Speed Printed Polymer CMOS Inverters and Ring Oscillators

Yong-Young Noh (Hanbat Nat'l Univ., Korea)

Here we demonstrate high performance all-printed pchannel and n-channel top-gate/bottom-contact polymer field-effect transistors (FETs), and applications to elementary organic complementary inverter and ring oscillator circuits.

We have obtained high field-effect mobility more than  $0.3 \text{ cm}^2/\text{Vs}$  for both of p-channel and n-channel FETs with polyera P2100 and N2200 polymer, and the CMOS polymer ring oscillator showed very high operating frequency of 50KHz.

[21-2] 17:15 ~ 17:40

### [Invited] Solution-Processable Organic Single Crystals for High performance Field-Effect Transistors

Kazuhito Tsukagoshi, Chuan Liu, Yun Li, Akichika Kumatani, Peter Darmawan, and Takeo Minari (Nat'l Inst. for Materials Science, Japan)

We report organic single crystals transistor formed by solution process. A self-organized phase separations to form an amorphous semiconductor film on insulator-polymer by spin-coating the mixture of the semiconductor molecule and insulator-polymer realized the band-like transport with high mobility up to  $9.1 \text{ cm}^2/\text{Vs}$  after annealing in solvent vapor. We also patterned mixture of organic semiconductor molecule and insulator polyer by controlling the substrate surface. This process allowed us to form the high-mobility channel and highly stable gate-insulator for organic transistors.

## 21. Organic Electronics

[21-3] 17:40 ~ 18:05

### [Invited] Developments of Stable, High Performance Organic Transistor Technology for Flexible Display Applications

Simon Ogier, Yong Uk Lee, Michael Cooke, Keri McCall, Marco Palumbo, Sam Chan, David Bird, Louise Evans, Simon Rutter, Tim Pease (The Centre for Process Innovation Limited, UK)

This paper presents developments in organic material formulation and process technology to realize solution processed transistor backplanes that are environmentally stable and show excellent bias stress stability without the need for encapsulation. Charge mobilities of air stable solution processed OTFTs are typically  $3 \text{ cm}^2/\text{Vs}$  for channel lengths of  $<10 \mu\text{m}$ .

[21-4] 18:05 ~ 18:25

### Effect of Post-Annealing for Performance Enhancement on Solution Processed Organic Field Effect Transistors

Chang Bum Park, Jung Eun Lee, Hung Il Na, Jong-Uk Bae, Chang-Dong Kim, Myungchul Jun, and Yong Kee Hwang (LG Display Co., Ltd., Korea)

Post-annealing effects are discussed on soluble anthradithiophene based organic field effect transistors (FETs) with respect to the performance enhancement, the crystalline polymorph, and the film morphology. After the post-annealing of organic semiconductor (OSC) close to a solid-isotropic (KI) transition temperature at  $140^\circ\text{C}$ , the solution processed device exhibits the noticeable performance improvement up to carrier mobility of  $0.5 \text{ cm}^2/\text{Vs}$ , subthreshold swing of  $1.1\text{V}/\text{decade}$ , and  $I_{\text{on}}/I_{\text{off}}$  current ratio  $<9.6 \times 10^6$  with the highly ordered molecule's structure in the film. It is also found that the polymorphy of crystalline grains is significantly deteriorated after the post-annealing over a K-I temperature, which indicates that the decomposition of OSC would be occurred during the post-annealing treatment at the interfacial region resulting in the low electrical performance of the device.

## 21. Organic Electronics

[21-5]

18:25 ~ 18:45

### Charge Carrier Velocity Distributions in Polymer Thin-Film Transistor

Tae-Jun Ha (*The Univ. of Texas at Austin, USA*), Prashant Sonar (*Inst. of Materials Research and Engineering, Singapore*), and Ananth Dodabalapur (*The Univ. of Texas at Austin, USA*)

Charge carrier velocity distributions in high mobility organic thin-film transistors (OTFTs) are reported. Charge carrier transport in polymer TFTs can be understood by employing temperature and architecture-dependent time-domain measurements. Such transient transport measurements provide additional information unavailable using steady-state transport measurements. We believe that this work represents the first truly dynamic characterization of charge transport in organic/polymer based on dual-gate transistors.

## 22. Photovoltaics-Si

Chair: Yong Soo Cho (Yonsei Univ., Korea)

[22-1]

16:50 ~ 17:10

[Awards Paper- Merck Young Scientists Awards]

### Effect of the Active Layer Thickness on the Short-Circuit Current Analyzed by the Generalized Transfer Matrix Method

Sungyeop Jung (*Kyung Hee Univ., Korea*), Yeon-Il Lee, Jun-Ho Youn, Hie-Tae Moon (*KAIST, Korea*), Jin Jang, and Jung-ho Kim (*Kyung Hee Univ., Korea*)

We present a new optical modeling method for organic solar cells based on the generalized transfer matrix method. The optical interaction of an incoherent glass substrate with coherent layers is analyzed with simple matrix forms. The effect of the active layer thickness on the spatial distribution of the electric field intensity, time-averaged Poynting vector, power dissipation and absorptivity are calculated. By incorporating spectral absorptivity with solar irradiance, the short-circuit current is obtained to show the effect of the active layer thickness on performance of the organic solar cell.

[22-2]

17:10 ~ 17:30

### Development of Light-Soaking Free Nano-Crystal Silicon Thin Film by Neutral Beam Assisted CVD Process at Room Temperature

Jin Nyoung Jang, Dong Hyeok Lee, Hyun Wook So (*Korea Univ., Korea*), Suk Jae Yoo, Bonju Lee (*Nat'l Fusion Research Inst., Korea*), and MunPyo Hong (*Korea Univ., Korea*)

Neutral beam assisted chemical vapor deposition (NBa-CVD) process has been developed as a novel room temperature deposition process for the light-soaking free nano-crystalline silicon (nc-Si) thin films including intrinsic and n-type doped thin film. During formation of nc-Si thin films by the NBa-CVD process with silicon reflector at room temperature, the energetic particles enhance doping efficiency and crystalline phase in nc-Si thin films without additional heating at substrate. The effects of incident NB energy controlled by the reflector bias have been confirmed by Raman spectra analysis.

Additionally, TEM images show uniform nc-Si grains which imbedded amorphous phase without incubation layer. The nc-Si films by the NBa-CVD are hardly degenerated by light soaking; the degradations of photoconductivity

## 23. Human Display Interface

Chairs: Yiming Li (Nat'l Chiao Tung Univ., Taiwan)  
Changsik You (Hanyang Univ., Korea)

[23-1] 16:50 ~ 17:15

### [Invited] Different Kinds of Touch Panel with the Signal Detecting Method for the Present and Future Technology and Development

Po-Chuan Pan, Ching-Chuan Chou, Chi-Hwa Cheng, and Horng-Show Koo  
(Minghsin Univ. of Science and Tech., Taiwan)

This paper discusses the signal detection method on in-cell and out-cell type touch panel. To increase the signal detection capability, active/passive pixel sensor has considered to implement on in-cell type touch panel. Multi-dot touch technology will be a basic function for out-cell type touch panel. According to the operating and characteristics of signal detecting method, designer can select the appropriate signal detecting method and implement on suitable end product.

[23-2] 17:15 ~ 17:35

### Single-Layered Surface/Projected Hybrid Capacitive Touch Panel

Kyuwon Kyoung, Katsunori Yuge, and Reiji Hattori (Kyushu Univ., Japan)

The novel capacitive type touch panel composed of single layered and stripe-shaped one-dimensional electrode array, which detects the touch position based on the hybrid principle of surface and projected capacitive touch panels, has been proposed. The capacitive sensing circuit for detecting finger touch was designed and verified by SPICE simulation and an evaluation circuit board.

## 23. Human Display Interface

[23-3] 17:35 ~ 18:00

### [Invited] Developments in Human-Computer Interface and Interactive Display Technologies

Achintya K. Bhowmik (Intel Corp., USA)

How we interface and interact with the computing devices is going through revolutionary changes, with natural user inputs based on touch, gesture and voice augmenting the use of keyboard and mouse. While new touch-screen technologies have already become prevalent in the recent years, 3D imaging techniques are ushering in a new era of 3D interactions just as 3D displays continue to make improvements. This paper reviews key technologies and developments in this exciting and emerging field, and peeks into opportunities for the display subsystem to evolve and play a prominent role beyond its primary function of displaying visual information.

[23-4] 18:00 ~ 18:20

### Aspects of a Head Mounted Eyetracker Based on a Bidirectional OLED Microdisplay

Judith Baumgarten (Fraunhofer IPMS, Germany), Tobias Schuchert (Fraunhofer IOSB, Germany), Philipp Wartenberg, and Bernd Richter (Fraunhofer IPMS, Germany)

This paper presents the central components of a head mounted eyetracker: a bidirectional microdisplay, a See-Through optic and an eyetracking algorithm.

[23-5] 18:20 ~ 18:40

### Single Layer Electrode Capacitive Touch Screen

B. G. Rho, S. H. Baek (Sesim Photonics Tech. Co., Korea), H. K. Kim, S. K. Kang (Image Lab. Co., Korea), and B. S. Bae (Hoseo Univ., Korea)

Self-capacitive touch screen with single electrode layer was developed. Bias voltages were applied to horizontal transparent electrodes. The voltages on the transparent electrode increase from one end to the other end of the electrode. We measured the induced charge by touch of finger. We obtained the position information by double measurement method. The proposed touch screen provides good position accuracy, high transparency and large size touch solution which enable to use the proposed touch screen on smart TV.

## 24. LC Devices

Chairs: Sin Woong Kang (Chonbuk Univ., Korea)  
Hak-Rin Kim (Kyungbuk Nat'l Univ., Korea)

[24-1] 16:50 ~ 17:15

[Invited] Photonic Devices Based on Azo Dye-Doped Liquid Crystals

Ko-Ting Cheng (Nat'l Cheng Kung Univ., Taiwan), Tsung-Hsien Lin (Nat'l Sun Yat-Sen Univ., Taiwan), and Andy Ying-Guey Fuh (Nat'l Cheng Kung Univ., Taiwan)

This paper presents the photonic devices based on azo dye-doped liquid crystals (LCs). The azo dye molecules doped in a cell undergo trans-cis isomerization after they are excited by suitable light, inducing the change of LC parameters, and/or the alignment. These allow us to fabricate various LC devices.

[24-2] 17:15 ~ 17:40

[Invited] Biaxiality and Polarity of Self-assembled Liquid Crystal-tripod Complex

Ji-Hoon Lee and Tae-Hoon Yoon (Pusan Nat'l Univ., Korea)

Biaxiality and polarity of a self-assembled liquid crystal tripod complex was examined. The complex showed biaxial nature when two branches are connected, while it showed uniaxial polar property when three branches are bonded. Field-induced biaxial-uniaxial transition and apolar-polar transition behavior was investigated with varying relative concentration of the constituent molecules.

## 24. LC Devices

[24-3] 17:40 ~ 18:00

Transmittive-to-Reflective Electro-Optical Switching System Based on Polymer Diffractive Waveplates and Photonic Bandgaps

Nelson V. Tabiryan, Sarik R. Nersisyan (Beam Engineering for Advanced Measurements Co., USA), Timothy J. White, Timothy J. Bunning (Wright-Patterson Air Force Base, USA), Diane M. Steeves, and Brian R. Kimball (Natick, USA)

Diffractive waveplates (polarization gratings) and photonic bandgap films (cholesteric liquid crystals) are combined to obtain an ultimate electro-optical system characterized by polarization-independent switching between fully transmittive and reflective states controlled by low-voltage phase retarders. The system can be integrated into a 1-2 mm-thin package, allows versatile fabrication methods, and low-voltage control opportunities.

[24-4] 18:00 ~ 18:20

[Awards Paper- Merck Grand Awards]

Direct Switching between Planar and Focal Conic States of a Bistable Dual Frequency Cholesteric Liquid Crystal Light Shutter

Pankaj Kumar, Suck Jae Shin, Myong-Hoon Lee, Seung Hee Lee, and Shin-Woong Kang (Chonbuk Nat'l Univ., Korea)

Based on the sign inversion of dielectric anisotropy of dual frequency liquid crystal (DFLC), a direct switching between transparent (or reflecting) planar (P) and an opaque (or transparent) focal conic (FC) states of the polymer free bistable cholesteric light shutter is demonstrated by applying square wave field at low (1KHz) and high (50KHz) frequency. The direct switching not only support more uniform P state but also significantly reduces switching voltage by eliminating the high field homeotropic state as required in the conventional PSCT. As a result, the DFLC light shutter exhibits superb electro-optic performance and sustains bistable bright and dark states in electric field off state.

## DisplaySearch Business Forum in IMID 2011 Program

| Min.                              | Start    | End      | Topic  | Speaker / Company  |
|-----------------------------------|----------|----------|--|--|
| 50                                | 8:00 AM  | 8:50 AM  | Registration   |  |
| 10                                | 8:50 AM  | 9:00 AM  | Greeting & Introduction  | HS Ahn, President<br>DisplaySearch Korea                         |
| Keynote                           |          |          |  |  |
| 30                                | 9:00 AM  | 9:30 AM  | FPD .. Mature But With New Innovation                              | David Hsieh, Vice President<br>DisplaySearch                     |
| 30                                | 9:30 AM  | 10:00 AM | Mobile Market and Future Technology                                | Sunghoe Yoon, VP of Mobile Development Department,<br>LG Display |
| 25                                | 10:00 AM | 10:25 AM | Impact of the Recent US Economic Crisis on Global Display Industry | Paul Semenza, Senior Vice President<br>DisplaySearch             |
| 30                                | 10:25 AM | 10:55 AM | Worldwide FPD long term forecasting - "Where FPD industry goes?"   | Yoshio Tamura, Senior Vice President<br>DisplaySearch            |
| 10                                | 10:55 AM | 11:05 AM | Break  |  |
| New waves for IT applications     |          |          |  |  |
| 30                                | 11:05 AM | 11:35 AM | Monitor/Tablet PC Market analysis "New waves for IT application"   | Chris Connelly, Vice President<br>DisplaySearch                  |
| 30                                | 11:35 AM | 12:05 PM | Smart Device Industry Trend  | Hee Cheol Kim, Vice President<br>ROA Consulting                  |
| 30                                | 12:05 PM | 12:35 PM | Public Display Market analysis "Niche market to volume zone"       | Chris Connelly, Vice President<br>DisplaySearch                  |
| 60                                | 12:35 PM | 1:35 PM  | Lunch  |  |
| Deep inside TV Market             |          |          |  |  |
| 30                                | 1:35 PM  | 2:05 PM  | LCD Value Chain & OEM Analysis                                     | Deborah Yang, Research Director<br>DisplaySearch                 |
| 30                                | 2:05 PM  | 2:35 PM  | Key word for Global TV Market "TV Replacement"                     | Ken Park, Senior Analyst<br>DisplaySearch                        |
| 30                                | 2:35 PM  | 3:05 PM  | TV Contents, WiFi, 3D Channel, Smart TV Market Update              | Mike Paxton, Principle Analyst<br>In-Stat                        |
| 10                                | 3:05 PM  | 3:15 PM  | Emerging Technology  |  |
| 30                                | 3:15 PM  | 3:45 PM  | Touch Market Analysis for Mobile Computing                         | Calvin Hsieh, Senior Analyst<br>DisplaySearch                    |
| 30                                | 3:45 PM  | 4:15 PM  | Transparent Display Market Development Analysis and Outlook        | Jongseo Lee, Senior Analyst<br>Samsung Electronics               |
| 25                                | 4:15 PM  | 4:40 PM  | The Next Generation of "Green" Multi-Sensor Electronic Products    | Jerry Koontz, Director of Marketing<br>TAOS, Inc.                |
| 10                                | 4:40 PM  | 4:50 PM  | Break  |  |
| Challenges and dynamics of AMOLED |          |          |  |  |
| 30                                | 4:50 PM  | 5:20 PM  | AMOLED Market and Industry Trends                                  | YS Chung, Research Director<br>DisplaySearch                     |
| 30                                | 5:20 PM  | 5:50 PM  | FPD Manufacturing and Technology including AMOLED                  | JH Choi, Senior Analyst<br>DisplaySearch                         |

\*Program is subject to change without notification.

## 25. LED I

Chairs: Ja-Soon Jang (Yeungnam Univ., Korea)  
Young Mun Yu (Pukyong Nat'l Univ., Korea)

[25-1]

09:00 ~ 09:25

### [Invited] Microdisplays Based on Pixelated AlInGaN Micro-LED Arrays

Tim Holt and Martin D Dawson (Univ. of Strathclyde, UK)

We review the design, fabrication, operation and performance of micro-pixelated AlInGaN light-emitting diode arrays and illustrate their development as a micro-display as well as stating other application areas for these innovative devices. Arrays up to 96x128 elements have been fabricated, with a typical pixel diameter of 20 microns on a 30 micron pitch with outputs in the blue (470nm), green (510nm), and UV (370nm) wavelengths. These devices have been combined with a computer driven programmable driver interface operating in constant current mode, and representative micro-display outputs are presented.

[25-2]

09:25 ~ 09:45

### Enhanced Light Emission in Blue Light-emitting Diodes by Silica Nanosphere

Chang-Hee Hong (Chonbuk Nat'l Univ., Korea)

We demonstrate enhanced light emission in blue light-emitting diodes by multiple Mie scattering from embedded silica nanosphere stacking layers (SNSL). The honeycomb cone structure is introduced to confine the SNS as much as possible. In case of SNSL embedded in LED, the ratio of light intensity at vertical direction to side direction is 2.5 times higher than conventional LED. The light output power was also improved by 2.7 times, where multiple Mie scattering from SNS and refraction at the interface between the GaN and SNS play an essential role in enhancing light escaping probability.

## 25. LED I

[25-3] 09:45 ~ 10:10

### [Invited] Light-Extraction Issues in GaN-Based Vertical LEDs

*Jae In Sim, Dong Ju Kim, Su Jin Kim (Korea Univ., Korea), Sejong Oh, Michael Yoo (Verticle Corp., Korea), and Tae Geun Kim (Korea Univ., Korea)*

In this work, some of the issues affecting the light-extraction efficiency of VLEDs, including optimizations of p-type and n-type Ohmic contacts and the n-type GaN surface patterns formed using nanosphere lithography (NSL), are introduced and discussed.

## 26. OLED Optics I

Chairs: Changsoon Kim (Seoul Nat'l Univ., Korea)  
Björn Lüssem (Technische Universität Dresden, Germany)

[26-1] 09:00 ~ 09:25

### [Invited] Improving the Efficiency of Organic Light Emitting Diodes by Optical Simulations

*Björn Lüssem, Mauro Furno, Sebastian Reineke, Simone Hofmann, Patricia Freitag, Michael Thomschke, Rico Meerheim, Thomas Rosenow, and Karl Leo (Technische Universität Dresden, Germany)*

The optimization of OLEDs based on a detailed understanding of their optical micro-cavity is discussed. Using optical simulations the different loss modes in organic light emitting diodes are quantified. It is shown that bottom emitting OLEDs can reach extremely high quantum efficiencies for both, monochrome and white emission. Furthermore, the details of the weakening of the strong cavity of top-emission OLEDs by the introduction of a capping layer on top of the semi-transparent cathode are examined. It is shown that a broad white emission with good color coordinates can be obtained by carefully optimizing the OLED stack.

[26-2] 09:25 ~ 09:50

### [Invited] Light Extraction Films for OLED Displays

*Sergey Lamansky, Jonathan Anim-Addo, Ghidewon Arefe, Keith Behrman, Encai Hao, Vivian Jones, Ha T. Le, Steven McMan, James Nelson, Terry L. Smith, Jun-Ying Zhang, and William Tolbert (3M Company, USA)*

Roll-to-roll fabricated nanostructured light extraction films can produce up to 2X on-axis and integrated optical gains. We have optimized the film structures to minimize luminance variation and color shift with angle. Additionally, the films have to be optimized to produce minimal effect on circular polarization based ambient contrast. Applicability of such films to bottom-emission and top-emission OLED display architectures will be discussed.

## 26. OLED Optics I

[26-3] 09:50 ~ 10:10

### Surface Plasmon Enhanced Emission from Organic Light Emitting Layers on a Two-Dimensional Corrugated Metal Film

*Chung Sock Choi, Sung-Min Lee, Myung Sub Lim, Kyung Cheol Choi, and Ok Park (KAIST, Korea)*

To improve the light extraction efficiency of organic light emitting diodes (OLEDs), we suggest an emission enhancement method of an organic light emitting layer on metal film by introducing a two-dimensional corrugated structure. Corrugated Ag film was fabricated using self-assembled polystyrene nanospheres. We were able to obtain a photoluminescence (PL) intensity of the tris-(8-hydroxyquinolato) aluminum (Alq<sub>3</sub>) layer on the corrugated Ag film that was approximately two-times higher than that of the Alq<sub>3</sub> layer on the planar Ag film. The increased PL intensity was due to the surface plasmon (SP) resonance induced by the corrugated Ag film.

[26-4] 10:10 ~ 10:30

### Surface Plasmon Enhanced Fluorescent Blue Emission Using Aluminum Clusters in Organic Light Emitting Device Structures

*Myung Sub Lim, Chung Sock Choi, Kiyoul Yang, and Kyung Cheol Choi (KAIST, Korea)*

The surface plasmon (SP) enhanced fluorescent blue emission using an Al cluster in the cathode structure of an organic light emitting device (OLED) structure is reported in this paper. To induce the surface plasmon resonance, Al clusters were thermally deposited on an aluminum film with a 0.5nm LiF spacer. The absorption and photoluminescence (PL) intensity were measured and an enhancement of approximately 15% of the integrated PL intensity was achieved. The enhancement in the integrated PL intensity was caused by the SP resonance in the Al cluster.

## 27. Oxide TFT IV

Chairs: Yeon Gon Mo (Samsung Mobile Display Co., Ltd., Korea)  
Sang-Hee Ko Park (ETRI, Korea)

[27-1] 09:00 ~ 09:25

### [Invited] Low Temperature Produced Metal Oxide Semiconductors and Dielectrics for Thin Film Transistors

*William Milne, F. M. Li, M. Mann, R. Waddingham, A. Kiani, S. M-L. Pfaendler, and A. J. Flewitt (Univ. of Cambridge, UK)*

Metal oxide materials have emerged as a major competitor for thin-film transistors (TFTs) driven by reports of high mobility metal oxide semiconductors. However, metal oxides present many engineering challenges, and in particular the interface between the channel semiconductor and the gate dielectric has a significant effect upon TFT characteristics.

In this work, a novel high target utilisation sputtering system has been used to deposit a range of metal oxides without substrate heating. The device characteristics that result are presented for TFTs with a selection of semiconductor and dielectric combinations.

[27-2] 09:25 ~ 09:50

### [Invited] High Performance of Buried Oxide Thin Film Transistor

*Sang Yeol Lee (KIST, Korea)*

The low-resistance buried-layer in an amorphous zincoxide based channel layer for thin film transistors (TFTs) shows excellent electrical properties and prolonged biasstability without any special treatment. Previous reports have shown a trade-off relationship between the performance and the stability. The buried-layer channel structure that approached highly stable as well as high performance TFT devices. The mechanism underlying is found to be the localization effect of a current path due to a low-resistance buried-layer, which also effectively prevent the oxide channel layer and/or back channel trapinduced bias temperature instability.

## 27. Oxide TFT IV

[27-3] 09:50 ~ 10:10

### Effect of Indium Content on Amorphous Indium Tin Zinc Oxide Thin-Film Transistors

*Se Hee Park, Dae-Hwan Kim, Sul Lee, Hoon Yim, Jong-Uk Bae, Chang-Dong Kim, Myungchul Jun, and Yong Kee Hwang (LG Display Co., Ltd., Korea)*

The effects of Indium content on amorphous Indium Tin Zinc Oxide (a-ITZO) thin-film transistors (TFTs) have been investigated. As indium content in ITZO active layer increased from 8% to 33%, the field effect mobility of TFTs was enhanced from 12.6  $\text{cm}^2/\text{Vs}$  to 34  $\text{cm}^2/\text{Vs}$  and the threshold voltage shifted from -1.4V to -6.4V under bias temperature stress with illumination. The stability of TFTs deteriorated severely under negative bias temperature stress with illumination.

[27-4] 10:10 ~ 10:30

### The Role of the Adsorbed Water on the Transfer Characteristics of Soluble Processed Zinc Tin Oxide Thin Film Transistors

*Doohyun Kim, Soobok Yoon (Korea Univ., Korea), YeonTaek Jeong, YoungMin Kim, BoSung Kim (Samsung Electronics Co., Ltd., Korea), and MunPyo Hong (Korea Univ., Korea)*

We investigated the electrical performance parameters of soluble zinc tin oxide thin film transistors (ZTO TFTs) when their channel layer is exposed to ambient air, oxygen and moisture at room temperature. During exposure to ambient atmosphere, deterioration of the threshold voltage ( $V_{th}$ ) was observed. The threshold voltage ( $V_{th}$ ) shift was well explained by adsorbed/desorbed ambient gas molecules such as  $\text{O}_2$  and  $\text{H}_2\text{O}$ . In this research, we observed that the adsorption of  $\text{H}_2\text{O}$  on the back-channel surface can act as electron trap or/and donor, depending on the amount of  $\text{H}_2\text{O}$ . Also, the instability of electrical properties caused by the ambient atmosphere can be easily reversed through vacuum seasoning. Therefore, to achieve highly stable soluble ZTO TFTs, we suggest that adsorbed chemical gas molecules have to be eliminated from the back-channel prior to forming the passivation layer.

## 28. 3D Contents

Chairs: Hyung-Chul O. Li (Kwangwoon Univ., Korea)  
Taegeun Kim (Sejong Univ., Korea)

[28-1] 09:00 ~ 09:20

### Mixed Resolution MVD Format for Free Viewpoint Video

**Seok Lee, Seungsin Lee, Hcheon Wey, Jaejoon Lee, and Dusik Park (Samsung Electronics Co., Ltd., Korea)**

A 3D video format which consists of full resolution stereo view and reduced resolution of side views is proposed. The proposed 3D video format can generate high quality virtual views from small amount of input data while preserving the backward/forward compatibility for legacy mono and stereo video systems. This format was tested qualitatively and quantitatively in terms of compression efficiency, rendering capability and compatibility. Especially we compared quality of synthesized view when virtual views are made from two views of full resolution, and made from one view of full resolution and one view of reduced resolution.

[28-2] 09:20 ~ 09:40

### Generation of Complete Depth Map from Multiple Digital Microscopic Hologram Images Based on View Compensation

*Ho-Dong Lee (KIST, Korea), Dong W. Kim (Inha Technical College, Korea), Jung-Young Son (Daegu Univ., Korea), and Min-Chul Park (KIST, Korea)*

Digital holography is a 3-D imaging technology that provides phase information. It has been used for microscopy in many applications as 3-D surface recognition, biophotonics and so on. However, there is a problem that if a phase difference of neighboring pixel is over 1/2 of laser wavelength, those phase difference cannot be computed with the conventional phase unwrapping algorithm. But if several holograms are taken for the same object at different views the trade-off information can be reconstructed by topographic compensation. This paper suggests a method of integrating microscopic holograms using view compensation.

## 29. MEMS and Emerging Technologies

Chairs: Jun-Bo Yoon (KAIST, Korea)  
Jae-Hyoung Park (Dankook Univ., Korea)

[29-1] 09:00 ~ 09:25

### [Invited] Low Power Transflective MemS Displays Support Increased Usage of Mobile Multimedia Applications

*J. Lodewyk Steyn, Timothy Brosnihan, John Fijol, Jignesh Gandhi, Nesbitt Hagood IV, Mark Halfman, Steve Lewis, Richard Payne, and Joyce H. Wu (Pixtronix Inc., USA)*

Pixtronix has developed a new MEMS-based display, which delivers the lowest power consumption at the best image quality for mobile multimedia devices such as smartphones, tablets and notebook PCs - supporting applications ranging from full speed, full color video, to web browsing, to e-mail and e-books in a single display. The Pixtronix MEMS display technology enables displays that can be built in existing LCD manufacturing infrastructure, but eliminate the liquid crystals, color filters and polarizers found in LCD displays, resulting in a 75% power consumption reduction versus LCD. This power efficiency can support the longer on usage that is common to today's mobile multimedia devices.

[29-2] 09:25 ~ 09:45

### A Novel Type of Display Based on Integrated Optical Components

*Hyung-seok Pang, Guen-Sik Lee, Hee-Jin Im, Kyoung-Moon Lim, and Yong-Kee Hwang (LG Display Co., Ltd., Korea)*

In this paper, a novel concept of flat panel display (FPD) based on integrated optics technology is introduced and proposed. Due to the nature of integrated optical devices having planar optical components inscribed on a planar structure, the entire display system has the potential of simple and efficient structure. This proposed concept of display works based on integrated optical components and illuminates light by photoluminescence utilizing source light delivered to pixel devices via optical waveguides. Main components of the display are pixel devices, optical switches, and light couplers. In this research, the feasibility of each elemental component was tested using optical simulation and the potential of display concept was estimated.

## 30. LC Chemistry

Chair: Isa Nishiyama (DIC Corp., Japan)

[30-1] 09:00 ~ 09:25

### [Invited] Syntheses and Characterizations of TTF-Based Liquid Crystals and Their Applications as Organic Semiconductors

*Lei Wang (Chonbuk Nat'l Univ., Korea), Hyunduck Cho (Seoul Nat'l Univ., Korea), Soo-Hyoung Lee (Chonbuk Nat'l Univ., Korea), Changhee Lee (Seoul Nat'l Univ., Korea), Kwang-Un Jeong, and Myong-Hoon Lee (Chonbuk Nat'l Univ., Korea)*

A series of new lamella-columnar liquid crystal compounds were designed and synthesized based on tetrathiafulvalene core structure. The structure and liquid crystalline phase behavior of the synthesized compounds were characterized. Thin film transistor prepared from the resulting organic semiconductor was evaluated with respect to their liquid crystalline phase behavior.

[30-2] 09:25 ~ 09:50

### [Invited] Photomobile Polymer Materials: from Nano to Macro

*Tomiki Ikeda (Chuo Univ., Japan)*

Crosslinked photochromic liquid-crystalline (LC) polymers function as energy transducers of light to mechanical energy. A large deformation can be generated in the crosslinked LC polymers such as reversible contraction and expansion, and even bending, by incorporating photochromic molecules such as an azobenzene with the aid of photochemical reactions of these chromophores.<sup>1-5</sup> Furthermore, laminated films of these crosslinked photochromic LC polymers and polymer substrates show various 3 dimensional movements upon exposure to light. We have successfully developed new photomechanical devices including a first light-driven plastic motor.<sup>6,7</sup>

## 31. LED II

Chairs: Chnag-Hee Hong (Chonbuk Nat'l Univ., Korea)  
Tae Geun Kim (Korea Univ., Korea)

[31-1] 10:40 ~ 11:00

### Acceleration Life-Time Analysis Related with Junction Temperature of GaN Based Light Emitting Diodes

*Jin-Chul Kim, Min-Jung Park, Seon-Ho Jang, Sei-Min Kim, Hyun-Ki Lee, and Ja-Soon Jang (Yeungnam Univ., Korea)*

We have investigated acceleration life-time analysis related thermal resistance and junction temperature of GaN-based Light emitting diodes (LEDs) package. Three samples were used for the experiment, and soldered onto Metal Core Printed Circuit Board (MCPCB). The junction temperature was calculated using thermal resistance, and used for acceleration life-time test. The life-time is decrease with increasing junction temperature. Life-time of each samples are 152min, 70min and 11min, respectively. From the measurement data, the thermal resistance is extrinsic to electrical characteristics, and the life-time of LED package mostly depends on the thermal resistance and junction temperature.

[31-2] 11:00 ~ 11:20

### LED Lighting for Indoor Navigation Using Visible Light Communication

*Youjin Kim, Insu Kim, Tae-gyu Kang, Dae Ho Kim, Sang-Kyu Lim, Il-Soon Jang, Seong-hee Park, and Jin Doo Jeong (ETRI, Korea)*

This paper presents the simulation result of comparing two transmission methods which are to send VLC messages to lighting fixtures based on DMX over IP and evaluates the successful receipt rate for VLC Message Broadcast System (VMBS) which has the features of transmitting not only the LED-ID(positioning-ID) but also broadcast messages. The simulation result shows that the Multicast & Multiplexing method for LED-ID messages decrease the delay of 5.3%. The evaluation result of VMBS shows that the successful receipt rate for VLC receiver is 100% when VLC receiver is located within the beam angle of VLC-LED lighting.

## 32. OLED Optics II

Chairs: Sergey Lamansky (3M Company, USA)  
Jeong Yong Lee (KAIST, Korea)

[32-1] 10:40 ~ 11:05

### [Invited] Strong Microcavity Effects in Organic Light-emitting Diodes

*Jonghee Lee, Simone Hofmann, Michael Thomschke, Mauro Furno, Yong Hyun Kim, Björn Lüssem, and Karl Leo (Technische Universität Dresden, Germany)*

We report on highly enhanced light outcoupling of bi-directional red phosphorescent organic light-emitting diodes (BiOLEDs) by strong microcavity effects. The insertion of an additional metal layers between the indium tin oxide (ITO) anode and the hole transporting layer (HTL) and the thickness control of counter metal electrode resulted in dramatic changes in electroluminescence spectra and angular distribution. We find that the external quantum efficiency (EQE) for both bottom and top emitting side can be improved and furthermore the overall EQE can reach up to 24.2 %.

[32-2] 11:05 ~ 11:25

### Multilayered Graphene Anode for Organic Light Emitting Diodes with Enhanced Optical Cavity

*Joohyun Hwang, Hong Kyw Choi, Sung-Yool Choi, Jin-Wook Shin, Jaehyun Moon, Chul Woong Joo, Jun-Han Han, Doo-Hee Cho, Jin Woo Huh, Jeong-Ik Lee, and Hye Yong Chu (ETRI, Korea)*

In this report, we have fabricated phosphorescent organic light emitting devices (PhOLEDs) employing chemical vapor deposited multilayered graphene films as the anode. The thick hole-injection layer was employed to prevent electrical short and also obtain maximum optical output through the optimized optical cavity with graphene anode. From a blue PhOLED with the graphene anode, we have obtained 15.0% of the external quantum efficiency (EQE) at 1,000cd/m<sup>2</sup>, the highest value reported among OLEDs using graphene anodes, which is closer to the EQE 16.5% of the device with ITO anode.

## 32. OLED Optics II

[32-3] 11:25 ~ 11:45

### Top Emission Organic Light Emitting Diodes for Bright Environment

*Sei-Yong Kim, Jeong-Hwan Lee, Hyung-Dol Park, Jae-Hyun Lee, and Jang-Joo Kim (Seoul Nat'l Univ, Korea)*

We demonstrate a polarizer free high contrast ratio (CR) top emitting organic light emitting diode (TOLED) using a periodic metal/dielectric anti-reflection (AR) cathode structure. The AR-TOLED showed a sufficiently low luminous reflectance (6%), very high efficiency (86% of the TOLED without the AR structure), 1.75 times higher than the TOLED employing a circular polarizer.

[32-4] 11:45 ~ 12:10

### [Invited] Outcoupling Efficiency in ITO and Graphene Based Organic Light Emitting Diodes

*Jang-Joo Kim and Sei-Yong Kim (Seoul Nat'l Univ, Korea)*

Based on the classical electromagnetic theory, we will demonstrate that outcoupling efficiency of a bottom emission organic light emitting diode (OLED) can reach 30% in contrast to common belief of 20% if the structure of the OLED, position of emission zone and thickness of ITO are optimized. Replacing ITO by graphene for the transparent conducting electrode does not increase the outcoupling efficiency.

## 33. Thin Film Transistors

Chairs: Takashi Noguchi (Univ. of the Ryukyus, Japan)  
Woo Jae Lee (Samsung Electronics Co., Ltd., Korea)

[33-1] 10:40 ~ 11:05

### [Invited] Downscaling Issues and Drain Filed Relief Architectures in Polysilicon TFTs

*G. Fortunato, M. Cuscunà, L. Maiolo, L. Mariucci, M. Rapisarda, A. Pecora, A. Valletta (IMM-CNR, Italy), and S. D. Brotherton (TFT Consultant, UK)*

To further improve polysilicon TFTs performance downscaling of channel length from the typical current values of 3-6 $\mu$ m to 1 $\mu$ m, or less is being pursued. However, short channel effects and hot-carrier induced instability in scaled down conventional self-aligned polysilicon TFTs can substantially degrade the device characteristics. To reduce these effects and allow proper operation of the circuits, drain field relief architectures have to be introduced. In this work we show that a fully self-aligned gate overlapped lightly doped drain (LDD) structure, with submicron LDD regions, can provide an excellent solution, allowing effective short channel effect control and improved electrical stability.

[33-2] 11:05 ~ 11:30

### [Invited] Wireless-Communication to the Display Panel and TFTs on Heat-Resistant Transparent Film

*Mutsuko Hatano (Tokyo Inst. of Tech., Japan), Takashi Hattori, Futoshi Furuta (Hitachi Ltd., Japan), and Makoto Ohkura (Hitachi Displays Ltd., Japan)*

We have developed the wireless-communication and new functions of flexible panel. A QQVGA eight-color image was successfully displayed without attaching any signal or power cables to the panel. The maximum data rate of 2.4Mbps  $\times$  3ch (RGB) and was achieved and stable DC power of 2.4 mW on the panel from the AC-power signal was obtained. Moreover, a method for fabricating thin-film transistors (TFTs) on flexible substrates using a spin-coated heat-resistant transparent polyimide analog polymer, polybenzoxazole, was developed.

### 33. Thin Film Transistors

[33-3] 11:30 ~ 11:50

#### Polycrystalline Silicon Thin-Film Transistors Using Green Laser Crystallization for AMOLEDs

*Ki-tae Kim, Mi Hee Shin, Saurabh Saxena, Sung Ki Kim, Jong-Uk Bae, Chang Dong Kim, and Myung-Chul Jun (LG Display Co., Ltd., Korea)*

We studied the crystallization of a-Si using a solidstate green laser and TFTs electrical performances as a function of laser energy density which varied from 700 mJ/cm<sup>2</sup> to 1100 mJ/cm<sup>2</sup>. As the energy density increased, lateral grain growth was observed same as Sequential lateral solidification (SLS) from the small grains such as the partial melting region of excimer laser annealing (ELA). Green laser crystallization (GLC) processed p-channel poly-Si TFT exhibited maximum field-effect mobility of 158 cm<sup>2</sup>/Vs, threshold voltage of -2.2 V and gate voltage swing of 0.19 V/dec.

[33-4] 11:50 ~ 12:10

#### Threshold Voltage Dependence on the Temperature of a-Si:H TFTs and Its Implication on Integrated Gate Driver Circuit

*Cheng-Han Shen, I-Hsiu Lo, Po-Jui Lin, and Yiming Li (Nat'l Chiao Tung Univ, Taiwan)*

In this work, the RPI model parameters of hydrogenated amorphous silicon (a-Si:H) TFT with temperature effect are explored and formulated with measured I-V data. The result can be used together with the existing model and can describe the temperature dependent characteristics well. A 14 a-Si:H TFTs integrated gate (ASG) driver circuit is thus simulated and tested using the achieved model card. The simulation predicts the temperature effect on the dynamic properties of ASG circuit.

### 33. Thin Film Transistors

[33-5] 12:10 ~ 12:30

#### Accurate Simulation of Off-Current in Amorphous Silicon Thin-Film Transistors

*Jaeho Lee, Seunghyun Jang, Jaehong Lee (Seoul Nat'l Univ., Korea), Keum-Dong Jung, Mun-Soo Park, Moon-Hyun Yoo (Samsung Electronics Co., Ltd., Korea), and Hyungcheol Shin (Seoul Nat'l Univ., Korea)*

Off-current was predicted by simulation of amorphous silicon thin-film transistors (a-Si TFTs) including trapassisted tunneling (TAT) and band-to-band tunneling (BBT).  $I_{DS}-V_{GS}$  simulation was matched to measured data by tuning the density of state (DOS) of tail- and deepstate. Then  $I_{DS}-V_{DS}$  simulation was performed to consider tunneling effects at high field. By analyzing DOS and tunneling effects, off-current was estimated at different gate and drain voltages.

## 34. 3D Measurement

Chairs: Vladimir Saveljev (KIST, Korea)  
Sung Kyu Kim (KIST, Korea)

[34-1] 10:40 ~ 11:05

### [Invited] Comparison of 2D and 3D Vision Gaze with Simultaneous Measurements of Accommodation and Convergence among Young and Middle-Aged Subjects

Masaru Miyao, Tomoki Shiomi, Hiroki Hori, Akira Hasegawa (Nagoya Univ., Japan), Hiroki Takada (Univ. of Fukui, Japan), and Satoshi Hasegawa (Nagoya Bunri Univ., Japan)

The aim was to compare fixation distances between accommodation and convergence in young and middle-aged subjects while they viewed 2D and 3D video clips. Measurements were made using an original machine, and 2D and 3D video clips were presented using a liquid crystal shutter system. As results, subjects' accommodation and convergence were found to change the diopter value periodically when viewing 3D images. When subjects are young, accommodative power while viewing 3D images is similar to the distance of convergence, while subjects are middle-aged, their accommodation is weak.

[34-2] 11:05 ~ 11:25

### Crosstalk Homogeneity of Passive Glass 3D Displays

Pierre Boher, Thierry Leroux, Thibault Bignon (ELDIM, France), and Pierre Blanc (Laboratoires d'Essais de la FNAC, France)

One commercial passive glass 3D TV is characterized using imaging video-luminance-meter across one of the glass filters. Crosstalk homogeneity on the entire surface of the display is deduced. Results are correlated to those obtained locally using Fourier optics viewing angle instrument. We demonstrate in particular that the local crosstalk imperfections are linked to an imperfect alignment of the quarter wave plate film with regards to the pixel structure.

## 34. 3D Measurement

[34-3] 11:25 ~ 11:45

### First Measurement of Crosstalk Homogeneity on Auto-stereoscopic 3D Display

Pierre Boher, Thierry Leroux, and Thibault Bignon (ELDIM, France)

One commercial auto-stereoscopic 3D display is characterized using imaging video-luminance-meter. The system is positioned at the working distance and laterally shifted. Crosstalk homogeneity on the entire surface of the display is deduced. Results are correlated to those obtained locally using high angular resolution Fourier optics viewing angle instrument. We show that the crosstalk is optimized on most of the surface of the display. Local imperfections like scratches and mark increase drastically the crosstalk. The viewing freedom can be also estimated.

[34-4] 11:45 ~ 12:05

### Instantaneous Measurement of Luminance Variation of Frame-Sequential Stereoscopic Display

Shau-Wei Hsu, Yueh-Yi Lai, Bao-Jen Pong, and Tsung-Ying Chung (ITRI, Taiwan)

Time-dependent luminances behind the shutter glass of a frame-sequential stereoscopic display were measured using two calibrated and fast response  $V(\lambda)$  detectors with preamplifier. The results show that the main properties such as response time, cross talk, synchronization, and average luminance can be simultaneously obtained by this measuring method.

## 35. Luminescence and Phosphors I

Chair: Hee Sun Yang (Hongik Univ., Korea)

[35-1] 10:40 ~ 11:05

[Invited] New Phosphate Phosphors for Lighting Application

Kenji Toda (Niigata Univ., Japan)

The  $\text{Eu}^{2+}$ -activated  $\text{Sr}_2\text{Mg}_3\text{P}_4\text{O}_{15}$  ( $\text{Sr}_2\text{Mg}_3\text{P}_4\text{O}_{15}:\text{Eu}^{2+}$ ) phosphor was prepared using a conventional solid-state reaction. The phosphor can be excited efficiently by nearultraviolet (n-UV) light irradiation, showing bright blue emission spectra with a maximum peak of 447nm. The temperature dependence of luminescence intensity for  $(\text{Sr}_{0.94}\text{Eu}_{0.06})_2\text{Mg}_3\text{P}_4\text{O}_{15}$  is better than that of commercial  $(\text{Y,Gd})_3\text{Al}_5\text{O}_{12}:\text{Ce}^{3+}$  (YAG).  $\text{Sr}_2\text{Mg}_3\text{P}_4\text{O}_{15}:\text{Eu}^{2+}$  is promising candidate for application as a blue phosphor for a white LED under excitation of n-UV light.

[35-2] 11:05 ~ 11:30

[Invited] High Efficiency Phosphor LEDs for Full Spectrum Solid State Lighting Technologies

Partha Dutta, Aloka Khanna, and Adam Gennett (Rensselaer Polytechnic Inst., USA)

Phosphor based Light Emitting Diodes (LEDs) are becoming the key enablers and choice for designing light sources covering the entire visible wavelength spectrum in the 500-700nm range. This requires reliable and high efficiency phosphor materials that could be efficiently excited using the high efficiency GaInN based blue LEDs in the 400-470nm range. The paper presents a method for phosphor synthesis based on traditional melt crystal growth process, resulting in high efficiency and optically clear phosphors. Results of compositionally graded thiogallate  $(\text{SrCa})(\text{GaIn})_2\text{S}_4:\text{Eu}^{2+}$ , and mixed tungstate-molybdate  $\text{CaWMoO}_4:\text{Eu}^{3+}$  crystals will be presented.

## 36. Blue Phase LC

Chairs: Suk-Won Choi (Kyung Hee Univ., Korea)  
Tomiki Ikeda (Chuo Univ., Japan)

[36-1] 10:40 ~ 11:05

[Invited] A Transflective Blue-Phase Liquid Crystal Display with Single Cell Gap

Qiong-Hua Wang, Feng Zhou, Jian-Peng Cui, and Di Wu (Sichuan Univ., China)

A transflective polymer-stabilized blue-phase liquid crystal display (TR-BPLCD) with single cell gap is proposed. In order to balance the optical phase retardation between transmissive (T) and reflective (R) regions, in-plane protrusion electrodes are formed in both T and R regions on the bottom substrate, and only in the T region on the top substrate. The device exhibits well matched voltage dependent transmittance and reflectance curves, and a low operating voltage.

[36-2] 11:05 ~ 11:25

A Low Voltage and Hysteresis-Free Blue-Phase LCD

Hui-Chuan Cheng, Jin Yan, Takahiro Ishinabe (Univ. of Central Florida, USA), Young-Ran Chuang, Ching-Huan Lin (AU Optronics, Taiwan), and Shin-Tson Wu (Univ. of Central Florida, USA)

A low-voltage, high-transmittance, submillisecond-response and hysteresis-free polymer-stabilized blue-phase liquid crystal (BPLC) display with vertical field switching (VFS) and oblique incident light is demonstrated experimentally. Unlike the in-plane switching (IPS) in which the electric field is primarily in lateral direction and not uniform spatially, the VFS mode has uniform longitudinal field. As a result, the operation voltage is reduced significantly which plays a crucial role to eliminate hysteresis. This VFS mode will undoubtedly accelerate the emergence of BPLC as next-generation display.

## 36. Blue Phase LC

[36-3] 11:25 ~ 11:45

### Study on the Light Leakage of Blue Phase LC Cell with Protruded Electrodes

*Sukin Yoon, Gyu Hyung Yang, Prasenjit Nayek, Heon Jeong, Seung Hee Lee (Chonbuk Nat'l Univ., Korea), Seung Ho Hong, Hyeok Jin Lee, and Sung-Tae Shin (Samsung Electronics Co., Ltd., Korea)*

In this paper, the mechanism of light leakage in the cell which has been researched for reducing operating voltage of blue phase LCD was investigated using geometric ray optics. According to our research, the light leakage in the cell with protruded electrodes was explained by the light refraction at the interface of the protrude electrodes which is not parallel to the substrate and the mismatching of refractive indices of protrusion and BPLC. Therefore, the light leakage of the cell can be suppressed by the matching of the refractive indices of the protrusion and BPLC.

[36-4] 11:45 ~ 12:05

### Polymer-Stabilized Blue Phase Liquid Crystal Displays Employing a Vertical Electric Field with Prism Sheets

*Yong-Hun Kim (Kyungpook Nat'l Univ., Korea), Sung-Taek Hur (Kyung Hee Univ., Korea), Kyung-Woo Park, Do Hyuk Park, Ji-Sub Park (Kyungpook Nat'l Univ., Korea), Suk-Won Choi (Kyung Hee Univ., Korea), and Hak-Rin Kim (Kyungpook Nat'l Univ., Korea)*

We demonstrate a polymer-stabilized blue-phase liquid crystal device (PS-BPLC), which can be driven by a vertical electric field by transforming normal incident beams into oblique ones. By attaching prism sheets to the cell, the high operating voltage and low transmittance issues on PS-BPLC using conventional in-plane field switching modes can be solved simply. The normal brightness as well as the driving voltage can be effectively enhanced by using two prism sheets on top and bottom substrates.

## 37. Flexible Display I

Chair: Chung Kun Song (Dong-A Univ., Korea)

[37-1] 13:30 ~ 13:55

### [Invited] Organic Transistors Optimized for Channel Materials and Interfaces

*Yu Xia, Damien Boudinet, He Yan, Zhihua Chen, Yan Zheng, Jordan Quinn, and Antonio Facchetti (Polyera Corp., USA)*

In this paper we report for the first time on the TFT performance of new organic n-channel semiconductors exhibiting very large carrier mobilities (2-3 cm<sup>2</sup>/Vs for inkjet-printed TFTs, >10 cm<sup>2</sup>/Vs for single crystals), exceptional bias stress and thermal stress stability. Furthermore, we demonstrate for the first time that top-gate TFT performance on glass can be controlled by the chemistry of the glass substrate.

[37-2] 13:55 ~ 14:20

### [Invited] Lamination Process and Organic Transparent Electrodes for New Organic Light-Emitting Diode Applications

*Wataru Mizutani, Kiyomi Tsukagoshi (AIST, Japan), Kazumi Aoba, Hideki Sakai, Takashi Ohmori, Hayato Hyakutake (Denshi Kako, Co.,Ltd., Japan), and Heeyeop Chae (Sungkyunkwan Univ., Korea)*

Lamination of polymer films and organic transparent electrodes were studied for organic light emitting diodes (OLEDs). Three pre-fabricated components were laminated together to form polymer multilayer structures. A novel application using local doping of Ir complex molecules sandwiched in the device by the lamination was demonstrated. In order to produce low cost devices, a simple patterning method for organic transparent electrodes was developed and applied to OLED.

## 37. Flexible Display I

[37-3]

14:20 ~ 14:40

### Transport of Particles and Micelles in Electrophoretic Displays

Yoocham Jeon, Patricia Beck, Zhang-Lin Zhou, and Richard Henze (Hewlett-Packard Company, USA)

Charge motion in an electrophoretic display was modeled for multiple charged species with different mobilities. As charges move, the lowered electric field by local depletion of charges near electrodes makes the charges in the middle move more slowly. It takes more time to collect all the charges with a given voltage for higher initial charge concentrations. Because the charge distribution is controlled by the field distribution, charges of both polarities have similar distributions in the middle of the cell and the charge collection time is mainly governed by the slower species.

## 37. Flexible Display I

[37-4]

14:40 ~ 15:05

### [Invited] Ink-Jet Printing of Active and Passive Layers for Flexible Organic Electronic Devices

A. Wedel, B. Fischer, S. Kreissl, A. Lange, and C. Boeffel (Fraunhofer-Inst. for Applied Polymer Research, Germany)

The application of organic light emitting diodes (OLEDs) as displays, lighting and signage elevates them as important topic in the rapidly developing field of flat panel display technologies and lighting. OLEDs have many advantages over LCD display technology that include: Low voltage and power consumption, OLED technology only needs 2 to 10 volts. Ink-jet printing allows to print OLED materials on different substrates and sizes. To use an OLED with security features ink-jet printing was introduced to apply geometrically structured layers of passive (PEDOT:PSS) and active (OLED emitting) materials. With ink-jet printing you can print very easily any type of a picture or geometric figure. This picture or figure is the security feature of the OLED device. The ink-jet printed picture or figure will be deposited with the same active and passive material as the security features. Because of thickness effects of the electroluminescence intensity the brightness is a function of the ratio of thickness of ink-jet printed and non-deposited area. Optimization procedures have been applied on different steps of the device preparation, e.g. the deposition conditions of the different layers constituting the devices and the configuration of the electrodes. The ink-jet parameters were adjusted to control the thickness (40 - 80 nm) of the different layers because the thickness has a great influence on the electrical properties and efficiency of the OLED with the security feature. The lifetime tests on the encapsulated devices have been performed in ambient atmosphere. We show also how an ink-jet ink can be tailored to show similar properties to that of a spin coating solution for the organic photovoltaic (OPV) application. Previous literature regarding inkjet solvent systems focuses on making the solvent system unique to inkjet printing. In this article, we demonstrate a solvent system that is similar to a chlorobenzene system used for spin coating but also fulfils the required high boiling point needed for ink-jet printing. Along with the high boiling point, this system offers good P3HT and PCBM solubility. This system was also be used with an ink-jet printed hole transport layer (PEDOT:PSS) to generate a fully printed solar cell with an efficiency of up to 2 %.

## 38. White OLED/Lighting

Chairs: Jwo-Huei Jou (Nat'l Tsing-Hua Univ., Taiwan)  
Min Chul Suh (Kyung Hee Univ., Korea)

[38-1] 13:30 ~ 13:55

### [Invited] White OLEDs for Next Generation Solid State Lighting

*Takuya Komoda, Nobuhiro Ide, Hiroya Tsuji, Kazuyuki Yamae, Yuko Matsuhisa, and Varutt Kittichungchit (Panasonic Electric Works Co., Ltd., Japan)*

High color rendering index (CRI), high efficacy (about 40  $\text{lm/W}$ ) two-unit fluorescent / phosphorescent OLEDs were investigated. White OLED lighting panels of 8 x 8 cm showed the stable emission at 3,000  $\text{cd/m}^2$ . With a light outcoupling substrate, higher efficacy of 56  $\text{lm/W}$  and half decay lifetime of over 150,000 h was realized at 1,000  $\text{cd/m}^2$ . All phosphorescent white OLEDs on the light outcoupling substrate showed higher efficacy of about 70  $\text{lm/W}$  and a half decay lifetime of over 30,000 h at 1,000  $\text{cd/m}^2$ . With a further voltage reduction and a high index spherical extractor, 128  $\text{lm/W}$  was achieved.

[38-2] 13:55 ~ 14:20

### [Invited] OLED-Based Safe Lighting Source for Display and Lighting at Night

*Jwo-Huei Jou, Shih-Ming Shen (Nat'l Tsing Hua Univ., Taiwan), Szu-Hao Chen, Chien-Chih Chen, and Ching-Chiun Wang (ITRI, Taiwan)*

Medical studies reveal intensive emission with high color-temperature (CT) to impose drastic effect on suppressing melatonin (MLT) secretion. Frequent exposure to bright white light at night has been identified as onecrucial carcinogen to several cancers. Physicians have long been calling for the development of MLT suppression free illumination to safeguard human health. We will hence first review in this report the CTs of current light sources and their effects on MLT secretion, and present the fabrication of very-low CT organic light-emitting diodes with high efficacy.

## 38. White OLED/Lighting

[38-3] 14:20 ~ 14:40

### Highly Efficient Transparent White Organic Light Emitting Diodes for Lightings

*Jin Woo Huh, Jaehyun Moon, Joo Won Lee, Jun-Han Han, Doo-Hee Cho, Jin-Wook Shin, Joohyun Hwang, Chul Woong Joo, Jeong-Ik Lee, and Hye Yong Chu (ETRI, Korea)*

We report on fabrication of transparent white organic light emitting diodes (OLEDs) for lighting application. N-doped electron transporting layer (ETL)/Ag layer as transparent cathode and TAPC as capping layer (CL) were applied for improving the transmittance. We have obtained transmittance of over 65 % at 550 nm with this structure. The transparent white OLED showed the luminous efficacy of 31  $\text{lm/W}$  at the total luminance of 1000 nit. We have also demonstrated a transparent lighting using the transparent lighting panels.

[38-4] 14:40 ~ 15:00

### Efficiency Enhancement of Green Phosphorescent Organic Light-Emitting Diodes by Energy Transfer from Exciplex to Dopants

*Young-Seo Park and Jang-Joo Kim (Seoul Nat'l Univ., Korea)*

We report efficient organic light emitting diodes by utilizing the energy transfer from exciplexes to phosphorescent dopants. The energy transfer process was carefully analyzed based on the Forster energy transfer mechanism.

## 39. Advanced LTPS

Chairs: Guglielmo Fortunato (IMM-CNR Sez. Roma, Italy)  
Byung Seong Bae (Hoseo Univ., Korea)

[39-1] 13:30 ~ 13:55

### [Invited] Next Generation Display Fabricated by Bio Nano Process

Yukiharu Uraoka, Yosuke Tojo, Kosuke Ohara, Yasuaki Ishikawa, and Ichiro Yamashita (Nara Inst. of Science and Tech., Japan)

Thin film transistors and memory was fabricated using bio nano process. Low temperature crystallization of a-Si using Ni nano particle in supramolecular protein was performed. Location control of crystal grains were successfully confirmed. Floating gate memory was fabricated using Co bio nano dots embedded in the gate insulator.

[39-2] 13:55 ~ 14:20

### [Invited] Effective Annealing of Si Films as a New LTPS

Takashi Noguchi, Jean D. Mugiraneza, Toshiharu Suzuki, Katsuya Shirai, Tatsuya Okada (Univ. of the Ryukyus, Japan), Hideki Matsushima, Takao Hashimoto, Yoshiaki Ogino, Eiji Sahoto (Hitachi Computer Peripherals Co. Ltd., Japan)

Pulsed excimer laser annealing is currently used extensively as a low temperature poly-Si (LTPS) by its high absorption in ultra-violet (UV) region for thin Si films of 50nm thickness on glass. Uniform heating of thin Si film by efficient absorption can be performed by adopting a laser beam in blue region, which enables to control arbitral grain structure from micro-to anisotropic huge grains with keeping the surfaces smooth. Blue laser crystallizes not only thinner Si films but also rather thicker films. The blue laser diode laser annealing (BLDA) is promising as a new LTPS process for advanced TFT system on plastic as well as on glass substrates.

## 39. Advanced LTPS

[39-3] 14:20 ~ 14:40

### Poly-Si Thin Films Fabrication by Crystallization Using Silane Coupling Treatment

Yosuke Tojo, Atsushi Miura, Yasuaki Ishikawa, Ichiro Yamashita, and Yukiharu Uraoka (Nara Inst. of Science and Tech., Japan)

We studied the crystallization method which improved a conventional metal induced crystallization utilizing silane coupling treatment. In this study, we performed the adsorption of nickel as a metal catalyst of the crystallization on amorphous silicon thin films by N-(2-aminoethyl)-3-aminopropyltrimethoxysilane, and it was confirmed that carbon and nitrogen as elements of the self-assembled monolayer were removed by UV-ozone treatment at 110°C for 60 min. Crystal growth was performed at 550°C in Nitrogen ambient. Polycrystalline silicon films with the average grain size of 17  $\mu\text{m}$  and the mobility of 98  $\text{cm}^2/\text{Vs}$  were obtained at Ni treated time at 20 min.

[39-4] 14:40 ~ 15:00

### Crystallinity of Polycrystalline Silicon Formed by Underwater Laser Annealing

Emi Machida, Masahiro Horita, Yasuaki Ishikawa, Yukiharu Uraoka (Nara Inst. of Science and Tech., Japan), and Hiroshi Ikenoue (Kochi Nat'l College of Tech., Japan)

Crystallization of a-Si thin films was performed by underwater laser annealing (WLA), and the crystallinity and the film stress in the poly-Si film are evaluated by Raman Spectroscopy. The crystallized Si films by WLA have good crystallinity, and show large tensile stress as compared with laser annealing in air. WLA promotes uniform grain growth, and induces the film stress during crystallization.

## 40. Holography & Novel 3D Displays

Chairs: Ho-Dong Lee (KIST, Korea)  
Hoonjong Kang (KETI, Korea)

[40-1] 13:30 ~ 13:55

### [Invited] See-Through Display via Polymer Grating Fabricated on Single Substrate

*H. T. Dai and X. W. Sun (Tianjin Univ., China)*

A near-to-eye see-through optical configuration is proposed based on dual transmitted grating fabricated by interference in polymer coated on single substrate, which provides compact, light, and low cost solution for see-through display. The transmitted gratings attached at both the edge and center of the glass substrate acted as in-coupling and out-coupling elements respectively. A prototype with thick glass substrate for see-through configuration was demonstrated, which could couple the incident character successfully into substrate and then coupled the image outward by the other grating.

[40-2] 13:55 ~ 14:15

### Projection-Type Depth-Fused Three-Dimensional Display Using a Polarization Distribution

*Soon-gi Park, Jisoo Hong (Seoul Nat'l Univ., Korea), Sung-Wook Min (Kyung Hee Univ., Korea), and Byoung-ho Lee (Seoul Nat'l Univ., Korea)*

We propose a projection-type three-dimensional (3D) display using a polarization distribution method. 3D image is observed by depth-fused display (DFD) effect from the two overlapped screens made of scattering polarizers. The polarization switch is combined with the projection-type display resulting in simpler structure of system compared to the previous system. In addition, both front and rear projection methods are possible with the proposed system. The feasibility of the proposal is demonstrated by experiment.

## 40. Holography & Novel 3D Displays

[40-3] 14:15 ~ 14:35

### Recording of a Complex Hologram of a Reflective Object Using Optical Scanning Holography

*You Seok Kim and Taegeun Kim (Sejong Univ., Korea)*

First, we record a complex hologram of a reflective object using optical scanning holography (OSH). Then, the recorded hologram is reconstructed numerically. The reconstructed image shows that the complex hologram recorded using OSH is free of speckle noise as well as twin image and back ground noise as expected in theory.

[40-4] 14:35 ~ 14:55

### The Improvement of Holographic Reconstruction Images Using a Polarizer

*Guen-Sik Lee, Hee-Jin Im, Hyung-seok Bang, Kyoung-Moon Lim, and Yong-Kee Hwang (LG Display Co., Ltd., Korea)*

In General, reconstructed holographic images are not easily distinguishable due to the problem of overlapping between strong 0<sup>th</sup> order diffraction beam and relatively weaker other higher order diffraction light. In this paper, we proposed an idea that the reconstructed holographic image is substantially improved to be clear and distinguishable, i.e., suppressing the 0<sup>th</sup> order diffraction component using a Polarizer. The proposed method is also demonstrated with a series of experiments.

## 41. Luminescence and Phosphors II

Chair: Kenji Toda (Niigata Univ., Japan)

[41-1] 13:30 ~ 13:55

### [Invited] (Oxy) Nitride Phosphors Synthesized by Spark Plasma Sintering

Seong-Hyeon Hong, Sung-Woo Choi, Eun-Hee Kang, and Yi-Seul Kim (Seoul Nat'l Univ., Korea)

Rare earth-doped (oxy)nitride materials have drawn much attention as phosphors for white LEDs (Light Emitting Diodes). These host materials can be combined with near UV (Ultraviolet) and blue light irradiation for white LEDs as a green ( $\beta$ -SiAlON:Eu<sup>2+</sup>), yellow (Ca- $\alpha$ -SiAlON:Eu<sup>2+</sup>), and red phosphors (M<sub>2</sub>Si<sub>3</sub>N<sub>8</sub>:Eu<sup>2+</sup> (M=Ca, Sr), CaAlSiN<sub>3</sub>:Eu<sup>2+</sup>). (oxy)nitride phosphors have the excellent luminescent property such as efficient emissions and the superior chemical/thermal stability to its oxide or sulfide counterparts. In this work, we synthesized successfully these (oxy)nitride phosphors by spark plasma sintering.

[41-2] 13:55 ~ 14:20

### [Invited] Synthesis of Phosphor Materials Using Ordinary Pressure Ammonia

Tadashi Ishigaki, Shinnosuke Kamei, Kazuyoshi Uematsu, Kenji Toda, and Mineo Sato (Niigata Univ., Japan)

Phosphor materials emit various colors of lights after absorption of excitation energy such as X-ray, ultraviolet light and visible light. Phosphors are important materials for displays and lighting. The roles of lamps and displays for use as light source and color signboards have become increasingly important in daily life. In this study, we synthesized oxynitride and nitride under ordinary pressure ammonia flowing. These synthesis techniques were not used high-pressure N<sub>2</sub>.

## 41. Luminescence and Phosphors II

[41-3] 14:20 ~ 14:45

### [Invited] A Novel Low Temperature Process for Synthesizing Nitride Phosphors

Tomoaki Watanabe, Kazumichi Nonaka (Meiji Univ., Japan), Jinwang Li, and Masahiro Yoshimura (Tokyo Inst. of Tech., Japan)

Europium-doped SrAlSiN<sub>3</sub> crystallized powders were synthesized in supercritical ammonia with NaNH<sub>2</sub> at low temperatures (500°C). The reaction temperature and time dependency for product formation were investigated. Upon irradiation of blue light (460nm), the product emitted red light.

## 42. LC Alignment

Chairs: Jin Seog Gwag (Yeungnam Univ., Korea)  
Qiong-Hua Wang (Sichuan Univ., China)

[42-1] 13:30 ~ 13:55

[Invited] Investigation of Interaction between Liquid Crystals and Polyimide Alignment Film

Yukio Hirano (Chisso Petrochemical Corp., Japan)

Research into the image sticking problem is essential to improve LCD quality. Image sticking is dominated by the interface region between liquid crystals and alignment films. Because we are the only supplier of both liquid crystals and alignment films, we have investigated the region continuously. However, it is very difficult to predict the phenomena dominated at the interface and for example to directly measure the LC alignment state at the interface. In this paper we introduce some aspects of the correlation between the state of the interface region and image sticking.

[42-2] 13:55 ~ 14:20

[Invited] Nanoscale Imaging of Anisotropic Material by Optical Nanotomography

Yoonseuk Choi (Hanbat Nat'l Univ., Korea) and Charles Rosenblatt (Case Western Reserve Univ., USA)

We have utilized 'optical nanotomography' to visualize the molecular structure near the surface. By immersing thin tapered fiber tip into the optically anisotropic material such as liquid crystals, we could successfully find the director profile with resolution better than few tens of nanometers. As the quantitative analysis, we showed how this approach may be used to visualize the extrapolation length of liquid crystals. Measured extrapolation length showed good agreement with conventional value. This technique may be applied to analyze the ordering of other anisotropic systems such as organic conducting layer, lyotropic liquid crystals, and DNA.

## 42. LC Alignment

[42-3] 14:20 ~ 14:40

Thermally-Switched Liquid Crystal Alignment Based on Rubbed PVK Films

Ko-Ting Cheng, Yuan-Di Chen, Cheng-Kai Liu, and Andy Ying-Guey Fuh (Nat'l Cheng Kung Univ., Taiwan)

This paper demonstrates the thermally-switched liquid crystal (LC) alignments based on a rubbed poly(N-vinyl carbazole) (PVK) film, and their application for polarization rotators. The alignment anchoring to LCs with their director axis perpendicular to the direction of rubbing can be induced by mechanically rubbed PVK layer, and switched toward the rubbing direction by thermal treatment. The angle of re-orientation of the director axis increases with the temperature in a specific range of temperatures. In this study, the optical properties of concentric polarization rotator, fabricated using a rubbed PVK film with thermal treatment, are examined.

[42-4] 14:40 ~ 15:00

[Awards Paper- KIDS Awards (Gold, Sponsored by Samsung Electronics)]

Pretilt Angle Control from Homogeneous to Homeotropic Using Photocurable Monomer

Jeong-Hun Lee (Soongsil Univ., Korea), Hyo Kang (Samsung Advanced Inst. of Tech., Korea), Jin Seol Park, and Daeseung Kang (Soongsil Univ., Korea)

We study pretilt angle control from homogeneous to homeotropic using phase separation techniques of photocurable monomer by UV irradiation. Pretilt angle was controlled by changing the weight ratio of LC/ photocurable monomer in homogeneous PI coated LC cell. Homogeneous alignment was observed in LC/photocurable monomer mixture of weight ratio of 99.9:0.1 after UV irradiation for 20 minutes. Tilted alignment was observed in weight ratio of 99.8:0.2. Finally homeotropic alignment was observed in weight ratio of over 99.7:0.3.

## 43. Flexible Display II

Chairs: Armin Wedel (Fraunhofer-Inst. for Applied Polymer Research, Germany)  
Jae Bon Koo (ETRI, Korea)

[43-1] 15:10 ~ 15:35

### [Invited] Energy Level Engineering at Flexible Organic/Electrode and Organic/Organic Interfaces

Norbert Koch (Humboldt-Universität zu Berlin, Germany)

The energy level alignment at interfaces between  $\pi$ -conjugated organic semiconductors and electrodes is of importance to facilitate the fabrication of efficient organic opto-electronic devices. The mechanisms that govern the energy level alignment will be discussed. Methods to tune the alignment of the frontier organic semiconductor levels over more than 2 eV with respect to the Fermi-level of electrodes will be introduced.

[43-2] 15:35 ~ 15:55

### Flexible OLED Devices by Using Flexible Universal Plane Technology

Glory Chen, Shu-Tang Yeh, Ping-I Shih, Jian-Lin Wu, Kung-Yu Cheng, Liang-You Jiang, and Cheng-Chung Lee (ITRI, Taiwan)

Flexible Universal Plane (FlexUP) technology applied on flexible OLED devices manufacturing approach as well. The flexible OLED devices were fabricated by glass base OLED production equipment. Different flexible OLED encapsulation structures and burn in process show different de-bonding and flexibility performance results.

## 43. Flexible Display II

[43-3] 15:55 ~ 16:20

### [Invited] Direct Writing Techniques for the Fabrication of Complementary Organic Field-Effect Transistors

Mario Caironi, Sadir Bucella, Krishna Chaitanya Vishunubhatla (Istituto Italiano di Tecnologia, Italy), Enrico Gili, and Henning Sirringhaus (Cavendish Lab., UK)

Digital, direct-write techniques are interesting for the efficient, mask-free and robust fabrication of organic field-effect transistors and logic integrated circuits. Inkjet printing and laser machining offer fast prototyping, high design flexibility and limited amount of waste materials. Here we show how these approaches can be successfully adopted for the realization of integrated complementary, CMOS-like inverter based on solution processible organic semiconductors.

[43-4] 16:20 ~ 16:45

### [Invited] Flexible Universal Plane Technology for Active-Matrix Displays

Yu-Yang Chang, Jia-Chong Ho, Glory Chen, Liang-You Jiang, Jing-Yi Yan, Chun-Wei Su, Chyi-Ming Leu, and Cheng-Chung Lee (ITRI, Taiwan)

Flexible universal plane (FlexUP) is a ITRI's solution for quality flexible active-matrix (AM) displays and other nondisplay technologies. Through the FlexUP technology, organic light emitting diode (OLED) can readily be integrated with flexible TFT backplane to fabricate flexible AMOLED by using the existing TFT facility.

## 44. Fabrication/System

Chairs: SeongDeok Ahn (ETRI, Korea)  
Tariq Ali (e-Magin, USA)

[44-1] 15:10 ~ 15:35

### [Invited] OLEDs for Custom Specific Lighting and Signage Applications

*M. Toerker, J. Hesse, A. Philipp, M. Jahnel, O. Hild, and Ch. May (Fraunhofer-IPMS, Germany)*

A highly flexible process for OLED preparation based on a screen printing process for substrate preparation is demonstrated. The link of substrate design and the choice of OLED stack is discussed based on specific examples for lighting and signage.

[44-2] 15:35 ~ 15:55

### Carrier Gas Enhanced Organic Vapor Phase Deposition (OVPD<sup>®</sup>) for OLED

*Michael Long, Markus Gersdorff, Dietmar Keiper, Martin Kunat, Baskar Gopi, Claudia Cremer, Birgit Beccard, Markus Schwamberger, Juergen Kreis, and Michael Heuken (AIXTRON SE, Germany)*

The success of future large area OLED applications depends on consistent, high-quality products at reasonable costs. Thus, scaling towards mass production has to overcome limitations of organic film deposition not relevant for R&D or pilot production. For example, high material utilization efficiency, film uniformity over large areas and the generation of sufficient amounts of organic vapor for high tact rate without organic material degradation at enhanced evaporation temperatures. Here, the OVPD technology combined with the close coupled showerhead<sup>®</sup> (CCS) enables scaling with high film uniformity (<2%) and new short thermal exposure sources (STExS) delivering the required amounts of organic vapor.

## 44. Fabrication/System

[44-3] 15:55 ~ 16:15

### ITO-Free Phosphorescent OLED with Electrodes Patterned by the Fine Line Inkjet for Thin Metal Lines

*Jae Kyun Park, Dai Geon Yoon, Gyoung Seok Hwang, and Byung Doo Chin (Dankook Univ., Korea)*

Transparent electrode with fine line grids was fabricated by using an ink-jet printing process. About 90% of transparency was obtained for metal grid/poly(3,4-ethylenedioxythiophene):poly(styrenesulfonate) [PEDOT: PSS] anodes. On top of this layer, vacuum-deposited electro phosphorescent organic light emitting diode (OLED) was prepared, yielding a current efficiency of 19.3 cd/A for green device, while the general performance of reference device on ITO are 20-23 cd/A. The fabrication of such ITO-free anode can be useful for a development of flexible OLEDs.

[44-4] 16:15 ~ 16:40

### [Invited] Advances in Monochrome and Full Color SMOLED-On-Silicon Micro-Displays

*Tariq A. Ali, Ilyas I. Khayrullin, and Amalkumar P. Ghosh (eMagin Corp., USA)*

Efficient top-emitting phosphorescent green, yellow and white OLED micro-displays were developed using a highly reflective anode patterned over active matrix single crystal silicon. Single and dual emission layer devices were fabricated using high Tg materials with efficiencies of >93 cd/A in green, >67 cd/A in yellow, and >22 cd/A in white OLED. These continuing developments allow eMagin's high resolution OLED-on-silicon microdisplays [1] to be used in a broad spectrum of near-to-eye applications such as night vision, simulation and training, situational awareness, augmented reality, medical imaging, and mobile video entertainment and gaming.

## 45. PDP Discharge

Chairs: Sang-Koo Kwon (LG Electronics Inc., Korea)  
Q. Yan (Shichuan COC Display Device, China)

[45-1] 15:10 ~ 15:35

[Invited] PDP Efficiency

Vladimir Nagorny (*Plasma Dynamics, USA*)

Display efficiency is the only parameter that plasma displays struggle to improve, and which hurt them the most on the marketplace. Here we discuss a possible structure of a PDP cell that shows about 2-3 times better efficiency in simulations than a common display structure.

[45-2] 15:35 ~ 16:00

[Invited] Improvement of Luminous Efficiency Using New Structure in AC-PDPs

Shunsuke Kawai, Koichi Mizuno, Shinichiro Hori, Tomohiro Murakoso, Eichiro Otani, Kimio Amemiya, and Ryuichi Murai (*Panasonic Plasma Display Co., Ltd., Japan*)

A new discharge cell structure that has many patterned, reed-shaped ITOs was developed. Use of this structure increases PDP discharge efficiency by 9% and decreases displacement power by 10%. This effect is the same as that of using a lower electric permittivity material for lower electric capacity

## 45. PDP Discharge

[45-3] 16:00 ~ 16:25

[Invited] Characteristics of High Efficacy PDP with MgO-CaO Cathode Layer

Ki-Woong Whang, Tae-Ho Lee, Hee-Woon Cheong, Min-Soo Yoon, and Sang-Ho Park (*Seoul Nat'l Univ., Korea*)

We have studied the application of high gamma alkaline earth metal oxide materials with one step deposition process in order to simplify the deposition process. Among the many possible combinations, the mixture of MgO and CaO works as a high gamma cathode layer despite its anticipated contaminations coming from the air exposure. Through the optimization process for the mixture ratio of MgO and CaO, we have confirmed that the MgO-CaO cathode layer showed the improvement in luminous efficacy and reduction in the driving voltage.

[45-4] 16:25 ~ 16:45

Comparative Study on the Characteristics of Opposite and Surface Discharge Modes in the Plasma Display with Large Cell Size

Jun Heo, Yun-Gi Kim, Dong-Hyun Kim, Hae June Lee, and Ho-Jun Lee (*Pusan Nat'l Univ., Korea*)

A new facing discharge structure is proposed in order to improve electro-optical characteristics of plasma display having large cell size. The diagonal discharge of the proposed structure contributes to improve luminous efficacy by extending the discharge path and enlarging discharge volume. The proposed cell structure shows several fold higher luminous efficacy than that of the surface discharge mode with medium gap length.

## 46. Human Factors

Chairs: Heejin Choi (Sejong Univ., Korea)

Xiaowei Sun (Nanyang Technological Univ., Singapore)

[46-1] 15:10 ~ 15:35

### [Invited] The Effect of Display Luminance, Crosstalk and 3D Display Type on Visual Fatigue and Perceived Display Quality

*Hyung-Chul O. Li and Jong-Jin Park (Kwangwoon Univ., Korea)*

The present research examined the effects of display luminance, crosstalk and 3D display type on 3D visual fatigue and perceived display qualities in 7 aspects: color quality, negative body symptoms, eye fatigues, depth discriminability, flickering/double image, focusing difficulty, inconvenience of 3D glasses. As display luminance decreased, both color quality and depth discriminability decreased. Crosstalk, in general, seriously affected all the 7 aspects. SG type display, rather than PR type display, induced more double image/flickering as well as some negative body symptoms. More detail will be discussed in the following.

[46-2] 15:35 ~ 16:00

### [Invited] The 3-D Vision Training Apparatus in the Form of Diffractive Raster Spectacles

*Irina G. Palchikova (Technological Design Inst. of Scientific Instrument Engineering, Russia)*

The amplitude DOE in the form of a pattern of holes in an opaque mask are proposed for purposes of correcting failing vision and counteracting computer vision syndrome. The properties of optical image, created by DRG are of such quality that DRG can be used as trainer of stereovision.

## 46. Human Factors

[46-3] 16:00 ~ 16:20

### The Influence of Heart Rate Variability during Watching 2D/3D Content in Stereoscopic Display

*Ming-Da Ke, Chien-Yue Chen (Nat'l Yunlin Univ. of Science and Tech., Taiwan), Yueh-Yi Lai, and Tsung-Ying Chung (ITRI, Taiwan)*

Heart rate variability (HRV) is a useful index to present the physiological responses of the observer. In this paper, HRV is used to evaluate the level of uncomfortable when we watching 3D content using shutter glasses type 3D display. According to the experimental results, although watching 3D content is more uncomfortable than 2D content, the visual acuity is no significant difference when watching 3D content.

[46-4] 16:20 ~ 16:40

### Accommodation Response Measurement in Integral Floating Display

*Byoung-Sub Song, Young Min Kim, Junghun Jung, and Sung-Wook Min (Kyung Hee Univ., Korea)*

Contradiction between accommodation response and convergence distance is one of main factors of the visual fatigue induced by three-dimensional (3D) display. Therefore many researches have done for developing the 3D display system without the contradiction. In this paper, we analyze whether there is the contradiction on integral floating display by measuring the accommodation response in viewing a floated image.

## 47. Luminescence and Phosphors III

Chair: Seong-Hyeon Hong (Seoul Nat'l Univ., Korea)

[47-1] 15:10 ~ 15:35

[Invited]  $\beta$ -SiAlON:Pr<sup>3+</sup>: a Thermal Stable Red Oxynitride Phosphor

Ru-Shi Liu and Tzu-Chen Liu (Nat'l Taiwan Univ., Taiwan)

Trivalent Pr<sup>3+</sup>-doped red phosphor  $\beta$ -SiAlON was synthesized by gas pressure sintering (GPS) method. Red luminescence in the range 600–650nm was detected upon excitation with 460nm blue light. The intensity of the temperature dependent luminescence behavior (10–573K) at 613nm, corresponding to the <sup>1</sup>D<sub>2</sub> → <sup>3</sup>H<sub>4</sub> transition, increases with temperature, and that at 624nm from the <sup>3</sup>P<sub>0</sub> → <sup>3</sup>H<sub>6</sub> transition decreases. An explanatory three parabola scheme was proposed. Thermal stable Pr<sup>3+</sup> doped nitride phosphor can be used in pc-LEDs, which can be excited by blue InGaN LEDs.

[47-2] 15:35 ~ 16:00

[Invited] New Efficient Solid-Solution Phosphors: Correlation between Crystal Structure and Optical Properties for Solid-State Lighting

Won Bin Im and Kyoung Hwa Lee (Chonnam Nat'l Univ., Korea)

Efficient phosphor compositions have been developed using solid solutions between two end member host compounds, Sr<sub>3</sub>AlO<sub>4</sub>F and Sr<sub>3</sub>SiO<sub>5</sub>, for solid state lighting applications. The compounds display high tunability with the extent of solid solution x in the emission range from 473nm to 537nm. Here we describe correlations between the structural and optical properties of the phosphor family using X-ray diffraction, synchrotron X-ray total scattering, solid-state <sup>19</sup>F NMR, and photoluminescence measurements. Prototype light emitting diodes using a phosphor-capped layer have been fabricated using the composition developed in this study.

## 48. Color/Human Factors/ Display Measurement I

Chairs: Chang-Su Kim (Korea Univ., Korea)  
Don Gyou Lee (LG Display Co., Ltd., Korea)

[48-1] 15:10 ~ 15:35

[Invited] Human Factors of Stereoscopic 3D TV under Various Ambient Illuminations

Pei-Li Sun, Tai-Hsiang Tseng, Ting-Yuan Chang (Nat'l Taiwan Univ. of Science and Tech., Taiwan), and Ronnier Luo (Univ. of Leeds, UK)

The image quality and visual comfort were visually assessed using a patterned retarder (PR) and a shutter glasses (SG) 3D TVs. The results show that the PR type outperforms the SG type, and the latter suffers from flicker and ghosting problems especially when the ambient light is strong.

[48-2] 15:35 ~ 15:55

Visual-Perceptual 3D Crosstalk in Color Images

Jang-Kun Song and Dong-Hoon Kang (Sungkyunkwan Univ., Korea)

New 3D crosstalk metric using color difference is suggested. While the existing metrics can neither provide the perceptual strength of crosstalk nor evaluate the 3D crosstalk of colored images, the results by the new metric accord well with the perceptual strength of 3D crosstalk in both of achromatic and color images. We found that the color crosstalk is stronger than achromatic crosstalk. It is also found by computer simulation that the strongest crosstalk appears when the intended image is black, and the counterpart image is green or violet. The new metric is highly useful in developing image processing and display technologies.

## 48. Color/Human Factors/ Display Measurement I

[48-3]

15:55 ~ 16:15

### Brightness Compensation for Anaglyph Images

Dae-Chul Kim, Tae-Hyoung Lee, and Yeong-Ho Ha (Kyungpook Nat'l Univ., Korea)

One way of generating three-dimensional images is to use anaglyphs, which require filter glasses to be seen correctly. This study presents a method that reduces the brightness difference between the left and right components of an anaglyph, thereby reducing retinal rivalry, one of the main causes of eye fatigue. The retinal rivalry is minimized based on considering the filter characteristics and mean brightness value of the original image. Meanwhile, to minimize the color distortion when correcting the image brightness, a hue-preserving chroma compensation method is also employed, followed by clipping to bring all the colors into the reference gamut.

## P1. Poster Session I

[P1-1]

### Amorphous Oxide Thin-Film Transistors Based on Anodic Alumina Gate Dielectric

Linfeng Lan (South China Univ. of Tech., China), Miao Xu (New Vision Opto-Electronic Tech. Co., Ltd., China), Lei Wang, Min Li, Hua Xu, Dongxiang Luo (South China Univ. of Tech., China), Jianhua Zou, Hong Tao (New Vision Opto-Electronic Tech. Co., Ltd., China), and Junbiao Peng (South China Univ. of Tech., China)

$\text{Al}_2\text{O}_3$  prepared by anodization was employed for the gate dielectrics of TFTs based on In-Zn-O active layers. The field-effect mobility, on/off current ratio, turn-on voltage, and sub-threshold swing are  $14.6 \text{ cm}^2/\text{Vs}$ ,  $10^8$ ,  $-2\text{V}$ , and  $0.28 \text{ V/decade}$ , respectively.

[P1-2]

### Transparent Thin Film Transistor Based on $\text{TiO}_x$ Channel Layer Deposited by Radio Frequency Sputter Method

Kyung-Chul Ok (Dankook Univ., Korea), Byung Du Ahn, Je-Hun Lee (Samsung Electronics Co., Ltd., Korea), Kwun Bum Chung, and Jin-Seong Park (Dankook Univ., Korea)

N-type thin-film transistors (TFTs) based on  $\text{TiO}_x$  channels were fabricated on  $\text{p}^+\text{-Si}/\text{SiO}_2$  substrate by radio frequency (rf) sputter method. Above  $450^\circ\text{C}$  post annealing in air, the amorphous  $\text{TiO}_x$  films were changed to anatase  $\text{TiO}_x$  phase. As the annealing temperature increased, the hall mobility increased drastically from  $10 \text{ cm}^2/\text{Vs}$  to  $300 \text{ cm}^2/\text{Vs}$ . The post-annealed  $\text{TiO}_x$  thin film transistors exhibited  $0.1 \text{ cm}^2/\text{Vs}$  of mobility ( $\mu_{\text{sat}}$ ),  $1.78\text{V}$  of threshold voltage ( $V_{\text{th}}$ ), over  $10^5$  of on/off ratio, and  $1\text{V/decade}$  of subthreshold swing (SS). Like other oxide semiconductor TFTs, the shift of  $V_{\text{th}}$  was only occurred under gate bias stress without any significant changes of  $\mu_{\text{sat}}$  and SS.

## P1. Poster Session I

[P1-3]

### Effect of Annealing Temperature on Solution Processed Zinc-Tin-Oxide Thin-Films Transistor

*Jun Seok Lee, Young-Jin Kwack, and Woon-Seop Choi (Hoseo Univ., Korea)*

The effect of annealing temperature of solution processed zinc-tin-oxide thin-film transistor was investigated. Active channel thickness was controlled to optimized thin-film transistor properties. The characterization of ZTO TFT was improved with the annealing temperatures. Below 300°C, no transfer property was obtained, however, above 400°C, good TFT property was obtained. Solution process ZTO TFT shows high mobility of 5.34  $\text{cm}^2/\text{V s}$ , on-off ratio over  $10^5$ , threshold voltage of 1.5 V, and subthreshold swing of 0.8. The hysteresis behavior was also characterized.

[P1-4]

### Chemical Bath Deposition of CdS Active Layer for Fabrication of Low Temperature-Processed Thin-Film-Transistors

*Ji-Hye Kwon, Joo-Seob Ahn, and Heesun Yang (Hongik Univ., Korea)*

*Thin-film-transistors (TFTs) were fabricated with a low-temperature chemical bath deposited CdS as an active layer. The TFTs with as-grown CdS active layer exhibited a field effect mobility of 0.098  $\text{cm}^2/\text{V s}$ , a threshold voltage of 2.9 V and an on/off ratio of  $\sim 10^5$ . The device performance was improved after thermal treatment of grown CdS layer. The field effect mobility and the on/off current ratio of the annealed devices increased to 3  $\text{cm}^2/\text{V s}$  and  $\sim 10^7$ , respectively.*

[P1-5]

### Development of Oxide TFTs Array Using Solution Process for the Image Detecting Panel

*Min Suk Oh, Sang Jun Oh, Young Min La, and Yong-Hoon Kim (KETI, Korea)*

We report on the oxide thin film transistors (TFTs) array for the image detecting panel. The  $512 \times 512$  array with the pixel size of  $70 \text{ um} \times 70 \text{ um}$  using the solution-processed zinc tin oxide (ZTO) TFTs was fabricated. The average saturation field effect mobility and on/off ratio were about 3  $\text{cm}^2/\text{V s}$  and  $10^8$ . After the fabrication of array, we measured the reading speed and the noise level.

## P1. Poster Session I

[P1-6]

### Manufacturing Process of 4 Mask a-Si TFT Panel by One Step Dry Etching on Mo/Al(Nd)/Mo Data Line for a-Si Remain Minimization

*Seong Yeol Yoo, Young Suk Song, Zhan Feng Cao, Hee Cheol Kim, Qi Yao, Guan Bao Hui, Jian Yi Xue, Jai Il Ryu, and Jeong Yeol Lee (BOE Tech. Group Co., Ltd., China)*

In a-Si TFT LCD display business fields, Aluminum based 4mask process is very common. In this process, remained active width, so called active wing, came from 2<sup>nd</sup> metal etch process gives bad influences to capacitance or line coupling, thus, it deteriorates panel design or process margin. In this paper, we will introduce how to minimize active wing during Al based 4 mask processes.

[P1-7]

[Awards Paper- Outstanding Poster Paper]

### Stability of Solution-Processed InAlZnO Thin-film Transistors

*Si Joon Kim, Doo Na Kim, Dong Lim Kim, Doo Hyun Yoon, and Hyun Jae Kim (Yonsei Univ., Korea)*

The gate bias stress effects on solution-processed InAlZnO (LIZO) thin-film transistors (TFTs) according to La mole ratio were investigated. After 1000 s of negative gate bias stress, although the threshold voltage shifts dramatically, the variations in subthreshold swing are negligible. It means that carriers are temporarily trapped in the SiNx gate insulator or the LIZO channel or the channel/gate insulator interface at the existing traps.

[P1-8]

### Degradation of Integrated Gate Driver Circuits Using a-IGZO TFT

*Yong Ho Jang, Seung Chan Choi, Woo Seok Choi, Jae Yong You, Tae Woong Moon, Ji Ha Kim, Hyung Nyuck Cho, Chul Kwon Lee, Sung Bin Ryu, Kwon-Shik Park, Chang-Dong Kim, Myungchul Jun, and Yong Kee Hwang (LG Display Co., Ltd., Korea)*

The degradation of offset-biased gate driver circuits using a-IGZO TFT integrated in 240Hz FHD LCD was investigated. The circuit was designed to have separate ground nodes so that different low level voltages can be applied as offset bias to prevent leakage. The clamping voltage, an indicator of circuit degradation, was measured for 2000 hours during operation at 60°C, giving the possibility of prolonged life time by using appropriate bias offset.

## P1. Poster Session I

[P1-10]

### Composition and Oxygen Partial Pressure Effect on the Device Behaviors of Amorphous Al-In-Zn-O Transparent Thin-Film Transistors

*Jun Yong Bak, Shin Hyuk Yang (Kyung Hee Univ., Korea), Sang-Hee Ko Park, Chi-Sun Hwang (ETRI, Korea), and Sung Min Yoon (Kyung Hee Univ., Korea)*

We have fabricated the bottom-gate-bottom-contact AlZO TFTs using different In compositions and oxygen partial pressure conditions. The saturation mobility and turn-on voltage of each device are strongly dependent on the In amounts in the active layer. Although the saturation mobility of AlZO TFT decreased with the increase in the oxygen partial pressure, all devices showed similar turnon voltages.

[P1-11]

### Ambipolar Pentacene-Based Thin-Film Transistors with Polymeric Buffer Layers

*Liang-Yun Chiu, Wei-Yang Chou, and Horng-Long Cheng (Nat'l Cheng Kung Univ., Taiwan)*

We studied the ambipolar characteristics of pentacenebased thin-film transistors by using several different insulating polymers as the buffer layers, including polymethylmetacrylate (PMMA), poly(vinylidene fluoride) (PVDF), and poly(vinyl alcohol) (PVA). By using the PMMA, the devices exhibit good ambipolar electrical characteristics. In contrast, when PVDF and PVA are used, the devices show unipolar hole electrical properties instead of ambipolar properties. Finally, the morphologies of the corresponding pentacene films on these polymer buffer layers were also studied.

## P1. Poster Session I

[P1-12]

### Investigation of Solution-Processed Nitrogen Doped In-Zn-O Thin-Film Transistor

*Doo Hyun Yoon, Si Joon Kim, and Hyun Jae Kim (Yonsei Univ., Korea)*

We investigated solution-processed nitrogen doped In-Zn-O (IZO) thin-film transistor (TFT). Ammonia hydroxide ( $\text{NH}_4\text{OH}$ ) was added in precursor solution and this added  $\text{NH}_4\text{OH}$  was used for nitrogen supplier in IZO. We identified carrier suppressing ability of nitrogen by comparing IZO TFT to IZO:N TFT. The fabricated nitrogen doped (IZO:N) TFT shows the improved  $V_{\text{th}}$  of - 10.30 V, S.S of 2.17 V/decade, and  $I_{\text{on}}/I_{\text{off}}$  of  $2.56 \times 10^3$  comparing to that of IZO. Nitrogen shows excellent carrier suppressing ability like to Ga and Zr when the composition ratio is fixed to 0.1 M of Zn.

[P1-13]

### Study of the Threshold Voltage Shift on Poly 4-vinyl Phenols (PVPs) as Organic Gate Dielectric in All Solution-Processed Organic Thin-Film Transistors

*DongWoo Kim, HyoungJin Kim, HyunWook So, and MunPyo Hong (Korea Univ., Korea)*

The threshold voltage shift at the interface between an organic semiconductor (OSC), specifically a solution-processable OSC, and an organic gate insulator (OGI) was studied. Poly 4-vinyl phenols (PVPs) were the material chosen as the organic gate dielectric, with a weakness in ambient air, for the solution-processed organic thin film transistors (OTFTs). The OTFTs which were treated using a vacuum seasoning process exhibit low threshold voltage shifts and highly stable performance, even after a severe lithograph process in ambient air.

## P1. Poster Session I

[P1-14]

### Organic Thin Film Transistors with Sputtered Gate Electrodes for Electrophoretic Display

JungEun Lee, Hyungil Na, ChangBum Park, JongUk Bae, ChangDong Kim, Myungchul Jun, and YongKee Hwang (LG Display Co., Ltd., Korea)

We have developed a 6-inch VGA electrophoretic display driven by organic thin film transistors (OTFTs) with sputtered gate electrodes (Cr). Sputtering resistance layer (Protection layer) have been used for reducing the sputter plasma damage on organic gate insulator (OGI). We have used anthracene derivative for solution-processed organic semiconductor (OSC), which shows the field effect mobility of  $\sim 0.1 \text{ cm}^2/\text{V}\cdot\text{sec}$  with on-off current ratio of  $\sim 10^5$ .

[P1-15]

### P-Channel Thin-Film Transistors Using Copper Oxide Active Layers for Electronic and Optoelectronic Display

Kwang-Min Jo, Sang-Yun Sung, Se-Yun Kim, Joon-Hyung Lee, Jeong-Joo Kim, and Young-Woo Heo (Kyungpook Nat'l Univ., Korea)

We investigated use of copper oxides for use as an active layer of p-channel field-effect thin-film transistors (TFTs). Copper oxide thin films deposited at room temperature using rf magnetron sputtering and annealing treatment in air at  $300^\circ\text{C}$ . The bottom gate structured TFTs fabricated using copper oxides active layer operated in a p-type enhancement mode.

## P1. Poster Session I

[P1-16]

### Effect of $\text{Li}_2\text{O}$ Doping in Zinc-Tin-Oxide Thin Film Transistors

Hong Yoon Jung, Se Yeob Park, Ji-In Kim, Kwang Hwan Ji, and Jae Kyeong Jeong (Inha Univ., Korea)

Thin-film transistors (TFTs) with aLi-Zn-Sn-O multi-component channel have been fabricated by using co-sputtering technique. It was found that role of  $\text{Li}_2\text{O}$  to suppress the net electron carriers at high annealing temperatures. Thus, the  $V_{th}$  value of the oxide TFTs largely shifted from 1.76V to 9.60V as the content of  $\text{Li}_2\text{O}$  was increased. Simultaneously, the field-effect mobility was diminished with increasing Li atoms. Although the device performance of LiZnSnO TFTs were adversely affected by doping of  $\text{Li}_2\text{O}$  layer, the negative bias illumination-induced instability was found to be suppressed by the  $\text{Li}_2\text{O}$  incorporation. The exact cause for this observation was discussed in details.

[P1-17]

### Enhanced Performance of All-Solution-Processed N-Type Organic Thin Film Transistor by Employing Self-Assembled Monolayer

Jeongkyun Roh, Myeongjin Park, Chan-mo Kang, Hyunduck Cho, and Changhee Lee (Seoul Nat'l Univ., Korea)

We fabricated all-solution-processed n-type organic thin film transistors based on poly{[N,N'-bis(2-octyldodecyl)-naphthalene-1,4,5,8-bis(dicarboximide)-2,6-diyl]-alt-5,5'-(2,2'-bithiophene)}. Inkjet-printed silver electrodes were chemically modified with self-assembled monolayer to enhance electron injection. The work function of printed electrode was properly tuned for n-type organic materials. As a result, high electron mobility, high on-to-off ratio, low threshold voltage, and low contact resistance were achieved.

## P1. Poster Session I

[P1-18]

### Photo-Response Characteristics of Amorphous Indium Gallium Zinc Oxide Thin Film Transistor for Photodetector Applications

Seongpil Chang, Byeong-Kwon Ju (Korea Univ., Korea), and Fahrettin Yakuphanoglu (Firat Univ., Turkey)

Amorphous indium gallium zinc oxide (a-IGZO) thin film transistor operate in the enhancement mode with saturation mobility of  $6.99 \text{ cm}^2/\text{Vs}$ , threshold voltage of 7.6 V, subthreshold slope of 1.58 V/dec and an on/off current ratio of  $2.45 \times 10^8$ . The transistor was subsequently characterized in respect of visible light and UV illuminations in order to investigate its potential for possible use as a detector. The performance of the transistor indicates a high-photosensitivity in the offstate with a ratio of photocurrent to dark current of  $5.74 \times 10^2$ .

[P1-19]

### Optically Transparent Conducting Glues for Fabrication of OLEDs

Tsuyoshi Muto, Kuniyoshi Kato, Koichi Nagamoto, and Takeshi Kondo (Lintec Corp., Japan)

Polymer organic light emitting diode (OLED) have been fabricated by a vacuum-free laminating process using optically transparent conducting glues. The OLED device structure in this study is ITO/conducting glue/polymer emissive layer/metal cathode. The glue layer act as a hole injection layer as well as adhesive layer which connects the ITO-polymer interface. A polymer OLED prepared with a  $1.0 \mu\text{m}$  glue layer thickness produced a luminance of  $8,400 \text{ cd m}^{-2}$ . The processes shown here is vacuum-free and suitable for large-scale fabrication of the OLEDs.

[P1-20]

### Blue to White Color-Tunable OLEDs with Spin-Coated Small Molecule Host

Si-Yeon Seong, Min-Ji Jo, Yu-Seok Seo, and Dae-Gyu Moon (Soonchunhyang Univ., Korea)

We have developed color-tunable organic light-emitting devices with a spin-coated small molecule host layer doped with blue phosphorescent guest molecules. The color can be tuned from blue to white by the electrogenerated bimolecular excited states which are created within the bulk of the host layer.

## P1. Poster Session I

[P1-21]

### Enhanced Performance of QD/Polymer Based Hybrid LED by Förster Energy Transfer

Tae-Yang You, Byoung-Ho Kang, Sang-Won Lee (Kyungpook Nat'l Univ., Korea), Dae-Hyuk Kwon (Kyungil Univ., Korea), and Shin-Won Kang (Kyungpook Nat'l Univ., Korea)

We fabricated a hybrid LED which uses QDs embedded in polymer as an active layer. This active layer improves charge-balance because of the energy transport at each material based on förster energy transfer. Hybrid LED made up of QDs and polymer improved not only luminance but also external current efficiency according to the concentrations of dispersed QDs in emitting polymer solution. As a result, external current efficiency is  $2.5 \text{ cd/A}$  at maximum brightness of  $9,088 \text{ cd/m}^2$ . The external current efficiency was enhanced by over 10 times and turn-on voltage was reduced compared to reference device without förster energy transfer.

[P1-22]

### Improved Performances of Organic Light-Emitting Devices Doped with BDAT-P Using Co-Doping Method

Na Rae Park, Gweon Young Ryu, Dong Hwan Lim, Seok Jae Lee, Young Kwan Kim, and Dong Myung Shinr (Hongik Univ., Korea)

We demonstrated that the efficiency of green organic lightemitting diodes (OLEDs) was improved by co-doping with hole transport material, N'-bis-(1-naphyl)-N,N'-diphenyl-1,1'-biphenyl-4,4'-diamine (NPB) and electron transport material, bis(2-methyl-8-quinolinato)-4-phenylphenolate aluminum (BALq), into emitting layer. Co-doping with NPB and BALq can improve charge balance which makes it possible to enhance device efficiency. The maximum luminous and quantum efficiency of BDAT-P doped device was measured to be  $5.56 \text{ cd/A}$  and 1.99 %, respectively. Device co-doped with NPB, BALq and BDAT-P resulted in the most efficient device, in which maximum luminous and quantum efficiency were  $8.36 \text{ cd/A}$  and 3.19 %, respectively.

## P1. Poster Session I

[P1-23]

### Deep Blue Light-Emitting Devices Using a Solution Processible Molecule Consisting of Fluorene and Pyrene Units

Ji-Hoon Kim (Pusan Nat'l Univ., Korea), Sunyoung Lee (Kumoh Nat'l Inst. of Tech., Korea), Jonghee Lee (ETRI, Korea), and Do-Hoon Hwang (Pusan Nat'l Univ., Korea)

A solution-processable deep-blue-light-emitting molecule consisting of pyrene and dialkylfluorene units, 1,6-bis(9,9'-diethylfluorene-2-yl)pyrene (BDOFP), was synthesized and characterized. Organic light-emitting diodes (OLEDs) with a simple structure, ITO/PEDOT:PSS/emitter/ BmPyPB/LiF/Al, were fabricated. All the devices showed electroluminescence (EL) in the blue region of the spectrum; in particular, BDOFP:PVK (1:9) showed deep-blue-light emission with Commission Internationale de L'Eclairage (CIE) coordinates of (0.14, 0.07). The maximum brightness, external quantum efficiency, and current efficiency of this device were 500 cd/m<sup>2</sup>, 0.7%, and 0.44 cd/A, respectively.

[P1-24]

### Selective Deposition Process Development with Electro spray for Organic Light-Emitting Diodes

Wontae Hwang, Minjun Cho (Sungkyunkwan Univ., Korea), Sunghwan Cho (Samsung Mobile Display Co., Ltd., Korea), and Heeyeop Chae (Sungkyunkwan Univ., Korea)

Using electro spray deposition technique we have demonstrated patterning of organic thin films for display applications. It could be possible to deposit thin films selectively because of electric potential difference and charged droplets, and its profile, uniformity were investigated in this work.

## P1. Poster Session I

[P1-25]

### Solution Electro spray Process Development for Small Molecule Organic Light Emitting Diode Fabrication

Minjun Jo, Wontae Hwang, and Heeyeop Chae (Sungkyunkwan Univ., Korea)

We have demonstrated solution-processed organic light emitting diode (OLED) with small molecule by electro spray deposition (ESD) process. Among parameters, we observed the property of OLED device, changing the distance between nozzle and substrate and flow rate and flow rate. We could make small molecule OLED device with ESD process.

[P1-26]

### Fabrication of Micro-Lens Array (MLA) Pattern on OLED for Enhancement of Light Extraction

Jong Min Lee, Hyun Bin Lim, Hyung Jin Lee, and Lee Soon Park (Kyungpook Nat'l Univ., Korea)

In order to improve the light extraction efficiency of the OLEDs, the micro-lens array (MLA) pattern fabricated on the viewing side of OLEDs. The MLA sheets were also made by micro-imprinting method on top of the polyethylene terephthalate (PET) film utilizing UV curable resin. The effect of MLA pattern such as height, radius and gap among MLA patterns were examined from the viewpoint of improvement of light extraction from the OLED devices.

[P1-27]

### Solution Processed Low Driving Voltage Blue Phosphorescent Organic Light-Emitting Using Small Molecule Host System

Yoo Jin Doh, Jung Soo Park, Woo Sik Jeon, Young Hoon Son, and Jang Hyuk Kwon (Kyung Hee Univ., Korea)

We report low-driving voltage and high efficiency blue phosphorescent OLEDs (PHOLEDs) with several small molecule host systems. A soluble small molecule host system consisted of hole transporting type 4,4',4'' tris(Ncarbazolyl) triphenylamine (TCTA) and bipolar carrier transporting type 2,6-bis(3-(carbazol-9-yl)phenyl)pyridine (26DCzPPy) exhibits high solubility with much smoother surface properties. As the results, a low driving voltage of 5.4 V at 1000 cd/m<sup>2</sup> and maximum external quantum efficiency 14.6 % are demonstrated.

## P1. Poster Session I

[P1-28]

### Top-Emitting Fluorescent Green Organic Light Emitting Devices with Low Voltage Driving Characteristics

Sang Hee Cho and Min Chul Suh (Kyung Hee Univ., Korea)

Two different types of hole transport layers are applied to the standard top-emitting green organic light emitting diodes (OLEDs) with relatively thick microcavity structure to reduce a power consumption. An 1,4,5,8,9,11-Hexaazatriphenylene-hexacarbonitrile (HAT-CN), a well-known electron accepting p-doping material, was doped into a basic hole transport material such as a N,N'-diphenyl-N,N'-bis-[4-(phenyl-m-tolylamino)-phenyl]-biphenyl-4,4'-diamine (DNTPD). We found that the OLEDs with lightly doped hole transport system shows similar device performance to that obtained from the device with HAT-CN interlayer as a charge generation layer (CGL). Very interestingly, the device with 5 nm of HAT-CN interlayer in between 167 nm of DNTPD layers shows very similar operating voltage behavior as well as current efficiency compared to that prepared with doped hole transport layer.

[P1-29]

### Moisture Barrier Property of Multilayer Structures for Thin Film Encapsulation of Flexible OLED Lightings

Seung Woo Seo, Eun Jung, Lyong Sun Bu, Ho Kyun Chung, and Sung Min Cho (Sungkyunkwan Univ., Korea)

In this presentation, Atomic layer deposition (ALD)/molecular layer deposition (MLD) processes are applied as the organic-inorganic hybrid multilayer, which has excellent property for the moisture barrier for the thin film encapsulation technology of flexible OLEDs. In this research, PET film was used for the flexible substrate, and 7-OTS (a self assembled monolayer (SAM) molecule) as the organic layer and TIP (titanium isopropoxide) as inorganic layer. The deposition temperature and pressure were 150°C and 300mtorr, respectively. The moisture barrier property was estimated by measuring water vapor transmission rate (WVTR) by Ca test.

## P1. Poster Session I

[P1-30]

### Fabrication of Flexible OLED Lighting on Transparent Metal-Grid Substrate

Eun Jun, Hak Soo Lee, Seung Woo Seo, Hyun Chul An, Hee Yeop Chae, and Sung Min Cho (Sungkyunkwan Univ., Korea)

We fabricated the flexible OLED using metal-grid substrate as electrode. The metal-grid deposited aluminum on plastic substrate was formed a pattern by photolithography and oxidation process. Its transmittance and resistivity are around 80% and 21Ω/□ respectively. The flexible device's per-formance using metal-grid substrate is 18,000cd/m<sup>2</sup> at 15V driving voltage.

[P1-31]

### Synthesis and Characterization of Ortho-Twisted Asymmetric Anthracene Derivatives for Blue Organic Light Emitting Diodes

Min-Gi Shin, Sul Ong Kim, Hyun Tae Park (Gyeongsang Nat'l Univ., Korea), Sung Jin Park, Han Sung Yu (Duksan Hi-Metal Co., Ltd., Korea), Yun-Hi Kim, and Soon-Ki Kwon (Gyeongsang Nat'l Univ., Korea)

The anthracene derivatives were synthesized by Suzuki coupling reaction. The thermal, optical and electronic properties of MNAn and BIPAn were investigated by thermogravimetric analysis (TGA), differential scanning calorimetry (DSC), UV-vis absorption, photoluminescence spectroscopies, and cyclic voltammetry. The materials exhibit high thermal stability and high performance in EL devices.

## P1. Poster Session I

[P1-32]

**High Efficient and High Color Pure Blue Light Emitting Materials: New Asymmetrically Highly Twisted Host and Guest Based on Anthracene**

*Il Kang, Ran Kim, Yun-Hi Kim, and Soon-Ki Kwon (Gyeongsang Nat'l Univ, Korea)*

New asymmetrically highly twisted anthracene derivative serve as a matched host and guest material in a high efficiency blue OLEDs. 2-(2-Methylnaphthalene-1-yl)-9,10-di(naphthalene-2-yl)anthracene and N-(4-(10-naphthalene-2-yl)anthracene-9-yl)phenyl-N-phenylnaphthalene-2-amine were prepared as host material and as guest material, respectively. Multilayer organic EL devices constructed using these foregoing twisted anthracene derivatives as the emitting layer gave quantum efficiencies of 5% and exhibited a blue emission with CIE chromaticity coordinates. (x = 0.15, y = 0.14).

[P1-33]

**Green Phosphorescent OLEDs Using Iridium(III) Complexes with Trimethylsilyl Xylene Group**

*So-Hee Kang, Chul Young Kim, K. Thangaraju, Soon-Ki Kwon, and Yun-Hi Kim (Gyeongsang Nat'l Univ, Korea)*

We designed and synthesized a new bulky trimethylsilyl xylene substituted iridium(III) complex with picolinic acid ancillary ligand, 5-(2,5-dimethyl-4-(trimethylsilyl)phenyl)-2-phenylpyridine [Ir(dmtpy)2pic], by Suzuki coupling reaction and were investigated by thermogravimetric analysis (TGA), differential scanning calorimetry (DSC), UV-vis absorption, photoluminescence spectroscopies, and cyclic voltammetry. The materials exhibit high thermal stability and high performance in EL devices.

## P1. Poster Session I

[P1-34]

**Function of  $\text{Cs}_2\text{CO}_3$  in Electron Transport Layer of OLED**

*Ka Man Fung and Kok Wai Cheah (Hong Kong Baptist Univ., Hong Kong)*

High performance OLED can be achieved by tuning the energy level in the transport layer. The doping of  $\text{Cs}_2\text{CO}_3$  in electron injection material is one of the commonly adopted method. However there is ambiguity in its function once it is doped into the material. In this work, we study the role of  $\text{Cs}_2\text{CO}_3$  and also its chemical status when it is doped into four electron transport materials. It is found that  $\text{Cs}_2\text{CO}_3$  decomposed into its oxide and hydroxide form when doped. The finding clarifies the function of  $\text{Cs}_2\text{CO}_3$  and also its role in enhancement of OLED emission efficiency.

[P1-35]

**A Study on Single-Layered White Organic Light-Emitting Diodes Based on Co-Host System Using Solution Process**

*Beomjin Kim, Youngil Park, and Jongwook Park (The Catholic Univ. of Korea, Korea)*

Two color white organic light-emitting diode (WOLED) that used a co-host system in a solution process method was prepared. A device configuration is ITO/PEDOT:PSS (40 nm)/emitting layer (50 nm)/TPBi (20 nm) / LiF (1 nm) / Al. The emitting layer consists of TATA +  $\alpha$ -NPB or  $\beta$ -NPB + DPAVBi (blue dopant) + Rubrene (yellow dopant). The device using  $\alpha$ -NPB or  $\beta$ -NPB showed white color of CIE (0.30, 0.40) and (0.29, 0.39), respectively. Device efficiency of  $\alpha$ -NPB was 3.85 cd/A at 100mA/cm<sup>2</sup>, which is about 15% higher than  $\beta$ -NPB's.

## P1. Poster Session I

[P1-36]

### Highly Efficient New Hole Injection Materials for OLEDs Based on Dimeric Phenothiazine and Phenoxazine Derivatives

Youngil Park, Beomjin Kim, and Jongwook Park (The Catholic Univ. of Korea, Korea)

New hole injection layer (HIL) materials for organic light-emitting diodes (OLEDs) based on phenothiazine and phenoxazine were synthesized. The synthesized materials were used as the HIL in OLED devices, yielding power efficiencies of 2.8 lm/W (1-PNA-BPBPOX) and 2.1 lm/W (2-TNATA). These results indicate that 1-PNA-BPBPOX yields a higher power efficiency, by a factor of 33%, than the 2-TNATA commercial HIL material. Also, 1-PNA-BPBPOX exhibited longer device life-time than 2-TNATA.

[P1-37]

### Transparent Nanoclay/Polymer Gas Barrier Film and Contact Printing Encapsulation for Flexible OLEDs

Jin-Hwan Choi, Young-Wook Park, Tae-Hyun Park, Hyun-Ju Choi, Eun-Ho Song, Hakkoo Kim, Se-Joong Shin, Hyun-Jun Lee (Korea Univ., Korea), O-Young Jeong, Chang-Gyu Im (Cheil Industries Inc., Korea), and Byeong-Kwon Ju (Korea Univ., Korea)

Flexible and transparent polymeric gas barrier materials have become remarkably important in recent years. This paper presents a highly transparent nanoclay/polymer thin film for moisture barrier applications and a contact printing method for flexible OLEDs encapsulations. Nanoclay with flexible polymer coatings were used as ideal permeation blocks that can reduce water permeation rates according to the Ca degradation measurements. We encapsulated flexible OLEDs by contact printing method using poly-dimethylsiloxane stamp for prevention of chemical damage during direct encapsulation process. Combined with high flexibility, transparency, and barrier property, these strategies are good candidates for various flexible organic electronics applications.

## P1. Poster Session I

[P1-38]

### Amorphous Silicon Coated CNTs for Stable High Emission Current Devices

Young Ju Eom, Su Woong Lee, Eun Hye Lee, An Na Ha, Woo Mi Bae, Hee Chul Woo, Jin Jang, and Kyu Chang Park (Kyung Hee Univ., Korea)

We report on the stabilized high current emission of amorphous silicon coated carbon nanotubes (CNTs). Vertically aligned CNTs were surrounded by the amorphous silicon. The amorphous silicon coated CNTs endured a high current and stable in long time operation. The electron emission current strongly depends on the growth conditions. Especially, amorphous silicon layer on CNTs is most important parameters for stabilized electron emission. The electron emission properties of the silicon coated CNTs are discussed in this manuscript.

[P1-39]

### Field Emission Properties of CNT Film on a Graphite Tip by Electrophoretic Deposition

Gui Sob Byun, Yang Doo Lee, Kyong Soo Lee, Jinnil Chol (Korea Univ., Korea), Sun-Woo Park (Univ. of Seoul, Korea), and Byeong Kwon Ju (Korea Univ., Korea)

We fabricated carbon nanotubes (CNTs) cathode on graphite tip through electrophoretic deposition (EPD) method using a CNT suspension with sodium dodecyl sulfate (SDS). CNT films were prepared on the graphite tip (CNTs-cathode) and the Ag-coated graphite tip (Ag-CNTs cathode) using EPD. The CNTs cathode with a high emission current and field enhanced factor was obtained.

## P1. Poster Session I

[P1-40]

### Simulation of Edge Emission Effect for CNT Field Emitters Dependent on Diode Configuration

Yenan Song, Dong Hoon Shin, Yuning Sun, Ji Hong Shin, and Cheol Jin Lee (Korea Univ., Korea)

The simulation of edge emission effect of CNT field emitters was investigated according to the diode configuration. Two kinds of diode configurations were studied to understand edge emission. The real emission area was same about  $0.19625 \text{ cm}^2$  but a relative size of the anode or the emitter was different. One has the much larger anode area than that of the emitter. The other has the smaller anode area than that of the emitter. The gap between the anode and the emitter was  $0.1 \text{ mm}$  for the each structure. Simulation results showed that field emission is clearly dependent on diode configuration. It was found that edge emission effect was removed by adjusting the diode configurations. We suggest that this result is useful for realizing uniform and stable field emitters.

[P1-41]

### Opto-Electrical Characteristics of Hybrid Powder-LED with PVK HIL

Won Hee Lee, Wan Kyu Kim (Korea Polytechnic Univ., Korea), Sung Il Ahn (Silla Univ., Korea), and Seong Eui Lee (Korea Polytechnic Univ., Korea)

Organic/inorganic hybrid Powder-LED was studied in this work using  $\text{ZnS:Mn/CuS}$  with a nano PN junction. Powder-LED device through forming process was stabilized. Luminous level of Powder-LED was increased more than 30% and the threshold voltage of it decreased 10V according to the forming process. Brightness of Powder-LED was increased with forming voltage decreasing. By insertion of PVK layer, the luminous of Powder-LED was increased up to 20% compared to the device without PVK. These results imply that hole injection at an inorganic Powder-LED can be improved by an organic HIL material.

## P1. Poster Session I

[P1-42]

### Investigation of GaInP Quantum Dots according to the Growth Thickness for the 700 nm Light Emitting Devices

Hwa Sub Oh, Sang Mook Kim, Kwang Cheol Lee, June Mo Park, Ho Sung Ryu (KOPI, Korea), Hyung Joo Lee, Young Jin Kim, In Kyu Jang, Ji Hoon Park (AUK Inc., Korea), and Jong Hyeob Baek (KOPI, Korea)

We investigate  $\text{Ga}_{0.33}\text{In}_{0.67}\text{P}$  quantum dot structures appropriate for special lighting applications in terms of structural and optical behaviors. The  $\text{Ga}_{0.33}\text{In}_{0.67}\text{P}$  materials formed from 2-dimensional to 3-dimensional dots as the growth time increases from 2 seconds to 16 seconds indicating a Stranski-Krastanow growth mode. The temperature dependent photoluminescence data shows that as the growth thickness increases, the spectrum of  $\text{Ga}_{0.33}\text{In}_{0.67}\text{P}$  layer is shifted to longer wavelength owing to the quantum effect and divided into two peaks originating from two different kinds of quantum dot.

[P1-43]

### Solution Processed Small Molecule Organic Bi-layer Light Emitting Diodes

Daelin Shim (Sungkyunkwan Univ., Korea), Wataru Mizutani (AIST, Japan), and Heeyeop Chae (Sungkyunkwan Univ., Korea)

Single layer of device 1, 2-Dichloroethane is used to achieve good solubility and pin-hole free thin film by spin coating process. All small molecules were dissolve in 1, 2-Dichloroethane. OLED of 1, 2-Dichloroethane (DCE) showed maximum luminance values of  $25,500 \text{ cd/m}^2$ ,  $13.03 \text{ cd/A}$ . The bi-layer device structure with a-NPD was dissolve in Chloroform as hole transport layer/4,4'-N, N-dicarbazolebiphenyl, fac-tris(2-phenylpyridine) iridium( $\text{Ir}(\text{ppy})_3$ ), 2-(4-Biphenyl)-5-phenyl-1,3,4-oxadiazole were dissolve in 1,2-Dichloroethane as active layer is achieved by spin-coating process without the dissolution problem between layers. The performance of the bi-layer device was  $15,000 \text{ cd/m}^2$ ,  $25 \text{ cd/A}$ ,  $\sim 80 \text{ mA/cm}^2$  of current density.

## P1. Poster Session I

[P1-44]

### Formation of Aluminum Nitride Ceramic Film on Metal-Substrate Using Aerosol Deposition Method

Min-Sun Kim and Hyun Min Cho (KETI, Korea)

Aluminum nitride (AlN) thick films which were formation on the tungsten (W)-copper (Cu) substrates by aerosol deposition method (ADM) were presented. AlN thick film was successfully deposited on W-Cu substrate, which had values of low thermal expansion coefficient and high thermal conductivity with dense micro-structure. According to microstructural and mechanical properties, AlN thick films were uniformly deposited with good adhesion force between AlN thick films and W-Cu substrates. Also electrical and thermal properties show AlN film which was deposited on W-Cu substrate were very prospective materials for thermal dissipation package materials.

[P1-45]

### Effect of Packaging Materials and Process on the Performance of Light Emitting Diodes

Seong Kwon Kwak, Tae Wook Yoo, Eun Ji Lee, Bo-Sung Kim (Kyungpook Nat'l Univ. Korea), Dong Wook Lee (Phoenix pde Co. Ltd, Korea), Sang Mun Lee, and Lee Soon Park (Kyungpook Nat'l Univ., Korea)

In order to ensure long lifetime and stable light output of LEDs the thermal performance parameters need to be designed in the LED chip package and module level, which include such items as heat sink structure and materials, interface materials and substrates.

In this work we used aluminium nitride (AlN) as submount of LED chips and made chip on board (COB) type LED module. The effect of different silver (Ag) epoxy bonding materials and bonding methods on the performance of LED module were examined.

## P1. Poster Session I

[P1-46]

### The Influence of Phosphor Sedimentation Factors on White Light-Emitting Diode with Different Structure Chip

Kwang-Cheol Lee, Deok Gi Kim (KOPTI, Korea), Soojin Lee (Protec Co., Ltd., Korea), and Jong Hyeob Baek (KOPTI, Korea)

The influence of principal phosphor sedimentation factors such as phosphor particle diameter and encapsulant viscosity on the performance of white light-emitting diode with different structure chip was investigated. The phosphor sedimentation phenomena occurred seriously as phosphor particle diameter increases and/or encapsulant viscosity lowers. Effect of phosphor sedimentation on the white light-emitting diode with the vertical structure chip whose one side only emits is larger than that of lateral structure chip. Also, difference in luminous efficacy by chip structures under the existence of phosphor sedimentation reached about 20 %.

[P1-47]

### High Efficiency UV Nano-Pillars Light Emitting Diodes Using Ni Nano-Masks

Dae-Woo Jeon, Lee-Woon Jang, Myoung Kim, Ju-Won Jeon, Jae-Woo Park (Chonbuk Nat'l Univ. Korea), Seong-Ran Jeon, Seung-Jae Lee, Jin-Woo Ju, Jong Hyeob Baek (KOPTI, Korea), and In-Hwan Lee (Chonbuk Nat'l Univ., Korea)

In this study, we have fabricated 375-nm InGaN/AlGaIn nanopillar light emitting diode (LED) on c-plane sapphire. A uniform and highly vertical nanopillar structure was fabricated using self-organized Ni/SiO<sub>2</sub> nano-size mask by dry etching method. The depth and diameter of the UV nanopillar LED was 500 nm and 150 nm, respectively. After fabricated the UV nanopillar LED, the relaxation of residual strain of the UV nanopillar LED was performed by high temperature annealing. For reduction of the plasma etching damage in the side wall of UV nanopillar LED, we preceded (NH<sub>4</sub>)<sub>2</sub>S solution treatment for 10min. After the annealing and the (NH<sub>4</sub>)<sub>2</sub>S solution treatment, the optical property of the UV nanopillar LED was enhanced 7.5 times greatly compared to conventional UV LED.

## P1. Poster Session I

[P1-48]

### Optimization of Epitaxial Structure for Nonpolar A-plane InGaN/GaN LEDs

*Su Jin Kim, Dong Ho Kim, Jae In Sim, Dong Yoon Kim, Sung Hun Son, Hwan Jun Sung, Ki Seob Shin, and Tae Geun Kim (Korea Univ., Korea)*

We report upon the simulation results of improved electrical/optical characteristics for nonpolar a-plane InGaN/GaN LED by employing the optimized multiple quantum-well (MQW) structure, in comparison with those of the reference nonpolar LED with single QW structure. In order to reduce the carrier overflow and energy-band offset in InGaN/GaN MQWs of nonpolar InGaN/GaN LED, we applied four-period 3.5 nm-thick  $\text{In}_{0.23}\text{Ga}_{0.77}\text{N}$  QWs and 6 nm-thick GaN QB schemes. Consequently, the calculated L-I-V and  $\eta$  for the nonpolar LED with the optimized MQWs exhibited lower  $V_f$  and higher  $P_{\text{out}}$  at high current density as compared to the reference SQW LED.

[P1-49]

### The Effect of N-GaN Patterning on the Light Extraction of InGaN/GaN Vertical Light-Emitting Diodes

*Ki Seob Shin, Jae In Sim, Ho Myoung An (Korea Univ., Korea), Sejong Oh, Woo Seok Lee, Michael Yoo (Verticle Corp., Korea), and Tae Geun Kim (Korea Univ., Korea)*

We investigate the enhancement of light extraction in GaN-based vertical LEDs using n-GaN surface patterning by nanosphere lithography. A marked enhancement in light output power, by as much as 3.09, 3.2 times, was observed for 1.0  $\mu\text{m}$  and 1.5  $\mu\text{m}$  pillar patterns height at 350mA compared with the flat n-GaN. These enhancements are attributed to the multiple scattering of light from the sidewall of the hole-patterns and increased surface dimension which were approached light.

## P1. Poster Session I

[P1-50]

### Effect of $\text{SiN}_x$ Interlayer Inserted in A-Plane GaN on R-Plane Sapphire Grown by Metal-Organic Chemical Vapor Deposition

*Ji-Hoon Kim (Korea Univ., Korea), Kwang Hyeon Baik (KETI, Korea), Jung Ho Park (Korea Univ., Korea), and Sung-Min Hwang (KETI, Korea)*

Nonpolar a-plane GaN films grown on r-plane sapphire by metal-organic vapor deposition using  $\text{SiN}_x$  interlayers of varying position and thickness have been investigated. Both atomic force microscopy images and x-ray rocking curve data along the in-plane growth directions revealed better crystal quality and surface roughness when multi- $\text{SiN}_x$  layers were inserted in a-plane GaN films. These results indicate that multi- $\text{SiN}_x$  interlayers are function as a blocking of threading dislocations and alleviate the strain-related surface roughening.

[P1-51]

### Enhancement of Deflective Effect in InGaN/GaN Light Emitting Diodes with Ellipsoidal Air Tunnel

*Hyun Kyu Kim, Jae Hyoung Ryu, Hee Yun Kim, Ji Hye Kang, Nam Han, Young Jae Park, Beo Deul Ryu, Kang-Bok Ko, S. Chandramohan, Volodymyr-V. Lysak, Chang-Hee Hong (Chonbuk Nat'l Univ., Korea), Hyung Gu Kim (LG Electronics Inst. of Tech., Korea)*

This paper reports on the deflective effect of ellipsoidal air tunnel arrays as an embedded deflector with low refractive indices in InGaN/GaN light emitting diodes (LEDs). Light extraction efficiency for different width-to-height ratio of air structure is analyzed by light tool simulation. When the air structure is ellipsoidal in shape, deflective effect becomes more effective. We fabricated a LED structure with EAT structures. The reflectance spectra, measured over the entire visible spectral range, showed reflective modulations by EAT structures. It is also found that the light output power of the EAT-LEDs was enhanced by 2.3 times over the conventional LEDs.

## P1. Poster Session I

[P1-52]

### Growth and Characteristic of InGaN/GaN Light Emitting Diodes with Micro Polygon Column Shaped Transparent

*Sung Min Kim and Chang-Hee Hong (Chonbuk Nat'l Univ., Korea)*

We report on the fabrication of GaN-based light-emitting diodes (LEDs) with micro-polygon columns (MPC) obtained by selective area growth(SAG) using the technique of metal organic chemical vapor deposition (MOCVD). The light output power of the MPC I , MPC II , MPC III was 53%, 39%, 36% higher than conventional LED.

[P1-53]

### High Transmittance Fringe-Field Switching Liquid Crystal Display and Its Manufacturing Method

*Young Suk Song, Seong Yeol Yoo, Guan Bao Hui, Feng Zhang, Seung Jin Choi, Han Jun Park, Xiao Ling Xu, Jian She Xue, Jai Il Ryu, and Jung Yeol Lee (BOE Tech. Group Co., Ltd., China)*

In this paper, we found out the relationship between 2<sup>nd</sup> ITO pixel pitch and transmittance using calculation and actual experiment in FFS mode TFT-LCD. And also we adopted the way to improve 2<sup>nd</sup> ITO pixel CD uniformity though ITO fine patterning technology. Thus, we achieved higher transmittance FFS than conventional structure through design and process innovation.

## P1. Poster Session I

[P1-54]

[Awards Paper- Outstanding Poster Paper]

### Wide-Viewing Vertically-Aligned Liquid Crystal Displays with Surface Microstructure Formation Using Colloidal Particles

*Seung Chul Park, Jun-Hee Na, and Sin-Doo Lee (Seoul Nat'l Univ., Korea)*

We report on a simple and powerful method for fabricating surface microstructures for wide-viewing vertically-aligned liquid crystal displays (LCDs) on a basis of the colloidal particle. The surface microstructures are spontaneously formed on the substrate by simple particle dispersion and heating process, and they can change the morphology of substrate. This surface morphology of colloidal particles can generate the reorientation of LC. Therefore, our LC cell having the surface microstructures shows good wide-viewing and electro-optic properties.

[P1-55]

### High Efficiency Fresnel Lens via Axially Symmetric Photoalignment Method

*Yau-Han Huang, Shih-Wei Ko, Andy Ying-Guey Fuh (Nat'l Cheng Kung Univ., Taiwan), and Tsung-Hsien Lin (Nat'l Sun Yat-Sen Univ., Taiwan)*

This investigation demonstrated the dye-doped liquid crystal (DDLC) is rewriteable and a method to fabricate a transparent highly efficient Fresnel lens combine radial with azimuthal alignment two axially symmetry on dye-doped liquid crystal (DDLC) using double-side photoalignment technique.

## P1. Poster Session I

[P1-56]

### Improved Off-Axis Gamma Curve in Vertically Aligned Liquid Crystal Cell with Single Domain

*Dong-Eon Lim, Wan Seok Kang, Byung-June Mun, Seung-Yeol Hur, and Gi-Dong Lee (Dong-A Univ., Korea)*

We propose an improved gamma curve at horizontal line in single-domain vertical alignment (VA) liquid crystal (LC) cell. The proposed configuration consists of a negative C-plate, a  $\lambda/2$  biaxial-plate and two A-plates. Optical optimization is performed by using the Stokes vector and the Polarization difference method. As a result, we confirmed that the proposed optical configuration showed better off-axis gamma curve property without sacrificing other optical properties compared with the conventional configuration.

[P1-57]

### LCD Switchable between Reflective and Transmissive Modes Using an Active Absorber

*Huilian Jin, Ki-Han Kim, and Tae-Hoon Yoon (Pusan Nat'l Univ., Korea)*

We propose a liquid crystal display (LCD) switchable between reflective and transmissive modes using an active absorber. The active absorber is placed on top of a vertical-aligned (VA) nematic LC layer. The active absorber was operated only for the reflective mode while the VA layer was operated only for the transmissive mode. Due to the active absorber layer instead of an absorptive polarizer, we obtain a high reflectance and overcome the parallax problem. We expect that the proposed device can be used for various outdoor applications.

## P1. Poster Session I

[P1-58]

### Novel Electrodes for Low Voltage and High Transmittance Blue-Phase Liquid Crystal Displays

*Yu-Cheng Lai, Yuan-Chang Liao, Jyh-Wen Shiu, Chun-Ming Wu, Shih-Hsien Liu, Pao-Ju Hsieh (ITRI, Taiwan), Linghui Rao, Yan Li, and Kuan-Ming Chen (Univ. of Central Florida, USA)*

A novel electrode configuration is proposed to lower the operation voltage and improve the transmittance of polymer-stabilized blue phase liquid crystal display. This device structure generates a strong horizontal field which is useful for reducing voltage. A test cell was fabricated to validate our simulation results.

[P1-59]

### Study on Advanced Pixel Structure for Electro-Optic Characteristics in Polymer Stabilization (PS-VA) Mode

*Se Hyun Lim, Sun Woo Park, Dae Hyun Kim, Seung Hee Lee (Chonbuk Nat'l Univ., Korea), Youn Hak Jeong, Hee Seop Kim, and Kyeong Hyeon Kim (Samsung Electronics Co., Ltd., Korea)*

Polymer-Stabilization Vertical Alignment (PSVA) mode has many advantages such as wide viewing angle, high transmittance and fast response time. However, due to the main-bone electrode in the center area of the cell the transmittance is found to be low in the center compared to the other region. To avoid this effect, in this paper, we propose a new pixel structure with high transmittance and fast response time. In the proposed pixel structure the main-bone electrode is shifted to the edge from the center area of fish bone. As a result, we got high transmittance throughout the cell, as well as fast response time.

## P1. Poster Session I

[P1-60]

### Carbon Nanotube-Dispersed Alignment Layer for Fast Response Time of Liquid Crystal Display

Chuhyun Cho, You-Jin Lee, Chang-Jae Yu, and Jae-Hoon Kim (Hanyang Univ, Korea)

We proposed a method to improve the response time of the liquid crystal display (LCD) using carbon nanotubes (CNTs)-dispersed alignment layer. The dispersed CNTs enhanced the response time due to their conducting property and steric force between the LC molecules and them. As a result, we obtained the fast response time characteristics over whole gray levels.

[P1-61]

### Cost Effective Multi-Domain Vertical Alignment Liquid Crystal Display Using Ink-Jet Printed Protrusions

Sun Woo Park, Se Hyun Lim, Sang Hoon Oh, Dae Hyun Kim, Kwang Un Jeong, and Seung Hee Lee (Chonbuk Nat'l Univ, Korea)

A MVA(Multi-domain Vertical Alignment) device using a new method for forming protrusions is proposed. In the device, the photo-sensitive ink was printed with line shape forming protrusions on the ITO substrates. Then the cell was assembled with crossed-line shaped protrusions on top and bottom substrates. Owing to symmetrically positioned protrusions, the vertically aligned LCs form multi-domain in on state and with the help of surface polymer-stabilization technique, the response time is greatly improved. Consequently, the proposed device using protrusion by any printing method shows excellent performance such as wide-viewing-angle and fast response time without conventional photolithography process.

## P1. Poster Session I

[P1-62]

### Chiral Hybrid In-Plane Switching Liquid Crystal Mode with Stable Domain by the Stacked Alignment Layers

Young Eun Kang, Kwang-Soo Bae, You-Jin Lee, Jae-Hoon Kim, and Chang-Jae Yu (Hanyang Univ., Korea)

We propose an improved chiral hybrid in-plane switching (CH-IPS) liquid crystal mode with a stable domain for high brightness. The stable mono-domain in the CH-IPS mode was obtained by the alignment layer stacked with the planar and vertical alignment layers. The stable CH-IPS mode with high brightness was obtained by the improved azimuthal anchoring energy with the stacked alignment layer.

[P1-63]

### Synthesis and Characterizations of Liquid Crystalline Epoxy Monomers

Jin Oh, Young Kuk Kim, Heon Seok Kang, Hyeon Jun Seong, and Myong-Hoon Lee (Chonbuk Nat'l Univ, Korea)

The influence of the curing position containing different reactive groups and the liquid crystalline phase of liquid crystalline epoxy resins (LCERs) was investigated. Three LCERs with different epoxy rings were synthesized for this purpose.

[P1-64]

### Syntheses and Structural Analysis of Helical Porous Liquid Crystals Based on Hydrogen-Bonded Dipeptides

Jin Oh, Kwang-Un Jeong, Shin Woong Kang, and Myong-Hoon Lee (Chonbuk Nat'l Univ, Korea)

The synthesis and structural analysis of a liquid crystal is reported. Three dipeptide liquid crystals containing as nonpolar amino acids self-assemble into helical porous columns through hydrogen bonding.

## P1. Poster Session I

[P1-65]

### Polarized FTIR Spectroscopic Analysis of Liquid Crystal Orientations

Mongryong Lee, Dong Jun Cho, and Kigook Song (Kyung Hee Univ., Korea)

We fabricated optical retardation films for a wide-view LCDs by photo-polymerization method. The orientation of LC molecules was investigated by polarized-FTIR spectroscopy along the polar and the azimuthal angle.

[P1-66]

### Novel Axially Symmetric Optical Device and Applications Based on Axial Symmetric Photoalignment Method

Shih-Wei Ko, Yan-Yu Chen, Shu-Hao Huang, Andy Ying-Guey Fuh (Nat'l Cheng Kung Univ., Taiwan), and Tsung-Hsien Lin (Nat'l Sun Yat-Sen Univ, Taiwan)

The paper demonstrated the research of axially symmetric dye-doped liquid crystal film. Axially symmetric devices were widely used in symmetric optics, such as converting linear polarized light into axially, azimuthally or vortically light. The novel applications have been presented, such as polarization-independent liquid crystal lens and tunable donut beam.

[P1-67]

### Reduced Ionic Screening Effect in Carbon Nanotube-Doped Nematic Liquid Crystals

Ji Hyun Park and Giusy Scalia (Seoul Nat'l Univ., Korea)

By mixing small amounts of single-wall carbon nanotubes (SWCNTs) into a standard nematic liquid crystal mixture, the relaxation after applying a DC voltage, resulting from screening of the applied field by ions in the liquid crystal, is greatly reduced. We consider two explanations for the phenomenon. The CNTs may act as ion scavengers, thereby reducing the concentration of ions free to move. Alternatively they may stabilize the field-induced director orientation via their own ability to align LCs. The effect is the most apparent at intermediate voltages, hence CNT doping may contribute to improved grey scale stability in displays.

## P1. Poster Session I

[P1-68]

[Awards Paper- Outstanding Poster Paper]

### Thermal Stability of Blue Phase I Doped with Bent-Core Molecules

Sung-Taek Hur and Suk-Won Choi (Kyung Hee Univ., Korea)

We investigated the relationship between the elastic constants of host nematic liquid crystals (NLCs) and the thermal stability of their liquid crystalline blue phase I (BPI). By adding bent-core molecules to a conventional NLC, we could gradually change the values of the elastic constants of host NLCs. From our experimental results, it was confirmed that the thermal stability of BPI strongly depends on the values of the elastic constants of the host NLCs; the stability is greater when  $K_{33}$  is lower than  $K_{11}$ . These results correspond well with those theoretically predicted by numerical calculations.

[P1-69]

### Dependence of the Switching Behavior in a Bistable TN Cell on the Rubbing Angle

Min-Gyeong Jo, Dong Han Song, Ji-Hoon Lee, and Tae-Hoon Yoon (Pusan Nat'l Univ., Korea)

We studied the switching behavior of a bistable TN cell that has two stable states of  $-90^\circ$  and  $+90^\circ$  twist. Switching between the two states can be made by applying a vertical or an in-plane field. We studied dependence of the switching behavior in a bistable TN cell on the rubbing angle.

[P1-70]

### Pretilt Angle Control of Liquid Crystal Using Liquid Crystalline Polymer

Eun-Young Jeon, Ki-Han Kim, and Tae-Hoon Yoon (Pusan Nat'l Univ., Korea)

We propose a method to control the pretilt angle of liquid crystal (LC). Polyimide (PI) mixed with the liquid crystalline polymer (LCP) make it possible to control the pretilt angle of LC. By controlling the mixing ratio of LCP, pretilt angles between  $10^\circ$  and  $90^\circ$  can be realized. To realize a single cell-gap transmissive LC cell, we controlled the UV exposure time region by region by which two different pretilt angles can be obtained within each pixel.

## P1. Poster Session I

[P1-71]

### High Efficient Vertical Aligned Nematic Mode with Lens-Shape Surface Relief

Min Soo Park, Jonghoon Yi, Jin Hyuk Kwon, and Jin Seog Gwag (Yeungnam Univ., Korea)

We present a high efficient vertically aligned nematic liquid crystal mode with lens-shape surface relief. The aim of proposed VA mode is to obtain high transmittance with uniform optical image. This LC mode produces an azimuthally continuous nematic domain in a pixel. This LCs behavior can improve the electro-optical characteristics, compared with the conventional VA modes.

[P1-72]

### Two-Mode Photo-Switchable LCD on the Base of Liquid Crystals with a Minute Amount of Carbon Nanotubes

Sergiy Tomylo, Igor Gvozdevskyy, Oleg Yaroshchuk (NAS of Ukraine, Ukraine), and Rumiko Yamaguchi (Akita Univ., Japan)

We report on a new type of LCDs photo-switchable between the reversible and memory modes. These LCDs are based on LCs with slight chirality doped with a minute amount of carbon nanotubes.

[P1-73]

### Study of Liquid Crystal Bistable/Multi-Domain Alignment by Spontaneously-Formed Dual Groove Structures

Min-Kyu Park, Chang-sub Park, Kyung-Il Joo, Hee Yeon Noh, Shin-Won Kang, and Hak-Rin Kim (Kyungpook Nat'l Univ., Korea)

We demonstrate a surface multi-patterning method that is possible to control the surface anchoring energy of LC. In our method, the microscopic groove structure is spontaneously formed by the patterned macro-groove structure in polymer due to the anisotropic stress during preparation. Using the method, we can fabricate 2-domain TN mode and bistable LC mode.

## P1. Poster Session I

[P1-74]

### Effect of Graphene Layers on the Homeotropically Aligned Nematic Liquid Crystal

Jeong Seon Yu, Ji Eun Yun, and Jong-Hyun Kim (Chungnam Nat'l Univ., Korea)

The alignment of the nematic liquid crystal on the graphene layers with different thickness was observed. Graphene layer seems to induce the tilted liquid crystal alignment. The tilt angle from the substrate seems to be closely related with the thickness of the graphene layer. In the case of the azimuthal angle, there was not clear indication related with the symmetry of the graphene layer. We will show the detail of the experimental results in the presentation.

[P1-75]

### Solution-Processed Copper Zinc Tin Sulfide Absorber for Thin-Film Solar Cells

Kyoohee Woo, Youngwoo Kim, and Jooho Moon (Yonsei Univ., Korea)

Copper zinc tin sulfide ( $\text{Cu}_2\text{ZnSn}(\text{S,Se})_4$ , CZTS) has attracted significant attention as a next generation absorber material due to high natural abundance of all constituents, tunable direct band gap ranging from 1.0 to 1.5 eV, and large absorption coefficient. Here, we demonstrate the fabrication of high quality CZTS absorber layer with the 1.6~2.0  $\mu\text{m}$  thickness and micrometer-scaled grains (1~2.5  $\mu\text{m}$ ) by use of non-toxic solvent-based inks. Our approach for the fabrication of CZTS layer, reported here, will be the first step in realizing the low-cost CZTS solar cell with high efficiency by simple and safe solution-based process.

[P1-76]

### Optimization of Short Circuit Current in Tandem Solar Cell Employing Microcavity Structure

Yang-Eun Lee, Sei-Yong Kim, Won-Ik Jeong, and Jang-Joo Kim (Seoul Nat'l Univ., Korea)

We analyzed microcavity tandem organic solar cells using SubPc and PbPc as the donor of the bottom and top sub cells, respectively. The short circuit current ( $J_{sc}$ ) of the microcavity tandem cell can be higher than  $J_{sc}$  of the corresponding single cells through confining electric field inactive layers and modifying reflectance of semi-transparent cathode using adielectric capping layer on top of the top electrode.

## P1. Poster Session I

[P1-77]

### Characteristic of Organic Solar Cells Using the Electron Transport Material as Water-Soluble Conjugated Polymer

Seong-Hwan Choi, Hee-Dae Kim, Chung-Gi Kim, Min-Sik Koo, Dong-Hun Lee, Jhin-Yeong Yoon, Taek Ahn, Tae-Woo Kwon, and Dong-Kyu Park (Kyungsung Univ., Korea)

We have synthesized water-soluble polymer, the polymer typically obtained by the Suzuki type of polymerization reaction and shows good solubility in methanol. Bulk heterojunction organic solar cells (BHJ-OSCs) fabricated by using water soluble conjugated polymer, 6,6'-(2-methyl-7-(4-(4-methylstyryl)phenyl)-9H-fluorene-9,9-diyl) bis(N,N,N-trimethylhexan-1-aminium) bromide, and cation ( $\text{Cs}^+$ ) ions doping. The device structures were ITO/ PEDOT:PSS/ P3HT:PCBM/ Al, ITO/ PEDOT:PSS/ P3HT:PCBM/ water soluble conjugated polymer/ Al, ITO/ PEDOT:PSS/ P3HT:PCBM/ water soluble conjugated polymer +  $\text{Cs}^+$ / Al. The device has short circuit current density ( $J_{sc}$ ) of  $9.62 \text{ mA/cm}^2$  and power conversion efficiency (PCE) of 1.79% without water soluble polymer layer. However,  $J_{sc}$  and PCE turn to be  $8.72 \text{ mA/cm}^2$  and 1.66%,  $9.57 \text{ mA/cm}^2$  and 2.08% when  $\text{Cs}^+$  doped in water soluble polymer layer, respectively.

[P1-78]

### Efficient Semitransparent Bulk-Heterojunction Organic Photovoltaics Employing Transparent Ag/Ca/Ag Cathode Layer

Yong-Hoon Kim, Jun-Ki Park (KETI, Korea), Jeong-In Han (Dongguk Univ., Korea), and Sung Kyu Park (Chonbuk Nat'l Univ., Korea)

Semitransparent bulk-heterojunction organic photovoltaics with power conversion efficiency (PCE) of 1.63% was achieved by using poly(3-hexylthiophene) (P3HT)/phenyl- $\text{C}_{61}$ -butyric acid methyl ester (PCBM) active layer and Ag/Ca/Ag transparent cathode. Insertion of 1 nm-thick Ag interfacial layer between the active layer and Ca/Ag cathode dramatically improved the PCE from 0.83% to 1.63% as well as other photovoltaics properties. By analyzing dark current behaviors, it is believed that the improved performance is possibly due to improved contact property from the energy band alignment at the cathode/active layer interface by the Ag interfacial layer.

## P1. Poster Session I

[P1-79]

### Wavelength Dependent Photo-Degradation of Organic Planar Heterojunction Solar Cells

Tae-Min Kim, Won-Ik Jeong, and Jang-Joo Kim (Seoul Nat'l Univ., Korea)

We observed that the photo-induced degradation of copper phthalocyanine (CuPc)/fullerene ( $\text{C}_{60}$ ) based planar heterojunction solar cells strongly depends on the wavelength of incident light. The degradation was not observed under 633 nm laser light. The short-circuit current ( $J_{sc}$ ) decreased under 442 and 325 nm laser lights. However, the fill factor decreased only under 325 nm laser light. These characteristics indicate that the photodegradation is related with  $\text{C}_{60}$  and the ITO/CuPc interface.

[P1-80]

### Improved Efficiency of Spray Deposited Organic Photovoltaics Using the Modified PEDOT: PSS by Substrate-Heated Method

Yoon-Sik Seo, Jin-Ju Bae, Kyu-Jin Kim, Byoung-Ho Kang, Se-Hyuk Yeom, and Shin-Won Kang (Kyungpook Nat'l Univ., Korea)

We fabricated a organic solar cell by spray deposition of highly conductive PEDOT:PSS. Both PEDOT:PSS and active layer were spray deposited by the substrate heating method. In order to improve the conductivity of spray-deposited PEDOT:PSS, it was modified by adding the DMF or DMSO. Consequently, surface morphology of spray deposited modified PEDOT:PSS was changed and its conductivity was improved. All spray-deposited solar cell with modified PEDOT:PSS showed a power conversion efficiency of ~ 3%.

## P1. Poster Session I

[P1-81]

### Solution-Processed CuAlO<sub>2</sub> as an Anode Buffer Layer for Organic Solar Cells

Jeong Suk Yang, Sang Hoon Oh, You Seung Rim, Doo Hyun Yoon, and Hyun Jae Kim (Yonsei Univ., Korea)

We investigated the effects of solution-processed copper aluminum oxide (CuAlO<sub>2</sub>) as an anode buffer layer (ABL) on the performance of organic solar cell (OSC) based on poly(3-hexylthiophene) (P3HT) and [6,6]phenyl-C<sub>61</sub>-butyric acid methyl ester (PCBM) blend. Characteristics of CuAlO<sub>2</sub> showed an appropriate band energy level as a hole transporting layer and an electron blocking layer. OSC with CuAlO<sub>2</sub> buffer layer annealed in high nitrogen pressure achieved the highest power conversion efficiency of 0.39% compared with no buffer layer device. It had a potential to be used as an ABL.

[P1-82]

[Awards Paper- Outstanding Poster Paper]

### Metal Oxide Nanoparticles as an Electron Extraction Layer for Inverted Polymer Solar Cells

Seunguk Noh, Jun Young Kim, Donggu Lee, and Changhee Lee (Seoul Nat'l Univ., Korea)

Inverted polymer solar cells have been fabricated by inserting metal oxide nanoparticles (ZnO and SnO<sub>2</sub>) between the indium tin oxide and the polymer active layer. Compared with the device without an electron extraction layer, the device performance with ZnO and SnO<sub>2</sub> layers was much improved. Especially, the open circuit voltage and the power conversion efficiency of the device with ZnO layer were increased from 0.36 to 0.61 V and from 0.89 to 2.70 %, respectively, under an illumination of AM1.5G 100 mW/cm<sup>2</sup>.

## P1. Poster Session I

[P1-83]

### Hole-Extraction Materials for High Open-Circuit Voltage in Planar Heterojunction Organic Solar Cells

Gyeong Woo Kim, Jeong-kyu Kim, Chandramouli Kulshreshtha, Woo Sik Jeon, Min Chul Suh, and Jang Hyuk Kwon (Kyung Hee Univ., Korea)

Enhanced power conversion efficiency (PCE) and open-circuit voltage (V<sub>oc</sub>) in organic solar cell is demonstrated by implementing a new interlayer with triindole type materials between the donor layer of chloro[*sub*phthalocyaninato] boron(III) (SubPc) and ITO. These triindole type materials have excellent hole mobility (>10<sup>-3</sup> cm<sup>2</sup>/V.s) and good HOMO level of 5.2~5.3 eV. Their high hole mobilities and compatible HOMO levels give rise to easy hole extraction from donor and high built-in potential, thereby we could obtain increased short-circuit current (J<sub>sc</sub>) as well as Voc. In addition, the insertion of interlayer results in 32% higher PCE than that of reference SubPc device. A maximum open-circuit voltage (V<sub>oc</sub>) of 1.13 V and a short circuit current density (J<sub>sc</sub>) of 5.69 mA/cm<sup>2</sup> at 100 mW/cm<sup>2</sup> simulated AM1.5G sunlight are observed.

[P1-84]

### Transient Analysis of the Dynamic Stress Degradation in a-IGZO TFTs

Mami Fujii, Yasuaki Ishikawa, Masahiro Horita, and Yukiharu Uraoka (Nara Inst. of Science and Tech., Japan)

We found that S value in the IGZO TFTs degraded at the falling edge in the AC stress. We analyzed the degradation mechanism in this condition using device simulation method. These experimental and simulated results revealed that some electrons remained in the channel-edge and were exposed to high electric field when the voltage came to falling edge on the AC pulse stress. These electrons obtain high energy from the high electric field and form some defects at the interface between the channel and the insulator. We found that the main cause of the AC stress degradation was high energy electrons.

## P1. Poster Session I

[P1-85]

### A Low Voltage Driven Flexible LCD with High Mechanical Stability

*Zhe Hong, Yan Jin (Hoseo Univ., Korea), Hee-Suck Cho (NDIS Corp., Korea), Un-Sung Jung, and Soon-Bum Kwon (Hoseo Univ., Korea)*

We developed new liquid crystal mode suitable for flexible LCD, which has high mechanical stability and low driving voltage. It has cylindrical LC capsules surrounded by polymer matrix. Using this mode, we fabricated 7" 65X65 flexible LCD driven by passive matrix addressing. We report on the structure, fabrication method and electro-optical properties of the flexible LCD.

[P1-86]

### Development of High Transparent Active Matrix TBL

*Hyo Sik Song, Dae Kyu Kim, Hong Youl Lim, Min Kyung Lee, Dae Hyun Kim, Sung bong Ha, Kyoung Ho Park, Joun Ho Lee, and Byeong Koo Kim (LG Display Co., Ltd., Korea)*

A 4.3 inch WVGA TBL (Transparent Bistable LCD) was developed which had transparent characteristics on homeotropic and planar phase. We designed active matrix TBL for dynamic driving with the active matrix driving. Transparency of 4.3" proto type is about 50%. Because both dynamic driving and static diving mode have high transparency, the TBL can provide various transparent display applications.

[P1-87]

### A New Driving Method for the Active Transparent Bistable Liquid Crystal Display

*Min Kyung Lee, Hong Youl Lim, Hyo Sik Song, Dae Hyun Kim, Dae Kyu Kim, Sung Bong Ha, Kyoung Ho Park, Joun Ho Lee, and Byeong Koo Kim (LG Display Co., Ltd., Korea)*

A new driving method for the active TBL(transparent bistable display) is proposed. The TBL which reflects invisible wavelength range features highly transparent characteristics. Applying a TFT switch and a new driving method, the active TBL realized moving images in the cholesteric liquid crystal mode.[1-4] The proposed waveform consists of two steps. One is 'idle', the other is 'address'. The driving voltages are also optimized based on the waveform.

## P1. Poster Session I

[P1-88]

### Polarized Invisible 2D Code Display Overlaid on LCD Panel for Image Viewing

*Yuuki Kodama and Kunio Sakamoto (Konan Univ., Japan)*

An invisible code is one of the useful technologies for a computer interaction. The authors think we want to realize an interaction using the invisible code on an electrical media. In this paper, we propose a method to display invisible codes using LCD panels and to detect a polarized symbol image with a conventional CCD camera.

[P1-89]

### Work Function Modulation of ITO Electrodes for High Efficiency of Solution-Based Single-Layer OLEDs

*Tae Hyun Park, Young Wook Park, Jin Hwan Choi, Se Joong Shin, Hyun Jun Lee, Eun Ho Song, Hak Koo Kim (Korea Univ., Korea), Kyung Cheol Choi (KAIST, Korea), and Byeong-Kwon Ju (Korea Univ., Korea)*

Efficient solution-based single-layerorganic light-emitting diodes (OLEDs) have been fabricated using work function modulation of indium-tin-oxide (ITO) electrodes. In solutionprocesses, multilayer OLEDs are limited because of the intermixing of the organic solvents. Thus post-treatments of ITO electrodeswere performed for single-layerOLEDs without hole injection layer (HIL). The device with chlorinatedITOshows higher performance than the device with PEDOT:PSS HIL. Therefore, chlorinated ITO allows the fabrication of single-layer OLEDs withhigh performance in a low cost solution process.

## P1. Poster Session I

[P1-90]

### QD-LED with TiO<sub>2</sub> Inorganic Electron Transport Layer

Sungnam Choi (KETI, Korea), Taeyoon Lee (Yonsei Univ., Korea), Jiwan Kim, and Chul Jong Han (KETI, Korea)

We report Quantum Dot light-emitting diode (QD-LED) with TiO<sub>2</sub> electron transport layer (ETL). TiO<sub>2</sub> ETL has a higher transmittance than conventional ETL or HTL and is resistive to most of organic solvents. These advantages make TiO<sub>2</sub> as an ideal ETL for solvent processed QD-LED structure. We report the QD-LED fabrication with TiO<sub>2</sub> ETL on ITO glass and various optical characteristics were measured.

[P1-91]

### A New Optical Configuration for the AH-IPS LCD with Touch Screen Panel

Hyoun Sung Son, Ji Yun Jang, Jeong Hoon Ko, Hyun Suk Jin, Joun Ho Lee and Byeong Koo Kim (LG Display Co., Ltd., Korea)

We proposed the optical configuration which contains a touch screen panel (TSP) with circular polarization. The proposed configuration is composed of two quarter wave plates and LC layer. To verify the optical configuration, a computer simulation and an experiment were performed. This configuration can be a solution for the outdoor readability of the AH-IPS which have a TSP function. We proved 3.5 inch with nHD(640x360) resolution single domain AH-IPS, experimentally.

## 49. Flexible TFT

Chairs: Sungkyu Park (Chung-Ang Univ., Korea)  
Wataru Mizutani (AIST, Japan)

[49-1]

09:00 ~ 09:25

### [Invited] Ink-Jet Printed Polymer Transistor Arrays for Flexible Reflective Display

Jiyoul Lee, Joo-Young Kim, Byung Wook Yoo, Do Hwan Kim, Bang-Lin Lee, Jeong-Il Park, Jong Won Chung, JiYoung Jung, Bon-Won Koo, Jung Woo Kim, Byunggun Song, Myung Hoon Jung, Jaeeun Jang, and Yong Wan Jin (Samsung Advanced Inst. of Tech., Korea)

We have fabricated a reflective type polymer dispersed liquid crystal (PDLC) display, where we use ink-jet printed organic thin-film transistor (OTFT) to drive the panel. For the printed OTFT arrays, we have synthesized ambient processable conjugated copolymers, which enable the high-performance TFTs. Morphological and structural studies reveal that the polymer is well packed, that is extremely beneficial for enhancing the performance in terms of charge mobility and subthreshold swing. We also have passivated the ink-jet printed OTFTs to improve environmental and electrical bias stress stability. As the results, we could demonstrate a highly reliable reflective type PDLC color display on plastic substrate.

[49-2]

09:25 ~ 09:45

### High-Performance Ambipolar Organic Field-Effect Transistors for Complementary Integrated Circuits

Kang-Jun Baeg (ETRI, Korea) and Yong-Young Noh (Hanbat Nat'l Univ., Korea)

Ambipolar  $\pi$ -conjugated polymers may provide inexpensive large-area manufacturing of complementary integrated circuits without requiring micro-patterning of the individual p- and n-channel semiconductors. Here we demonstrate a simple methodology to control charge injection and transport in ambipolar organic field-effect transistors (OFETs) via engineering of the electrical contacts. By controlling the electrode surface chemistry, excellent p-channel and n-channel OFET characteristics with the same semiconductor are demonstrated. Most importantly, in these OFETs the counterpart charge carrier currents are highly suppressed for depletion mode operation. Thus, high-performance, truly complementary inverters (high gain > 50 and high noise margin >75% of ideal value) and ring oscillators (frequency ~12 KHz) based on a solution-processed ambipolar polymer are demonstrated for the first time.

## 49. Flexible TFT

[49-3]

09:45 ~ 10:05

### High Performance OTFT Circuits on Plastic

*Min Hee Choi, Byung Soon Kim, Sung Hoon Kim, Ho Joong Kwon, Hye Rim Hwang, and Jin Jang (Kyung Hee Univ., Korea)*

We report the high performance, 6,13-bis(triisopropyl silylethynyl) pentacene (TIPS pentacene) organic thin-film transistors (OTFTs) circuit on plastic. The OTFT with polymer/TIPS pentacene exhibited the field-effect mobility ( $\mu_{fe}$ ) of  $>1 \text{ cm}^2/\text{Vs}$ , threshold voltage ( $V_{th}$ ) of  $< |1 \text{ V}|$  and on and off ratio ( $I_{on}/I_{off}$ ) of  $>10^7$ .

[49-4]

10:05 ~ 10:30

### [Invited] Development of High Resolution and Low-Temperature Printing Techniques for Flexible TFT Device Fabrication

*Toshihide Kamata, Manabu Yoshida, Sei Uemura, and Takehito Kodzasa (AIST, Japan)*

In order to develop a flexible TFT, its fabrication techniques to give high performance, high resolution, high uniformity, and high processability should be developed. In this talk, our newly developed advanced print techniques for fabrication of TFT devices on a flexible substrate will be introduced. Especially, we will mention about how to improve the TFT performance, and how to remove the process damages using low temperature and high resolution printing techniques for preparation of electrodes, dielectrics and active layers of TFT devices. We found that photon and mechanical energy was effective to improve the processability of these flexible device fabrication.

## 50. PDP Materials & Applications

Chairs: Vladimir Nagorny (Plasma Dynamics, USA)  
Ho Jun Lee (Pusan Nat'l Univ., Korea)

[50-1]

09:00 ~ 09:25

### [Invited] Developing $\text{Ca}_x\text{Mg}_{1-x}\text{O}$ (CMO) Protecting Layer for High Luminous Efficacy PDP

*Qun (Frank) Yan, Zhengxiang Lu, Fangli Xing, Xing Zhang, Cuizhen Tang, Liguao Chen, Xinqun Deng (Sichuan Shiji shuanghong Display Device Co. Ltd., China), Bin Li, and Dequan Peng (Sichuan Changhong Electric Co.,Ltd. China)*

High quality  $\text{Ca}_x\text{Mg}_{1-x}\text{O}$ (CMO) film was developed using e-beam evaporator and plasma gun evaporator. Good crystallinity of CMO is a key to resist surface contamination. Oxygen flux and substrate temperature are critical to film quality. The 50 inch HD panel with good CMO films shows more than 20% increase of luminous efficacy and about 10 Volts voltage reduction in minimum sustain voltage.

[50-2]

09:25 ~ 09:50

### [Invited] Exo-Electrons from MgO Nano-Crystals for AC PDPs

*Keun-Ho Choi and Yong-Seog Kim (Hongik Univ., Korea)*

The relationship between exo-electron current and statistical relationship was examined using AC PDP test panels with or without MgO nano-crystals sprayed on MgO layer. The results indicated that the statistical delay of MgO thin film is inversely proportional to exo-electron currents, but the relationship does not hold in the the presence of MgO nano-crystals.

## 50. PDP Materials & Applications

[50-3]

09:50 ~ 10:10

### 3D Technology for Multi-Vision Plasma Display

Seong Hak Moon, Dae Hun Kim, Myung Jae Jeon, Joong Min Ra, Jun Hak Lee, and Kwang Yeol Choi (LG Electronics Inc., Korea)

In this paper, new technology to implement multi vision 3D plasma display is introduced and 3×3 system is implemented successfully. Although the system is based on 3D active scheme, all the display units can be synchronized successfully and the total display size of the whole multi vision system can be expanded without limitation. Additionally, RF transmission is adopted between display and active shutter glasses to overcome the disadvantage of IR transmission.

## 51. Display Manufacturing and Equipments I

Chairs: Jong Hyun Hong (Korea Aerospace Univ., Korea)

Horng-Show Koo (Minghsin Univ. of Science and Tech., Taiwan)

[51-1]

09:00 ~ 09:25

### [Invited] Low-Cost Manufacturing Process for OLEDs: Solution Printing

Marie O'Regan, Reid Chesterfield, and Jonathan Ziebarth (DuPont Displays, Inc., Canada)

DuPont Displays solution coated AMOLED technology is poised for large format commercial adoption. Intra- and inter-pixel layer uniformity of solution processed AMOLED matches or exceeds that of commercial evaporated AMOLEDs and AMLCDs for short range uniformity.

[51-2]

09:25 ~ 09:45

### New Structure and Driving Mechanism of Backlight Module in FSC LCDs

Qijia Li (Hunan Urban Construction College, China), Zhe Quan (Universit'e de Picardie Jules Verne Amiens, France), Xin Dong (Intel PRC Research and Development Center, China), and Huijun Li (Hunan Urban Construction College, China)

This paper presents, Diamond Backlight, a novel design that makes the field-sequential-color (FSC) technology can work in LCDs very well. By using this novel LED driver, LED array and structure of the backlight, the result is significant cost reduction and power saving, meanwhile, it also effectively eliminates the light leakage, heating and trailing. The results showed there has been a substantial increasing in contrast, resolution and color performance.

## 51. Display Manufacturing and Equipments I

[51-3]

09:45 ~ 10:05

### Precise Measurement of Ultra Small Optical Anisotropy and Substrate Effect to LCD Alignment Layer Versus Rubbing Strength by Using Transmission Ellipsometry

SangUk Park, SangYoul Kim, HeeKyu Yoon, and KyoungHun Lyum (Ajou Univ, Korea)

As a representative flat panel display, Liquid Crystal Display(LCD) has been mass-produced in both a small-sized and a large-sized formats. The performance of LCD has been improved continuously towards better image quality, such as, higher contrast ratio, faster response and improved color gamut.

Recently, not only does the development of new technology matter, but also does the evaluation of the performance of each process to reduce defect rate and to improve display quality become important. In this respect, the evaluation of the rubbing process is significant. The rubbing process creates a thin surface layer on a polymer such as Polyimide(PI), which helps liquid crystal molecules to anchor-align to the rubbed direction. Since the injected liquid crystal molecules aligns to the rubbing direction, and the image quality of the assembled LCD panel depends on the precise control of rubbing process, specifically, control of the level and the direction of rubbing, a precise measurement and evaluation method of the rubbed surface layer is very demanding in LCD industry.

As for the accurate measurement of ultra small anisotropy of surfaces including the rubbed layer, there are well-known probing methods such as AFM and STM. But these surface probing microscopes(SPMs) take long time even to measure narrow areas, and samples can be easily damaged through them. On the contrary, optical method is contactless technology not influenced by a medium and hence enables relatively high-speed measurement. Currently, more attention has been paid on the optical method to measure the optical anisotropy of rubbed PI. However, even though much studies on this method have actively been conducted, since the optical anisotropy of the rubbed PI layer has been too small to yield meaningful results yet.

Ellipsometry, one of optical methods, measures and analyzes the polarization status of light as a polarized light is reflected or transmitted by a sample. It is used to quickly and precisely measure the optical anisotropy of aligned layers and the glass substrate. The measured optical anisotropy is the azimuth angle of optic axis and the magnitude of anisotropy. In

## 51. Display Manufacturing and Equipments I

the case of rubbed PI, the rubbing direction is the optic axis, and the magnitude of anisotropy is presented as Retardation.

In this study, the existing transmission type PCSA ellipsometer has been modified to measure the ultra small optical anisotropy of PI on glass substrate accurately before and after rubbing, respectively. Fig.1 presents the retardation values before and after rubbing. It shows the influence of rubbing in terms of the optical anisotropy change as well as its variation versus sample position. Fig.2 illustrates the relation between rubbing depth and retardation as rubbing depth is varied. Based on the precision of 0.005 nm in retardation measurement, study is focused to investigate the influence of glass substrate on the rubbed PI surface layer and the effects of rubbing depth as well. This study will contribute significantly in precisely subtracting the ultra small optical anisotropy originating only from the rubbed surface layer of PI.

[51-4]

10:05 ~ 10:25

### A Novel Sublimable Mask Method for Patterning Organic Thin Films

Matthias E. Bahlke, Hiroshi A. Mendoza (Massachusetts Inst. of Tech., USA), Daniel T. Ashall (Bangor Univ., UK), and Marc A. Baldo (Massachusetts Inst. of Tech., USA)

Frozen carbon dioxide is used as a dry resist for lift-off patterning of thin films of organic semiconductors and metals. We demonstrate patterning of thermally evaporated organic thin films at densities of 325 pixels-per-inch.

## 52. Stereoscopic Displays

Chairs: Irina Palchikova (Siberian Branch of the Russian Academy of Sciences, Russia)  
Hwi Kim (Korea Univ., Korea)

[52-1] 09:00 ~ 09:20

### Super-Bright Technology and Applications in Shutter-Type Stereoscopic Display

*Byoung-Jun Lee, Yun-Jae Kim, Namhee Goo, Boram Kim, Jong-Yoon Lee, and Seung-Hwan Moon (Samsung Electronics Co., Ltd., Korea)*

We have developed a Full HD SB-3D (Super-Bright 3D) technology which involves LED boost and new shutter timing control. This innovative solution doubles the 3D luminance, increases ambient brightness by more than five times and reduces backlight power consumption. Moreover, making use of the first time ever four-lane eDP T-con we have increased VBI even further to 50% for HD resolution panels. This increases brightness even further by 20% and reduces 3D crosstalk 50% than those of Full HD SB-3D. This panel also has newly developed image enhancements. Additionally, it also provides Privacy mode, Dynamic shutter control and Multi-view applications which are only applicable in an active shutter-glasses type stereoscopic display.

[52-2] 09:20 ~ 09:40

### Patterned Retarder with Wideband and Wide-View Circular Polarizer for Stereoscopic 3D Display

*Byung-June Mun, Wan Seok Kang (Dong-A Univ., Korea), Joun-Ho Lee, Byeong-Koo Kim, Hyun Chul Choi (LG Display Co., Ltd., Korea), and Gi-Dong Lee (Dong-A Univ., Korea)*

We proposed a novel patterned retarder for stereoscopic 3D display with the polarization glasses, which can show the wide-band property and wide-viewing angle to reduce the crosstalk in the horizontal direction. The proposed optical configuration consists of a biaxial half-wave (HW) plate, a patterned quarter-wave (QW) plate and a positive C-plate. We calculated the phase retardation of each plate and performed optical configuration on the Poincare sphere in the visible wavelength range. From the results, we confirmed that the proposed optical configuration reduced the crosstalk about 80% in horizontal direction compared with that of the conventional configuration.

## 52. Stereoscopic Displays

[52-3] 09:40 ~ 10:00

### Scanning Super Multi-View Display

*Tatsuya Ueda and Yasuhiro Takaki (Tokyo Univ. of Agriculture and Tech., Japan)*

Two types of scanning super multi-view (SMV) displays were developed: viewing-zone scanning type and screen scanning type. Each type consists of a high-speed spatial light modulator and a horizontal scanner. The viewing-zone scanning type provides higher resolution and less viewing points as compared to the screen scanning type. Two prototype SMV displays were constructed. The former type display provides three-dimensional (3D) images with a resolution of 1,024×768 and generates 133 viewing points with intervals of 3.3 mm. The latter type display provides 3D images with a resolution of 133×768 and generates 1,024 viewing points with intervals of 0.17 mm.

[52-4] 10:00 ~ 10:20

### Analysis on the Distortion of 3D Image with Depth Axis Movement in Stereoscopic Liquid Crystal Displays

*Heejin Choi, Hyunkyung Kwon (Sejong Univ., Korea), Jae-Hyun Jung, and Byoungcho Lee (Seoul Nat'l Univ., Korea)*

We propose a novel analysis on the distortion of 3D image which is caused by the motion blur of moving 3D images. The proposed analysis is based on the principle of binocular disparity in stereoscopic displays and motion blur in hold type displays such as liquid crystal displays.

## 53. Luminescence and Phosphors IV

Chair: Duk Young Jeon (KAIST, Korea)

[53-1] 09:00 ~ 09:20

**Hexagonal Prism-Like, Sheet-Like and Rod-Like  $\text{Y}_2\text{O}_3\text{:Eu}^{3+}$  Phosphor: Hydrothermal Synthesis, Characterization and Photoluminescence Study**

*Sudeshna Ray, Hideki Kato, and Masato Kakihana (Tohoku Univ., Japan)*

A facile hydrothermal route has been demonstrated for the synthesis of  $\text{Eu}^{3+}$  doped  $\text{Y}_2\text{O}_3$  with distinct and well controlled morphologies viz, hexagonal prism-like, sheet-like and rod-like. After characterization by XRD and SEM, a plausible growth mechanism has been discussed. One significant outcome of the photoluminescence study involved a detailed observation of the variations in the relative intensity of the stark components of  $^5\text{D}_0\text{--}^7\text{F}_2$  transition of  $\text{Eu}^{3+}$  embedded in different shaped hosts. The observation was subsequently explained on the basis of change in the local symmetry of the dopant ion, due to the change in the host morphology.

[53-2] 09:20 ~ 09:40

[Awards Paper- Merck Grand Awards]

**Synthesis of the High Luminescence Yellow  $(\text{Sr,Ba})_2\text{SiO}_4\text{:Eu}^{2+}$  Phosphor Using a Novel Water Soluble Silicon Compound**

*Satoko Tezuka, Hideki Kato (Tohoku Univ., Japan), Yuji Takatuka (Sumitomo Metal Mining Co., Ltd., Japan), and Masato Kakihana (Tohoku Univ., Japan)*

The high luminescence yellow  $(\text{Sr,Ba})_2\text{SiO}_4\text{:Eu}^{2+}$  phosphor was synthesized by an aqueous solution method using a water soluble silicon compound in combination with  $\text{BaCl}_2$ , which acts as a flux. The intensity of the emission peak of the obtained  $(\text{Sr,Ba})_2\text{SiO}_4\text{:Eu}^{2+}$  was 1.6 times higher than one of the commercially available  $\text{YAG:Ce}^{3+}$  phosphor for blue-LED.

## 53. Luminescence and Phosphors IV

[53-3] 09:40 ~ 10:00

**Heuristics-Based Combi-Chem of New Oxynitride Phosphors for Use in LEDs**

*Kee-Sun Sohn (Sunchon Nat'l Univ., Korea)*

The combinatorial chemistry (combi-chem) of inorganic materials has attracted growing attention for last decade. However, the combi-chem has never reached commercially interesting materials, which should be hidden in a multi-compositional search space. We combined HTE-based combi-chem and heuristics optimization strategies such as non-dominated sorting genetic algorithm (NSGA) and particle swarm optimization (PSO). NSGA was used for preliminary screening and PSO was utilized for ensuing fine-tuning. In addition, a unique parameter designating the novelty of materials was introduced in the NSGA process to avoid futile re-discovery of well-known materials.

## 54. Color/Human Factors/Display Measurement II

Chairs: Choon-Woo Kim (Inha Univ., Korea)  
Yung Kyung Park (Samsung Electronics Co., Ltd., Korea)

[54-1] 09:00 ~ 09:25

### [Invited] Quantification of Display Non-Uniformity by Psychophysical Experiment

Byungseok Min (Samsung Electronics Co., Ltd., Korea)]

In the flat panel display industry, the display uniformity becomes more and more critical quality factor, as the size of display is rapidly increased up to about 100 inch. Accordingly, quantification of display non-uniformity based on human subject evaluation is necessary not only to evaluate display quality, but also to inspect any visible artifact in the display. In this study, we introduce the methodology to quantify the display non-uniformity by measuring Mura detection threshold by psychophysical experiments.

[54-2] 09:25 ~ 09:45

### Naturalness and Preference of Familiar Object Colors on Wide Color Gamut Display Case such as Ultra-High Definition (UHD) Broadcasting

Bonseok Koo, Sooyeon Lee (Ulsan Nat'l Inst. of Science and Tech., Korea), Younjin Kim, Sehyeok Park, Jaehyun Kim (Samsung Electronics Co., Ltd., Korea), and Youngshin Kwak (Ulsan Nat'l Inst. of Science and Tech., Korea)

The naturalness and preference of images containing familiar objects i.e. memory colors, are studied using 4 types of image, apple, banana, grass and sky. Each image is manipulated to have various hue and chroma values and then displayed on the wide color gamut display. 21 observers evaluated the preference and naturalness of each image. It is found that the most natural and preferred colors are located near at the boundary of sRGB color gamut. It means that a large color gamut should be required for the next generation TV such as ultra-high definition (UHD).

## 54. Color/Human Factors/Display Measurement II

[54-3] 09:45 ~ 10:05

### A Study for Exploring the Sensation of Presence and Perceived Detail of 4K Ultrahigh-Definition (UHD)

Seunga Kang Ha, Youn Jin Kim, Seung Ran Park, and Se Hyeok Park (Samsung Electronics Co., Ltd., Korea)

The study explores the perceptual merits of a 4K ultrahigh-definition (UHD) in flat panel display technologies. Two sets of psychophysical experiments were performed to measure the changes in the "sensation of presence" along the varying degrees of visual angle and the difference in the "perceived detail" of 4K UHD from Full HD resolutions. As a result, our data show the "sensation of presence" increases gradually as the visual angle increase, and levels off achieves the highest in the range of 65~73, then decreases afterward. Regarding the "perceived detail," the viewers report consistent degradation in the perceived detail from the Full HD when it is compared with the 4K UHD resolutions in the entire range of visual angle. Even in the range of 65 through 94, the viewers perceive 20% degraded detailed quality in Full HD on MOS (Mean Opinion Score). Our findings suggest that the perceptual merits of 4K UHD display could be maximized at a visual angle range between 65 and 73. It can be of great importance and be a guideline for obtaining a better image quality of 4K UHD display system.

[54-4] 10:05 ~ 10:25

### The Analysis of Emotion, Preference and Fatigueness for Three Color Appearance Attributes of LED Light Color

Chang-Hwan Baek, Hong-Suk Kim and Seung-Ok Park (Daejin Univ., Korea)

Fifty-two LED light colors are evaluated in terms of dynamic-static, hard-soft, warm-cool, preference and fatigueness and their relation to three color-appearance attributes (lightness, chroma and hue) are investigated. Computational models predicting the visual results are developed and their performance is compared with a previous study for object color emotion by Ou et al<sup>11-12</sup>.

## 55. Materials for Flexible Displays

Chairs: Toshihide Kamata (AIST, Japan)  
Yongtaek Hong (Seoul Nat'l Univ., Korea)

[55-1] 10:40 ~ 11:05

### [Invited] Organic Semiconductor Morphology and Mobility Modulated by Dielectric Surface Chemistry

Myung-Han Yoon, Su Jin Sung, Gi-Cheol Son (GIST, Korea), Antonio Facchetti, and Tobin J. Marks (Northwestern Univ., Korea)

We investigated the effect of dielectric surface chemistry on organic semiconductor morphology and transistor mobility in the bottom-gate configuration of organic thin-film transistors (TFTs). In the case of pentacene, a representative p-type organic semiconductor, its TFT mobility is less dependent on surface chemistry although its film morphology varies substantially on various dielectric surface modifications. In contrast, a,w-diperfluorohexylcarbonylquaterthiophene, an air-sensitive n-type semiconductor exhibits large mobility variations despite marginal morphological fluctuation in the same series of surface-modified substrates.

[55-2] 11:05 ~ 11:25

### Inkjet Printing of Cu Electrodes by Drop-and-Synthesis Method

Kukjoo Kim, Cheol Jang, Eungtaek Kim (KAIST, Korea), Sung Il Ahn (Silla Univ., Korea), and Kyung Cheol Choi (KAIST, Korea)

A novel inkjet printing method termed Drop-and-Synthesis (DAS), a promising low-cost patterning process to replace conventional lithography, was applied to fabricate Cu patterns. Preliminary experiments including a 'spot test' were carried out and the results were analyzed to successfully provide target material as expected. Cu lines were stably printed using an inkjet printer and essential further research to settle potential problems are suggested.

## 55. Materials for Flexible Displays

[55-3] 11:25 ~ 11:45

### Deposition of ZnO:Al Thin Films on Flexible PES Substrates under Pre-Stress

Hong Rak Choi, Bhaskar Chandra Mohanty, and Yong Soo Cho (Yonsei Univ., Korea)

Aluminum doped zinc oxide (ZnO:Al) thin films have been prepared on flexible polyethersulfone (PES) substrates, which are subjected to pre-deposition strains in the range of 0.5 to 4.87%. The effectiveness of pre-deposition strain in substrates on fracture behavior of the films has been investigated. Fracture behavior of the all films was studied by a post-deposition bending test system. The critical strain required to initiate cracks on the films increased with the pre-deposition strain applied to substrate. Saturated crack density decreased from  $\sim 0.18 \mu\text{m}^{-1}$  for films deposited on flat substrate to  $\sim 0.10 \mu\text{m}^{-1}$  for films on substrates with pre-deposition strain of 1.2%.

[55-4] 11:45 ~ 12:05

### Liquid Crystal-Functionalized Textile Fiber Mats by Coaxial Electrospinning

Jieun Ko and Jan Lagerwall (Seoul Nat'l Univ., Korea)

We produce liquid crystal core-polymer sheath microfibers by means of coaxial electrospinning. The optical properties of the encapsulated liquid crystal are accessible through the polymer sheath, for instance iridescent selective reflection from short-pitch cholesteric cores. Since the properties of the fiber are dictated by the liquid crystal, the macroscopic fiber mat changes appearance when the liquid crystal structure is changed, for instance from colored to white if a cholesteric core is heated to the isotropic phase. This new liquid crystal configuration has application potential foremost in smart textiles.

## 56. Display Materials, Components, and BLU I

Chairs: Stefano Tominetti (SAES Getters, Italy)  
L. Jay Guo (The Univ. of Michigan, USA)

[56-1] 10:40 ~ 11:00

### Latest Advances on Liquid Optically Clear Adhesives for Display Applications

*D. Lu, J. Wang, R. Zhang, C. Li, J. Yuan (Henkel Corp., China), J. Sawanobori (Henkel Japan., Japan), J. Lin, A. Litke, M. Levandoski, P. Malanaph, and J. Serenson (Henkel Corp., USA)*

Liquid optically clear adhesives (LOCAs) are used to bond various components in a display assembly such as cover lens, touch sensor, and LCD module, and also utilized to laminate the film substrates in a polarizer for TFT-LCD. This paper will provide a comprehensive overview on the latest LOCA technologies for touch panel and LCD assembly, including materials, application process, and performance. It will also cover the recent technology trend of FTF-LCD polarizer, and Henkel's new LOCAs with ultra-low viscosity and excellent performance for next generation polarizer applications.

[56-2] 11:00 ~ 11:25

### [Invited] Highly Stable Polymer-TFT Devices for Flexible Displays

*Shizuo Tokito and Daisuke Kumaki (Yamagata Univ., Japan)*

We have realized highly stable polymer-based thin-film transistor (TFT) consisting of a liquid-crystalline semiconducting polymer and a fluorinated-polymer insulator. The TFT devices were prepared by spin coating. The surfaces of the source and drain electrodes were treated with an aqueous solution of molybdenum oxide to decrease their contact resistance. The shift in threshold voltage after 105 seconds of continuous gate bias stress at -20V was only 0.2 V.

## 56. Display Materials, Components, and BLU I

[56-3] 11:25 ~ 11:45

### Binary Material Systems in Solution Processed Oxide Thin Film Transistors

*Marlis Orte, Marko Marinković, Gesa Helms, and Veit Wagner (Jacobs Univ. Bremen, Germany)*

Solution processed thin film transistors made from indium oxide semiconductor were investigated. In order to achieve higher TFT performance the influence of additional compounds (e.g. aluminum, silicon) which are said to reduce oxygen vacancies were investigated. In-Si-O shows very inhomogeneous film formation and a poor stability. The additive aluminum was proven to be suitable to form smooth homogenous layer. The mobility of the TFTs was higher than 12 cm<sup>2</sup>/Vs and almost no hysteresis was observed. Additionally a reduction of the Off-current depending on the aluminum concentration was observed.

[56-4] 11:45 ~ 12:05

### Stacked Organic TFT Circuits Using Silicone-Resin as Dielectric Layers

*Kazuhiro Kudo, Hiroshi Yamauchi, and Masatoshi Sakai (Chiba Univ., Japan)*

We have demonstrated the inverter operation of stacked-structure CMOS devices using pentacene and ZnO as active layers. The stacked-structure CMOS has a common gate electrode and solution-processed silicone-resin layers as gate dielectrics. This device has several advantages, easy patterning of active material, compact device area per stage and short interconnection length compared with the planar configuration in a conventional CMOS circuit.

## 57. Display Manufacturing and Equipments II

Chairs: Young Seok Choi (LG Display Co., Ltd., Korea)  
Heeyeop Chae (Sungkyunkwan Univ., Korea)

[57-1] 10:40 ~ 11:00

### Reducing Waste in Engineered Thin Film Material Manufacture

Sheila Hamilton (Teknek Ltd., UK)

One of the key issues for the commercial viability of engineered thin film materials is the amount of waste generated by faulty product, often when a considerable amount of value has been added to the material before it is rejected. A major cause of these rejects is dust or other particulate contamination so a key step in improving yields is to improve cleanliness throughout the manufacturing process. This presentation will feature the development of new elastomer technologies which have been formulated to address the specific issues of small particle removal from the various substrates used with differing thin film coating techniques.

[57-2] 11:00 ~ 11:20

### A Study on the Prevention of the Filament Oxidation in Catalytic CVD System

Jung-Hoon Park, Kyoung-Min Lee, Ki-Su Keum, Sin-Young Kang, and Wan-Shick Hong (Univ. of Seoul, Korea)

A method to prevent filament degradation by oxidation was investigated for a Cat-CVD process when oxidizing species were used as source gas. Electrical resistivity of the oxidizing filament increased with time and the power consumption of the filament also increased in the constant current operation mode, leading to the temperature rise and even failure of the filament. Suppression of oxidation was observed when extra  $H_2$  gas was introduced in the source gas. A process condition for a stable process was established.

## 57. Display Manufacturing and Equipments II

[57-3] 11:20 ~ 11:40

### Study of Catalyst Wire Arrangement Method for Low Temperature Thin Films Fabrication on Flexible Substrate at Low Temperature (95 °C ~ 150 °C) by Cat-CVD

Ki-Su Keum, Kyoung-Min Lee, Jung-Hoon Park, Sin-Young Kang, and Wan-Shick Hong (Univ. of Seoul, Korea)

We fabricated silicon, silicon nitride thin films by using the catalytic chemical vapor deposition (Cat-CVD) to optimize the arrangement of the catalyst wire at the low temperature. Pressure and spacing had an effect on substrate temperature and uniformity also. Nevertheless, the most effective condition on substrate temperature and uniformity was filament arrangement method. Simulated thermal gradient by catalyst wire in reactor was compared with thickness uniformity of deposited thin films. We accomplished a low substrate temperature and uniformity control method simultaneously for deposition on plastic substrate.

## 58. Autostereoscopic Display I

Chairs: Yi-Pai B. Huang (Nat'l Chiao Tung Univ., Taiwan)  
Jae-Hyeung Park (Chungbuk Nat'l Univ., Korea)

[58-1] 10:40 ~ 11:05

### [Invited] Three-Dimensional Imaging and Display by Integral Photography

*Manuel Martínez-Corral, Héctor Navarro, Genaro Saavedra (Univ. of Valencia, Spain), and Bahram Javidi (Univ. of Connecticut, USA)*

Integral imaging is a 3D display and visualization technique well suited to provide with 3D images of color scenes to audiences of more than one person. One question that needs to be solved is to adapt the recorded elemental images to different display monitors. Our aim here is to report an algorithm for the calculation of the elemental images adapted to any potential 3D monitor, from cellular phones or tablets, to big-screen billboards.

[58-2] 11:05 ~ 11:25

### Floating Curvature-Effect Large-Depth Integral Imaging System

*Jonghyun Kim, Jae-Hyun Jung, Soon-gi Park, Jiwoon Yeom (Seoul Nat'l Univ., Korea), Joonku Hahn (Kyungpook Nat'l Univ., Korea), Sung-Wook Min (Kyung Hee Univ., Korea), and Byoung-ho Lee (Seoul Nat'l Univ., Korea)*

We analyzed curvature-effect large-depth integral imaging (LDII) system with the same methodology of integral floating imaging. And we proposed floating curvature-effect LDII system to enhance both the viewing window and three-dimensional image quality. We calculated viewing characteristics of this system and performed some experiments to verify this system.

## 58. Autostereoscopic Display I

[58-3] 11:25 ~ 11:45

### Glass-Free 3-D Display Design Using a Directional Light Guide Plate (LGP)

*Kyu-Hwan Choi, Hong-Seok Lee, Hoon Song, Yoon-Sun Choi, and Jung-Mok Bae (Samsung Advanced Inst. of Tech., Korea)*

This paper aims to design a glass-free 3-D display.

This paper explains the glass-free 3-D display design, which adopts the directional LGP (Light Guide Plate) and the directional surface light source that enable optical design diversity and that are easier to manufacture than the display produced with the lenticular method or the parallax method.

[58-4] 11:45 ~ 12:05

### Basic Characteristics of Spectral Trajectories of Moiré Waves in 3D Displays

*Vladimir Saveljev and Sung-Kyu Kim (KIST, Korea)*

To analyze moiré patterns, a novel technique is applied which is based on the representation of two-dimensional spectra in the complex plane. The basic characteristics of spectral trajectories of moiré waves in autostereoscopic 3D displays (potential singular states, symmetry, and number of elements) are described. The effect of 5 geometric parameters is analyzed. The results are confirmed in computer simulation and physical experiment.

## 59. Luminescence and Phosphors V

Chair: Ji Sik Kim (Kyungpook Nat'l Univ., Korea)

[59-1] 10:40 ~ 11:05

[Invited] Development of Mechanoluminescence Technology for Diagnosis

Chao-Nan Xu (AIST, Japan)

We have developed innovative elastic-luminescent (ESL) materials, each particle of which emits visible light repeatedly in response to stresses applied. When dispersedly coated on a structure, each particle acts as a sensitive mechanical sensor, while the 2-dimensional emission pattern of the whole assembly reflects well the dynamical stress distribution inside the structure. This provides a novel way of diagnosing the structural health, far more advantageous over the conventional point-by-point measurement method by use of a strain gage. It is possible to detect invisible defects and micro-cracks in small parts of machinery as well as to monitor the safety of huge constructions like bridges from shakes, damages and destruction. In this way, the use of innovative elastic-luminescence technology is about to cut open a way to novel structural health diagnosis.

[59-2] 11:05 ~ 11:30

[Invited] Research and Development of Quantum Dots as a Wavelength Converter for White LEDs

Byoung-Hwa Kwon, Hyunki Kim, Youngsun Kim, and Duk Young Jeon (KAIST, Korea)

QD-based LEDs (QD-LEDs) have many excellent advantages such as highly luminescent quantum efficiency, tunable color, and a narrow emission spectrum. However, several barriers such as non-toxic materials, photostability, and encapsulation must still be overcome for being eventually commercialized worldwide. Here, we reviewed the research about the current status QD-LED and discussed important factors applied to wavelength converters for white LEDs.

## 59. Luminescence and Phosphors V

[59-3] 11:30 ~ 11:50

InP/ZnSe/ZnS: A Novel Multishell System for InP Quantum Dots for Improved Luminescence Efficiency

Christian Ippen, Tonino Greco, and Armin Wedel (Fraunhofer Inst. for Applied Polymer Research, Germany)

InP QDs are considered as an alternative to CdSe QDs for application in QLEDs. The multishell coating with ZnSe/ZnS is shown to improve the QY of InP QDs more strongly than the conventional ZnS shell coating. The best QY value was 75%. Structural proof for this system is provided by XRD analysis.

## 60. Color/Human Factors/ Display Measurement III

Chairs: Byung Seok Min (Samsung Electronics Co., Ltd., Korea)  
Pei-Li Sun (Nat'l Taiwan Univ. of Science and Tech., Taiwan)

[60-1] 10:40 ~ 11:05

### [Invited] Power-Constrained Image Processing Techniques for Emissive and Non-Emissive Displays

*Chulwoo Lee, Chul Lee, and Chang-Su Kim (Korea Univ., Korea)*

Power-constrained image processing techniques for emissive and non-emissive displays are proposed in this work. First, we develop a power consumption model and an image quality loss metric for each display. Then, we integrate those terms into histogram equalizing equation to formulate an objective function. By minimizing the objective function, the proposed algorithm achieves contrast enhancement and power saving simultaneously. Simulation results demonstrate that the proposed algorithm improves image quality under the low power conditions.

[60-2] 11:05 ~ 11:25

### Perceptual Color Edge Detection Using Color Difference Models

*Ari Kim, Hong-suk Kim, and Seung-ok Park (Daejin Univ., Korea)*

The goal of this study is to test 5 color difference equations and propose the most effective model that can be used for the purpose of color edge detection. Six complex color images were used to testing color difference equations psychophysically. The equations include  $\Delta RGB$ ,  $\Delta E^*_{abr}$ ,  $\Delta EC_{MC}$ ,  $\Delta E^*_{00}$  and  $\Delta E_{CAM-UCS}$ . Consequently, there was not significant performance variations observed. However,  $\Delta E^*_{00}$  and  $\Delta E_{CAM-UCS}$  showed slightly higher mean opinion score (MOS) for all of preference, recognition and connectivity. We also analyzed the inter-comparison between them. As a result, only preference and connectivity show a strong correlation. ( $R=0.96$ )

## 60. Color/Human Factors/ Display Measurement III

[60-3] 11:25 ~ 11:45

### Detection of Location and Intensity of Block Noise on Enlarged Image Sequences

*Ga-Hee Kim, Yoon-Gyoo Lee, Han-Eol Kim, and Choon-Woo Kim (Inha Univ., Korea)*

The size of mobile displays capable of displaying T-DMB (Terrestrial Digital Multimedia Broadcasting) are increasing. In order to improve the image quality on the large sized mobile displays, the reduction of perceived levels of block noise is desirable. This paper presents a method to detect and assess the levels of block noises on the enlarged sequences of T-DMB. It can be utilized for the content dependent reduction of the block noises for the large sized mobile displays.

## 61. Flexible & Printed TFT

Chairs: Myung-Han Yoon (GIST, Korea)  
Cheng-Chung Lee (ITRI, Taiwan)

[61-1] 13:30 ~ 13:50

### Enhancement of Memory Characteristics of Bistable Chiral Splay Nematic Liquid Crystal

*Kwang-Soo Bae, Chang-Jae Yu, and Jae-Hoon Kim (Hanyang Univ., Korea)*

We report the enhanced memory characteristics in a surface-controlled bistable chiral splay nematic (BCSN) display. The reactive mesogen stacked on the alignment layer improves the azimuthal anchoring energy in BCSN cell. The strong anchoring energy gives rise to a large energy barrier between splay and  $\pi$ -twisted states. As a result, a memory retention time of the  $\pi$ -twisted state is significantly improved.

[61-2] 13:50 ~ 14:10

### Organic Thin-Film Transistors with Self-Aligned and Inkjet Printed S/D Electrodes

*Donghyun Kim, Jaewook Jeong (Seoul Nat'l Univ., Korea), Minsoo Kim, Sang-Ho Lee (KITECH, Korea), and Yongtaek Hong (Seoul Nat'l Univ., Korea)*

In this paper, we fabricated organic thin film transistor (OTFT) with self-aligned source/drain electrodes by micro molding in capillary and inkjet printing methods. OTFT with 5  $\mu\text{m}$  short channel length was demonstrated with hydrophobic separator region, which is typically difficult to obtain by using conventional inkjet printing method due to the limitation of the printing resolution. Unlike other types of self-aligned OTFT, our method can control the channel length accurately over the relatively wide range.

## 61. Flexible & Printed TFT

[61-3] 14:10 ~ 14:30

### Reflective Color Display with Ultra-High Transparency Plastic TFT Arrays

*John Rudin, Stephen Kitson, Adrian Geisow, Ping Mei (Hewlett Packard Lab., USA), and Scott Ageno (Flexible Display Center, USA)*

A reflective color display capable of operating in all ambient lighting conditions is highly desirable. Ultrahigh aperture ( $\gg 90\%$ ) TFT arrays, and thin plastic substrates enable a three layer stacked display without significant parallax and good color performance. In this paper, a-Si TFT arrays on PEN film with an aperture of 93% are demonstrated by assembling a stacked CYM display with high brightness, good color gamut, and moving image update rate.

[61-4] 14:30 ~ 14:50

### Organic Nonvolatile Memory Transistors Using Graphene Oxide as Charge Storage Nodes

*Yunhwan Park, Dipti Gupta, Changhee Lee, and Yongtaek Hong (Seoul Nat'l Univ., Korea)*

This paper demonstrates non-volatile memory transistor using solution processable graphene oxide (GO) as charge storage nodes in the configuration,  $p^+Si/SiO_2/GO/Tunneling\ layer/Pentacene/Au$ . The tunneling layers are polymethylmethacrylate (PMMA) and polyvinylphenol (PVP). The devices show a large positive threshold voltage shift ( $\sim 23V$ ) from initial value during programming at gate voltage of  $+80V$ . The transfer curves can be restored approximately to its initial condition by applying an erasing voltage of  $-80V$  and  $-30V$  for devices with PMMA and PVP, respectively. Since such a large shift is not observed without GO layer, we consider that memory effect is due to electron trapping in GO.

## 62. Display Materials, Components, and BLU II

Chairs: Jang Yeon Kwon (Yonsei Univ., Korea)  
Shizuo Tokito (Yamagata Univ., Japan)

[62-1] 13:30 ~ 13:55

[Invited] **Solution-Processable and Physicochemically Stable Gate Dielectrics for Organic Field-Effect Transistor Applications**

*Mi Jang and Hoichang Yang (Inha Univ., Korea)*

Physicochemically stable polymer blend or polymer/inorganic gate-dielectrics are used for high performance organic field-effect transistors. On polystyrene-coupled  $\text{SiO}_2$  or  $\text{AlO}_x$  dielectrics, various organic semiconductors can develop highly ordered crystalline structures that provide higher field-effect mobilities ( $\mu_{\text{FET}}$ ) than other surface-modified systems, and negligible hysteresis in OFETs. In particular, the use of PS-coupled  $\text{AlO}_x$  nanodielectrics enables a solution-processable triethylsilylethynyl anthradithiophene OFET to operate with  $\mu_{\text{FET}} \sim 1.26 \text{ cm}^2/\text{Vs}$  at a gate voltage below  $-1 \text{ V}$ . In addition, a complementary metal-oxide semiconductor-like organic inverter with a high voltage gain of approximately 32 was successfully fabricated on a PS-coupled  $\text{SiO}_2$  dielectric.

[62-2] 13:55 ~ 14:15

**Water Vapor Absorption Solutions for Organic Electronics Applications**

*Paolo Vacca, Antonio Bonucci, Stefano Zilio, Roberto Giannantonio, and Stefano Tominetti (SAES Getters S.p.A., Italy)*

In Organic Electronics devices, degradation of the organic materials occurs according to very fast kinetic processes under the action of moisture and oxygen. The adoption of suitable getter materials can maintain particularly the moisture concentration at an extremely low value, assuring a constant efficiency for a long time. Here we report the development of a new class of dispensable dryers compatible with different organic devices configurations. Transparent dryer and solventless formulations showing very powerful performances and characteristics will be discussed in detail.

## 62. Display Materials, Components, and BLU II

[62-3] 14:15 ~ 14:35

[Awards Paper- Merck Young Scientists Awards]

**Color Tunable Surface Using Superparamagnetic Nanocomposite Material**

*Jiyeon Kim, Howon Lee, and Sunghoon Kwon (Seoul Nat'l Univ., Korea)*

We propose noble magnetically tunable color changing surface composed of magnetic nanocomposite micro-actuators. The self-assembling behavior of superpara-magnetic nanoparticles enables both color generation and color changing. To achieve this, we fabricate micro-sized magnetic nanocomposite actuators by repetitively fixing the assembled state of the superparamagnetic nano-particles in a polymer matrix with a desired shape. Using this technology, we fabricate red, green and blue colored microactuators and observe their color change. This research offers very simple fabrication and operation method for color tunable surface.

## 63. Lighting and Extraction Technologies I

Chairs: Byoungchoo Park (Kwangwoon Univ., Korea)  
Sung Min Cho (Sungkyunkwan Univ., Korea)

[63-1] 13:30 ~ 13:50

### FDTD Simulation for LED Efficiency Considering Changes of Spontaneous Emission Rate

Young Jin Jung, Taeil Jung, Jigon Kim, Youngsik Oh, and Jaewon Lee (LG Display Co., Ltd., Korea)

It was shown that changes of spontaneous emission rate must be considered for the FDTD (Finite-Difference Time-Domain method) simulation to estimate LED (Light Emitting Diode) efficiency when the structure near the light source is modified. Simulation study for the photonic crystal LED structure was carried out taking into account of the change of spontaneous emission rate.

[63-2] 13:50 ~ 14:15

### [Invited] Improvement of the Light Extraction Efficiency in the GaN Based LED by Motheye Structure

Motoaki Iwaya, Toshiyuki Kondo, Akihiro Ishihara (Meijo Univ., Japan), Tsukasa Kitano, Koichi Naniwae (ELSEED Corp., Japan), Tetsuya Takeuchi, Satoshi Kamiyama, and Isamu Akasaki (Meijo Univ., Japan)

To realize high-efficiency light emitting diodes (LEDs), it is essential to increase light extraction efficiency. The moth-eye structure, consisting of periodic cones with a submicron-scale pitch on a surface/interface, is known to enhance the light extraction efficiency of light-emitting diodes. In this presentation, we would like to discuss the advantage of the moth-eye patterned sapphire substrate (MEPSS) comparing with the conventional micro-scale periodic patterned sapphire substrate (PSS) technology. We also discuss the light extraction efficiency in nitride based LED using moth-eye technology. The output power of the LED with MEPSS is 30 % higher than that of the device with conventional PSS.

## 63. Lighting and Extraction Technologies I

[63-3] 14:15 ~ 14:35

[Awards Paper- KIDS Awards (Silver, Sponsored by LG Display)]

### Highly Efficient, Phosphorescent White Organic Light-Emitting Diodes (WOLEDs) Fabricated by Solution Processes

Mi-Ri Choi, Tae-Hee Han (POSTECH, Korea), Dae Hwan Oh, Yun-Hi Kim (Gyeongsang Nat'l Univ., Korea), Soon-Ki Kwon (Gyeongsang Nat'l Univ., Korea), and Tae-Woo Lee (POSTECH, Korea)

Solution processed white organic light-emitting diodes (WOLEDs) have attracted a great deal of attention due to their potential for the large-area, printable solid-state lighting. We achieved high-performance, solution-processable WOLEDs using a new electron-transporting host material, diphenylbis(3-(pyridine-2-yl)phenyl)silane (2PTPS). A emitting layer was composed of 2PTPS and hole-transporting host material doped by two complementary phosphors of sky blue and orange red (Flrpic and  $\text{Bt}_2\text{Ir}(\text{acac})$ ). We achieved a high luminous efficiency of 28.0 cd/A which was attributed to wellmatched triplet energy levels and charge balance in the device.

[63-4] 14:35 ~ 15:00

### Study on Safety and Performance Measurement for OLED Illumination

Kai-Hsiang Yen and Carl Wang (Underwriters Laboratories Inc., Taiwan)

OLED lighting has several unique features such as glare-free area light source, no UV radiation, shapeable or flexible, very thin, mercury-free etc. It is expected to grow very fast in the near future. Until now, the standard methods and requirements for safety and performance measurement are not clear or under developing. This paper presents the importance of safety and performance for OLED lighting, and the development of the requirements for these methods. It will also address the various types of measurement methods for OLED lighting, and the challenges for mechanical stress, flame spread, efficiency, color rendering and lifetime.

## 64. Autostereoscopic Display II

Chairs: Manuel Martinez-Corral (Univ. of Valencia, Spain)  
Sung-Wook Min (Kyung Hee Univ., Korea)

[64-1] 13:30 ~ 13:55

### [Invited] Virtual Touched 3D Optical Touch System

*Yi-Pai Huang, Guo-Zhen Wang, Ming-Ching Ma, Shang-Yu Tung, Shu-Yi Huang (Nat'l Chiao Tung Univ., Taiwan), Hung-Wei Tseng, Chung-Hong Kuo, and Chun-Huai Li (AU Optronics Corp., Taiwan)*

3D interactive display with embedded optical sensor was proposed. Based on optical sensor based system, we proposed four different methods to support different functions. T mark algorithm can obtain 5-axis information ( $x$ ,  $y$ ,  $z$ ,  $\theta$ , and  $\phi$ ). Color filter based algorithm can support multi-user. Finally, Reflective touch system with sequential illuminator can be used for interacting with auto-stereoscopic images by bare finger. Finally, the proposed methods were verified on a 4-inch panel with embedded optical sensors.

[64-2] 13:55 ~ 14:15

### 2D/3D Switchable Autostereoscopic Display Using Conventional Lenticular Plate

*Wu-Li Chen, Fu-Hao Chen, and Chao-Hsu Tsai (ITRI, Taiwan)*

A novel 2D/3D switchable autostereoscopic display was proposed. Because a regular plastic lenticular plate is used in the display, it overcame the disadvantage of low brightness and low focusing power of switching parallax barrier and LC lenticular respectively. In this paper, the structure and principle of the autostereoscopic display were first introduced. The simulation results were then provided and discussed. Finally, the development of a 4" prototype was described.

## 64. Autostereoscopic Display II

[64-3] 14:15 ~ 14:35

### Combined Lenticular Lens for Autostereoscopic Three Dimensional Display

*Ai-Hong Wang, Qiong-Hua Wang, Xiao-Fang Li, and Da-Hai Li (Sichuan Univ., China)*

Thermal expansion of lenticular lens results in serious crosstalk and 3D images deterioration. To overcome this problem, a combined lenticular lens is proposed. The combined lenticular lens is composed of a single lenticular lens used in the traditional autostereoscopic 3D display, a transparent glue layer and a glass substrate. The thermal expansion effect is analyzed. A 42-inch autostereoscopic 3D display used the combined lenticular lens is developed. The experiment results verify that the proposed combined lenticular lens effectively avoids the crosstalk and 3D image deterioration happened in the traditional autostereoscopic 3D display.

[64-4] 14:35 ~ 14:55

### Optimum Gap for Reducing Color Separation in Focal Mode Integral Imaging

*Jiwoon Yeom, Youngmin Kim, Jae-Hyun Jung, and Byoung-ho Lee (Seoul Nat'l Univ., Korea)*

In focal mode integral imaging, the color separation problem occurs because the display panel has finite size of sub-pixel structure. If we place the display panel closer to lens-array than focal length, color separation can be suppressed. However, if the value of gap is too small, the reconstructed image shows flipped image. In this paper, the optimum value for gap between lens-array and display panel is provided. And simulation results are presented to verify the analysis.

## 65. Luminescence and Phosphors VI

Chair: Brent K. Wagner (Georgia Tech. Research Inst., USA)

[65-1] 13:30 ~ 13:55

**[Invited] Computational Design of Eu<sup>2+</sup>-Doped Phosphors: Relationship between Crystal Structure, Electronic Structure and Emission Property**

*Hiroaki Onuma, Ryo Nagumo, Ryuji Miura, Ai Suzuki, Hideyuki Tsuboi, Nozomu Hatakeyama, Hiromitsu Takaba, and Akira Miyamoto (Tohoku Univ., Japan)*

Control ways of emission wavelength of Eu<sup>2+</sup>-doped phosphors have been established using computational chemistry methods. To establish meaningful criteria, we focused on the relationship between crystal structure, electronic structure, and emission property. Here, we report the recent progress of our research relating emission wavelength control of Eu<sup>2+</sup>-doped phosphors based on quantitative structure-property relationship and quantum chemistry methods. This paper is divided into three parts: (1) electronic structure calculation, (2) host crystal selection to select emission color, (3) doping of different kind atom to host crystal for tuning emission color.

[65-2] 13:55 ~ 14:20

**[Invited] Reducing Tb and Eu Usage in Phosphors**

*Tomoko Akai (AIST, Japan)*

Recently, the development of technologies that could mitigate the demand for rare earths is rapidly emerging because of the short supply of these materials. This paper reviews the status of supply and demand for rare earths in phosphors, and presents an outline of R&D being conducted to reduce the usage of Tb and Eu that are commonly used as optically active ions in phosphors.

## 65. Luminescence and Phosphors VI

[65-3] 14:20 ~ 14:45

**[Invited] Development of High Photoluminescence Nanostructured ZnO Thin Film Phosphor at Low Temperature**

*Chaoyang Li, Dapeng Wang, Toshiyuki Kawaharamura, Mamoru Furuta, and Akimitsu Hatta (Kochi Univ. of Tech., Japan)*

ZnO nanostructures were fabricated on as-deposited ZnO thin films using a multi-step reducing annealing method at a low temperature. It was found that the morphologies of the ZnO nanostructures were influenced by radio frequency sputtering deposition conditions as well as by annealing conditions. A high photoluminescence from the nanostructured ZnO thin films was obtained, which was attributed to a higher concentration of oxygen vacancies presented on a larger area of the formed ZnO nanostructures. The low temperature multiple-step reducing annealing was considered as an efficient method to introduce the oxygen vacancies and the regrowth of ZnO nanostructures.

## 66. Projection and Public Displays

Chairs: Byeongdae Choi (DGIST, Korea)  
Jungwoo Kim (Samsung Advanced Inst. of Tech., Korea)

[66-1] 13:30 ~ 13:55

### [Invited] High Performance Pico-Projection Module Integrated with RGB LED Array and SVGA LCoS Panel

*Yong Tak Lee, Sung Jun Jang (GIST, Korea), and Byung Dae Choi (DGIST, Korea)*

We demonstrated high performance pico-projection module integrated with virtual keyboard input module. By two PBSs and LCoSs, efficient dual image projection was possible to realize the integration of I/O projection modules. High-power RGB LED array and SVGA 0.28" LCoS chip were employed to manufacture prototype of pico-projection system.

[66-2] 13:55 ~ 14:15

### Design and Fabrication of LCoS Microdisplay to Integrate into Dual Projection Pico-Projector Module

*Gwang Jun Lee, Kee Jeong Yang, Jaewook Jeong, Byeong Dae Choi (DGIST, Korea), Young-Hwan Lee, and Hoon-ju Chung (Kumoh Nat'l Inst. of Tech., Korea)*

A 0.28" LCoS microdisplay for pico-projectors was fabricated. The Si backplane of SVGA resolution was prepared with 0.18 $\mu$ m low voltage (5V) CMOS process. Commercially available TN type liquid crystal was injected by conventional vacuum injection process. The driving voltage from 10 to 90% of the maximum brightness was ranged from 1.7V to 5.0V. R, G, B LED lights were successfully modulated by FSC method to show projection images with good quality.

## 66. Projection and Public Displays

[66-3] 14:15 ~ 14:40

### [Invited] Thermal Analysis and Modeling of Light Emitting Diode Array Structures for Projection Applications

*Jae Su Yu and Hee Kwan Lee (Kyung Hee Univ., Korea)*

We investigated the thermal and optical characteristics of InGaN/GaN and AlGaInP/GaInP light emitting diodes (LEDs). For single devices, the junction temperature ( $T_j$ ) was experimentally measured by the forward voltage method. Also, for single and array LED devices, the theoretical thermal simulations were performed using a three dimensional heat dissipation model.

[66-4] 14:40 ~ 15:00

### Temporal Polarization Diversity for Speckle Reduction in Laser Pico Projector

*Chan Young Yoon, Jae Wook Kwon, So Yeon Park, Jung Hwan Choi, Sang Keun Lee, and Seung Gyu Lee (LG Electronics Inc., Korea)*

The laser pico projector is one of the feasible solutions for overcoming the limitations of the small display size of mobile devices. However, the speckle noise caused by the laser source is not only a fatal defect but also an issue to be resolved in the laser projector. In this study, speckle reduction ratios of 25.7% and 22.3% for green and red laser diodes have been achieved by temporal polarization diversity using liquid crystal (LC) in a laser pico projector consisting of a scanner and RGB laser diodes.

## 67. Process & Technologies for Flexible Displays

Chair: Yong-Young Noh (Hanbat Nat'l Univ., Korea)

[67-1] 15:10 ~ 15:35

### [Invited] Inkjet Printing of ITO Transparent Electrodes

Dania Alsaïd, Margaret Joyce, Erika Rebrosova, Marian Rebroso, and Massood Atashbar (Western Michigan Univ., USA)

Indium-doped tin oxide (ITO) is the material of choice for most display and lighting applications. In this work, printability of ITO nanoparticles with a piezo inkjet printing was investigated. Ink formulation was adjusted in order to improve drop formation. The drop spacing, hence printing resolution, was examined to enhance the continuity and quality of the print. With sintering the ITO coatings at 500 °C and under forming gas, sheet resistivities as low as 300 ohms/sq with high transparencies could be achieved. The results indicate that the ITO nanoparticles have the potential to be inkjetted and therefore used to produce directly patterned transparent electrodes, which could reduce the complexity, waste and cost of electronics manufacturing.

[67-2] 15:35 ~ 16:00

### [Invited] High Resolution Electrohydrodynamic Inkjet Printing for Electronics

Jang-Ung Park (Ulsan Nat'l Inst. of Science and Tech., Korea)

Thermal or piezoelectric inkjet technique, one of the well-established non-contact solution printing methods, is attractive due to its compatibility with various materials and large-area substrates. Interests in its applications in electronics, where requirements on resolution can be demanding, have grown rapidly in recent years. This work describes the use of electrohydrodynamic inkjet printing methods in which ultrafine nozzles and optimized voltage sequences combine to enable sub-micron printing resolutions. Printing of various functional inks demonstrates some of the features of the methods. Simple transistors that use aligned arrays of single walled carbon nanotubes, illustrate its potential applications in flexible electronics.

## 67. Process & Technologies for Flexible Displays

[67-3] 16:00 ~ 16:20

### Development of a Nanolaminated Single Gas Barrier Layer by Neutral Beam Assisted Sputtering Process

YunSung Jang, YouJong Lee, JunYoung Lee, and MunPyo Hong (Korea Univ., Korea)

In this study, we developed an  $\text{Al}_2\text{O}_3$  nanolaminated single gas barrier layer using a Neutral Beam Assisted Sputtering (NBAS) process. The NBAS process can continuously change crystalline structures from an amorphous phase to a nanocrystal phase with various grain sizes and lead to the formation of a nanolaminated structure in a single inorganic thin film. As a result, the water vapor transmission rates (WVTR) of the nanolaminated  $\text{Al}_2\text{O}_3$  thin films that were processed by NBAS have improved more than 40% compared with that of conventional  $\text{Al}_2\text{O}_3$  layers made by the RF magnetron sputtering process under the same sputtering conditions.

[67-4] 16:20 ~ 16:40

### Manufacturing of Active-Matrix Backplanes by Roll-to-Roll Process Using Self-Aligned Imprint Lithography (SAIL) on Plastic Substrates

Ohseung Kwon, Macia Almanza-Workman, Robert Garcia, Han-Jun Kim (Phicot, Inc, USA), Frank Jeffrey, Steve Braymen, Jason Hauschildt, Kelly Junge, Don Larson, Dan Stieler (Power Film, Inc, USA), James Brug, Richard Elder, Fernando Gomez-Pancorbo, Edward Holland, Warren Jackson, Mehrban Jam, Albert Jeans, Hao Luo, John Malteses, Ping Mei, Craig Perlov, Mark Smith, Carl Taussig, Steven W. Trovinger, and Lihua Zhao (Hewlett-Packard Company, USA)

Phicot and HP are actively working on a novel process technology, Self-Aligned Imprint Lithography (SAIL), which is a key enabler for the full roll-to-roll (R2R) manufacturing of active-matrix backplane on plastic substrates. Imprint lithography produces a multi-level 3-dimensional mask that is then subsequently etched to pattern the underlying layers into the desired structures. Using this novel technology, we have developed 4-inch qqVGA (160x120) reflective display demonstrators, fabricated by full R2R processes.

## 67. Process & Technologies for Flexible Displays

[67-5]

16:40 ~ 17:00

### 3D Numerical Analysis for the Concentration Distribution of Charged Particles in Electrophoretic Display

*Sangmin Shin, Soojin Park, Munsoo Park, and Moonhyun Yoo (Samsung Electronics Co., Ltd., Korea)*

Distribution of charged particle in electrophoretic display is investigated by 3-dimensional numerical analysis. Charged particles in nano-scale are approximated as a point charge without loss of generality. Drift-diffusion effects can be considered through this approach and grey levels of pixel is described in terms of concentration.

## 68. Display Materials, Components, and BLU III

Chair: Jae Kyeong Jeong (Inha Univ., Korea)

[68-1]

15:10 ~ 15:35

### [Invited] High Efficiency Plasmonic Color Filters for Display Applications

*Ting Xu, Alex F. Kaplan, Yi-Kuei Wu, and L. Jay Guo (The Univ. of Michigan, USA)*

By selective conversion between the free-space waves and spatially confined modes in plasmonic nano-resonators, frequency-selective transmission and reflection spectra can be engineered and can be used as spectrum filters for display and imaging applications.

[68-2]

15:35 ~ 15:55

### Novel Compensation Film for VA-LCD

*Hirofumi Tooyama, Jun Takeda, Isao Fujiwara, Takumi Andou, Yoji Ito, and Keiji Miyayashi (Fujifilm Corp., Japan)*

We have successfully developed a novel compensation film for VA-LCDs, controlling internal haze, wavelength dispersion, and optical anisotropy. VA-LCDs with our new film exhibited excellent performance. Our new film has contrast ratio and color-shift that is significantly better than our previous compensation film. We achieved this performance by choosing suitable polymers, new additives, and innovative production processes.

## 68. Display Materials, Components, and BLU III

[68-3] 15:55 ~ 16:15

### Novel Coating-Type Quarter Wave Retardation Film for Improving Viewing Angle Properties in 3D Liquid Crystal Displays

*Jun Watanabe, Yuuta Takahashi, Makoto Ishiguro, Katsufumi Ohmuro, Yukito Saitoh, Yoichi Suga, and Keiji Mihayashi (Fujifilm Corp., Japan)*

We have developed a novel quarter wave retardation film (QWF) that achieves favorable viewing angle properties of timesequential stereoscopic 3D liquid crystal displays (LCDs), such as high luminance, low crosstalk, low color change, and low headtilt- angle dependency. These display properties are strongly affected by the out-of plane retardation (Rth) of the QWF. We controlled the in-plane and out-of-plane retardation of a QWF independently by adjustment of its polymerized discotic material layer and cellulose triacetate film layer. 3D-LCDs with good viewing angle properties were realized using this QWF.

[68-4] 16:15 ~ 16:35

### Mechanism of Temperature Dependence of Pitch in High Helical Twisting Power Chiral Additives

*John West, Lei Zhao, Donald Diehl, Philip Westerman (Kent State Univ., USA), Erica Montbach, and Asad Khan (Kent Displays Incorporated, USA)*

Chiral additives induce twist in nematic and smectic liquid crystals. The magnitude of the induced twist can increase, decrease or remain relatively constant with changes in temperature. We experimentally verify that changes in the distribution between different conformers in a chiral additive is a major factor in determining the temperature dependence of their helical twisting power. We propose how this understanding can be used to adjust the structure of the chiral additive to control the temperature dependence of their helical twisting power.

## 69. Lighting and Extraction Technologies II

Chairs: Jeong-Ik Lee (ETRI, Korea)  
Tae-Woo Lee (POSTECH, Korea)

[69-1] 15:10 ~ 15:35

### [Invited] Enhanced Light Out-Coupling in OLEDs with Microlens Arrays

*Jin-Peng Yang, Qin-Ye Bao, Yan-Qing Li, Shuit-Tong Lee, and Jian-Xin Tang (Soochow Univ., China)*

Microlens arrays with high fill factor have been fabricated by using Digital micro-mirror device (DMD) lithography technology & roll-to-roll mold transfer process. An increase of 60% in light out-coupling efficiency with an optimized elliptical microlens array is achieved for organic light-emitting device (OLEDs) without affecting the electroluminescent property. The theoretical simulation indicates that the increased light extraction is attributed to the fill factor of microlenses on the substrate surface.

[69-2] 15:35 ~ 15:55

### Highly Efficient Organic Light Emitting Diodes with Nano-Structured Substrate

*Jin-Wook Shin, Doo-Hee Cho, Jaehyun Moon, Jun-Han Han, Seongwoo Choi (ETRI, Korea), Young Wook Park, Tae Hyun Park, Byeong-Kwon Ju (Korea Univ., Korea), Jin Woo Huh, Chul Woong Joo, Joohyun Hwang, Hye Yong Chu, and Jeong-Ik Lee (ETRI, Korea)*

The light scattering layer was fabricated by dry etching process with nano-patterned metal masks. The planarization layer using a high refractive index material and an organic light emitting diode has been fabricated on the planarization layer. The device with the scattering layer showed 40 % enhanced external quantum efficiency compared with a control device without the light scattering layer.

## 69. Lighting and Extraction Technologies II

[69-3]

15:55 ~ 16:15

### Nano-Scale Corrugation for Light Extraction from Organic Light Emitting Diodes

*Doo-Hee Cho, Jin-Wook Shin, Seongwoo Choi, Jaehyun Moon, Jun-Han Han, Jin Woo Huh, Chul Woong Joo, Joohyun Hwang, Hye Yong Chu, and Jeong-Ik Lee (ETRI, Korea)*

We have obtained substantial light extraction enhancement by using an etched glass as a substrate. The surface of a glass substrate was modified into nano-structure by chemical etching. The haze of the etched glass was less than 1%. The luminous efficacy of the OLED device with the etched glass was increased by 47% in comparison with the control device on a flat glass. Nano-scale indented patterns on the glass substrate were effective way to improve the external luminous efficacy without decrease of transparency.

[69-4]

16:15 ~ 16:35

### Surface Plasmon Enhanced Fluorescence Using Ag Nanoparticles on the Anode of OLEDs

*Jin Yeong Kim, Kyung Cheol Choi (KAIST, Korea), Seong-Je Park, and Jun-Hyuk Choi (KIMM, Korea)*

In this work, the surface plasmon enhanced fluorescence with silver nanoparticles was investigated. The silver nanoparticles spin-coated on the anode of organic light emitting diodes (OLEDs) resulted in a 32% enhancement of the integrated photoluminescent intensity through successful coupling between the surface plasmon and the excitons in the emitting layer.

## 70. Autostereoscopic Display III

Chairs: Masaru Miyao (Nagoya Univ., Japan)

Kyuhan Choi (Samsung Advanced Inst. of Tech., Korea)

[70-1]

15:10 ~ 15:30

### Point Spread Function Analysis of Super Multi-View Three-Dimensional Displays

*Jae-Hyeung Park, Hyun-Eui Kim, Hee-Seung Kim, Kyeong-Min Jeong, Jin-A Byeon, Dong Biao Han, Nam Kim (Chungbuk Nat'l Univ., Korea), Heejin Choi (Sejong Univ., Korea), Jisoo Hong, and Byoung-ho Lee (Seoul Nat'l Univ., Korea)*

Point spread function of optical model comprised of a super multi-view three-dimensional display and observer's eye is analyzed for various depths and view numbers. The results show that accommodation-convergence mismatch can be resolved in super multi-view condition but only within limited depth range due to astigmatism.

[70-2]

15:30 ~ 15:50

### Quality Improvement of Multi-View Display and One-Dimensional Integral Imaging in Ray Sampling Using Time-Multiplexing Method

*Jae-Hyun Jung, Jonghyun Kim, Keehoon Hong, and Byoung-ho Lee (Seoul Nat'l Univ., Korea)*

We propose the enhanced type of three-dimensional (3D) display based on multi-view display and one-dimensional (1D) integral imaging. The multi-view display and 1D integral imaging use the same optical components except the method of ray sampling. The ray density of multi-view display is non-uniform and focused on each viewpoint, whereas the 1D integral imaging has uniform ray density. To enhance the quality of reconstructed 3D image, the principles of multi-view display and 1D integral imaging are analyzed by quality function and combined using time-multiplexing in display panel with high refresh rate.

## 70. Autostereoscopic Display III

[70-3] 15:50 ~ 16:10

### Design of Viewing Zone at Time-Multiplexing Autostereoscopic 3D Display

*Min Chang Kim, Yong Seok Hwang, and Eun Soo Kim (Kwangwoon Univ, Korea)*

In this paper, to realize a non-glasses type 3D display as next step from the current glasses-typed 3D display, it is suggested that a viewing zone is designed for the 3D display using DOE (Diffusing Optical Element). Viewing zone of proposed method is larger than that of the current parallax barrier method or lenticular method. Through proposed method, it is shown to enable the expansion and adjustment of the area of viewing zone according to viewing distance.

[70-4] 16:10 ~ 16:30

### Crosstalk Analysis for Parallax Barrier 3D Display Using Optical Simulation

*Han-Pil Kim, Kyong-Han Nam, Hyunseok Cho, Minwook Song, Jongil Kim (Chung-Nam Display Center, Korea), Dae-Ho Song (LIGNEX1 Co. Ltd., Korea), Seok-Joo Byun, Seok Young Byun, Jangkyo Lee (INSIDE OPTICS Co., Ltd., Korea), Kyuman Cho (Sogang Univ., Korea), and Dongwoo Sheen (Seoul Nat'l Univ, Korea)*

3D displays can be classified as wearing glasses and non-wearing type. Especially, Parallax Barrier 3D Display which is non-wearing type is newly spotlighted for its easy manufacturing and excellent private security. But, it has severe crosstalk problem according to rotational angle. So, in this paper we studied the new analysis method for crosstalk based on optical simulation.

## 70. Autostereoscopic Display III

[70-5] 16:30 ~ 16:50

### Display-Based Light Field Model for Auto-Stereo Image Visualization

*Eva Salvador-Balaguer, Carlos González, José M. Sotoca, and Filiberto Pla (Univ Jaume I, Spain)*

Autostereoscopic displays allow viewers to obtain a 3D perception of a scene. This kind of display emits different views of a scene in several directions. Therefore, each eye receives a different image depending on its location, creating a 3D perceptual feeling. In this work we present a display-based light field model for generating autostereoscopic contents. In particular, a planar light field structure has been used. The model is intended to be useful for synthetic and real content visualization.

## 71. Luminescence and Phosphors VII

Chair: Partha Dutta (Rensselaer Polytechnic Inst., USA)

[71-1] 15:10 ~ 15:35

[Invited] Nanocomposite Scintillator Development and Potential Applications

*Brent K. Wagner and Zhitao Kang (Georgia Inst. of Tech., USA)*

Nanocomposite scintillators were developed by various approaches. Quantum dot polymer composites, fluoride nanophosphor epoxy composites and halide nanophosphor containing glass-ceramics were prepared and studied for scintillation applications. These materials show promise for nuclear detection and radiation imaging applications.

[71-2] 15:35 ~ 16:00

[Invited] Fabrication of Transparent Panels of Plasma Display Using Hydrothermally Synthesized Green, Red, Blue Nanophosphors

*Woo-Seuk Song, Ki-Heon Lee, and Heesun Yang (Hongik Univ., Korea)*

Three primary color nanophosphors of blue (B)- emitting  $Y(V,P)O_4$ , green (G)-emitting  $LaPO_4:Ce,Tb$ , and red (R)-emitting  $Y(V,P)O_4:Eu$  were prepared via a facile hydrothermal route. The optimized nanophosphors were subsequently dispersed in a commercially available organic vehicle, and highly transparent nanophosphor layers were formed via a screen-printing method. The resulting nanophosphor layers exhibited strong R, G, B emissions with a higher visible transmittance than 71% at 550 nm. Ultimately, using the nanophosphor layer deposited on glass substrate, transparent plasma display panels (PDPs) were fabricated. Detailed transmittance and luminance characteristics of completed test panels are described.

## 71. Luminescence and Phosphors VII

[71-3] 16:00 ~ 16:20

Fast Decay Time of  $Eu^{3+}$ -Doped Phosphor for 3D Display Devices by Plasmon Resonant Nanoparticles

*Seong Min Lee and Kyung Cheol Choi (KAIST, Korea)*

We demonstrated the fast response of  $Eu^{3+}$ -doped phosphor for 3D display devices by plasmon resonant nanoparticles. The long decay time of this phosphor should be addressed for the high-speed switching required in 3D display devices. To generate localized plasmon resonance, we fabricated Ag nanoparticles near the phosphor layer. The decay time of the phosphor can be shortened by coupling the radiative transition of the phosphor with the localized surface plasmon owing to the use of Ag nanoparticles. These results can be applied to 3D display devices using a phosphor with a long decay time.

## 72. Late-News Session

Chair: KeeChan Park (Konkuk Univ., Korea)

[72-1] 15:10 ~ 15:30

### Implementation of 3D Multiview Contents Creation and GLSL Based Rendering for Automultiscopic Display System

Fathoni Arief Musyaffa, Yong-Moo Kwon, and Sung-Kyu Kim (KIST, Korea)

Various kinds of 3D display technologies have been available on the market. However, the content for these 3D display is limited. Numerous challenges must be solved to make these content available widely, including how to create the 3D content from real-world imaging, and combine them with computer generated 3D objects to be displayed on an automultiscopic display system. This paper will explain how these challenges currently solved on our system, a proposed method to create a 3D video content by combining multiview images and computer generated 3D object, and the rendering process in our 12-views display system.

[72-2] 15:30 ~ 15:50

### A DC-DC Converter with Symmetric on/off Margin

HongKyun Leem, Jaeha Jeon, Taehee Jeon, Enhyuk Moon, YounKyung Kim, HwanSool Oh (Konkuk Univ., Korea), JaeEun Pi, Shinhyuk Yang, Min Ki Ryu, Sang-Hee Ko Park, Byounggon Yu (ETRI, Korea), and KeeChan Park (Konkuk Univ., Korea)

A DC-DC converter which operates over wide TFT  $V_T$  range is reported. 3 V and 9 V DC supply voltages and clock signals are used to generate a DC voltage higher than 15 V. The two voltage levels in the DC-DC converter make  $V_{GS}$  of the TFT 3 V or higher in on-state and -3 V or lower in off-state. Simulation results show that the DC-DC converter works successfully over the  $V_T$  range of -2 V ~ 2 V because the TFTs are turned on/off effectively.

## P2. Poster Session II

[P2-1]

### Evaluation of Wearing Comfort of the 3D Glasses by EEG Measurement

Ji Hye Baek, Dal-Young Kim (Seoul Tech, Korea), Jae-Ho Kim, Do Young Kim, and Yun-Joo Kim (LG Electronics Inc., Korea)

A way to evaluate wearing comfort of mass-productive 3D glasses is required. We suggest that the intensity ratio of the relative  $\alpha$ -wave per high  $\beta$ -wave measured from wearer's brain can be an index of wearing comfort. Its average of 40 subjects showed statistically significant and consistent difference in comparing two kinds of 3D glasses.

[P2-2]

### Crosstalk Reduction of Film Pattered Retarder Stereoscopic Display Using Uniaxial Negative and Positive a Plates

Chunyan Pan, Hongqing Cui, Xianzhu Tang, Te-Chen Chung, and T. S. Jen (Infovision Optoelectronics Co., Ltd., China)

One novel broadband circular retarder design was proposed to keep from the crosstalk between the binocular parallax images by using a pair of positive uniaxial A plate and negative uniaxial A-plate. Different from the normally circular type film patterned retarder (FPR) 3D display. The simulation results shows that the new method successfully reduced the crosstalk for the left eye from 0.1 to less than 0.02, and from 0.1 to less than 0.02 for the right eye at the full polar angle  $\theta = 60^\circ$ .

[P2-3]

### High-Quality Multi-View Generation for 3D Displays

Kyu-young Hwang, Yang-ho Cho, Ho-young Lee, and Du-sik Park (Samsung Advanced Inst. of Tech., Korea)

In this paper, a multi-view synthesis method is proposed that considers not only high-quality but also consistency of view generation for multi-view 3D displays. The image quality of the foreground-background boundary was improved using the color-assisted smart blending method. In addition, by filling in the holes based on the reference-hole layer rather than independently filling in the holes of the individual synthesized images, the spatial consistent view generation is achieved. The experimental results showed that the proposed method can generate high-quality and view-consistent multi-view images.

## P2. Poster Session II

[P2-4]

[Awards Paper- Outstanding Poster Paper]

### Techniques to Enhance the Sense of Depth Using Visual Perception Characteristics

Ji Young Hong, Ho Young Lee, Du Sik Park, and Chang Yeong Kim (Samsung Advanced Inst. of Tech., Korea)

This study aimed to enhance the cubic effect by representing an image with a sense of depth using chromostereopsis, among the characteristics of human visual perception. An algorithm that enhances the cubic effect, based on the theory that the cubic effect of the chromostereoptic effect and the chromostereoptic reversal effect depends on the lightness of the background, classifies the layers of the image input into the foreground, middle, and background layers according to the depth of the image input.

[P2-5]

### High Resolution Fourier Hologram Generation Using Hexagonal Lens Array Based on Integral Imaging

Ni Chen, Jiwoon Yeom (Seoul Nat'l Univ., Korea), Jae-Hyeung Park (Chungbuk Nat'l Univ., Korea), and Byoungcho Lee (Seoul Nat'l Univ., Korea)

A resolution enhancement of hologram reconstruction based on integral imaging is proposed. It has already been proved that hexagonal sampling is 13.4% more efficient than rectangular sampling. By using a hexagonal lens array, the object is sampled with hexagonal structure, thus with the same sampling area, the resolution of the reconstructed object has high resolution compared with using conventional rectangle lens array.

## P2. Poster Session II

[P2-6]

### Multi-View Synthesis Based on Temporal Frame Integration and Background-Priority Inpainting

Yang-Ho Cho, Kyu-Young Hwang, Ho-Young Lee, and Du-Sik Park (Samsung Advanced Inst. of Tech., Korea)

The proposed method restores a large hole in the extrapolated view, thereby filling the hole areas by using temporal neighborhood frames and background-priority inpainting. First, the hole area in the current extrapolated view can be restored by referencing the background data of the previous and next frames. Then, the remaining hole regions are restored via background-priority inpainting which is based on the hole width and on whether the background region abutting the holes is a texture region. Experimental results show that the proposed method can potentially enhance the quality of the extrapolated view, as compared to conventional algorithms.

[P2-7]

### A Novel LED Backlight System for 2D/3D Autostereoscopic Display

Tsai-Lin Tai, Hsin-Hsiang Lo, Tian-Yuan Chen, Kang-Cheng Fan, and Chun-Chuan Lin (ITRI, Taiwan)

In this work, a novel direct LED backlight system for 2D/3D autostereoscopic display using a new type of freeform lens to obtain high brightness in 3D mode and to eliminate the hot spots without a diffuser plate is proposed. A square light pattern forming from LED light passing through the freeform lens which has no hot spots and also has high brightness in 3D display mode. This new direct LED backlight system also has the advantages of high uniformity and a thickness less than 12 mm.

## P2. Poster Session II

[P2-8]

### Genetic Characteristics of Visual Fatigue Caused by Stereoscopic Image

Jung-Hoon Lee and Jang-Kun Song (Sungkyunkwan Univ., Korea)

Hereditary characteristics visual fatigue experienced during watching stereoscopic movies is investigated through subjective questionnaire method. We categorize the strengths of visual fatigue into four levels experienced by 3D movie audiences, and surveyed the visual fatigue levels of the blood relatives of the audiences. The visual fatigue of the audiences is highly correlated with the visual fatigue levels of their blood relatives, implying that the visual fatigue caused by stereoscopic images is inherited genetically. It also suggests that individual's 3D visual fatigue can be characterized in index form.

[P2-9]

### Effect of Hour-Long Stereoscopic Film on Equilibrium Function

Masumi Takada (Aichi Medical Univ., Japan), Kiichi Murakami, Yoshiki Kunida, Takayuki Hirata (Fukui Univ., Japan), Yasuyuki Matsuura (Nagoya Univ., Japan), Satoshi Iwase (Aichi Medical Univ., Japan), Masaru Miyao (Nagoya Univ., Japan), and Hiroki Takada (Fukui Univ., Japan)

Viewing stereoscopic films may have adverse effects, including asthenopia and visually induced motion sickness (VIMS). The phenomenon of VIMS is not fully understood yet. The aim of this study is to evaluate the effect of viewing a long stereoscopic film on the human body. We conducted stabilometric analysis for subjects in the Romberg posture, carried out flicker tests, and provided subjective questionnaires to detect fatigue and eye strain every 20 min. Symptoms of VIMS were detected during exposure to an hour-long stereoscopic film. Based on these results, guidelines will be devised to ensure safety in viewing stereoscopic movies.

## P2. Poster Session II

[P2-10]

### A New Flicker Evaluation Method for 3D Displays

Jin Yong Kim, Jang Ryang Kim, Won Rae Kim, and Hyuk Nyun Kim (LG Display Co., Ltd., Korea)

Recent growth in 3D display markets implicates widespread use of eye-glasses 3D TV products.

In general, 3D images are likely to cause more physiological disturbances to a human body such as dizziness, migraine and so on than 2D images do. <sup>(1), (2)</sup> Out of all the factors arousing this uneasiness of living bodies, "Flicker" is said to be the principal factor. <sup>(3)</sup> This paper imposes "FER(Flicker Energy Ratio)" that is a new evaluation method to quantify the degree of the flicker on eye-glasses 3D Displays on the market.

[P2-11]

### Manufacturing and Align of Lenticular Lens for 3D Display

Ji-Min Heo, Sang-Hyeon Oh, Sung-Min Chae, Han-Jae Yoo, and Mee-Suk Jung (Korea Polytechnic Univ., Korea)

In this paper, we experiment to 3D display to a viewer without wearing glasses use to 9-view slanted lenticular lens design and aligning. Furthermore an align image and 3D contents, was produced.

[P2-12]

### Gate Signal Effect on Panel Uniformity and Image Sticking

Jianlei Zhu, Peilin Zhang, Jae Geon You, and Jungyeal Lee (BOE Tech. Group Co., Ltd., China)

To improve image sticking Mura, we have measured the effect of gate signal timing ( $V_{GH}$ ,  $V_{MLG}$ , OE2, OE1 and GOE) on pixel voltage uniformity by flicker-min method on the 19" W TN panel. From this work, we found that the voltage of the  $V_{GH}$ ,  $V_{MLG}$  and width of GOE had important effect on panel uniformity. The smaller value of the pixel  $V_{com}$  uniformity, the better image sticking Mura is.

## P2. Poster Session II

[P2-13]

### Improvement of the Image Sticking in FFS-LCDs by Adopting Symmetric Voltage Tuning Method

Peilin Zhang, Xiaoling Xu, Jianlei Zhu, Jaegeon You, and Jungyeal Lee (BOE Tech. Group Co., Ltd., China)

In this paper, we proposed a new experiment method to reduce the internal DC of panel which is the primary cause for the occurring of image sticking. By adopting DC less method, the symmetric voltage-transmittance (V-T) curve could be measured. The image sticking of FFS - LCDs could be largely improved with 32" TV products.

[P2-14]

### Analysis of TFT-LCD Compression Resistance Characteristics

Liu Junguo, Li Rui, Ren Jian, Yu Hongju, Qiu Haijun, Min Tae Yup, Ryu Bong Yeol, and Lee Seong Kyu (BOE Optoelectronics Tech. Co., Ltd., China)

In this paper, the mechanism of black mura which is a kind of TFT-LCD common defects in stress test is demonstrated. By optimizing system mechanical structure and parameters of post space in cell, the black mura defect is well resolved in experiment. For TFT-LCD compression resistance, this investigation means very important references for both LCD panel and system product design.

[P2-15]

### Study on Improving Contrast Ratio in FFS LCDs

Xiaofeng Ma, Jiaoming Lu, Teruaki Suzuki, Jaegeon You, and Jungyeal Lee (BOE Tech. Group Co., Ltd., China)

In order to increase the contrast ratio in FFS LCDs, we have investigated LC scattering and rubbing process condition effects. Using liquid crystal materials (1) with high elastic constant  $K \sim 17$  pN and (2) with low refractive index difference  $\Delta n \sim 0.09$ , together with reduced cell gap  $\sim 3.3\mu\text{m}$ , high contrast ratio up to 2000: 1 has been achieved with our 32" FHD TV products. The "dual-rubbing" process with "vertical" filament rubbing cloths that is optimized for our pixel structure also contributed to the improvement of the contrast ratio.

## P2. Poster Session II

[P2-16]

### 3 Dimensional Micro Structures Patterning Technology with Grey Scale Photolithography and Application into Various Patterns

Kyoung-Han Nam, Han-Pil Kim, Young-Hoon Lee, Young-Don Yun, Jong-Il Kim, and Jae-Il Kim (Chungnam Techno Park, Korea)

Beyond Semiconductor, LCD, LED, and solar cell industrials, Photolithography technology application area is more expanded to the next generation displays industrials such as 3D and flexible display. But 3dimensional patterning seemed to be difficulty to generate with general photolithography technology such as thermal flow processing at semiconductor industrial. In this paper, we would like to introduce gray scale Photolithography and apply into various patterns with 3dimensional structure.

[P2-17]

### Programmable LCD Bias Increases the Flexibility of System Design and Reduces the System Cost

Nicolas Guibourg and Byoung Suk Kim (Texas Instruments GmbH, Germany)

This paper illustrates the benefits of a higher integration and merger of system ICs onto a scaler board as well as the use of I<sup>2</sup>C control. Beside the tendency to reducing the connections between devices and their parasitic effects, the user gains in board space, and is able to use one board only with single BOM (Bill Of Material) for his entire panel line, regardless of size or resolution.

[P2-18]

### LCD Backlight Profile and Compensation Optimization Methodologies and Simulator

SangYeop Jeon, HeeDong Yoon, and JaeHee You (Hongik Univ., Korea)

LCD backlight profile and compensation optimization methodologies are discussed for various LED pitch, MAX luminosity and backlight profiles to obtain best image quality with less cost and power. To get higher image quality, well shaped individual LED backlight profile and smaller frequency and magnitude of superimposed backlight profile ripple are critical with scaling with respect to LED pitch, which increases image quality gain by backlight compensation, too. Backlight profile simulator is designed and the image quality evaluation results are described.

## P2. Poster Session II

[P2-19]

### Stable and Low-Voltage Pentacene Thin-Film Transistors with Ultra-Thin Fluoropolymer Gate Dielectric Layer and Controlled Threshold Voltage

Hanul Moon, Dongmo Im, and Seunghyup Yoo (KAIST, Korea)

Pentacene thin-film transistors operated under 2 V were fabricated with ultra-thin fluoropolymer gate dielectric and controlled gate work-function to adjust threshold voltage. Ultra-thin fluoropolymer layer of 25 nm with leakage current level about  $10^{-9}$  A/cm<sup>2</sup> was fabricated by additional thermal cross-linking agent. Al/MoO<sub>3</sub> was introduced as a gate electrode to deepen the effective work function of the gate electrode resulting in 1.25 V shifted transfer characteristics. The resultant devices showed the mobility of 0.2 cm<sup>2</sup>/Vs and electrically stable operation attributed to fluoropolymer/pentacene interface at the channel.

[P2-20]

### A Small CMOS Temperature Sensor with a Inaccuracy of $\pm 0.6^{\circ}\text{C}$ from $-20^{\circ}\text{C}$ ~ $80^{\circ}\text{C}$

Tai-Soon Park and Sang-Gyu Park (Hanyang Univ., Korea)

This paper presents a temperature sensor employing a very small sensor core, which occupies only 15 $\mu\text{m}$ ~10 $\mu\text{m}$ . The start-up circuit in the temperature sensor, which consists of gate-source coupled NMOS transistor, operates at a sub pico ampere of quiescent current. The sensor output is represented in a ratio-metric form to reduce the error from a process variation. The error was measured to be  $\pm 0.6^{\circ}\text{C}$  after two-point calibrations. This temperature sensor core can be placed in the active pixel area of a OLED display panel which needs temperature compensation.

## P2. Poster Session II

[P2-21]

[Awards Paper- Outstanding Poster Paper]

### Fabrication of Nano-Scale and Large-Area Single-Crystal Silicon Structures by the Printing Method

Jung Ho Park (Korea Univ., Korea), Jung-Hun Seo (Univ. of Wisconsin-Madison, USA), Tae-Yeon Oh, Seongpil Chang (Korea Univ., Korea), Zhenqiang Ma (Univ. of Wisconsin-Madison, USA), and Byeong-Kwon Ju (Korea Univ., Korea)

We report the method for fabrication of large-area single-crystal silicon nanostructures by laser interference lithography using silicon-on-insulator wafer. The PDMS-assisted printing technique enables large-area nanostructures to transfer onto the glass substrate without any adhesive layer.

[P2-22]

### Automatic Measurement of Response Time and OD Writing by Programmable Over Driving Tuning System

Seung Won Jung, Jang Ryang Kim, and Hyuk Nyun Kim (LG Display Co., Ltd., Korea)

In most of displays including the recent TFT-LCDs, various technologies have been applied to improve moving picture quality. Among them, Over Driving (OD) is a very conventional method for a fast response time of various displays. Because there are several problems to get an optimized response time by manual, we have made an automatic measurement system of OD tuning that is based on the dichotomy algorithm process.

[P2-23]

### Characterization of PEALD Prepared Zinc-Tin-Oxide Thin Films for Display Applications

Woon-Seop Choi and Young Jin Kwack (Hoseo Univ., Korea)

A zinc-tin-oxide thin film was prepared by using atomic layer deposition with diethyl zinc and tetrakis (ethylmethylamino) tin precursors. The ratios of zinc to tin were formulated and the average growth rate of the zinc-tin-oxide films was about 1.4 ~ 1.9 Å/cycle. The average growth rate increased gradually with increasing zinc-to-tin ratio at a substrate temperature of 150°C. Thermal annealing increased the crystallinity and increased the amount of zinc in the composition. The possibility of display application will be discussed.

## P2. Poster Session II

[P2-24]

### The CAD System of the Thin Film Electroluminescent Display

*Oksana Maksimova, Mikhail Samohvalov, and Denis Evsevichev (The Ulyanovsk State Technical Univ., Russia)*

One of most promising indicator is the thin-film electroluminescent display device. The result of this research work is the development of the computer-aided design for the thin film electroluminescent element that solves analysis and synthesis problems.

[P2-25]

### Novel Process Technology Using Single Slit Mask for Fine Channel TFTs

*Ki-yong Kim, Sang-kee Kim (BOE Display Tech. Co., Ltd., China), Seung-jin Choi (BOE Tech. Group Co., Ltd., China), Jeong-hun Rhee, and Jai-wan Koh (BOE Display Tech. Co., Ltd., China)*

Novel process technology for fine channel TFTs had been established by SSM (single slit mask) and process optimizing. We found out that the transmittance of single slit was influenced by TFT channel length, size and shape. Moreover we confirmed that fine channel TFT was realizable by single slit mask. Consequently we obtained the optimum design factor of single slit and achieved a fine channel to improve TFT characteristics.

[P2-26]

### Study on Cu/Mo/GIZO Thin-Film Transistors Fabricated by a Novel Wet Etching Process

*Sang-Hyuk Lee, Bo-Hyun Seo, In-Sun Park (Korea Aerospace Univ., Korea), Joerg Winkler (PLANSEE SE, Austria), and Jong Hyun Seo (Korea Aerospace Univ., Korea)*

A RF magnetron sputtered GIZO thin film transistors using back channel etching process were studied for an advanced four mask oxide TFT process without etch stopper.

A phosphoric acid based wet etchant for GIZO thin film with copper metallization is developed. The etchant is able to etch all the Cu/Mo/GIZO and also used in the second wet etching. It was found that the illumination during the wet etching of the oxide TFT is critical to control the selectivity between copper/molybdenum metal lines and GIZO oxide film. Such behavior was interpreted in the basis of photo-active dissolution of the oxide film in the solution.

## P2. Poster Session II

[P2-27]

### Plasma Damage Free Solution-Deposited IGZO Thin-Film Transistors for Applying Large Substrate Fabrication Process

*Chi Wan Kim, Kyung Min Kim, Chang Bum Park, Junghan Kim, Jong-Uk Bae, Chang-Dong Kim, Myungchul Jun, and Yong Kee Hwang (LG Display Co., Ltd., Korea)*

In this work, we introduce a solution processed oxide TFT for future displays. IGZO and Al and Hf-based oxide were used as semiconductor layer and dielectric layer, respectively and deposited by a spin coating under 350°C process. As one of the issues, we can find conductive property of IGZO on large substrates (370x470mm<sup>2</sup>) process. IGZO conductive property is attributed to H<sub>2</sub> plasma damage. We fabricated bottom gate top contact structure IGZO TFT by optimized PECVD etch stopper layer process on large scale substrate.

[P2-28]

### Fabrication Method of Multi-Focus Micro-Lens for 3D Displays

*Kyung-Woo Park, Yong-Hun Kim, Ho Jun Lee, and Hak Rin Kim (Kyungpook Nat'l Univ., Korea)*

We proposed the fabrication method for multi-focusing Micro-lens arrays (MLAs). Multi-focal MLAs is fabricated to use thermal reflow method that is melting patterned photoresist cylinder which has uniform surface and each different area. Wall with a constant diameter was an important role in the radius of curvature formation. One set of 4 lenses with each different radius of curvature are arranged as a lens array form and multi-focal. At 3D display, depth imaging gives greater depth than typical 3D display.

## P2. Poster Session II

[P2-29]

### Optimal Methods to Improve Cell Gap Mura for TFT-LCD BS Products

Xiongcan Zuo, Junhwan Lim, and Junrui Zhang (Chengdu BOE Optoelectronics Tech. Co., Ltd., China)

Currently, wide view angle, thin type, low cost is the main trend of low-end mobile phone market. So choose low cost TN mode with ball spacer type TFT-LCD slimming panel, and then attach wide view polarizer, which could meet with the main stream. However, it's easier to occur cell gap mura when we push the surface of panel with finger or pen, the same as polarizer rework. In order to improve cell gap mura, we have studied cell gap mura phenomenon and mechanism, finally we find the optimal methods to improve cell gap mura for TFT-LCD BS products.

[P2-30]

### Development of Simulation Models of 55-inch Four-edge LED Backlights for LCD TV Applications

Su Seong Jeong and Jae-Hyeon Ko (Hallym Univ., Korea)

A simulation model for 55-inch four-edge LED backlight was studied by using a ray-tracing technique. The bi-directional scattering distribution function(BSDF)of dot patterns on the light guide plate was modeled to be partly elliptic Gaussianand partly Lambertian, based onwhich successful reproduction of the experimental viewing-angle characteristics could be achieved.This approach may be used to estimatethe BSDF of dot patterns which cannot be determined experimentally.

[P2-31]

### Experimental and Simulation Study on the Optical Performances of Lenticular-Lens Optical Films for LCD Backlights

Jae Seok Seo and Jae-Hyeon Ko (Hallym Univ., Korea)

The optical performances of lenticular-lens films(LLF) were studied by experiment and simulation. The experimental angular distribution of the luminance on LLF could be reproduced by the simulation model. It was found that there was an optimized height-to-width ratio for the lenticular lens at which the on-axis luminance gain became the maximum.

## P2. Poster Session II

[P2-32]

### Continuous Diffraction Grating Based on a Nematic Liquid Crystal with Semi-Radial Alignment for Display Applications

Jiyeon Kim, Jun-Hee Na, and Sin-Doo Lee (Seoul Nat'l Univ, Korea)

We fabricated a continuous liquid crystal diffraction grating device based on a simple imprinting method. This device is electrically controllable and provides the high diffraction efficiency with the continuity in the phase retardation.

[P2-33]

### Investigation of the Enhancement in Electrical Properties Using Gallium, Indium and Hafnium Doped SnO<sub>2</sub> TFTs

Sae Young Shin, Yeon Keon Moon, Woong Sun Kim, and Jong Wan Park (Hanyang Univ., Korea)

We fabricated bottom gate type SnO<sub>2</sub> based TFTs at room temperature. Then we compare to the performance of intrinsic SnO<sub>2</sub>-TFTs and impurity doped SnO<sub>2</sub>-TFTs. As a results, these devices exhibited high-mobility of thin film transistor characteristics. One of these devices, In-doped SnO<sub>2</sub>-TFTs exhibit high-performance operating with high field-effect mobility, current on/off ratio and the subthreshold swing were found to be  $> 20 \text{ cm}^2 \text{ V}^{-1} \text{ s}^{-1}$ ,  $1 \times 10^9$  and  $0.5 \text{ V} / \text{decade}$ . These results demonstrate that doping impurity, especially indium, could effectively enhancement of the performance with SnO<sub>2</sub>-based thin film transistors.

[P2-34]

### Acoustic Mapping of a Light Guide Plate Adopted in Edge-lit Backlights for LCD Applications

Jae Hyun Kim, Tae Hyun Kim, and Jae-Hyeon Ko (Hallym Univ., Korea)

The two-dimensional distribution of the elastic constant  $C_{11}$  on a light guide plate was investigated by using a Brillouin light scattering technique.  $C_{11}$  monotonically decreased with increasing distance from white LEDs, indicating substantial effect of temperature on the acoustic properties. The temperature variation could be calculated based on the elastic data. This non-destructive approach may be useful in obtaining distribution of elastic constants of optical components in backlights, which may be useful information as basic thermoelastic data and be utilized for the analysis of thermal and mechanical stability of these components.

## P2. Poster Session II

[P2-35]

### Synthesis and Characterization of Quaterylene-Based Lyotropic Chromonic Liquid Crystal for Coatable Polarizer

*Hye-Jin Yang, Yun-Ju Bae, So-Ra Yoon, Kwnag-Un Jeong (Chonbuk Nat'l Univ, Korea), Seung-Han Shin (KITECH, Korea), and Myong-Hoon Lee (Chonbuk Nat'l Univ, Korea)*

Quaterylene-based lyotropic liquid crystal was synthesized for the fabrication of coatable polarizers. Previously, we reported a new fabrication method of coatable polarizer by using perylene-based lyotropic chromonic liquid crystals dissolved in photocurable ionic monomer solution. However, since the perylene-based chromonic dyes only cover the red-color region, synthesis of another chromonic dyes having a blue and purple color is required.

[P2-36]

### Effect of Resin-Infiltration on Electrical Property of Printed Electrode for Non-Sintered Ceramics Film

*Young-Woo Kim, Kyoohye Woo, and Jooho Moon (Yonsei Univ, Korea)*

We have investigated the influence of resin-infiltration on non-sintered ceramics produced by the inkjet printing method. Our research focuses on the electrical properties of printed electrodes on resin-infiltrated ceramic-resin hybrid films. The resin-infiltration induces the decrease in the electrical property of silver electrodes. We demonstrated that conductivity and their sintered properties of Ag electrode are decreased by increased resin loading on the underlying non-sintered hybrid film.

## P2. Poster Session II

[P2-37]

### Low-Voltage-Driven and Low-Temperature Annealed Solution Processed Oxide Thin Film Transistors with a Solution Processed Hafnium Oxide Gate Insulator

*Christophe Avis, Yeon Gou Kim, and Jin Jang (Kyung Hee Univ, Korea)*

We have developed a simple way to produce spin-coated high-k Hafnium oxide ( $\text{HfO}_x$ ), and we applied the material to solution processed zinc tin oxide thin film transistors (ZTO TFT) with different zinc : tin ratios. We measured the I-V, C-V, and C-f characteristics of  $\text{HfO}_x$  insulator as a function of annealing temperature. A low annealing temperature leads to k of  $\sim 10$ , but  $\text{HfO}_x$  annealed at a high temperature shows  $k \sim 25$ . The ZnO TFTs (Zn : Sn = 1 : 0) had a low-voltage driven ( $V_{th} < 2\text{V}$ ), high field-effect mobility of  $24 \text{ cm}^2/\text{Vs}$ . The TFTs made on glass and flexible substrates were tested under gate bias stress, and circuits were also fabricated.

[P2-38]

### Effect of Optical Characteristics of Block Copolymers

*Sung Woo Lee and Dong Myung Shin (Hongik Univ, Korea)*

Block copolymers (BCPs) have been investigated for fabricating functional nanomaterials due to their properties of self-assembly. We prepared polystyrene-b-poly(2-vinylpyridine) (PS-b-P2VP) lamellar films which is hydrophobic block-hydrophilic polyelectrolyte block polymer have  $57 \text{ kg/mol-b-57 kg/mol}$ . The lamellar stacks are obtained by exposing the spin coated film under chloroform. The P2VP blocks were then quaternized and crosslinked to various extents using 5wt% of iodomethane. The quaternized films with thickness varied from  $0.43 \mu\text{m}$  (446 nm absorption maximum) to  $0.25 \mu\text{m}$  (478 nm absorption maximum). The band shift as well as scattering around 400 nm clearly suggests that the each layer thickness changed accompanying with the roughness of the layer interfaces.

## P2. Poster Session II

[P2-39]

### Fabrication of CNT-PET Film and Application to Touch Panel

Seok Won Kim, Chul Park, Young Chul Jeong, Chang Seok Oh, Eun Hye Kim, Lee Soon Park (Kyungpook Nat'l Univ., Korea), and Hyo Jin Kim (Nano Convergence Practical Application Center, Korea)

Using CNT-SDS aqueous solution and PET film, we have fabricated a resistive touch panel which has high linearity.

To disperse CNT, We have used 2 types of sonicators.

CNT-SDS aqueous solution which consists of CNT, surfactant(sodium dodecyl sulfate, SDS) and deionized water was spray coated on the PET film. The washing of residual SDS after spray coating of CNT-SDS aqueous solution on PET film with 3M HNO<sub>3</sub>. A resistive touch panel was fabricated by using the CNT-PET films both top and bottom plates.

[P2-40]

### Low-Temperature Solution-Processed Al<sub>2</sub>O<sub>3</sub> Gate Dielectric for Indium-Zinc-Tin-Oxide Thin-Film Transistors

Jae-Sang Heo (Chonbuk Nat'l Univ., Korea), Yong-Hoon Kim, Kwang-Ho Kim, Min-Suk Oh (KETI, Korea), and Sung Kyu Park (Chonbuk Nat'l Univ., Korea)

In this report, we demonstrate solution-processed indium-zinc-tin-oxide (IZTO) thin-film transistors (TFTs) with solution-processed Al<sub>2</sub>O<sub>3</sub> gate dielectric fabricated at 350°C. By optimizing thermal annealing condition for Al<sub>2</sub>O<sub>3</sub>, low-leakage and electrically stable gate dielectric layer was successfully obtained at low temperature. By using solution-processed IZTO channels, TFTs with field-effect mobility of ~ 2.2 cm<sup>2</sup>/V-s, threshold voltage of 3.5 V, and subthreshold slope of 0.30 V/decade were achieved.

## P2. Poster Session II

[P2-42]

### Synthesis and Physical Property of New Red Pigment for Color Filter Based on Anthraquinone Derivatives

Junghyo Park, Youngil Park, and Jongwook Park (The Catholic Univ. of Korea, Korea)

In this study, two red compounds for CF pigment bearing piperidine or morpholine group at 1,5-position of anthraquinone were newly synthesized. It was observed that maximum values of UV-visible absorption of 1,5-DMAQ and 1,5-DPAQ were 488 and 498 nm, respectively, where 1,5-DMAQ has shown higher blue-shifted value than 1,5-DPAQ.

These compounds show high molar extinction coefficient values of 103 L/mol-cm and can be processed in spin-coating method. The synthesized materials are expected to be candidates for CF pigments in solution process. In temperature study, 1,5-DPAQ and 1,5-DMAQ were decomposed at 184 °C and 225 °C.

[P2-43]

[Awards Paper- Outstanding Poster Paper]

### Surface-Mediated Inkjet Printing Process and Its Application for High Resolution Thin Film Transistor

Dai Geon Yoon and Byung Doo Chin (Dankook Univ., Korea)

Effects of the surface treatment of gate insulator on the resolution of the inkjet-patterned source-drain electrodes and transistor performance are systematically investigated. Surface of the gate insulator was modified as follows; each self-assembled monolayer (SAM; methacryloxy propyl trimethoxysilane [MPS], hexamethyldisilane [HMDS], and octadecyltrichlorosilane [OTS]) was formed for a control of Ag-ink spreading and pattern formation for source-drain electrodes. Stable printing condition with 10-20μm width patterned line on top of OTS-modified gate insulator was established for the organic TIPS-pentacene-based thin film transistor. Carrier mobility, on/off ratio, and threshold voltage of TIPS-pentacene based transistor was improved at the optimum scale of printed patterns.

## P2. Poster Session II

[P2-44]

### Structural Color Patterning of Magnetochromatic Microspheres on the Patterned Magnet

*Younghoon Song, Junhoi Kim, and Sunghoon Kwon (Seoul Nat'l Univ, Korea)*

Large scale, tunable structural color patterning is demonstrated using magnetochromatic microspheres which involve 1D chain-like ordered structure of superparamagnetic nano-particle under a patterned external magnetic field. Also single materials based simple magnetochromatic microsphere fabrication method is presented

[P2-45]

### The Mechanism of One Drop Filling Mura of Fringe-Field Switching Model Thin Film Transistor Liquid Crystal Display

*JunCai Ma, HaiBo Zhu, Ang Xiao, S. H. Song, Xu Chen, T. Y. Min, B. Y. Ryu, and S. K. Lee (BOE Optoelectronics Tech. Co., Ltd., China)*

In this paper, the mechanism of one drop fill (ODF) mura which is a common defect of thin film transistor liquid crystal display (TFT LCD) of fringe-field switching (FFS) and in plane switching (IPS) display model is investigated. By the experiment result, we concluded that the rubbing process and PI material take important role in the ODF defect occurring. For the result of the experiment that well explained the mechanism of the ODF mura happen

[P2-46]

### Prevention of Light Leakage in IPS LCD by Using Buffer Films

*Il Jeon, HyungJoon Koo, and MinSung Yoon (LG Display Co., Ltd., Korea)*

In this paper, we present a novel method to prevent the light leakage phenomenon in in-plane-switching liquid crystal displays (IPS LCDs) due to the stress of a bending on LCD panel. We apply buffer layers to alleviate the stress from the stretched polyvinyl alcohol (PVA) films on the substrate glass. The addition of such buffer layers results in noticeable reduction in the bending level of the substrate glass under both the initial condition and high temperature reliability test, proving its effectiveness.

## P2. Poster Session II

[P2-47]

### Solution Processed Zinc-Tin-Oxide Thin-films Transistor by Screen Printed Electrodes

*Young-Jin Kwack, Jun Seok Lee, and Woon-Seop Choi (Hoseo Univ, Korea)*

As a first step to achieve all-printing processed oxide TFT, we prepared solution processed zinc-tin oxide (ZTO) TFTs by screen printing electrodes. Source and drain were silver nanoparticle and channel length was patterned by screen printing technology. Four different silver nanoinks were tested to find an optimal source and drain contact. The TFT properties were obtained,  $1.4 \text{ cm}^2/\text{Vs}$  of mobility,  $10^6$  of on-off current ratio, 17 V of  $V_{th}$  and 1.5 V/dec of subthreshold swing. The thermal annealing and the hysteresis behavior were also characterized.

[P2-48]

### Flexible and Transparent Organic Transistor Arrays with Highly Stable and Conductive Printed Polymer Electrodes

*Yong-Hoon Kim, Chang-Yoon Lim, Jun-Ki Park (KETI, Korea), Sung Kyu Park (Chonbuk Nat'l Univ, Korea), and Jeong-In Han (Dongguk Univ, Korea)*

In this report, we demonstrate flexible and transparent organic transistor arrays using highly stable and conductive ink-jet-printed polymer electrodes. For polymer electrodes, glycerol was added to poly(3,4-ethylenedioxy-thiophene):poly(styrenesulfonate) (PEDOT:PSS) solution which increased the conductivity from  $4.9 \times 10^{-2} \text{ S/cm}$  to  $1.33 \times 10^2 \text{ S/cm}$ . The environmentally and mechanically stressed glycerol-doped PEDOT:PSS electrodes indicated less than 5% decrease of the optical transmittance and sheet resistance after 30 days of storage and bending stress. Based on the controlled polymer electrodes, we fabricated organic flexible and transparent transistor arrays on plastic substrates. The transparent and flexible organic TFTs have shown field effect mobility of  $> 0.05 \text{ cm}^2/\text{Vs}$ , and subthreshold voltage of  $< 0.5 \text{ V/decade}$  as well as highly mechanically and environmentally stable performance.

## P2. Poster Session II

[P2-49]

### Improvement of Toner Type Display Characteristics by Surface Modified Particle

So Young Kwon, Eun Kyoung Kim, Si Yeol Yang, Seung Yong Jeong, Gyo jic Shin, Kyung Ho Choi, and Sangkug Lee (KITECH, Korea)

We studied on the surface modification effect of polymer particle with electric charge on the display properties in a toner type display. The surface of polymer particle simply was modified with nano-sized silica by using solvent system. Particularly, the surface modified polymer particle showed the very outstanding results in display contrast, reflectance, threshold and driving voltage.

[P2-50]

### Systematical Analysis of Stress Evolution in OLED Flexible Devices by Using Finite Element Simulations

Chang-Chun Lee, Yan-Shin Shih, Chun-Chieh Huang (Chung Yuan Christian Univ., Taiwan), Chia-Hao Tsai, Shu-Tang Yeh, and Kuang-Jung Chen (ITRI, Taiwan)

For the purpose of resolving the above-mentioned critical issue of mechanical reliability, placing the main components in neural axis (N.A.) of overall flexible structure is regarded as an excellent approach. Based on the foregoing concept, several design factors of flexible display concerning geometrical features and material properties are systematically investigated in the research.

[P2-51]

### Consideration of Polymer-Dielectric Molecular Weight for off-State Current in Organic Field-Effect Transistors

Dongwook Kim, Jaehoon Park, Sungwoo Lee, and Jong Sun Choi (Hongik Univ., Korea)

We report on the influence of molecular weight of polystyrene (PS) gate dielectric layer on the performance of pentacene-based organic field-effect transistors (OFET). The gate dielectric layers are fabricated by using different molecular weights of PS. The OFET having the high molecular weights of PS gate dielectric layer exhibits the most pronounced drain currents as well as mobility among the fabricated devices. In this work, the emphasis is based on the significant relation between the surface characteristics of gate dielectric layer and the performance of OFET.

## P2. Poster Session II

[P2-52]

### Improvement of Cell Uniformity in Flexible LCD Using Roll-to-Roll Processing

Dae Jeong Yoon, Choong Ho Lee, So Young Kwon, Eun Kyoung Kim, Si Yeol Yang, Seung Yong Jeong, Gyo jic Shin, Sangkug Lee, and Kyung Ho Choi (KITECH, Korea)

We fabricated a reflective type of flexible LCDs using flexible plastic film substrates. Some fabrication issues on plastic LCDs without film attaching on glass substrates are discussed in terms of cell gap uniformity using different manufacturing process. Finally, we achieved well-controlled cell gap uniformity of 2 inches plastic LCD, and it exhibits good electro-optic characteristics.

[P2-53]

### Electrical Aging Effects of Organic Thin-Film Transistors with Polystyrene Gate Insulator

Jeong Cheol Noh, Jaehoon Park, Dong Wook Kim, Sung Woo Lee, Do Hyung Lee, and Jong Sun Choi (Hongik Univ., Korea)

This paper reports the electrical aging effect on the performance of an organic thin film transistor (OTFT) with a polystyrene (PS) insulator. The electrical properties of the OTFT could be improved by following the aging process proposed in this work. Based on the results, it can be stated that the proposed aging process is useful to eliminate any defects in a polymeric insulator, thereby contributing to the characteristic improvement of an OTFT.

## P2. Poster Session II

[P2-54]

### High Performance TIPS-Pentacene-Backplane for Electrophoretic Display

Jung-Won Hwang, Gi-Seong Ryu, Jae Seon Kim, and Chung-Kun Song  
(Dong-A Univ., Korea)

In this paper, we fabricated the organic thin film transistors (OTFTs) backplane for EPD panel by using TIPS-pentacene as an organic semiconductor. In order to achieve high performance and high uniformity over a large area, we controlled the morphology of TIPS-pentacene crystal by heating substrate during ink-jetting the droplets. At  $T=46^{\circ}\text{C}$  substrate temperature the OTFTs produced the best performance. The average mobility was  $0.21 \pm 0.05 \text{ cm}^2/\text{V}\cdot\text{s}$  with the deviation of 25% from 28,800 OTFTs on 6" area and the on/off current ratio  $3.9 \pm 1.45 \times 10^7$ . The OTFT-EPD panel worked successfully and demonstrated to display several images.

[P2-55]

[Awards Paper- Outstanding Poster Paper]

### Performance Improvement of TIPS-Pentacene TFTs by Controlling Grain Boundary Direction

Eung-Kwan Lee, Gi-Seong Ryu, Dong-Hoon Kim, and Chung-Kun Song  
(Dong-A Univ., Korea)

In this paper, we figured out that the performance of OTFTs using TIPS-pentacene strongly depended on the grain boundary direction relative to the current flow between source and drain electrode. The OTFTs with the grain boundary direction parallel to the current flow exhibited the mobility ( $0.44 \pm 0.08 \text{ cm}^2/\text{V}\cdot\text{s}$ ) better than those with the grain boundary direction angled to the current flow ( $0.21 \pm 0.03 \text{ cm}^2/\text{V}\cdot\text{s}$ ). We also found that when the center area of crystal, where the different grains met together, located in the channel, the mobility was seriously degraded to  $0.09 \text{ cm}^2/\text{V}\cdot\text{s}$ . Therefore, it was important to make the grain boundary direction parallel to the current flow and make the center area of crystal be out of channel for high performance.

## P2. Poster Session II

[P2-56]

### Analysis of Blanket Swelling Problem in Reverse Off-Set Printing

Yoon-Jong Park, Ki-Seong Choi, Jong-Seung Park, and Chung-Kun Song  
(Dong-A Univ., Korea)

The swelling problem of blanket in reverse off-set printing was analyzed to find out the reason and the effects on printing process and also solution. The solvent of ink coated on blanket was absorbed into it in every coating process and thus induced thickness variation of blanket and made the ripples on the surface and varied the solvent absorption rate, resulting in degrading the printed patterns as the printing was repeated. By drying the blanket after every printing the initial condition of blanket was recovered and thus we successfully printed the high density gate electrode with Ag ink.

[P2-57]

### New Approaches to Room Temperature Physical Vapor Deposition Process for High Quality Nano-Crystalline Transparent Conductive Oxide Thin Film on Plastic Substrates

JunYoung Lee, YouJong Lee, YunSung Jang, and MunPyo Hong (Korea Univ., Korea)

We developed new physical vapor deposition technology for nanocrystalline metal oxide thin film at room temperature, named Magnetic Field Shielded Sputtering (MFSS) system. The MFSS system improves electro-optical properties by effectively suppress the bombardment damage caused by negative oxygen ions. As a result, ITO thin films processed by the MFSS had low resistivity ( $3.9 \times 10^{-4} \Omega \cdot \text{cm}$ ) and high carrier mobility ( $26.1 \text{ cm}^2/\text{V}\cdot\text{s}$ ). In addition, superimposed RF/DC power system can enhance the MFSS effect and lead to improvements of the TCO thin film properties; the MFSS superimposed RF/DC power system lowered resistivity of the room temperature processed ITO thin film to  $3.0 \times 10^{-4} \Omega \cdot \text{cm}$ .

## P2. Poster Session II

[P2-58]

### Basic Operation Principles of Floating Metal Ball Actuator Mode with Matrix Array Structure for Novel Electronic-Paper Displays

Howon Yoon, Hyojoo Park (Korea Univ., Korea), Jongmo Lee, Byungseong Bae (Hoseo Univ., Korea), Junghun Lee, Kyunghee Choi, Byunguk Kim (Dongjin Semichem Co. Ltd., Korea), and MunPyo Hong (Korea Univ., Korea)

Basic operation mechanisms of newly proposed reflective display mode using metal coated ball was explored for novel electronic-paper displays, named as Floating Metal Ball Actuator (FMBA) mode. Base on the operation principle, we have designed an in-plane structured FMBA cell and fabricated a 10x10 test device for active matrix array addressing without TFT and capacitor components. The FMBA test device demonstrated abilities of memory effect and rapid response. Still there are some unclear issues about metal coated ball itself, the FMBA mode can overcome the technical problems of current e-paper modes including electrophoretic, electrowetting and dry-toner display.

[P2-59]

### The Variable Light Configuration of Lighting System

Chu-Hsun Lin, Chun-Chuan Lin, Hsin-Hsiang Lo, Tian-Yuan Chen, and Lung-Pin Chung (ITRI, Taiwan)

In this paper, a particular variable shape lighting system was proposed. The variable shape lighting system was designed by configuring symmetric and asymmetric lenses. By optimizing the optical design of different lenses, the particular light configuration can be designed to match the special shape of the streets and applied less street lamps.

## P2. Poster Session II

[P2-60]

### Effect of Stochastic Sub-Wavelength Scale Structures on the Surface of Encapsulant Material of Light Emitting Diode

Ohjung Kwon, Moon-Seok Kim, Hyuk Kim, and Ki-Woong Whang (Seoul Nat'l Univ., Korea)

Stochastic sub-wavelength scale structures on the surface of silicone compound encapsulant material of light emitting diode (LED) are produced by CF<sub>4</sub> and O<sub>2</sub> plasma etching with self-agglomerated Ag islands as the mask in order to increase the luminous efficacy. The improvement of the transmittance is confirmed by the Visible-Near Infrared (VISNIR) spectrometer. The increase in diffusive transmittance by stochastic sub-wavelength scale structures is over 5~25% in the whole visible light wavelength range.

[P2-61]

### Improvement in the Light Extraction Efficiency of OLED Using Sub-Wavelength Structure on the Glass Substrate

Moon-Seok Kim, Ohjung Kwon, Hyuk Kim, and Ki-Woong Whang (Seoul Nat'l Univ., Korea)

The method of improving the light extraction efficiency of OLED using sub-wavelength structure is proposed in this paper. The sub-wavelength structure on glass substrate is made by plasma etching using the self-agglomerated nickel islands as the etch mask formed by RTA. To assure the effect of sub-wavelength structure, we measured the transmittance of glass with spectrophotometer which showed that the increase of transmittance through the glass at the incident angle bigger than the critical angle. It is expected that the sub-wavelength structure can contribute to improve the light extraction efficiency of OLED.

## P2. Poster Session II

[P2-62]

[Awards Paper- Outstanding Poster Paper]

### Efficient Light Emission from Flexible Organic Light-Emitting Diodes Having Poly (3,4-Ethylenedioxythiophene): Poly (Tyrene Sulfonate) Anodes

*Byoungchoo Park and Hong Goo Jeon (Kwangwoon Univ., Korea)*

We herein present efficient light emission from flexible organic light-emitting diodes (FOLEDs) having conductive polymer anodes on a polyethersulfone substrate. We have successfully demonstrated high bright and efficient solution-processed green FOLEDs, which show a peak luminance of 6100 cd/m<sup>2</sup> and a maximum current efficiency of 16.4 cd/A. An extraction of waveguide modes in the devices to explain the phenomena related to the improvement of FOLEDs is also proposed.

[P2-63]

### Polarized White Electroluminescence from OLED with a Reflecting Polarizer and a Quarter Wave Plate Films

*Byoungchoo Park, Yoon Ho Huh (Kwangwoon Univ., Korea), and Young Baek Kim (KITECH, Korea)*

We present highly polarized electroluminescence (EL) from a white organic light-emitting device (WOLED) with a photonic reflecting polarizer and a quarter wave plate films. It was found that the polarization direction of emitted EL light corresponded to the passing axis of the reflecting polarizer. It was also found that luminous polarized EL over 14,000 cd/m<sup>2</sup> was produced with high peak efficiency of 18 cd/A. Furthermore, the degree of linear polarization obtained, i.e. the ratio between the brightness of two linearly polarized EL emissions parallel and perpendicular to the passing axis, is greater than 35.

[P2-64]

### Improvement of Luminous Efficiency in Mercury-Free Fluorescent Lamp via a New Electrode Structure

*Byung Joo Oh, Ohyung Kwon, and Ki-wong Whang (Seoul Nat'l Univ., Korea)*

We investigated the effect of a new main electrode structure on the voltage margin, luminance and luminous efficacy in mercury-free fluorescent lamp (MFFL). A record high luminance from 3,102 to 22,067 cd/m<sup>2</sup> and luminous efficacy from 49 to 93.5 lm/W are obtained with the warm white daylight color coordinate (0.36, 0.36) when a new main electrode structure is used.

## P2. Poster Session II

[P2-65]

### Management System for Full Color LED Lighting Using RGB and White LEDs

*Seonghee Park, Insu Kim, and Taegyu Kang (ETRI, Korea)*

In this paper, we highlight a precise PWM (Pulse Width Modulation) control for LED lighting design and implementation of a management system for full color LED lighting. LEDs used for this management system are RGB 3-in-1 LED and two white LEDs (a warm white LED and a cool white LED). Management system for full color LED lighting is comprised with four blocks, i.e. a User Interface block, LED control block, LED driver block and LED fixture.

[P2-66]

### Parametric Study for the Discharge Characteristics in AC Plasma Display Panels with a Two-Dimensional Fluid Simulation

*Seung Bo Shim, Hyo won Bae, Jung Yeol Lee, Ho-Jun Lee, and Hae June Lee (Pusan Nat'l Univ., Korea)*

With the change of gas pressure and the gap distance between two sustain electrodes, the discharge characteristics were studied using a two dimensional fluid simulation. Within the discharge margin, the average numbers of charged and excited particles were investigated with the variations of gap distance, gas pressure. The average number of electrons changes dominantly depending on the voltage but does not change significantly by pressure and gap distance. However, luminous efficacy changes rapidly by pressure and gap distance especially when Xe ratio is high. It gives some interpretation on the discharge efficiency for the generation of electrons and UV lights.

## P2. Poster Session II

[P2-67]

### Discharge Characteristics of an AC Plasma Display Panel Controlled by Wall Charge Distribution with the Variation of Electrode Angle

Seung Bo Shim, Hyo won Bae, Jung Yeol Lee, Ho-Jun Lee, and Hae June Lee  
(Pusan Nat'l Univ., Korea)

The discharge characteristics of an AC PDP with the change of electrode angle of the front panel were investigated using a two-dimensional fluid simulation. Diagnostic results for power consumption, luminance, and luminous efficacy show that the angle between two coplanar electrodes affects significantly the discharge characteristics through wall charge distribution. A convex electrode structure results in large reduction of driving voltage. A concave structure is very effective for the increase of luminance and luminous efficacy.

[P2-68]

[Awards Paper- Outstanding Poster Paper]

### Address Discharge Characteristics of AC PDP with High Gamma Cathode Material

Hee-Woon Cheong, Tae-Ho Lee, Ohyoung Kwon, Min-Soo Yoon, and Ki-Woong Whang  
(Seoul Nat'l Univ., Korea)

In this paper, the address discharge characteristics of PDP with the MgO-SrO double cathode layer with both the conventional and proposed new reset waveform were investigated. It was confirmed that the proposed new reset waveform was more beneficial to high gamma cathode material than conventional MgO with regard to the dynamic voltage margin and address discharge time lag.

## P2. Poster Session II

[P2-69]

### Effects of Powder Size on the Discharge Characteristics of Plasma Display Panel Coated with MgO Crystal Powders

Se-Hun Park, Sung-Suk Wi, Dong-Hyun Kim, Hae June Lee, and Ho-Jun Lee  
(Pusan Nat'l Univ., Korea)

Spray coating of single crystal MgO has been used to improve exoelectron emission characteristics and to reduce the statistical discharge delay in plasma displays. The properties of discharge depending upon the size of single crystal MgO powder are investigated. Plasma display having powder coated MgO layer shows lower driving voltage and higher efficacy than those of uncoated, conventional panel. For panels coated with 1  $\mu$ m MgO powder, luminous efficacy is improved by 22.4% compared with reference panel.

[P2-70]

[Awards Paper- Outstanding Poster Paper]

### Control of NaAlSiO<sub>4</sub>: Eu<sup>2+</sup> Photoluminescence Properties by Charge-Compensated Element Substitution

Jihae Kim, Hideki Kato, and Masato Kakihana (Tohoku Univ., Japan)

Divalent europium doped NaAlSiO<sub>4</sub> is a green emission phosphor with an excitation band in near-UV (NUV). To apply NaAlSiO<sub>4</sub>:Eu<sup>2+</sup> phosphor into white LED, the intensity of excitation near 400 nm should be increased. Accordingly, we have carried out control of NaAlSiO<sub>4</sub>:Eu<sup>2+</sup> luminescence properties standing on the charge-compensated element substitution. It has been found that the intensity of excitation near 400 nm was increased after in Na<sub>1-x</sub>Sr<sub>x</sub>Al<sub>1+x</sub>Si<sub>1-x</sub>O<sub>4</sub> and Na<sub>1-x</sub>Sr<sub>x</sub>AlSiO<sub>4-x</sub>N<sub>x</sub> systems.

[P2-71]

[Awards Paper- Outstanding Poster Paper]

### Synthesis of an Oxynitride-Based Green Phosphor Ba<sub>3</sub>Si<sub>6</sub>O<sub>12</sub>N<sub>2</sub>: Eu<sup>2+</sup> via an Aqueous Solution Process Using a Novel Water-Soluble Si Compound

Chihiro Yasushita, Hideki Kato, and Masato Kakihana (Tohoku Univ., Japan)

Almost pure phase of Ba<sub>3</sub>Si<sub>6</sub>O<sub>12</sub>N<sub>2</sub> doped with Eu<sup>2+</sup> was successfully synthesized by ammonia nitridation of an oxide precursor prepared by an aqueous solution (AS) method using a novel water-soluble silicon compound. The emission peak intensity of thus obtained Ba<sub>3</sub>Si<sub>6</sub>O<sub>12</sub>N<sub>2</sub>:Eu<sup>2+</sup> was ~2.2 times higher than that of the sample prepared by a solid-state reaction (SSR) method.

## P2. Poster Session II

[P2-72]

### Synthesis of New (Calcium, Strontium, Europium) Thiosilicate Phosphors and Their Luminescent Properties

Masayoshi Nakamura, Yuji Takatsuka, Hideki Kato, and Masato Kakihana (Tohoku Univ., Japan)

A series of samples in a Ca-Sr-Eu-Si-S system has been prepared by an advanced chemical method to explore for new possible compositions utilizable for phosphor applications. It led us to find a new phosphor with a composition, (Ca, Sr, Eu)SiS<sub>3</sub>. This phosphor showed a broad emission band with maximum at 620 nm when the phosphor was excited at 350~570 nm.

[P2-73]

### Photoluminescence of Nonstoichiometric Ga-Substituted YAG:Ce Phosphor under VUV Excitation

Mihye Wu, Sungho Choi, and Ha-kyun Jung (KRICT, Korea)

Ga-substituted YAG:Ce as a luminescent phosphor was synthesized by solid-state method. photoluminescence properties of Nonstoichiometric Ga-substituted YAG:Ce phosphor under VUV excitation were investigated. The peak wavelength and colour coordinates blue-shifted as Ga-substitution on Al<sup>3+</sup> sites. Decay time of the phosphors was investigated.

[P2-74]

### Fabrication of Transparent YVO<sub>4</sub>:Eu<sup>3+</sup> Luminescent Layer for Transparent PDPs Application

Jung-Hyun Seo, Sungho Choi, Sahn Nahm (KRICT, Korea), and Ha-Kyun Jung (Korea Univ., Korea)

Nanosized YVO<sub>4</sub>:Eu<sup>3+</sup> phosphors, which emit red light, were successfully synthesized via a simple hydrothermal method using ethylene glycol. The resultant red phosphors have uniform shape and particle size about 400 nm, which are well-dispersed in 2-methoxyethanol. To form transparent luminescent layers, the optimized nanophosphors were deposited on the glass substrates, and then fabricated to the test panels with Ne-Xe discharge gas mixture. The transparent panel exhibited the transmittance of ~70 % at 600 nm.

## P2. Poster Session II

[P2-75]

### ZnCdSe Quantum Dot-Based Light-Emitting Diodes Using Electron Transport Layer of ZnO Quantum Dots

Hee-Jeong Kim, Woo-Seuk Song, and Heesun Yang (Hongik Univ., Korea)

ZnO quantum dots (QDs) are used for the formation of an electron transport layer in green-emitting ZnCdSe/ZnS core/shell QDs-based light-emitting diodes (LEDs). The device architecture is compatible with solution-processed device fabrication and the resulting device shows the maximum luminance is 1,499 cd m<sup>-2</sup> at 4.5 V and the luminous efficiency is 0.32 cd A<sup>-1</sup> at 41.47 mA.

[P2-76]

### Laser Image Projection by Electroholography

Michał Makowski, Andrzej Siemion, Izabela Ducin, Karol Kakarenko, Maciej Sypek, and Andrzej Kołodziejczyk (Warsaw Univ. of Tech., Poland)

A miniaturizable lensless projection of animated color images based on computer-generated Fourier holograms is presented. Three primary-colored laser beams are modulated in amplitude and phase mode by two correlated spatial light modulators.

[P2-77]

### Characteristics of LCoS Microdisplay Using Polymer Dispersed Liquid Crystal for Mobile Projectors

Kee-Jeong Yang, Gwang-Jun Lee, Seong-Kyu Song, Jung-Hye Kim and Byeong-Dae Choi (DGIST, Korea)

A 0.55" PDLC-LCoS microdisplay for the application of mobile projectors was fabricated. The Si backplane which contains 800 x 600 pixels in an area of 11.2 x 8.4mm<sup>2</sup> was fabricated using a 0.35μm high voltage (18 V) CMOS process. A newly developed PDLCs filled the gap between backplane and ITO glass. The electro-optical characteristics were CR 37.17 and driving voltage 4.7V with TL205 80 wt% and DG7052 20wt%. PDLC-LCoS showed good projected images.

## P2. Poster Session II

[P2-78]

### LCD-Based Panels Implementing Signal Detecting Function into Touch Panel

*Lung-Yuan Chung, Chi-Hwa Cheng, Po-Chuan Pan, and Horng-Show Koo (Minghsin Univ. of Science and Tech., Taiwan)*

This paper is to discuss a novel touch panel with embedded image sensor and touch sensing device which is called as in-cell type touch panel. To modulate better sensor characteristics, 3 kinds of the in-cell type touch panel designs have been studied, including conventional APS and logarithmic sensor designs. Considering with the adaptive scheme, this design will be also the design on the improvement of the smart panels with flexible touch functions. The results show the output signals V have better performance by using APS plus logarithmic type image sensor.

[P2-79]

### Novel Fabrication Technology of Film Patterned Retarder for 3D Display

*Chang Woo Woo, Sang Hoon Oh, Suriya Sarathi Bhattacharyya, Myong-Hoon Lee, Kwang-Un Jeong, Shin-Woong Kang, and Seung Hee Lee (Chonbuk Nat'l Univ., Korea)*

Novel fabrication methods of Film Patterned Retarder (FPR) have been studied. Conventional FPR uses photo-alignment layer and UV exposure process for FPR. Our proposed fabrication method adopts orthogonal alignment layer, patterned printing technology of alignment layers, and rubbing process. With a single rubbing, couple of slow axes of the layer orthogonal to each other can be achieved, realizing relatively fast and low-cost fabrication of FPR.

## P2. Poster Session II

[P2-80]

### Measurement of Characteristics for Autostereoscopic 3D Display

*Dae-Kuk Kim, Min-Gi Kwak, and Young-Seok Kim (KETI, Korea)*

3D performance of autostereoscopic display is associated with 3D-ready displays which provide depth perception to users. However, most of 3D displays suffer from interocular problems such as crosstalk, the perception of an unintended view in addition to intended one. In order to indicate the performance of 3D displays properly, the development of performance characteristics and their measurement methods is established and standardized. In this paper, we setup a measuring system for characterization of large sized autostereoscopic 3D displays, and the transmittance and crosstalk of commercial 3D displays based on parallax barrier was measured.

[P2-81]

### Solid Phase Crystallization of P-Type Amorphous Silicon

*Haifeng Jin, Beom Jun Kim, Chang Min Keum, Seung Jae Moon (Hoseo Univ., Korea), Takashi Noguchi (Univ. of the Ryukyus, Japan) and Byung Seong Bae (Hoseo Univ., Korea)*

P-type a-Si:H layer was deposited on a glass substrates at 250 °C by plasma enhanced chemical vapor deposition (PECVD). After patterning of a P-type Silicon layer, an a-Si layer was deposited by PECVD to make glass / P-type a-Si:H / a-Si:H sample. The sample was annealed in a furnace and analyzed how different annealing times influence crystallization of amorphous silicon. The microphotograph and X-ray diffraction were discussed. The results show that crystallization temperature decreased with doping.

[P2-82]

### Invisible Symbol Display Using Infrared LED Display for Communication of Mobile Robots at First Contact

*Kazuhiro Fujimoto and Kunio Sakamoto (Konan Univ., Japan)*

An invisible code is one of the useful technologies for a computer interaction. In this paper, we propose a method to display invisible codes using infrared LED display and to detect an infrared symbol image with a CCD camera.

## P2. Poster Session II

[P2-83]

### Effect of $\text{CaCO}_3$ on PS-b-P2VP Film with Reactive Monomer

H. J. Kim (Hongik Univ., Korea), M. H. Yi (KRICT, Korea), and D. M. Shin (Hongik Univ., Korea)

Poly(styrene-b-2-vinyl pyridine) (PS-b-P2VP) lamellar film which is hydrophobic block-hydrophilic polyelectrolyte block polymer of 52 kg/mol-b-57 kg/mol and PS-b-P2VP film with reactive monomer(RM257) were prepared for photonic gel films. The lamellar stacks, which is alternating layer of hydrophilic and hydrophobic moiety of PS-b-P2VP, were obtained by exposing the spin coated film under chloroform vapor. The lamellar films were quaternized with 5wt% of iodomethane diluted by n-hexane. We reported about the influence of reactive monomer on those photonic gel films. Added reactive monomer photonic gel film had higher absorbance than pure photonic gel films.

[P2-84]

### Driving Waveform with Short Sustain Pulse for Improvement of Luminance and Luminous Efficacy in AC PDPs

Deok-Myeong Kim and Jeong-Hyun Seo (Univ. of Incheon, Korea)

In the previous paper, we reported that the luminous efficacy could be improved in a very short sustain pulse width having long off-time. Although we could improve the luminous efficacy with the sustain waveform, the luminance became lower due to the long off-time. In this paper, we propose a new waveform to be able to reduce the off-time. The new waveform shows high luminous efficacy and luminance.

## P2. Poster Session II

[P2-85]

### Characteristic of Organic Solar Cells Using the Electron Transport Material as Water-Soluble Conjugated Polymer

Seong-Hwan Choi, Hee-Dae Kim, Chung-Gi Kim, Min-Sik Koo, Dong-Hun Lee, Jhin-Yeong Yoon, Taek Ahn, Tae-Woo Kwon, and Dong-Kyu Park (Kyung Sung Univ., Korea)

We have synthesized water-soluble polymer, the polymer typically obtained by the Suzuki type of polymerization reaction and shows good solubility in methanol. Bulk heterojunction organic solar cells (BHJ-OSCs) fabricated by using water soluble conjugated polymer, 6,6'-(2-methyl-7-(4-(4-methylstyryl)phenyl)-9H-fluorene-9,9-diyl) bis(N,N-trimethylhexan-1-aminium) bromide, and cation ( $\text{Cs}^+$ ) ions doping. The device structures were ITO/ PEDOT:PSS/ P3HT:PCBM/ Al, ITO/PEDOT:PSS/ P3HT:PCBM/ water soluble conjugated polymer/ Al, ITO/ PEDOT:PSS/ P3HT:PCBM/ water soluble conjugated polymer +  $\text{Cs}^+$ / Al. The device has short circuit current density ( $J_{sc}$ ) of  $9.62 \text{ mA}/\text{cm}^2$  and power conversion efficiency (PCE) of 1.79% without water soluble polymer layer. However,  $J_{sc}$  and PCE turn to be  $8.72 \text{ mA}/\text{cm}^2$  and 1.66%,  $9.57 \text{ mA}/\text{cm}^2$  and 2.08% when  $\text{Cs}^+$  doped in water soluble polymer layer, respectively.

[P2-86]

### Analyzing the Characteristics of the Photo Sensor Signal Transferring on In-Cell Type Touch Panel

Lung-Yuan Chung, Cheng-Ching Kuo, Chi-Hwa Cheng, Po-Chuan Pan, Horng-Show Koo, Huan-Sheng Zeng, and Xing-Yang Liu (Minghsin Univ. of Science and Tech., Taiwan)

Photo diode is placed inside TFT LCD panel which will become in-cell type touch panel. This paper will discuss in-cell type touch panel for the signal detecting method and 2 kinds of circuit designs of photo diode. The result indicates adding extra transistor will stable the output signal, but will not increase the voltage level between dark and light condition.

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|           | Prof. Do-Heyoung Kim (Chonnam Nat'l Univ., Korea)      |
|           | Prof. Bumjoon Kim (KAIST, Korea)                       |
|           | Dr. Min Jae Ko (KIST, Korea)                           |
|           | Prof. Qingbo Meng (Chinese Academy of Science, China)  |
|           | Prof. Jong Hyeok Park (Sungkyunkwan Univ., Korea)      |

#### 17. Projection and Public Display

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| Co-chair  | Dr. Koichi Wani (TAZMO, Japan)                                |
| Secretary | Dr. Jaewook Jeong (DGIST, Korea)                              |
| Member    | Prof. Hoon Ju Chung (Kumho Nat'l Inst. of Tech., Korea)       |
|           | Dr. Yoocharn Jeon (HP, USA)                                   |
|           | Dr. Sergey Kargapol'tsev (LG TCM, Russia)                     |
|           | Mr. Takeda Keigo (SEIKO EPSON, Japan)                         |
|           | Prof. Igor Kompanets (Lebedev Physical Inst., Moscow, Russia) |
|           | Prof. Youngtak Lee (GIST, Korea)                              |
|           | Prof. Seoung-Hwan Park (Catholic Univ. of Daegu, Korea)       |
|           | Dr. Eitoku Shiba (3M, Singapore)                              |
|           | Dr. Jungwoo Kim (Samsung Advanced Inst. of Tech., Korea)      |

### ▪ Technical Program Committee

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|        | Prof. Jae Su Yu (Kyung Hee Univ., Korea)    |

#### 18. Touch and Input Technologies

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| Chair     | Prof. Changsik Yoo (Hanyang Univ., Korea)             |
| Co-chair  | Dr. Tohru Nishibe (Toshiba Matsushita Display, Japan) |
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| Member    | Prof. Kang-Yoon Lee (Konkuk Univ., Korea)             |
|           | Prof. Yong Sam Moon (Univ. of Seoul, Korea)           |

### 1-1 Carbon Nanotube Cathode with Laser and High Electric Field Treatments for Field Emission Display

Mikio Takai, Tomoya Manabe, Tomoaki Takikawa, Hiroshi Oki, Satoshi Abo, and Fujio Wakaya (Osaka Univ., Japan)

### 1-2 Field Emission Display with Printable Planar Triode

Wei Lei, Xiaobing Zhang, and Baoping Wang (Southeast Univ., China)

### 2-1 New Blue Emitters and Hole Injection Materials Based on Organic Molecules for OLEDs

Beomjin Kim, Youngil Park, and Jongwook Park (The Catholic Univ. of Korea, Korea)

### 2-2 Novel Materials for New Design OLED

K. M. Fung, S. Y. Ching, and K. W. Cheah (Hong Kong Baptist Univ., Hong Kong)

### 3-1 Self-Aligned Top-Gate Oxide TFT Technology

Narihiro Morosawa, Yoshiyuki Oshima, Mitsuo Morooka, Toshiaki Arai, and Tetsuya Sasaoka (Sony Corp., Japan)

### 3-2 Highly Stable Oxide Semiconductor TFT Devices for Display Applications

Joon Seok Park, Tae Sang Kim, Kyoung Seok Son, Hyun-Suk Kim, Jong-Baek Seon, Myungkwan Ryu, and Sang Yoon Lee (Samsung Advanced Inst. of Tech., Korea)

### 4-1 Solar Energy Conversion by Dye Sensitized Mesoscopic Systems

Md. K. Nazeeruddin (Swiss Federal Inst. of Tech., Switzerland)

### 6-1 Printable and Robust Liquid Crystal Modes for Flexible Displays

Soon-Bum Kwon (Hoseo Univ., Korea), Ji-Hoon Lee (Pusan Nat'l Univ., Korea), Burm-Young Lee (NDIS Corp., Korea), Zhe Hong, and Yan Jin (Hoseo Univ., Korea)

### 7-1 Field Emitter Technologies for Ultra Fine Imaging Devices

Hidenori Mimura, Yoichiro Neo, Toru Aoki (Shizuoka Univ., Japan), Tomoya Yoshida, and Masayoshi Nagao (AIST, Japan)

### 7-2 Recent Development of Materials for FED Application

Zhuo Sun, Huili Li, Tao Feng, Zhejuan Zhang, Likun Pan, Yiwei Chen, Xianqin Piao, Xiaohong Chen, Xiaojun Wang, and Ting Lu (East China Normal Univ., China)

### 8-1 Fluorescent OLEDs with High External Quantum Efficiency beyond Conventional Upper Limit

Yong-Jin Pu, Go Nakata, Jian-Yong Hu, Yusuke Yamashita, Kenta Kobayashi, Daisuke Yokoyama, Hisahiro Sasabe, and Junji Kido (Yamagata Univ., Japan)

### 8-4 Phosphorescent OLEDs: Enabling Energy Efficient Displays and Lighting

Ruiqing Ma, Peter A. Levermore, Alexey Dyatkin, Zeinab Elshenawy, Vadim Adamovich, Huiqing Pang, Raymond C. Kwong, Michael S. Weaver, Mike Hack, and Julie J. Brown (Universal Display Corp., USA)

### 9-1 Cu-Mn Alloy Electrodes on In-Ga-Zn-O Semiconductors for Back-Channel-Etched Thin Film Transistors

Junichi Koike and Pil Sang Yun (Tohoku Univ., Japan)

### 9-2 Oxide TFTs for Transparent AMOLED

Chi-Sun Hwang, Sang-Hee Ko Park, Min Ki Ryu, Himchan Oh, Woo-Seok Cheong, Sung Mook Chung, Shinhuk Yang, Doo-Hee Cho, OhSang Kwon, Eunsook Park, Jae Eun Pi, In Yong Eom, and Kyeong-Ik Cho (ETRI, Korea)

### 10-1 Semitransparent Organic Solar Cells

Xizu Wang, Ging Meng Ng, Jian Wei Ho (Inst. of Materials Research and Engineering, Singapore), Tam Hoi Lam, and Fulong Zhu (Hong Kong Baptist Univ., Hong Kong)

### 12-1 Polarizer Free Reverse-Mode Liquid Crystal Gels with Super Twisted Orientation

Rumiko Yamaguchi, Koichiro Goto (Akita Univ., Japan), and Oleg Yaroshchuk (NASU, Ukraine)

### 12-2 Development of Push-Pull VA Mode with Simple Process and Low Material Cost

Chao Ping Chen, Yanbing Qiao, Lili Liu, Chia-Te Liao, Yu-Wen Chiu, Te-Chen Chung, and Tean-Sen Jen (Infovision Optoelectronics Co. Ltd., China)

**13-1 Hafnium Nitride Thin Film Cold Cathode for Field Emitter Arrays**

*Yasuhito Gotoh and Hiroshi Tsuji (Kyoto Univ., Japan)*

**13-2 Application of One-Dimensional Nanomaterial Field Emitter in Field Emission Display**

*Jun Chen, Shaozhi Deng, Ningsheng Xu, Jie Luo, Liyuan Liu, Guofu Zhang, Yanlin Ke, Baohong Li, Yuxiang Chen, Kai Huang, Jian Chen, and Gengxing Liu (Sun Yat-Sen Univ., China)*

**14-1 Considerations in Designing Efficient Organic Light Emitting Diodes at High Brightness**

*Z. B. Wang, M. G. Helander, J. Qiu, and Z. H. Lu (Univ. of Toronto, Canada)*

**14-2 Applications and Physics of Transition Metal Oxides for Organic Light-Emitting Devices**

*Wolfgang Kowalsk, Sami Hamwi, Katrin Schultheiß, Daniela Donhauser, and Michael Kröger (Technische Universität Braunschweig, Germany)*

**14-5 Low Power, Red, Green and Blue Carbon Nanotube Enabled Vertical Organic Light Emitting Transistors for Active Matrix OLED Displays**

*Mitchell A. McCarthy, Bo Liu, Evan P. Donoghue (Univ. of Florida, USA), Ivan Kravchenko (Oak Ridge Nat'l Lab., USA), Do Young Kim, Franky So, and Andrew G. Rinzler (Univ. of Florida, USA)*

**15-1 Density of Trap States of Measured by Photo-Excited Charge-Collection Spectroscopy into Oxide Thin-Film Transistors**

*Seongil Im, Youn-Gyoung Chang (Yonsei Univ., Korea), Tae Woong Moon (LG Display Co., Ltd., Korea), Kimoon Lee (Tokyo Inst. of Tech., Japan), and Jae Hoon Kim (Yonsei Univ., Korea)*

**16-1 Nanocrystalline-TiO<sub>2</sub> Electrodes for Dye-Sensitized, Compound (CuInS<sub>2</sub>) and Extremely-Thin-Absorber (Sb<sub>2</sub>S<sub>3</sub>) Solar Cells**

*Seigo Ito (Univ. of Hyogo, Japan)*

**16-2 Non-Vacuum Process of Cu-In-Ga-Se/S Thin Film Photovoltaic Cells**

*Ji-Hyun Cha, Juyeon Chang, Yeji Lee (Sungkyunkwan Univ., Korea), Jong Hyeon Lee (The Catholic Univ. of Korea, Korea), and Duk-Young Jung (Sungkyunkwan Univ., Korea)*

**17-1 World's First 70" UD 240Hz LCD TV for 3D Application**

*Bong Hyun You (Seoul Nat'l Univ., Korea), Jae Sung Bae, Dong Won Park, and Sung Tae Shin (Samsung Electronics Co., Ltd., Korea)*

**17-2 Switchable and Tunable Liquid Crystal Lens for Autostereoscopic 3D Displays**

*Brian Li, Yinwei Chen, and Xiaoda Gong (SuperD Co., Ltd., China)*

**17-3 Zero-Zero-Birefringence Polymers and Their Applications to LCD**

*Akihiro Tagaya and Yasuhiro Koike (Keio Univ., Japan)*

**17-4 Organic Microdisplays for Head-Mounted Display Applications**

*Karsten Fehse, Christian Schmidt, Rigo Herold, Bernd Richter, and Uwe Vogel (Fraunhofer IPMS, Germany)*

**18-1 Biaxial Nature of Laterally-Connected Nematic Liquid Crystal**

*Isa Nishiyama (DIC Corp., Japan), Yuka Tabe (Waseda Univ., Japan), Jun Yamamoto, Yoichi Takanishi, Yoko Ishii (Kyoto Univ., Japan), and Hiroshi Yokoyama (Kent State Univ., USA)*

**18-2 Microlens Array Based on Electronic Patterning Method Using Electrohydrodynamic Instability**

*You-Jin Lee, Young Wook Kim, Chang-Jae Yu, and Jae-Hoon Kim (Hanyang Univ., Korea)*

**19-1 Field Emitter Array Technologies Developed in AIST**

*Masayoshi Nagao and Tomoya Yoshida (AIST, Japan)*

**19-2 Defect-Related Photoluminescence in Silica, Magnesia, and Alumina**

*Takashi Uchino (Kobe Univ., Japan)*

**20-1 Advancements in PIN-OLED Stack Design for AM-OLED Displays Highlighting Inverted OLEDs for Easy N-Channel Backplane Integration**

*Andreas Haldi, Qiang Huang, Oliver Langguth, Tobias Canzler, and Jan Birnstock (Novaled AG, Germany)*

**20-2 Enhanced Charge Injection Caused by Molecular Orientation at Organic/Organic Interface**

*Toshinori Matsushima and Hideyuki Murata (Japan Advanced Inst. of Science and Tech., Japan)*

### 20-3 Molecular Orientation in Organic Light-Emitting Diodes

*Daisuke Yokoyama (Yamagata Univ., Japan)*

### 21-1 High Speed Printed Polymer CMOS Inverters and Ring Oscillators

*Yong-Young Noh (Hanbat Nat'l Univ., Korea)*

### 21-2 Solution-Processable Organic Single Crystals for High Performance Field-Effect Transistors

*Kazuhito Tsukagoshi, Chuan Liu, Yun Li, Akichika Kumatani, Peter Darmawan, and Takeo Minari (Int'l Center for Materials Nanoarchitectonics, Japan)*

### 21-3 Developments of Stable, High Performance Organic Transistor Technology for Flexible Display Applications

*Simon Ogier, Yong Uk Lee, Michael Cooke, Keri McCall, Marco Palumbo, Sam Chan, David Bird, Louise Evans, Simon Rutter, Tim Pease (The Centre for Process Innovation Limited, UK)*

### 23-1 Different Kinds of Touch Panel with the Signal Detecting Method for the Present and Future Technology and Development

*Po-Chuan Pan, Ching-Chuan Chou, Chi-Hwa Cheng, and Horng-Show Koo (Minghsin Univ. of Science and Tech., Taiwan)*

### 23-3 Developments in Human-Computer Interface and Interactive Display Technologies

*Achintya K. Bhowmik (Intel Corp., USA)*

### 24-1 Photonic Devices Based on Azo Dye-Doped Liquid Crystals

*Ko-Ting Cheng (Nat'l Cheng Kung Univ., Taiwan), Tsung-Hsien Lin (Nat'l Sun Yat-Sen Univ., Taiwan), and Andy Ying-Guey Fuh (Nat'l Cheng Kung Univ., Taiwan)*

### 24-2 Biaxiality and Polarity of Self-Assembled Liquid Crystal-tripod Complex

*Ji-Hoon Lee and Tae-Hoon Yoon (Pusan Nat'l Univ., Korea)*

### 25-1 Microdisplays Based on Pixelated AllnGaN Micro-LED Arrays

*Tim Holt and Martin D Dawson (Univ. of Strathclyde, UK)*

### 25-3 Light-Extraction Issues in GaN-Based Vertical LEDs

*Jae In Sim, Dong Ju Kim, Su Jin Kim (Korea Univ., Korea), Sejong Oh, Michael Yoo (Verticle Corp., Korea), and Tae Geun Kim (Korea Univ., Korea)*

### 26-1 Improving the Efficiency of Organic Light Emitting Diodes by Optical Simulations

*Björn Lüssem, Mauro Furno, Sebastian Reineke, Simone Hofmann, Patricia Freitag, Michael Thomschke, Rico Meerheim, Thomas Rosenow, and Karl Leo (Technische Universität Dresden, Germany)*

### 26-2 Light Extraction Films for OLED Displays

*Sergey Lamansky, Jonathan Anim-Addo, Ghidewon Arefe, Keith Behrman, Encai Hao, Vivian Jones, Ha T. Le, Steven McMan, James Nelson, Terry L. Smith, Jun-Ying Zhang, and William Tolbert (3M Company, USA)*

### 27-1 Low Temperature Produced Metal Oxide Semiconductors and Dielectrics for Thin Film Transistors

*William Milne, F. M. Li, M. Mann, R. Waddingham, A. Kiani, S. M-L. Pfaendler, and A. J. Flewitt (Univ. of Cambridge, UK)*

### 27-2 High Performance of Buried Oxide Thin Film Transistor

*Sang Yeol Lee (KIST, Korea)*

### 29-1 Low Power Transflective Mems Displays Support Increased Usage of Mobile Multimedia Applications

*J. Lodewyk Steyn, Timothy Brosnihan, John Fijol, Jignesh Gandhi, Nesbitt Hagood IV, Mark Halfman, Steve Lewis, Richard Payne, and Joyce H. Wu (Pixtronix Inc., USA)*

### 30-1 Syntheses and Characterizations of TTF-Based Liquid Crystals and Their Applications as Organic Semiconductors

*Lei Wang (Chonbuk Nat'l Univ., Korea), Hyunduck Cho (Seoul Nat'l Univ., Korea), Soo-Hyoung Lee (Chonbuk Nat'l Univ., Korea), Changhee Lee (Seoul Nat'l Univ., Korea), Kwang-Un Jeong, and Myong-Hoon Lee (Chonbuk Nat'l Univ., Korea)*

### 30-2 Photomobile Polymer Materials: from Nano to Macro

*Tomiki Ikeda (Chuo Univ., Japan)*

- 32-1 Strong Microcavity Effects in Organic Light-Emitting Diodes**  
*Jonghee Lee, Simone Hofmann, Michael Thomschke, Mauro Furno, Yong Hyun Kim, Björn Lüssem, and Karl Leo (Technische Universität Dresden, Germany)*
- 32-4 Outcoupling Efficiency in ITO and Graphene Based Organic Light Emitting Diodes**  
*Jang-Joo Kim and Sei-Yong Kim (Seoul Nat'l Univ., Korea)*
- 33-1 Downscaling Issues and Drain Filed Relief Architectures in Polysilicon TFTs**  
*G. Fortunato, M. Cuscunà, L. Maiolo, L. Mariucci, M. Rapisarda, A. Pecora, A. Valletta (IMM-CNR, Italy), and S. D. Brotherton (TFT Consultant, UK)*
- 33-2 Wireless-Communication to the Display Panel and TFTs on Heat-Resistant Transparent Film**  
*Mutsuko Hatano (Tokyo Inst. of Tech., Japan), Takashi Hattori, Futoshi Furuta (Hitachi Ltd., Japan), and Makoto Ohkura (Hitachi Displays Ltd., Japan)*
- 34-1 Comparison of 2D and 3D Vision Gaze with Simultaneous Measurements of Accommodation and Convergence among Young and Middle-Aged Subjects**  
*Masaru Miyao, Tomoki Shiomi, Hiroki Hori, Akira Hasegawa (Nagoya Univ., Japan), Hiroki Takada (Univ. of Fukui, Japan), and Satoshi Hasegawa (Nagoya Bunri Univ., Japan)*
- 35-1 New Phosphate Phosphors for Lighting Application**  
*Kenji Toda (Niigata Univ., Japan)*
- 35-2 High Efficiency Phosphor LEDs for Full Spectrum Solid State Lighting Technologies**  
*Partha Dutta, Aloka Khanna, and Adam Gennett (Rensselaer Polytechnic Inst., USA)*
- 36-1 A Transflective Blue-Phase Liquid Crystal Display with Single Cell Gap**  
*Qiong-Hua Wang, Feng Zhou, Jian-Peng Cui, and Di Wu (Sichuan Univ., China)*
- 37-1 Organic Transistors Optimized for Channel Materials and Interfaces**  
*Yu Xia, Damien Boudinet, He Yan, Zhihua Chen, Yan Zheng, Jordan Quinn, and Antonio Facchetti (Polyera Corp., USA)*
- 37-2 Lamination Process and Organic Transparent Electrodes for New Organic Light-Emitting Diode Applications**  
*Wataru Mizutani, Kiyomi Tsukagoshi (AIST, Japan), Kazumi Aoba, Hideki Sakai, Takashi Ohmori, Hayato Hyakutake (Denshi Kako, Co.,Ltd., Japan), and Heeyeop Chae (Sungkyunkwan Univ., Korea)*
- 37-4 Ink-Jet Printing of Active and Passive Layers for Flexible Organic Electronic Devices**  
*A. Wedel, B. Fischer, S. Kreissl, A. Lange, and C. Boeffel (Fraunhofer-Inst. for Applied Polymer Research, Germany)*
- 38-1 White OLEDs for Next Generation Solid State Lighting**  
*Takuya Komoda, Nobuhiro Ide, Hiroya Tsuji, Kazuyuki Yamae, Yuko Matsuhisa, and Varutt Kittichungchit (Panasonic Electric Works Co., Ltd., Japan)*
- 38-2 OLED-Based Safe Lighting Source for Display and Lighting at Night**  
*Jwo-Huei Jou, Shih-Ming Shen (Nat'l Tsing Hua Univ., Taiwan), Szu-Hao Chen, Chien-Chih Chen, and Ching-Chiun Wang (ITRI, Taiwan)*
- 39-1 Next Generation Display Fabricated by Bio Nano Process**  
*Yukiharu Uraoka, Yosuke Tojo, Kosuke Ohara, Yasuaki Ishikawa, and Ichiro Yamashita (Nara Inst. of Science and Tech., Japan)*
- 39-2 Effective Annealing of Si Films as a New LTPS**  
*Takashi Noguchi, Jean D. Mugiraneza, Toshiharu Suzuki, Katsuya Shirai, Tatsuya Okada (Univ. of the Ryukyus, Japan), Hideki Matsushima, Takao Hashimoto, Yoshiaki Ogino, Eiji Sahoto (Hitachi Computer Peripherals Co. Ltd., Japan)*
- 40-1 See-Through Display via Polymer Grating Fabricated on Single Substrate**  
*H. T. Dai and X. W. Sun (Tianjin Univ., China)*
- 41-1 (Oxy) Nitride Phosphors Synthesized by Spark Plasma Sintering**  
*Seong-Hyeon Hong, Sung-Woo Choi, Eun-Hee Kang, and Yi-Seul Kim (Seoul Nat'l Univ., Korea)*

#### 41-2 Synthesis of Phosphor Materials Using Ordinary Pressure Ammonia

*Tadashi Ishigaki, Shinnosuke Kamei, Kazuyoshi Uematsu, Kenji Toda, and Mineo Sato (Niigata Univ., Japan)*

#### 41-3 A Novel Low Temperature Process for Synthesizing Nitride Phosphors

*Tomoaki Watanabe, Kazumichi Nonaka (Meiji Univ., Japan), Jinwang Li, and Masahiro Yoshimura (Tokyo Inst. of Tech., Japan)*

#### 42-1 Investigation of Interaction between Liquid Crystals and Polyimide Alignment Film

*Yukio Hirano (Chisso Petrochemical Corp., Japan)*

#### 42-2 Nanoscale Imaging of Anisotropic Material by Optical Nanotomography

*Yoonseuk Choi (Hanbat Nat'l Univ., Korea) and Charles Rosenblatt (Case Western Reserve Univ., USA)*

#### 43-1 Energy Level Engineering at Flexible Organic/Electrode and Organic/Organic Interfaces

*Norbert Koch (Humboldt-Universität zu Berlin, Germany)*

#### 43-3 Direct Writing Techniques for the Fabrication of Complementary Organic Field-Effect Transistors

*Mario Caironi, Sadir Bucella, Krishna Chaitanya Vishunubhatla (Istituto Italiano di Tecnologia, Italy), Enrico Gili, and Henning Sirringhaus (Cavendish Lab., UK)*

#### 43-4 Flexible Universal Plane Technology for Active-Matrix Displays

*Yu-Yang Chang, Jia-Chong Ho, Glory Chen, Liang-You Jiang, Jing-Yi Yan, Chun-Wei Su, Chyi-Ming Leu, and Cheng-Chung Lee (ITRI, Taiwan)*

#### 44-1 OLEDs for Custom Specific Lighting and Signage Applications

*M. Toerker, J. Hesse, A. Philipp, M. Jahnel, O. Hild, and Ch. May (Fraunhofer-IPMS, Germany)*

#### 44-4 Advances in Monochrome and Full Color SMOLED-On-Silicon Micro-Displays

*Tariq A. Ali, Ilyas I. Khayrullin, and Amalkumar P. Ghosh (eMagine Corp., USA)*

#### 45-1 PDP Efficiency

*Vladimir Nagorny (Plasma Dynamics, USA)*

#### 45-2 Improvement of Luminous Efficiency Using New Structure in AC-PDPs

*Shunsuke Kawai, Koichi Mizuno, Shinichiro Hori, Tomohiro Murakoso, Eichiro Otani, Kimio Amemiya, and Ryuichi Murai (Panasonic Plasma Display Co., Ltd., Japan)*

#### 45-3 Characteristics of High Efficiency PDP with MgO-CaO Cathode Layer

*Ki-Woong Whang, Tae-Ho Lee, Hee-Woon Cheong, Min-Soo Yoon, and Sang-Ho Park (Seoul Nat'l Univ., Korea)*

#### 46-1 The Effect of Display Luminance, Crosstalk and 3D Display Type on Visual Fatigue and Perceived Display Quality

*Hyung-Chul O. Li and Jong-Jin Park (Kwangwoon Univ., Korea)*

#### 46-2 The 3-D Vision Training Apparatus in the Form of Diffractive Raster Spectacles

*Irina G. Palchikova (Technological Design Inst. of Scientific Instrument Engineering, Russia)*

#### 47-1 $\beta$ -SiAlON:Pr<sup>3+</sup>: a Thermal Stable Red Oxynitride Phosphor

*Ru-Shi Liu and Tzu-Chen Liu (Nat'l Taiwan Univ., Taiwan)*

#### 47-2 New Efficient Solid-Solution Phosphors: Correlation between Crystal Structure and Optical Properties for Solid-State Lighting

*Won Bin Im and Kyoung Hwa Lee (Chonnam Nat'l Univ., Korea)*

#### 48-1 Human Factors of Stereoscopic 3D TV under Various Ambient Illuminations

*Pei-Li Sun, Tai-Hsiang Tseng, Ting-Yuan Chang (Nat'l Taiwan Univ. of Science and Tech., Taiwan), and Ronnier Luo (Univ. of Leeds, UK)*

#### 49-1 Ink-Jet Printed Polymer Transistor Arrays for Flexible Reflective Display

*Jiyoul Lee, Joo-Young Kim, Byung Wook Yoo, Do Hwan Kim, Bang-Lin Lee, Jeong-Il Park, Jong Won Chung, JiYoung Jung, Bon-Won Koo, Jung Woo Kim, Byunggun Song, Myung Hoon Jung, Jaeun Jang, and Yong Wan Jin (Samsung Advanced Inst. of Tech., Korea)*

**49-4 Development of High Resolution and Low-Temperature Printing Techniques for Flexible TFT Device Fabrication**

*Toshihide Kamata, Manabu Yoshida, Sei Uemura, and Takehito Kodzasa (AIST, Japan)*

**50-1 Developing  $\text{Ca}_x\text{Mg}_{1-x}\text{O}$  (CMO) Protecting Layer for High Luminous Efficacy PDP**

*Qun (Frank) Yan, Zhengxiang Lu, Fangli Xing, Xing Zhang, Cuizhen Tang, Liguo Chen, Xinqun Deng (Sichuan Shiji shuanghong Display Device Co. Ltd., China), Bin Li, and Dequan Peng (Sichuan Changhong Electric Co., Ltd. China)*

**50-2 Exo-Electrons from MgO Nano-Crystals for AC PDPs**

*Keun-Ho Choi and Yong-Seog Kim (Hongik Univ., Korea)*

**51-1 Low-Cost Manufacturing Process for OLEDs: Solution Printing**

*Marie O'Regan, Reid Chesterfield, and Jonathan Ziebarth (DuPont Displays, Inc., Canada)*

**54-1 Quantification of Display Non-Uniformity by Psychophysical Experiment**

*Byungseok Min (Samsung Electronics Co., Ltd., Korea)*

**55-1 Organic Semiconductor Morphology and Mobility Modulated by Dielectric Surface Chemistry**

*Myung-Han Yoon, Su Jin Sung, Gi-Cheol Son (GIST, Korea), Antonio Facchetti, and Tobin J. Marks (Northwestern Univ., Korea)*

**56-2 Highly Stable Polymer-TFT Devices for Flexible Displays**

*Shizuo Tokito and Daisuke Kumaki (Yamagata Univ., Japan)*

**58-1 Three-Dimensional Imaging and Display by Integral Photography**

*Manuel Martinez-Corral, Héctor Navarro, Genaro Saavedra (Univ. of Valencia, Spain), and Bahram Javidi (Univ. of Connecticut, USA)*

**59-1 Development of Mechanoluminescence Technology for Diagnosis**

*Chao-Nan Xu (AIST, Japan)*

**59-2 Research and Development of Quantum Dots as a Wavelength Converter for White LEDs**

*Byoung-Hwa Kwon, Hyunki Kim, Youngsun Kim, and Duk Young Jeon (KAIST, Korea)*

**60-1 Power-Constrained Image Processing Techniques for Emissive and Non-Emissive Displays**

*Chulwoo Lee, Chul Lee, and Chang-Su Kim (Korea Univ., Korea)*

**62-1 Solution-Processable and Physicochemically Stable Gate Dielectrics for Organic Field-Effect Transistor Applications**

*Mi Jang and Hoichang Yang (Inha Univ., Korea)*

**63-2 Improvement of the Light Extraction Efficiency in the GaN Based LED by Motheye Structure**

*Motoaki Iwaya, Toshiyuki Kondo, Akihiro Ishihara (Meijo Univ., Japan), Tsukasa Kitano, Koichi Naniwae (ELSEED Corp., Japan), Tetsuya Takeuchi, Satoshi Kamiyama, and Isamu Akasaki (Meijo Univ., Japan)*

**64-1 Virtual Touched 3D Optical Touch System**

*Yi-Pai Huang, Guo-Zhen Wang, Ming-Ching Ma, Shang-Yu Tung, Shu-Yi Huang (Nat'l Chiao Tung Univ., Taiwan), Hung-Wei Tseng, Chung-Hong Kuo, and Chun-Huai Li (AU Optronics Corp., Taiwan)*

**65-1 Computational Design of  $\text{Eu}^{2+}$ -Doped Phosphors: Relationship between Crystal Structure, Electronic Structure, and Emission Property**

*Hiroaki Onuma, Ryo Nagumo, Ryuji Miura, Ai Suzuki, Hideyuki Tsuboi, Nozomu Hatakeyama, Hiromitsu Takaba, and Akira Miyamoto (Tohoku Univ., Japan)*

**65-2 Reducing Tb and Eu Usage in Phosphors**

*Tomoko Akai (AIST, Japan)*

**65-3 Development of High Photoluminescence Nanostructured ZnO Thin Film Phosphor at Low Temperature**

*Chaoyang Li, Dapeng Wang, Toshiyuki Kawaharamura, Mamoru Furuta, and Akimitsu Hatta (Kochi Univ. of Tech., Japan)*

**66-1 High Performance Pico-Projection Module Integrated with RGB LED Array and SVGA LCoS Panel**

*Yong Tak Lee, Sung Jun Jang (GIST, Korea), and Byung Dae Choi (DGIST, Korea)*

**66-3 Thermal Analysis and Modeling of Light Emitting Diode Array Structures for Projection Applications**

*Jae Su Yu and Hee Kwan Lee (Kyung Hee Univ., Korea)*

## IMID 2011 Invited Papers

- 67-1 Inkjet Printing of ITO Transparent Electrodes  
*Dania Alsaied, Margaret Joyce, Erika Rebrosova, Marian Rebroš, and Massood Atashbar (Western Michigan Univ., USA)*
- 67-2 High Resolution Electrohydrodynamic Inkjet Printing for Electronics  
*Jang-Ung Park (Ulsan Nat'l Inst. of Science and Tech., Korea)*
- 68-1 High Efficiency Plasmonic Color Filters for Display Applications  
*Ting Xu, Alex F. Kaplan, Yi-Kuei Wu, and L. Jay Guo (The Univ. of Michigan, USA)*
- 69-1 Enhanced Light out-Coupling in OLEDs with Microlens Arrays  
*Jin-Peng Yang, Qin-Ye Bao, Yan-Qing Li, Shuit-Tong Lee, and Jian-Xin Tang (Soochow Univ., China)*
- 71-1 Nanocomposite Scintillator Development and Potential Applications  
*Brent K. Wagner and Zhitao Kang (Georgia Inst. of Tech., USA)*
- 71-2 Fabrication of Transparent Panels of Plasma Display Using Hydrothermally Synthesized Green, Red, Blue Nanophosphors  
*Woo-Seuk Song, Ki-Heon Lee, and Heesun Yang (Hongik Univ., Korea)*

## IMID 2011 Awarded Papers

### ▪ Awards of Minister of Education, Science and Technology

#### Fabrication of Lateral and Stacked Color Patterns by Selective Wettability for Display Applications

*Jong-Ho Hong, Jun-Hee Na, Hongmei Li, and Sin-Doo Lee (Seoul Nat'l Univ., Korea)*

### ▪ Merck Grand Awards

#### 15-2 Drain Bias Induced Instability Characteristics in Oxide Thin Film Transistors

*Shinhyuk Yang, Jun Yong Bak (ETRI, Korea), Sung-Min Yoon (Kyung Hee Univ., Korea), Min Ki Ryu, Himchan Oh, Chi-Sun Hwang, Sang-Hee Ko Park (ETRI, Korea), and Jin Jang (Kyung Hee Univ., Korea)*

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#### 24-4 Direct Switching Between Planar and Focal Conic States of a Bistable Dual Frequency Cholesteric Liquid Crystal Light Shutter

*Pankaj Kumar, Suck Jae Shin, Myong-Hoon Lee, Seung Hee Lee, and Shin-Woong Kang (Chonbuk Nat'l Univ., Korea)*

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#### 53-2 Synthesis of the High Luminescence Yellow $(\text{Sr,Ba})_2\text{SiO}_4\text{:Eu}^{2+}$ Phosphor Using a Novel Water Soluble Silicon Compound

*Satoko Tezuka, Hideki Kato (Tohoku Univ., Japan), Yuji Takatuka (Sumitomo Metal Mining Co., Ltd., Japan), and Masato Kakihana (Tohoku Univ., Japan)*

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### ▪ Merck Young Scientists Awards

#### 22-1 Effect of the Active Layer Thickness on the Short-Circuit Current Analyzed by the Generalized Transfer Matrix Method

*Sungyeop Jung (Kyunghee Univ., Korea), Yeon-Il Lee, Jun-Ho Youn, Hie-Tae Moon (KAIST, Korea), Jin Jang, and Jungho Kim (Kyunghee Univ., Korea)*

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#### 62-3 Color Tunable Surface Using Superparamagnetic Nanocomposite Material

*Jiyeun Kim, Howon Lee, and Sunghoon Kwon (Seoul Nat'l Univ., Korea)*

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## IMID 2011 Awarded Papers

### ▪ KIDS Awards (Sponsored by Samsung Electronics)

#### ▪ Gold

#### 42-4 Pretilt Angle Control from Homogeneous to Homeotropic Using Photocurable Monomer

*Jeong-Hun Lee (Soongsil Univ., Korea), Hyo Kang (Samsung Advanced Inst. of Tech., Korea), Jin Seol Park, and Daeseung Kang (Soongsil Univ., Korea)*

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#### ▪ Silver

#### 15-4 Zirconium-Zinc-Tin Oxide Thin-Film Transistors Using a Solution Process

*You Seung Rim, Dong Lim Kim, Woong Hee Jeong, Hyun Soo Lim, and Hyun Jae Kim (Yonsei Univ., Korea)*

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### ▪ KIDS Awards (Sponsored by LG Display)

#### ▪ Gold

#### 20-5 Universal Low Optimum Doping Concentration in PHOLEDs by Managing Charge Transport Materials

*Chang Woo Seo and Jun Yeob Lee (Dankook Univ., Korea)*

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#### ▪ Silver

#### 63-3 Highly Efficient, Phosphorescent White Organic Light-Emitting Diodes (WOLEDs) Fabricated by Solution Processes

*Mi-Ri Choi, Tae-Hee Han (POSTECH, Korea), Dae Hwan Oh, Yun-Hi Kim (Gyeongsang Nat'l Univ., Korea), Soon-Ki Kwon (Gyeongsang Nat'l Univ., Korea), and Tae-Woo Lee (POSTECH, Korea)*

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## IMID 2011 Awarded Papers

### ▪ Outstanding Poster Paper Award

#### P1-7 Stability of Solution-Processed InZnO Thin-Film Transistors

*Si Joon Kim, Doo Na Kim, Dong Lim Kim, Doo Hyun Yoon, and Hyun Jae Kim (Yonsei Univ., Korea)*

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#### P1-54 Wide-Viewing Vertically-Aligned Liquid Crystal Displays with Surface Microstructure Formation Using Colloidal Particles

*Seung Chul Park, Jun-Hee Na, and Sin-Doo Lee (Seoul Nat'l Univ., Korea)*

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#### P1-68 Thermal Stability of Blue Phase I Doped with Bent-Core Molecules

*Sung-Taek Hur and Suk-Won Choi (Kyung Hee Univ., Korea)*

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#### P1-82 Metal Oxide Nanoparticles as an Electron Extraction Layer for Inverted Polymer Solar Cells

*Seunguk Noh, Jun Young Kim, Donggu Lee, and Changhee Lee (Seoul Nat'l Univ., Korea)*

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#### P2-4 Techniques to Enhance the Sense of Depth Using Visual Perception Characteristics

*Ji Young Hong, Ho Young Lee, Du Sik Park, and Chang Yeong Kim (Samsung Advanced Inst. of Tech., Korea)*

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#### P2-21 Fabrication of Nano-Scale and Large-Area Single-Crystal Silicon Structures by the Printing Method

*Jung Ho Park (Korea Univ., Korea), Jung-Hun Seo (Univ. of Wisconsin-Madison, USA), Tae-Yeon Oh, Seongpil Chang (Korea Univ., Korea), Zhenqiang Ma (Univ. of Wisconsin-Madison, USA), and Byeong-Kwon Ju (Korea Univ., Korea)*

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#### P2-43 Surface-Mediated Inkjet Printing Process and Its Application for High Resolution Thin Film Transistor

*Dai Geon Yoon and Byung Doo Chin (Dankook Univ., Korea)*

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## IMID 2011 Awarded Papers

- P2-55 Performance Improvement of TIPS-Pentacene TFTs by Controlling Grain Boundary Direction**  
*Eung-Kwan Lee, Gi-Seong Ryu, Dong-Hoon Kim, and Chung-Kun Song (Dong-A Univ., Korea)*  
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- P2-62 Efficient Light Emission from Flexible Organic Light-Emitting Diodes Having Poly (3,4-Ethylenedioxythiophene): Poly (Tyrene Sulfonate) Anodes**  
*Byoungchoo Park and Hong Goo Jeon (Kwangwoon Univ., Korea)*  
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- P2-68 Address Discharge Characteristics of AC PDP with High Gamma Cathode Material**  
*Hee-Woon Cheong, Tae-Ho Lee, Ohjung Kwon, Min-Soo Yoon, and Ki-Woong Whang (Seoul Nat'l Univ., Korea)*  
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- P2-70 Control of NaAlSiO<sub>4</sub>: Eu<sup>2+</sup> Photoluminescence Properties by Charge-Compensated Element Substitution**  
*Jihae Kim, Hideki Kato, and Masato Kakihana (Tohoku Univ., Japan)*  
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- P2-71 Synthesis of an Oxynitride-Based Green Phosphor Ba<sub>3</sub>Si<sub>6</sub>O<sub>12</sub>N<sub>2</sub>: Eu<sup>2+</sup> via an Aqueous Solution Process using a Novel Water-Soluble Si Compound**  
*Chihiro Yasushita, Hideki Kato, and Masato Kakihana (Tohoku Univ., Japan)*  
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## The Int'l Forum of Touch Screen Standardization

The recent research shows that the display centered around the mobile devices including smartphones, tablet PCs with touch screen has increased dramatically. Therefore, we Korea Display-Industry Association is conducting the international forum regarding touch screen standardization to highlight the importance of standardization. Your participation in the forum would be welcome.

### 1. The goal of the forum

- To share the up-to-state news and discover the technical standards of 『Touch Screen』.
- To emphasize the importance of International Standardization.

### 2. The outline of the forum

- Date and time : 12th(Wed.), Oct. '11, PM 02:00~05:40
- Place : #211, Exhibition Hall #1, Kintex, Ilsan Korea
- Subject : The industry trend and standardization of 『Touch Screen』

### 3. The detailed schedule

- The principal of the forum : Prof. Tae-Yoon, Lee (Yonsei Univ.)

| Time        | Presentation Title  | Presenter   | Time   |
|-------------|---|---|--------|
| 13:40~14:00 | The registration for the forum                                      |   | 20min. |
| 14:00~14:05 | Opening Ceremony<br>(Korean Agency for Technology & Standards)      |   | 5min.  |
| 14:05~14:45 | Touch Market Analysis for Mobile Computing                          | <i>Display Search<br/>Mr. Calvin Hsieh</i>                    | 40min. |
| 14:45~15:25 | The current technological trend in development of materials for TSP | <i>Maxfilm Co., Ltd.<br/>Dr. Joong-Bae, Kim</i>               | 40min. |
| 15:25~16:05 | Nanowires for touch screen applications                             | <i>Washington Univ.<br/>in St. Louis<br/>Prof. Younan Xia</i> | 40min. |
| 16:05~16:20 | Coffee Break  |   | 15min. |
| 16:20~17:00 | How to "TOUCH" people   | <i>LG Electronics<br/>Dr. Benjamin, Lee</i>                   | 40min. |
| 17:00~17:40 | Synthesis and Applications of Graphene for Flexible Electronics     | <i>Seoul Nat'l Univ.<br/>Prof. Byung-Hee, Hong</i>            | 40min. |

※ Every presentation is provided with English-Korean simultaneous interpretation.

### 4. Host Institution

- Sponsor : Korean Agency for Technology and Standards
- Organizer : Korea Display Industry Association

## The Int'l Forum of Touch Screen Standardization

### ▪ Eminent leaders from industries, schools and institutes will give presentations



[Name] : Mr. Calvin Hsieh  
[Academic background] : M.D. Nat'l Chiao-Tung Univ. (Taiwan)  
[Company] : Display Search Taiwan  
[Presentation title] : Touch Market Analysis for Mobile Computing

#### [Presentation Summary]

Hsieh will give a whole picture on touch industry, applications and market status as well as the future trends and critical happening issues with 4 sections.



[Name] : Dr. Joong-Bae, Kim  
[Academic background] : Ph.D. Bielefeld Univ. (Germany)  
[Company] : Maxfilm Corporation  
[Presentation title] : The current technological trend in development of materials for TSP

#### [Presentation Summary]

The characteristics and technological trends of ITO films and base films, which are widely used as TCOs, will be presented as well as the problems in realization of Narrow Bezel-based technologies.



[Name] : Prof. Younan Xia  
[Academic background] : Ph.D. Harvard Univ. (US)  
[Company] : Washington Univ. in St. Louis  
[Presentation title] : Nanowires for touch screen applications

#### [Presentation Summary]

The presentation will be focused on the experimental issues related to the chemical synthesis of metallic nanowires via solution-phase methods as well as evaluating the potential of current methods and examining the feasibility of new methods.



[Name] : Dr. Benjamin Lee  
[Academic background] : Ph.D. Seoul Nat'l Univ. (Korea)  
[Company] : LG Electronics  
[Presentation title] : How to "Touch" people

#### [Presentation Summary]

Although "Touch" is one of the main features for mobile electronic devices such as smartphones and tablets, it is not a simple story to make touch-enabled devices users satisfied. The presentation will be focused on how to make the users satisfied.



[Name] : Prof. Byung-Hee, Hong  
[Academic background] : Ph.D. POSTECH (Korea)  
[Company] : Seoul Nat'l Univ.  
[Presentation title] : Synthesis & applications of Graphene for Flexible Electronics

#### [Presentation Summary]

The recent advances in graphene synthesis and applications will be presented together with the future directions of graphene research and development.

## IMID 2011 Exhibitors

| Booth No. | Company  |
|-----------|--|
| 1007      | OSUNG LST CO., LTD.  |
| 1009      | Display Sector Council                                     |
| 1010      | Canon Semiconductor Engineering Korea Inc.                 |
| 1015      | SUNGDO ENG   |
| 1015      | STI  |
| 1023      | Chisso Korea. Co., Ltd                                     |
| 1029      | LIG ADP Co., Ltd.  |
| 1035      | LG Display   |
| 2001      | New Gen Tech   |
| 2001      | SP Technology Co., Ltd                                     |
| 2002      | MAXFILM Corporation  |
| 2002      | Electronic Display Industrial Research Association & Korea |
| 2006      | Radiant Solution   |
| 2008      | Sanayi System Co., Ltd.                                    |
| 2009      | Jung Won Corporation                                       |
| 2010      | TOYO Corporation   |
| 2012      | FINETECH JAPAN / FilmTech JAPAN                            |
| 2014      | DISPLAY TAIWAN 2012  |
| 2016      | SEPOONG  |
| 2017      | NANOTEK, INC   |
| 2018      | GJM  |
| 2019      | Nikkei Business Publications, Inc.                         |
| 2020      | Korea Display Industry Association                         |
| 2021      | Shenihon Flat Panel Display Industry Association           |
| 2023      | DAOUXILICON  |
| 2024      | DAEIL SYSTEMS CO.,LTD                                      |
| 2025      | WOJOO HI-TECH  |
| 2026      | SUKWON CO.,Ltd.  |
| 2029      | Terasemicon Corporation                                    |
| 2033      | Wizoptics  |
| 2034      | YTS CO.,LTD  |
| 2038      | sewooincorporation   |
| 2039      | VBKOREA (KURABO)   |
| 2041      | UNILAM Co.,Ltd   |
| 2042      | i-components   |
| 2045      | Metariver Technology Co., Ltd.                             |
| 2046      | SUNIC SYSTEM, LTD  |
| 2047      | Mcsience Inc.  |
| 2050      | Semisysco Co., Ltd.  |
| 2051      | ATS Engineering Co.,Ltd.                                   |
| 2054      | SNU Precision Co.,Ltd.                                     |
| 2058      | Toray Engineering Co.,Ltd/TEK Korea Co.,Ltd                |
| 2059      | ISELTEK Co.,Ltd.   |
| 2064      | DAEJOO ELECTRONIC MATERIALS CO.,LTD                        |
| 2066      | Merck Advanced Technologies Ltd.                           |
| 3001      | LeCroy Korea   |
| 3002      | NAPSON KOREA   |

| Booth No. | Company                                 |
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| 3006      | HyBus Co., Ltd.                         |
| 3007      | BRUSHBANK                               |
| 3008      | CLEAN SYSTEMS KOREA.Inc                 |
| 3010      | Ube Material Industries, Ltd.           |
| 3013      | TOPCON KOREA CORPORATION                |
| 3017      | VITRON Co., LTD.                        |
| 3018      | Delta ES Co., Ltd.                      |
| 3019      | mihro.co.kr                             |
| 3020      | BEGATECHNOLOGIES                        |
| 3022      | SEKWANG                                 |
| 3023      | General System Co.                      |
| 3025      | DONGA BRUSH                             |
| 3027      | OPTICOM CO., LTD                        |
| 3028      | ECONY CO.,LTD                           |
| 3031      | LMS Corporation                         |
| 3032      | ZEON CORPORATION                        |
| 3037      | JSR MICRO KOREA                         |
| 3043      | SEMYUNG EVER ENERGY CO.,LTD.            |
| 3045      | Rorze Systems Corporation               |
| 3049      | SFA ENGINEERING CORP.                   |
| 3055      | Samsung Corning Precision Materials     |
| 4001      | DONGJIN SEMICHEM CO.,LTD.               |
| 4009      | Shinsung FA                             |
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| 4045      | International Metrology Systems         |
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| 4049      | adt Deutschland GmbH                    |
| 4049      | AIXTRON Korea Co., Ltd                  |
| 4049      | PVA Tepla AG                            |
| 4049      | AIXTRON AG                              |
| 4049      | Poly IC GmbH & Co.KG                    |
| 4049      | FHI fur Photonische Mikrosysteme (IPMS) |
| 4049      | Fuhrmann Consulting Network             |
| 4049      | Landesmesse Stuttgart GmbH              |
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| 4063      | Henkel Technologies                     |
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| 4075      | Air Products Korea Inc.                 |
| 4081      | K-MAC                                   |
| 4085      | SEHO ROBOT IND.,LTD.                    |
| 4089      | SAMSUNG Electronics                     |
|           | ▪ T.E.S (True Engineering Solution)     |
|           | ▪ K.C.Tech                              |
|           | ▪ SEMES CO.,LTD.                        |

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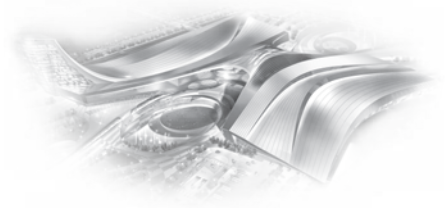
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